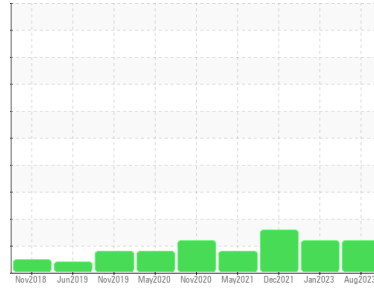




PROBLEM SUMMARY

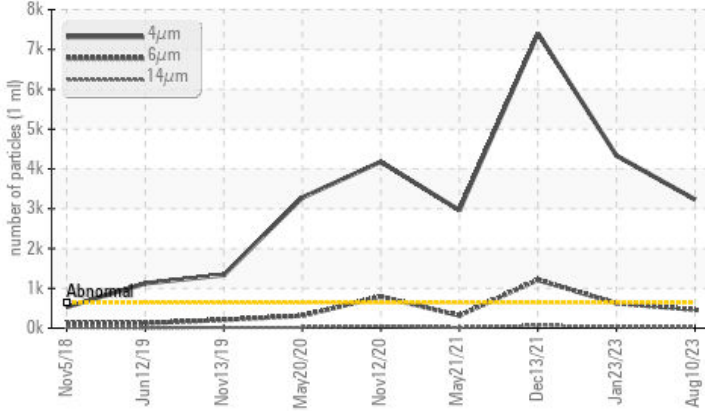
Area
North Plant-Crystallization
 Machine Id
PU-2512G
 Component
Hydraulic System
 Fluid
ROYAL PURPLE SYNDRAULIC 46 (20 GAL)

Sample Rating Trend



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status		ABNORMAL	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647 >640	▲ 3232	▲ 4334	▲ 7405
Particles >6µm	ASTM D7647 >160	▲ 460	▲ 626	▲ 1214
Oil Cleanliness	ISO 4406 (c) >16/14/12	▲ 19/16/12	▲ 19/16/12	▲ 20/17/13

Customer Id: AJIEDD
 Sample No.: WC0786777
 Lab Number: 05926104
 Test Package: PLANT



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.

HISTORICAL DIAGNOSIS

23 Jan 2023 Diag: Don Baldrige

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



13 Dec 2021 Diag: Angela Borella

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



21 May 2021 Diag: Angela Borella

ISO



Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

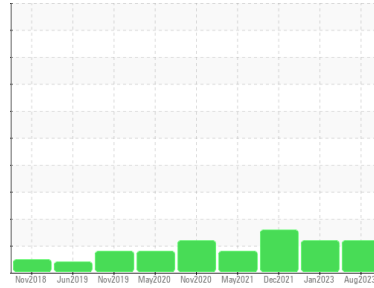
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
North Plant-Crystallization
 Machine Id
PU-2512G
 Component
Hydraulic System
 Fluid
ROYAL PURPLE SYNDRAULIC 46 (20 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0786777	WC0723602	WC0629073
Sample Date	Client Info		10 Aug 2023	23 Jan 2023	13 Dec 2021
Machine Age	mths	Client Info	0	0	0
Oil Age	mths	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<1	<1	<1
Chromium	ppm	ASTM D5185m >10	<1	<1	<1
Nickel	ppm	ASTM D5185m >10	2	0	2
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m >10	0	0	0
Lead	ppm	ASTM D5185m >10	2	2	2
Copper	ppm	ASTM D5185m >75	4	5	4
Tin	ppm	ASTM D5185m >10	0	0	0
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	<1
Barium	ppm	ASTM D5185m	<1	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m	2	2	1
Calcium	ppm	ASTM D5185m 150	81	108	126
Phosphorus	ppm	ASTM D5185m 670	526	559	594
Zinc	ppm	ASTM D5185m 800	624	698	704
Sulfur	ppm	ASTM D5185m	17492	15547	12812

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	5	6	6
Sodium	ppm	ASTM D5185m	0	1	0
Potassium	ppm	ASTM D5185m >20	<1	<1	0
Water	%	ASTM D6304 >0.1	0.009	0.002	0.003
ppm Water	ppm	ASTM D6304 >1000	90.5	17.0	28.6

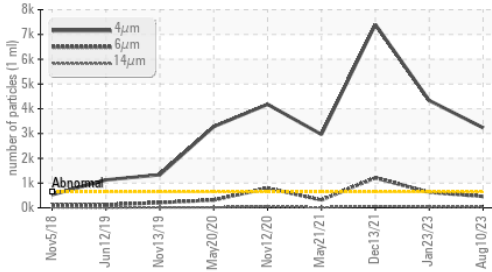
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>640	▲ 3232	▲ 4334	▲ 7405
Particles >6µm	ASTM D7647	>160	▲ 460	▲ 626	▲ 1214
Particles >14µm	ASTM D7647	>40	26	34	▲ 68
Particles >21µm	ASTM D7647	>10	7	10	▲ 17
Particles >38µm	ASTM D7647	>3	0	4	0
Particles >71µm	ASTM D7647	>3	0	3	0
Oil Cleanliness	ISO 4406 (c)	>16/14/12	▲ 19/16/12	▲ 19/16/12	▲ 20/17/13

