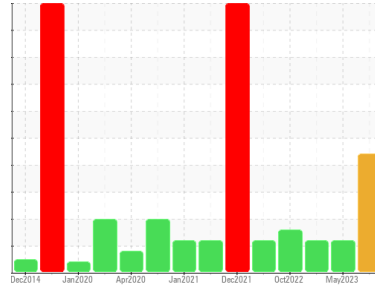


PROBLEM SUMMARY

Sample Rating Trend



ISO



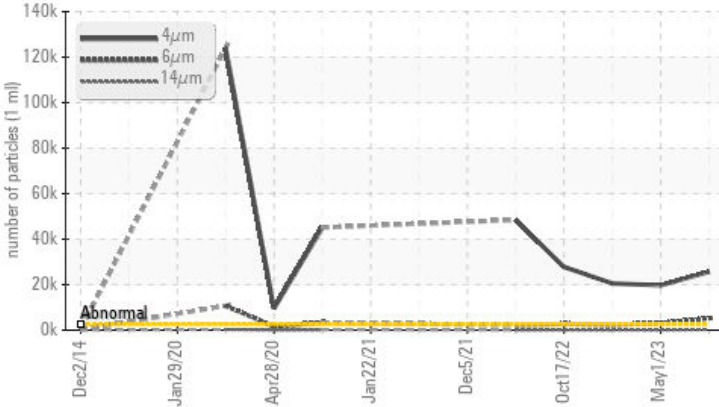
Machine Id
BT-F01-B1 (S/N B1 RECYCLE BLOWER)

Component
Inboard Blower

Fluid
SHELL TELLUS S2 MX 100 (--- GAL)

COMPONENT CONDITION SUMMARY

Particle Trend



RECOMMENDATION

Filter oil if possible using B6=75 filter media or better. No other action required at this time. Resample at next normal interval.

PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>2500	25644	19702	20535
Particles >6µm	ASTM D7647	>640	5206	3068	2365
Particles >14µm	ASTM D7647	>80	271	73	57
Particles >21µm	ASTM D7647	>20	61	10	7
Oil Cleanliness	ISO 4406 (c)	>18/16/13	22/20/15	21/19/13	22/18/13

Customer Id: MOMBAY
Sample No.: PLS0000479
Lab Number: 05926004
Test Package: PLANT



To manage this report scan the QR code

To discuss the diagnosis or test data:
Mike Johnson +1 (615)771-6030
mike.johnson@amrri.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

01 May 2023 Diag: Mike Johnson

ISO



Filter oil if possible using B6=75 filter media or better. No other action required at this time. Resample at next normal interval. Wear particles are low and acceptable. Particle contamination is elevated. Filtration can help to extend machine life. Fluid health is acceptable for continued use.

view report



26 Jan 2023 Diag: Mike Johnson

ISO



Filter oil if possible using B6=75 filter media or better. No other action recommended at this time. Resample at next normal interval. Wear particles are low and acceptable. Particle contamination is elevated. Filtration can help extend machine life. Fluid health is acceptable for continued use provided that contamination is brought under control.

view report



17 Oct 2022 Diag: Mike Johnson

ISO



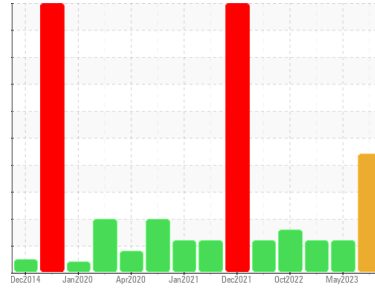
Re-assessed 10/17/22 sample. Filter oil if possible using B6=75 filter media or better. No other action required at this time. Resample at next normal interval. Wear particles are low and acceptable. Particle contamination is slightly elevated. Filter or change oil when possible. Fluid health is acceptable for continued use.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
BT-F01-B1 (S/N B1 RECYCLE BLOWER)

Component
Inboard Blower

Fluid
SHELL TELLUS S2 MX 100 (--- GAL)

DIAGNOSIS

Recommendation

Filter oil if possible using B6=75 filter media or better. No other action required at this time. Resample at next normal interval.

