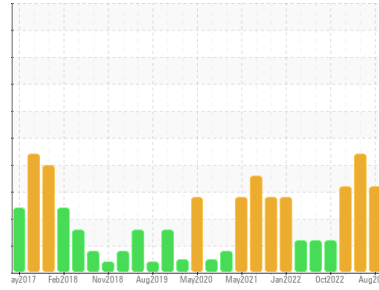




PROBLEM SUMMARY

Sample Rating Trend



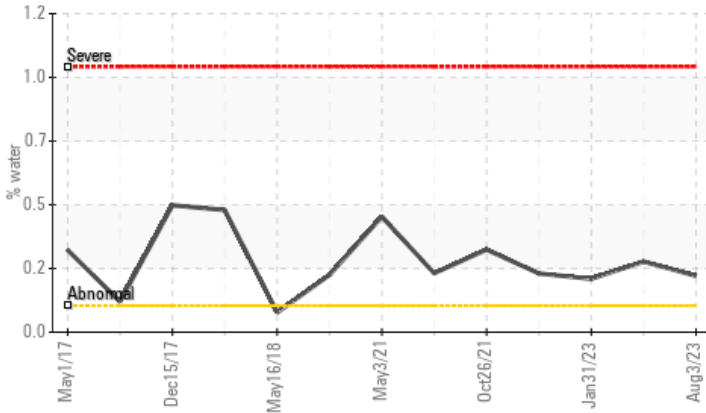
WATER



Machine Id
B22413 VEG WASTE
 Component
Hydraulic System
 Fluid
ISO 46 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Water



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Water	%	ASTM D6304	>0.1	▲ 0.212	▲ 0.266	▲ 0.201
ppm Water	ppm	ASTM D6304	>1000	▲ 2120	▲ 2660	▲ 2010
Silt	scalar	*Visual	NONE	▲ MODER	NONE	NONE
Appearance	scalar	*Visual	NORML	▲ HAZY	▲ HAZY	▲ HAZY

Customer Id: ROCROCUS
 Sample No.: WC0820515
 Lab Number: 05926075
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

02 May 2023 Diag: Jonathan Hester

WATER



We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Appearance is hazy. Free water present. There is a light concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



31 Jan 2023 Diag: Jonathan Hester

WATER



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. Appearance is hazy. There is a high amount of silt (particulates < 6 microns in size) present in the oil. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



31 Oct 2022 Diag: Angela Borella

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

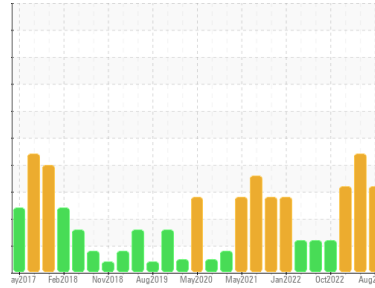
[view report](#)





OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
B22413 VEG WASTE
 Component
Hydraulic System
 Fluid
ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Appearance is hazy. There is a moderate amount of visible silt present in the sample. There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0820515	WC0791997	WC0765448
Sample Date	Client Info		03 Aug 2023	02 May 2023	31 Jan 2023
Machine Age	mths	Client Info	0	0	0
Oil Age	mths	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	1	2	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >10	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >10	0	0	0
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >75	0	1	0
Tin	ppm	ASTM D5185m >10	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	<1	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	0
Magnesium	ppm	ASTM D5185m	<1	1	0
Calcium	ppm	ASTM D5185m	<1	7	2
Phosphorus	ppm	ASTM D5185m	404	415	428
Zinc	ppm	ASTM D5185m	6	0	2
Sulfur	ppm	ASTM D5185m	502	613	588

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	2	2	2
Sodium	ppm	ASTM D5185m	0	9	2
Potassium	ppm	ASTM D5185m >20	<1	0	0
Water	%	ASTM D6304 >0.1	▲ 0.212	▲ 0.266	▲ 0.201
ppm Water	ppm	ASTM D6304 >1000	▲ 2120	▲ 2660	▲ 2010