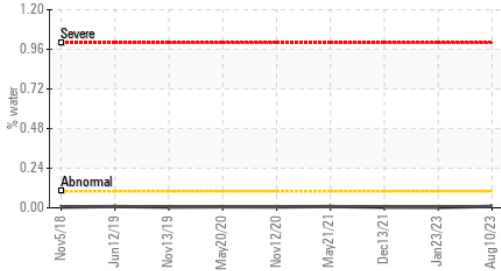
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	0.65	0.66	0.346

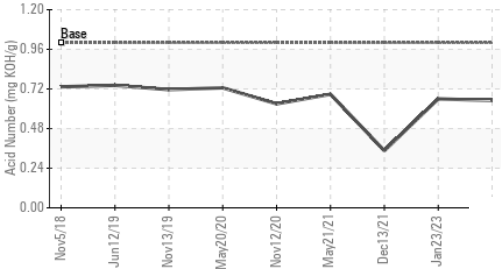
▲ Particle Trend



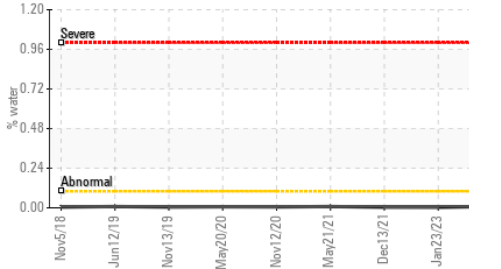
Water



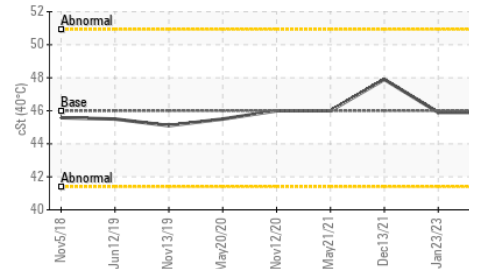
Acid Number



Water



Viscosity @ 40°C



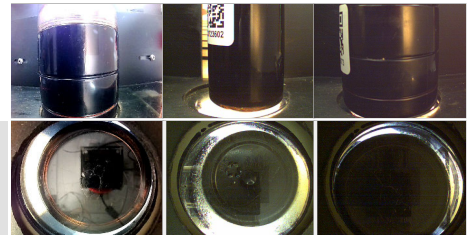
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.0	45.9	47.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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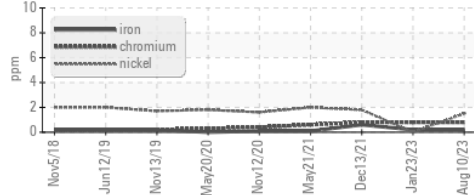
Color

Bottom

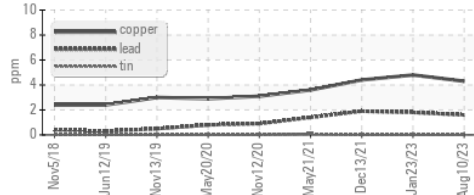


GRAPHS

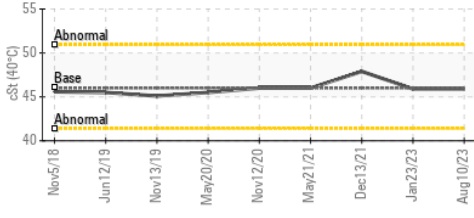
Ferrous Alloys



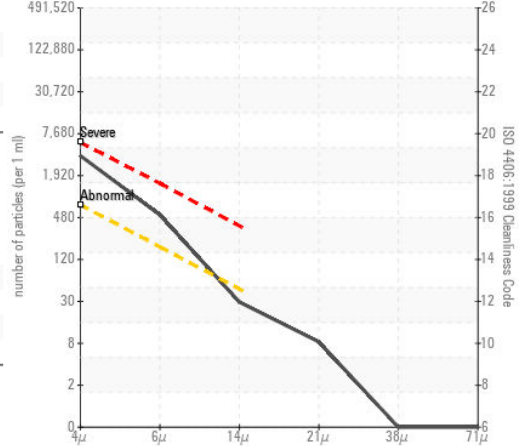
Non-ferrous Metals



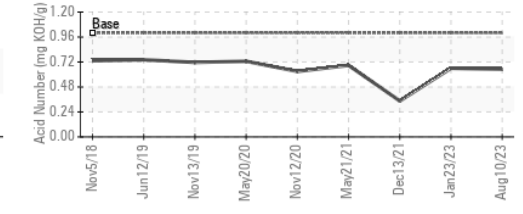
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : WC0786777
 Lab Number : 05926104
 Unique Number : 10606051
 Test Package : PLANT

AJINOMOTO ANIMAL NUTRITION NORTH AMERICA, INC.
 1116 HWY 137
 EDDYVILLE, IA
 US 52553
 Contact: Alan Brittain
 brittaina@ajjusa.com
 T: (641)295-0086
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)