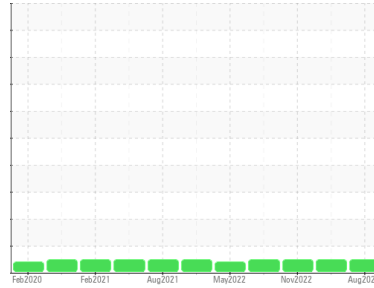




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
B44379 - COLUMBIA PALLETIZER

Component
Hydraulic System

Fluid
PETRO CANADA PURITY FG AW HYDRAULIC 32 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the component make and model with your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0820519	WC0765540	WC0732490
Sample Date	Client Info		07 Aug 2023	07 Feb 2023	07 Nov 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	0	0	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >10	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >10	0	0	<1
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >75	0	0	0
Tin	ppm	ASTM D5185m >10	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	1	2	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m	<1	<1	0
Calcium	ppm	ASTM D5185m	0	2	0
Phosphorus	ppm	ASTM D5185m	424	416	371
Zinc	ppm	ASTM D5185m	2	5	0
Sulfur	ppm	ASTM D5185m	541	517	403

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	7	6	5
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	<1	<1	0

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	513	2173	4039
Particles >6µm	ASTM D7647	>1300	93	576	948
Particles >14µm	ASTM D7647	>160	8	45	126
Particles >21µm	ASTM D7647	>40	3	10	28
Particles >38µm	ASTM D7647	>10	0	1	4
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>20/17/14	16/14/10	18/16/13	19/17/14

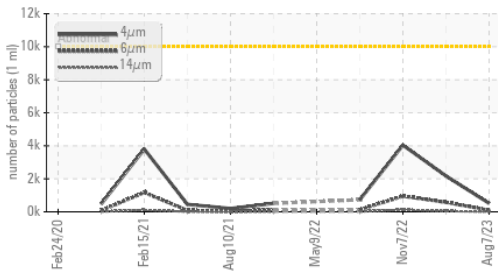
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.26	0.21	0.21	0.22

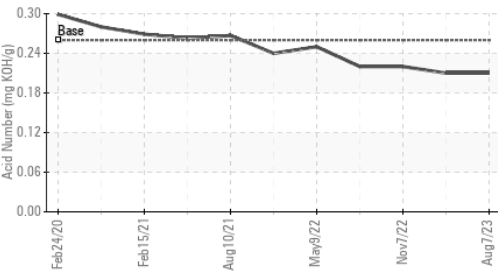


OIL ANALYSIS REPORT

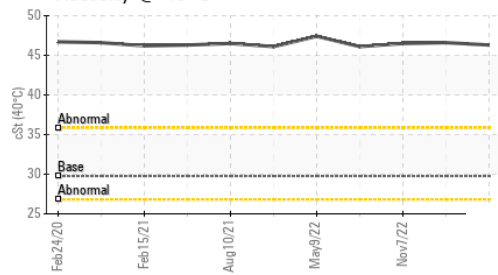
Particle Trend



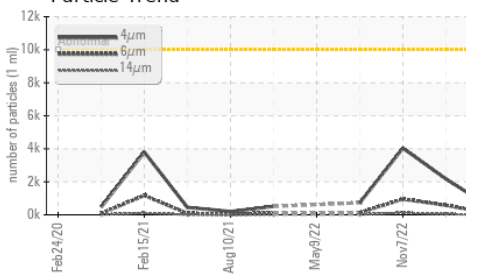
Acid Number



Viscosity @ 40°C



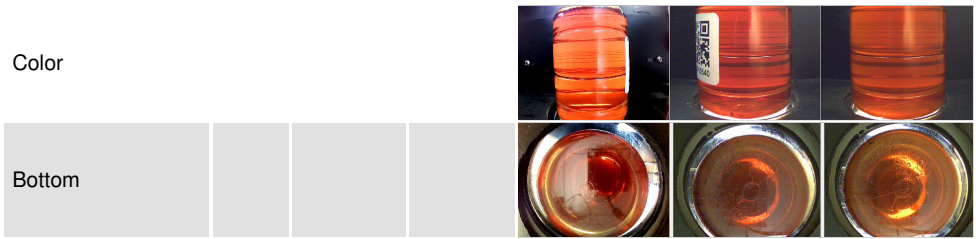
Particle Trend



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

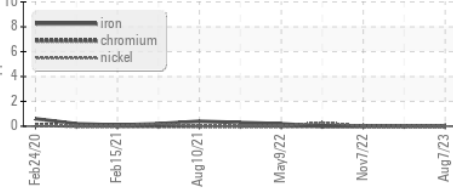
FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	29.77	46.3	46.6	46.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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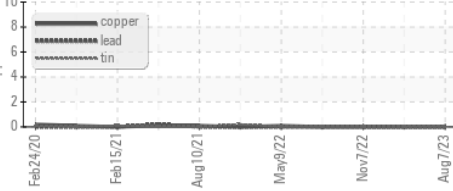


GRAPHS

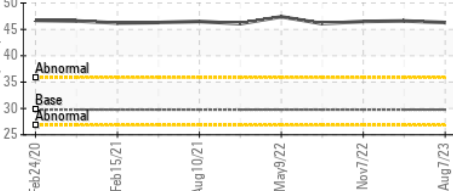
Ferrous Alloys



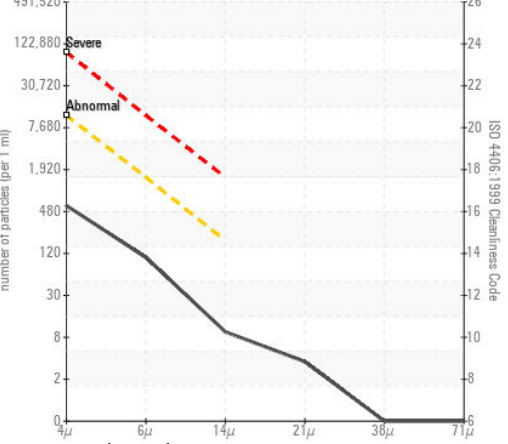
Non-ferrous Metals



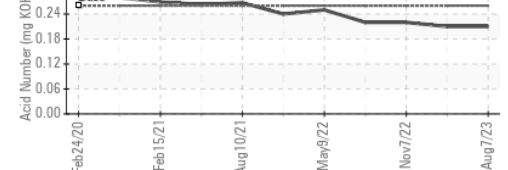
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0820519 **Received** : 16 Aug 2023
Lab Number : **05926078** **Diagnosed** : 17 Aug 2023
Unique Number : 10606025 **Diagnostician** : Wes Davis
Test Package : IND 2

Rochelle Foods - PRE
 1001 South Main, P.O. Box 45
 Rochelle, IL
 US 61068
 Contact: JAMES ROBINSON III
 jrobinson3@hormel.com
 T:
 F: (815)562-4147

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)