FLUID CLEANLINESS

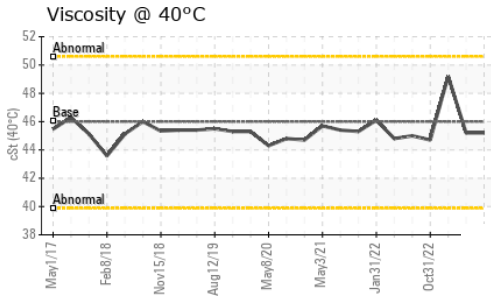
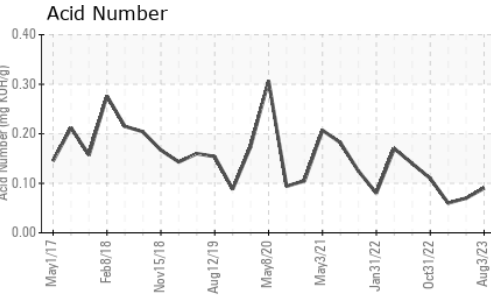
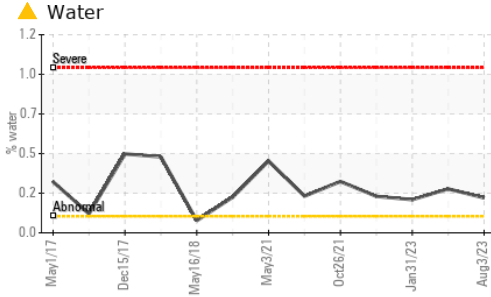
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	---	---	▲ 18551
Particles >6µm	ASTM D7647	>1300	---	---	639
Particles >14µm	ASTM D7647	>160	---	---	19
Particles >21µm	ASTM D7647	>40	---	---	4
Particles >38µm	ASTM D7647	>10	---	---	0
Particles >71µm	ASTM D7647	>3	---	---	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	---	---	▲ 21/16/11

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.09	0.07	0.06



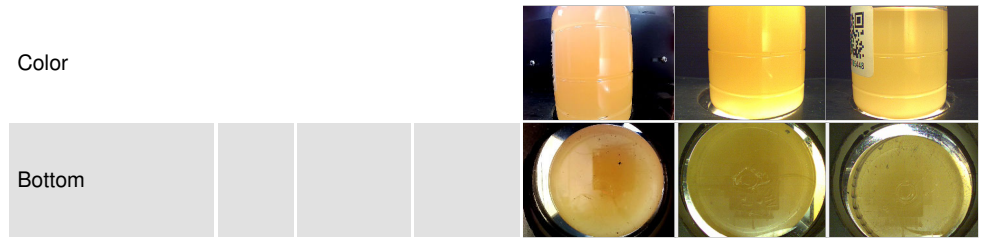
OIL ANALYSIS REPORT



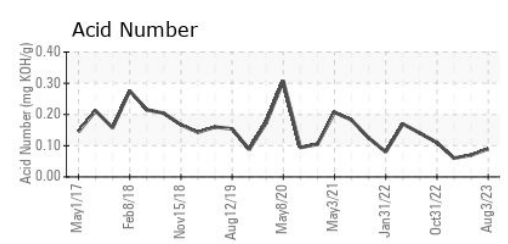
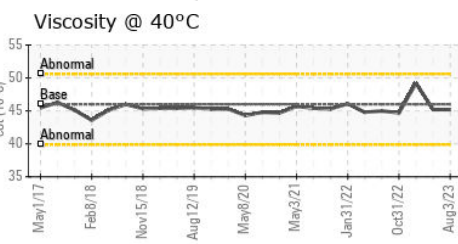
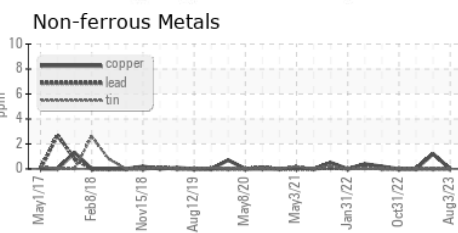
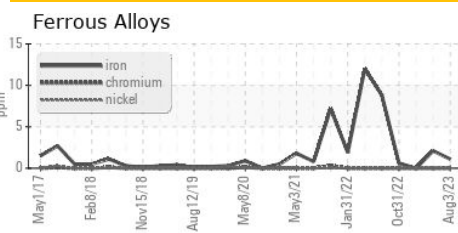
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	▲ MODER	NONE
Debris	scalar	*Visual	NONE	▲ LIGHT	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	▲ HAZY	▲ HAZY
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	0.2%	0.2%
Free Water	scalar	*Visual		▲ 1.0	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.0	45.2	49.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0820515 **Received** : 16 Aug 2023
Lab Number : 05926075 **Diagnosed** : 17 Aug 2023
Unique Number : 10606022 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF)

Rochelle Foods - PRE
 1001 South Main, P.O. Box 45
 Rochelle, IL
 US 61068
 Contact: JAMES ROBINSON III
 jrobinson3@hormel.com

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (815)562-4147