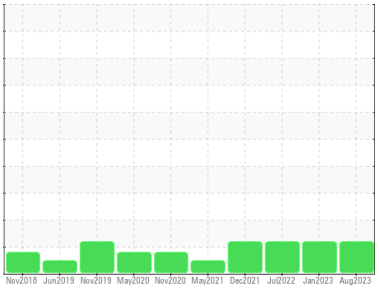
PROBLEM SUMMARY

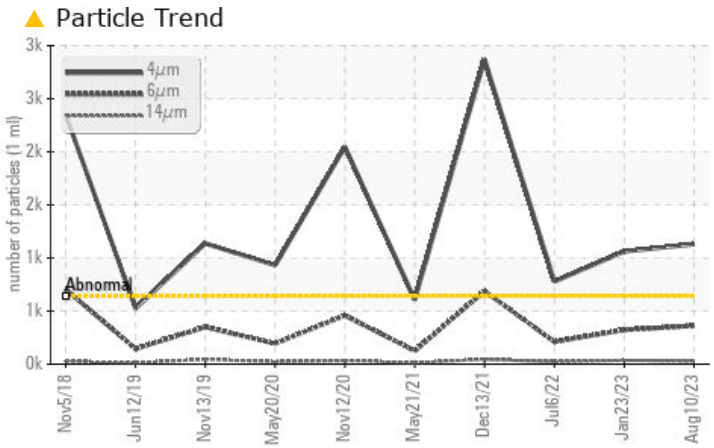
Sample Rating Trend



ISO

Area
North Plant-Crystallization
Machine Id
PU-2512E
Component
Hydraulic System
Fluid
ROYAL PURPLE SYNDRAULIC 46 (20 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ATTENTION
Particles >4µm		ASTM D7647	>640	▲ **1129**	▲ 1062	▲ 778
Particles >6µm		ASTM D7647	>160	▲ **361**	▲ 323	▲ 210
Oil Cleanliness		ISO 4406 (c)	>16/14/12	▲ **17/16/12**	▲ 17/16/12	▲ 17/15/12

Customer Id: AJIEDD
Sample No.: WC0786792
Lab Number: 05926117
Test Package: PLANT

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.

HISTORICAL DIAGNOSIS

23 Jan 2023 Diag: Don Baldridge

ISO

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

06 Jul 2022 Diag: Don Baldridge

ISO

No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

13 Dec 2021 Diag: Angela Borella

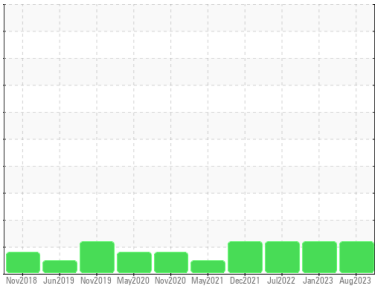
ISO

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
North Plant-Crystallization
Machine Id
PU-2512E
Component
Hydraulic System
Fluid
ROYAL PURPLE SYNDRAULIC 46 (20 GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0786792**	WC0723600	WC0686396
Sample Date		Client Info		**10 Aug 2023**	23 Jan 2023	06 Jul 2022
Machine Age	mths	Client Info		**0**	0	0
Oil Age	mths	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**1**	<1	<1
Chromium	ppm	ASTM D5185m	>10	**2**	1	2
Nickel	ppm	ASTM D5185m	>10	**<1**	0	<1
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	4
Aluminum	ppm	ASTM D5185m	>10	**0**	0	0
Lead	ppm	ASTM D5185m	>10	**2**	2	2
Copper	ppm	ASTM D5185m	>75	**5**	5	5
Tin	ppm	ASTM D5185m	>10	**0**	0	<1
Antimony	ppm	ASTM D5185m		**---**	---	---
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	<1
Barium	ppm	ASTM D5185m		**<1**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m		**<1**	<1	0
Calcium	ppm	ASTM D5185m	150	**101**	114	113
Phosphorus	ppm	ASTM D5185m	670	**585**	587	567
Zinc	ppm	ASTM D5185m	800	**714**	743	715
Sulfur	ppm	ASTM D5185m		**16770**	15374	17404

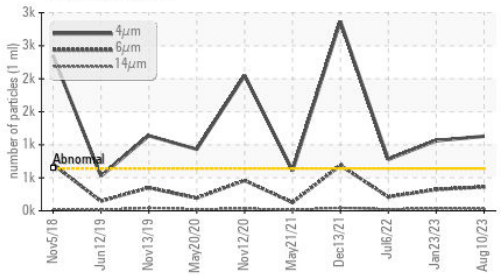
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	**2**	2	2
Sodium	ppm	ASTM D5185m		**0**	2	4
Potassium	ppm	ASTM D5185m	>20	**<1**	<1	0
Water	%	ASTM D6304	>0.1	**0.030**	0.004	0.015
ppm Water	ppm	ASTM D6304	>1000	**307.0**	43.4	158.8

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>640	▲ **1129**	▲ 1062	▲ 778
Particles >6µm		ASTM D7647	>160	▲ **361**	▲ 323	▲ 210
Particles >14µm		ASTM D7647	>40	**28**	36	22
Particles >21µm		ASTM D7647	>10	**7**	8	5
Particles >38µm		ASTM D7647	>3	**1**	1	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>16/14/12	▲ **17/16/12**	▲ 17/16/12	▲ 17/15/12

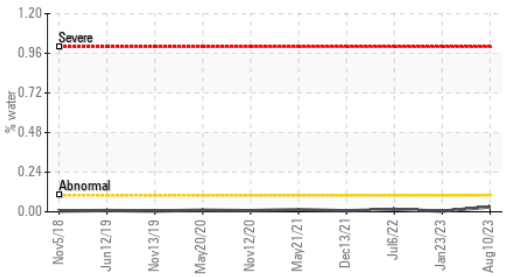
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	**0.719**	0.70	0.65

OIL ANALYSIS REPORT

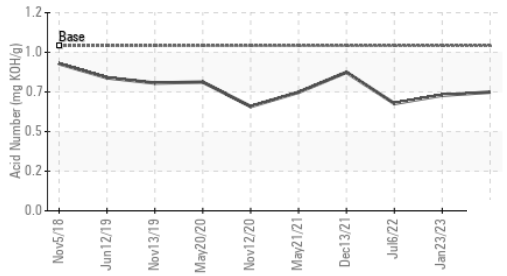
Particle Trend



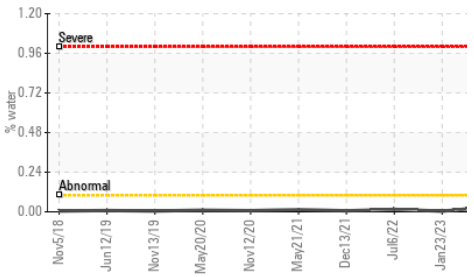
Water



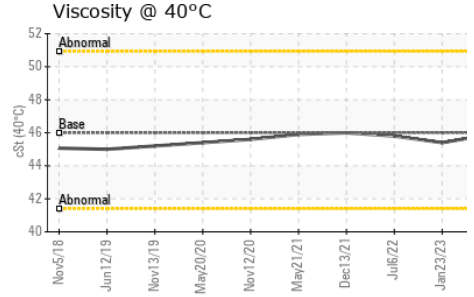
Acid Number



Water



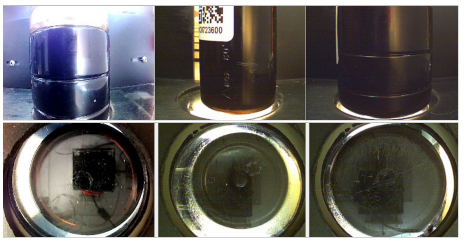
Viscosity @ 40°C



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

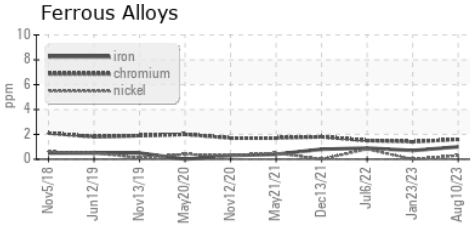
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.0	**45.9**	45.4	45.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

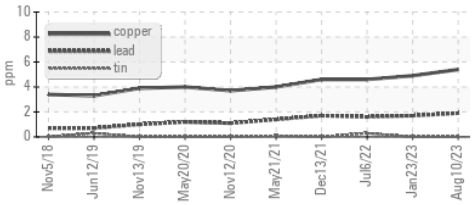


GRAPHS

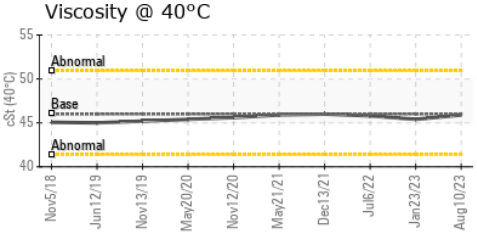
Ferrous Alloys



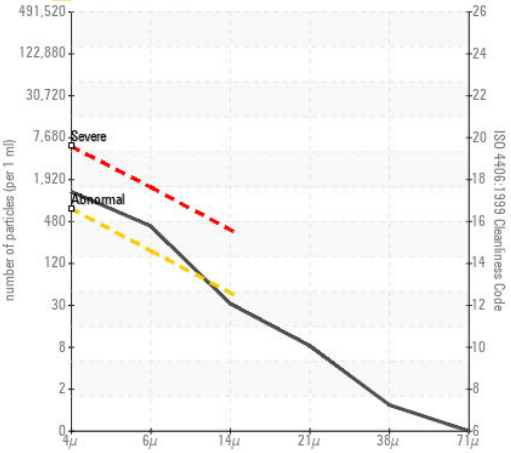
Non-ferrous Metals



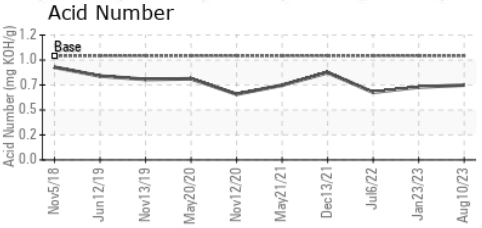
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0786792
Lab Number : 05926117
Unique Number : 10606064
Test Package : PLANT

Received : 16 Aug 2023
Diagnosed : 17 Aug 2023
Diagnostician : Doug Bogart

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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