Wear

Wear particles are low and acceptable.

Contamination

Particle contamination is significantly elevated. Filtration can help to extend machine life.

Fluid Condition

Fluid health is acceptable for continued use.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PLS0000479	PLS0000711	PLS0000638
Sample Date	Client Info		09 Aug 2023	01 May 2023	26 Jan 2023
Machine Age	mths	Client Info	0	0	3
Oil Age	mths	Client Info	0	6	3
Oil Changed	Client Info		N/A	Not Changd	N/A
Sample Status			SEVERE	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		10	7	10
Iron	ppm	ASTM D5185m >20	<1	2	<1
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	<1	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	0	<1	0
Lead	ppm	ASTM D5185m >20	0	0	0
Copper	ppm	ASTM D5185m >20	2	5	7
Tin	ppm	ASTM D5185m >20	0	<1	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	1	0	0
Molybdenum	ppm	ASTM D5185m	0	<1	0
Manganese	ppm	ASTM D5185m	0	<1	0
Magnesium	ppm	ASTM D5185m	65	63	58
Calcium	ppm	ASTM D5185m	<1	2	7
Phosphorus	ppm	ASTM D5185m	290	325	279
Zinc	ppm	ASTM D5185m	362	370	342
Sulfur	ppm	ASTM D5185m	852	1160	648

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<1	<1	<1
Sodium	ppm	ASTM D5185m	0	<1	0
Potassium	ppm	ASTM D5185m >20	<1	<1	1

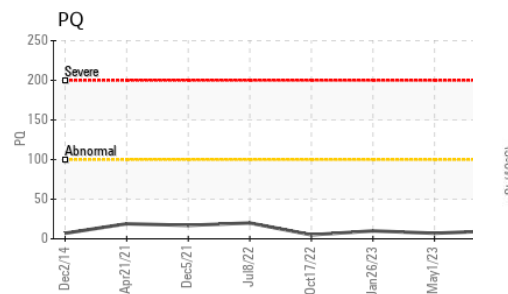
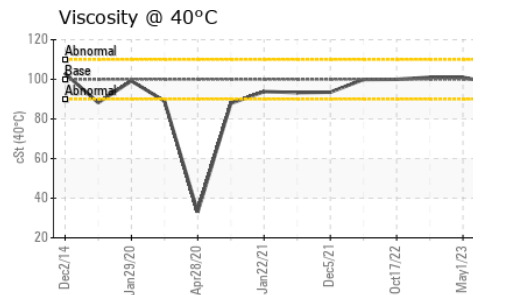
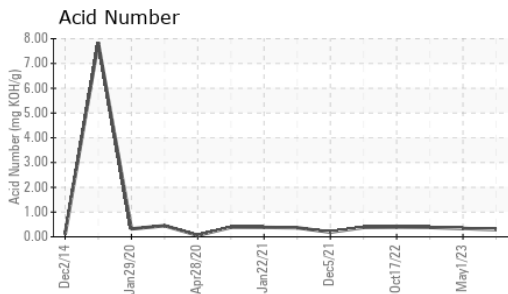
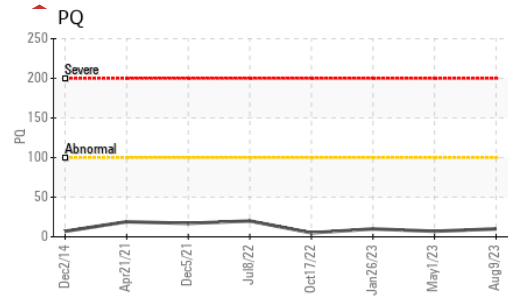
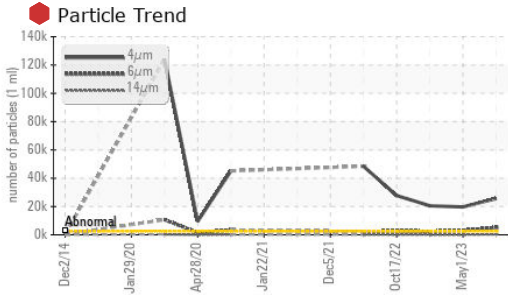
INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	0	0	0
Nitration	Abs/cm	*ASTM D7624	1.8	1.8	2.6
Sulfation	Abs/.1mm	*ASTM D7415	10.3	10.8	10.5

