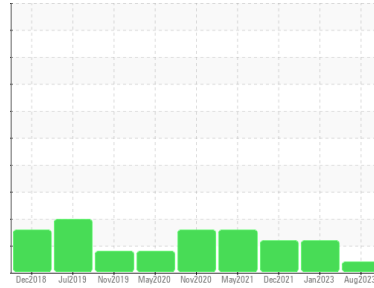




PROBLEM SUMMARY

Area
North Plant-Crystallization
 Machine Id
PU-2513G
 Component
Lube System
 Fluid
ROYAL PURPLE SYNFILM GT 46 (20 GAL)

Sample Rating Trend



VIS DEBRIS



COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ATTENTION	ABNORMAL
Debris	scalar	*Visual	NONE	▲ MODER	VLITE	NONE

Customer Id: AJIEDD
Sample No.: WC0786785
Lab Number: 05926128
Test Package: PLANT



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

23 Jan 2023 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



13 Dec 2021 Diag: Angela Borella

VISUAL METAL



We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. Moderate concentration of visible metal present. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



21 May 2021 Diag: Angela Borella

ISO



We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



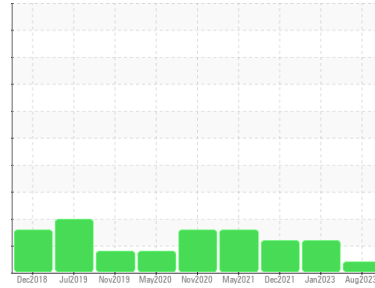


OIL ANALYSIS REPORT

Sample Rating Trend

VIS DEBRIS

Area
North Plant-Crystallization
 Machine Id
PU-2513G
 Component
Lube System
 Fluid
ROYAL PURPLE SYNFILM GT 46 (20 GAL)



DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0786785	WC0765948	WC0629058
Sample Date	Client Info		10 Aug 2023	23 Jan 2023	13 Dec 2021
Machine Age	mths	Client Info	0	0	0
Oil Age	mths	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ATTENTION	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	2	2	2
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >10	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m >10	0	0	0
Lead	ppm	ASTM D5185m >10	6	4	2
Copper	ppm	ASTM D5185m >75	2	2	2
Tin	ppm	ASTM D5185m >10	0	0	0
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0	<1
Barium	ppm	ASTM D5185m 0	1	0	<1
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m 95	87	67	72
Calcium	ppm	ASTM D5185m 0	49	39	42
Phosphorus	ppm	ASTM D5185m 0	43	36	23
Zinc	ppm	ASTM D5185m 0	10	6	0
Sulfur	ppm	ASTM D5185m 15000	23628	16772	15741

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	4	2	3
Sodium	ppm	ASTM D5185m	1	<1	2
Potassium	ppm	ASTM D5185m >20	1	<1	0
Water	%	ASTM D6304 >0.1	0.013	0.004	0.009
ppm Water	ppm	ASTM D6304 >1000	135.0	41.0	97.8

FLUID CLEANLINESS

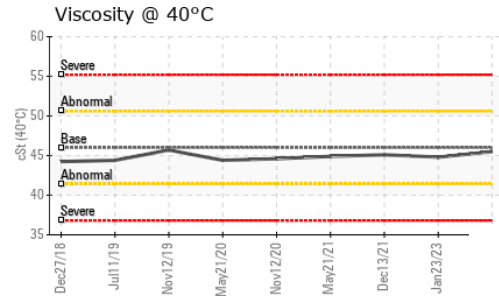
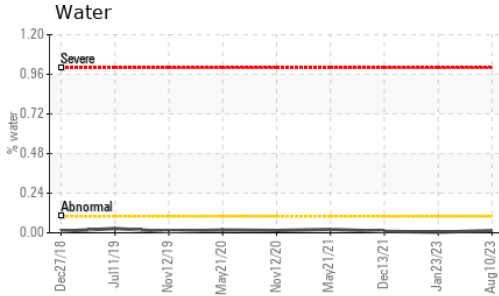
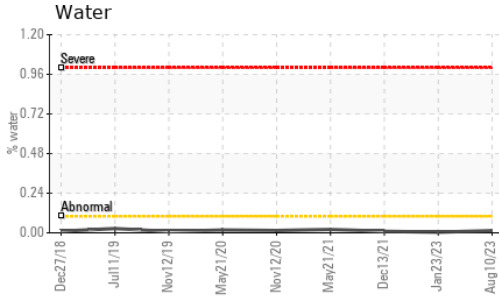
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>640	---	▲ 819	---
Particles >6µm	ASTM D7647	>160	---	▲ 224	---
Particles >14µm	ASTM D7647	>40	---	27	---
Particles >21µm	ASTM D7647	>10	---	11	---
Particles >38µm	ASTM D7647	>3	---	1	---
Particles >71µm	ASTM D7647	>3	---	0	---
Oil Cleanliness	ISO 4406 (c)	>16/14/12	---	▲ 17/15/12	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.41	0.32	0.326



OIL ANALYSIS REPORT



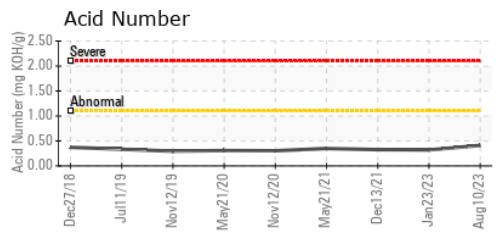
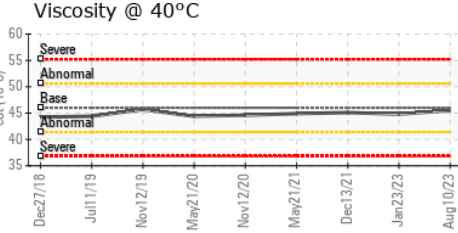
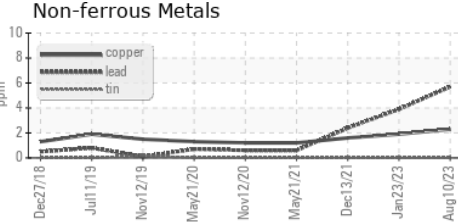
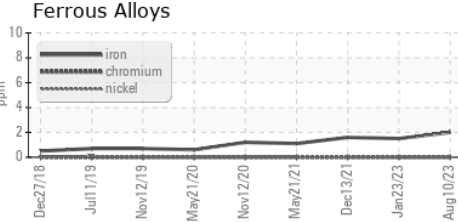
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE ▲ MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.0	45.5	44.8

SAMPLE IMAGES

method	limit/base	current	history1	history2
Color				
Bottom				

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0786785 **Received** : 16 Aug 2023
Lab Number : 05926128 **Diagnosed** : 17 Aug 2023
Unique Number : 10606075 **Diagnostician** : Doug Bogart
Test Package : PLANT

AJINOMOTO ANIMAL NUTRITION NORTH AMERICA, INC.
 1116 HWY 137
 EDDYVILLE, IA
 US 52553
 Contact: Alan Brittain
 brittaina@ajjusa.com
 T: (641)295-0086
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)