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>2500	25644	19702	20535
Particles >6µm	ASTM D7647	>640	5206	3068	2365
Particles >14µm	ASTM D7647	>80	271	73	57
Particles >21µm	ASTM D7647	>20	61	10	7
Particles >38µm	ASTM D7647	>4	1	1	1
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>18/16/13	22/20/15	21/19/13	22/18/13

OIL ANALYSIS REPORT

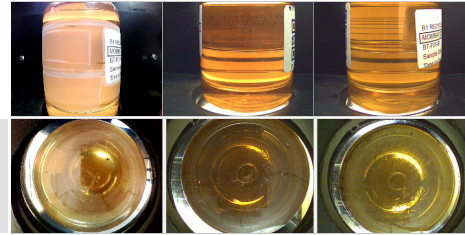


FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs./1mm	*ASTM D7414		1.9	2.0	2.1
Acid Number (AN)	mg KOH/g	ASTM D8045		0.29	0.34	0.38

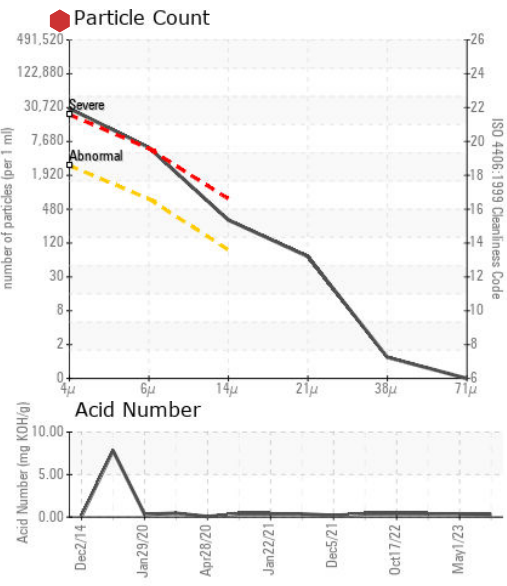
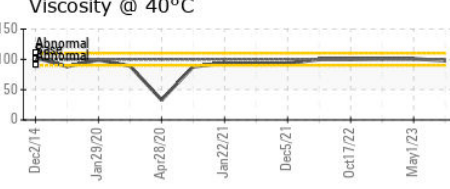
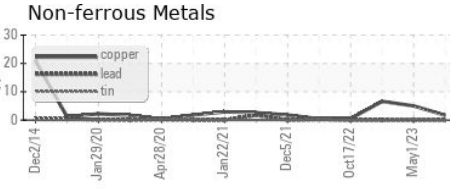
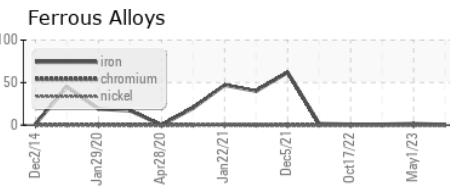
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual		NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	100	97.8	101	101

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PLS0000479 **Received** : 16 Aug 2023
Lab Number : **05926004** **Diagnosed** : 23 Aug 2023
Unique Number : 10605951 **Diagnostician** : Mike Johnson
Test Package : PLANT (Additional Tests: FT-IR)

HEXION - BAYTOWN PLANT
 8450 WEST BAY RD
 BAYTOWN, TX
 US 77520
 Contact: PAT BELL
 pat.bell@momentive.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: