

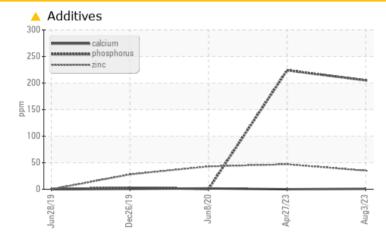
PROBLEM SUMMARY

KAESER CSD 75 6466276 (S/N 1474)

Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC T	EST RE	SULTS				
Sample Status				ABNORMAL	ATTENTION	ABNORMAL
Phosphorus	ppm	ASTM D5185m		🔺 205	<u> </u>	<1
Zinc	ppm	ASTM D5185m		A 35	4 7	43
Debris	scalar	*Visual	NONE	A MODER	LIGHT	A MODER

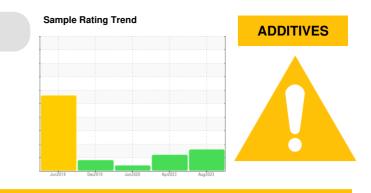
Customer Id: OLDMIA Sample No.: KC05926139 Lab Number: 05926139 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Doug Bogart +1 (800)237-1369 x4016 <u>dougb@wearcheckusa.com</u>

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>



RECOMMENDED AC	TIONS		
Action	Status	Date	Done By
Alert			?

Description

We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS



Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. Additive levels indicate the addition of a different brand, or type of oil. Confirm oil type. The AN level is acceptable for this fluid.



08 Jun 2020 Diag: Don Baldridge

27 Apr 2023 Diag: Doug Bogart



We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



26 Dec 2019 Diag: Jonathan Hester

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





view report



OIL ANALYS



Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. Confirm oil type. The AN level is acceptable for this fluid.

Sample Number Client Info KC05926139 KC08801 KC08615 Sample Date in Client Info 03 Aug 2023 27 Apr 2023 08 Jun 20 Machine Age hrs Client Info 17090 14132 4274 Oil Age hrs Client Info 0 316 0 Oil Changed Client Info N/A Not Changd Not Changd Not Changd Sample Status Imm Method limit/base current history1 ristory1 WEAR METALS method limit/base current history1 ristory1 Nickel ppm ASTM D5185m >30 0 0 0 Muminum ppm ASTM D5185m >30 0 0 -1 Aluminum ppm ASTM D5185m >10 0 0 -1 Aluminum ppm ASTM D5185m >10 0 0 0 Antimory ppm ASTM D5185m 0 0 0	SIS REPC	Sample Rating Trend			ADDITIVES		
SAMPLE INFORMATION method limit/base current history1 history1 Sample Date Client Info 03 Aug 2023 27 Apr 2023 08 Jun 20 Machino Age hrs Client Info 17090 14132 4274 Oil Age hrs Client Info 0 316 0 Oil Changed rs Client Info N/A Not Change Not Change Sample Status method limit/base current history1 history1 VEAR METALS method limit/base current history1 history1 Vikel ppm ASTM D5185m >50 14 <1 <1 Chromium ppm ASTM D5185m >30 0 0 0 Nickel ppm ASTM D5185m >20 0 <1 23 Lead ppm ASTM D5185m >10 0 <1 0 Autimum ppm ASTM D5185m 50 4 3 7 <th>S/N 1474)</th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th>	S/N 1474)						
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Dil Age hrs Client Info 0 316 0 Dil Changed Client Info N/A Not Changd Not Changd Sample Status Imethod Imit/base current History1 ABNORMAL WEAR METALS method Imit/base current History1 History1 Corronim ppm ASTM D5186m >50 14 <1	Sample Date		Client Info		03 Aug 2023	27 Apr 2023	08 Jun 2020
Di Changed Client Info N/A Not Changd Not Changd Sample Status method limit/base current history1 history1 VEAR METALS method limit/base current history1 history1 Shromium ppm ASTM D5185m >50 14 <1	0	hrs					
Sample Status method limit/base current history1 ABNORM WEAR METALS method limit/base current history1 history1 Stromium ppm ASTM D5185m >50 14 <1	-	hrs			-		÷
WEAR METALS method limit/base current history1 history1 son ppm ASTM D5185m >50 14 <1	-		Client Info			Ŭ	Not Changd
on ppm ASTM D5185m >50 14 <1 <1 Chromium ppm ASTM D5185m >10 0 0 0 Lickel ppm ASTM D5185m >3 0 0 0 Silver ppm ASTM D5185m >2 0 0 <1	Sample Status				ABNORMAL	ATTENTION	ABNORMAL
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NickelppmASTM D5185m>3000ittaniumppmASTM D5185m>3000SilverppmASTM D5185m>200<1	ron	ppm	ASTM D5185m	>50	14	<1	<1
Titanium ppm ASTM D5185m >3 0 0 0 Silver ppm ASTM D5185m >2 0 0 <1	Chromium	ppm	ASTM D5185m	>10	0	0	0
Silver ppm ASTM D5185m >2 0 0 <1 Numinum ppm ASTM D5185m >10 <1		ppm	ASTM D5185m	>3	0		0
Numinum ppm ASTM D5185m >10 <1 2 3 Lead ppm ASTM D5185m >10 0 0 <1		ppm			-		
Lead ppm ASTM D5185m >10 0 0 <11 Copper ppm ASTM D5185m >50 4 3 7 Tin ppm ASTM D5185m >10 0 0 <1		ppm			-		
Dopper ppm ASTM D5185m >50 4 3 7 Tin ppm ASTM D5185m >10 0 0 <1		ppm					
Tin ppm ASTM D5185m >10 0 0 <11 Antimony ppm ASTM D5185m 0 0 0 0 Anadium ppm ASTM D5185m 0 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 0 ADDITIVES method limit/base current history1 history1 Astm D5185m 90 1 0 0 2 Barium ppm ASTM D5185m 90 1 0 0 Adgnesium ppm ASTM D5185m 90 12 22 34 Contactinum ppm ASTM D5185m 2 <1		ppm			-		
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ADDITIVESmethodlimit/basecurrenthistory1history1BariumppmASTM D5185m002BariumppmASTM D5185m9010<1					-		
Boron ppm ASTM D5185m 0 0 2 Barium ppm ASTM D5185m 90 1 0 <1		ppm	ASTM D5185m		U	0	U
Barium ppm ASTM D5185m 90 1 0 <1 Molybdenum ppm ASTM D5185m 0 0 0 Manganese ppm ASTM D5185m 90 12 22 34 Aagnesium ppm ASTM D5185m 90 12 22 34 Calcium ppm ASTM D5185m 90 12 22 34 Calcium ppm ASTM D5185m 90 12 22 34 Contramination ppm ASTM D5185m 205 224 <1	ADDITIVES		method	limit/base	current	history1	history2
Molybdenum ppm ASTM D5185m 0 0 0 Manganese ppm ASTM D5185m 90 12 22 34 Calcium ppm ASTM D5185m 90 12 22 34 Calcium ppm ASTM D5185m 2 <1	Boron	ppm	ASTM D5185m		0	0	2
Manganese ppm ASTM D5185m <1	Barium	ppm	ASTM D5185m	90	1	0	<1
Magnesium ppm ASTM D5185m 90 12 22 34 Calcium ppm ASTM D5185m 2 <1	Molybdenum	ppm	ASTM D5185m		0	0	0
Calcium ppm ASTM D5185m 2 <1	Manganese	ppm	ASTM D5185m		<1	<1	<1
Phosphorus ppm ASTM D5185m A 205 224 <1 Zinc ppm ASTM D5185m A 35 477 43 CONTAMINANTS method limit/base current history1 history1 Silicon ppm ASTM D5185m >25 <1 0 <1 Sodium ppm ASTM D5185m >25 <1 0 <1 Sodium ppm ASTM D5185m >20 4 1 14 Potassium ppm ASTM D5185m >20 4 1 14 Vater % ASTM D6304 >0.05 0.007 0.016 0.034 opm Water ppm ASTM D6304 >500 70.8 162.1 342.1 FLUID CLEANLINESS method limit/base current history1 history1 Particles >4µm ASTM D7647 >1300 3372 Particles >14µm ASTM D7647 >80 62	0	ppm		90			
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Silicon ppm ASTM D5185m >25 <1 0 <1 Sodium ppm ASTM D5185m >20 <1	Zinc	ppm	ASTM D5185m		<u> </u>	<u> </u>	43
Sodium ppm ASTM D5185m <1 6 24 Potassium ppm ASTM D5185m >20 4 1 14 Vater % ASTM D5185m >20 4 1 14 Vater % ASTM D6304 >0.05 0.007 0.016 0.034 ppm Water ppm ASTM D6304 >500 70.8 162.1 342.1 FLUID CLEANLINESS method limit/base current history1 histor Particles >4µm ASTM D7647 3372 Particles >6µm ASTM D7647 >1300 1040 Particles >14µm ASTM D7647 >20 62 Particles >21µm ASTM D7647 >20 111 Particles >38µm ASTM D7647 >3 0 Particles >71µm ASTM D7647 >3 0 Particles	CONTAMINANTS	6	method	limit/base	current	history1	history2
Potassium ppm ASTM D5185m >20 4 1 14 Water % ASTM D6304 >0.05 0.007 0.016 0.034 opm Water ppm ASTM D6304 >500 70.8 162.1 342.1 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >1300 3372 Particles >6µm ASTM D7647 >80 62 Particles >14µm ASTM D7647 >20 114 Particles >21µm ASTM D7647 >20 114 Particles >38µm ASTM D7647 >4 0 Particles >71µm ASTM D7647 >3 0 Particles >71µm ASTM D7647 >3 0 Particles >71µm ASTM D7647 >3 0 <t< td=""><td>Silicon</td><td>ppm</td><td>ASTM D5185m</td><td>>25</td><td><1</td><td>0</td><td><1</td></t<>	Silicon	ppm	ASTM D5185m	>25	<1	0	<1
Water % ASTM D6304 >0.05 0.007 0.016 0.034 oppm Water ppm ASTM D6304 >500 70.8 162.1 342.1 FLUID CLEANLINESS method limit/base current history1 histor Particles >4µm ASTM D7647 3372 Particles >6µm ASTM D7647 >1300 1040 Particles >14µm ASTM D7647 >80 62 Particles >21µm ASTM D7647 >20 111 Particles >38µm ASTM D7647 >4 0 Particles >71µm ASTM D7647 >3 0 Dil Cleanliness ISO 4406 (c) >/17/13 19/17/13	Sodium		ASTM D5185m		<1	6	24
Oppm Water ppm ASTM D6304 >500 70.8 162.1 342.1 FLUID CLEANLINESS method limit/base current history1 history1 Particles >4µm ASTM D7647 3372 Particles >6µm ASTM D7647 >1300 1040 Particles >6µm ASTM D7647 >80 62 Particles >14µm ASTM D7647 >20 111 Particles >21µm ASTM D7647 >4 0 Particles >38µm ASTM D7647 >3 0 Particles >71µm ASTM D7647 >3 0 Dil Cleanliness ISO 4406 (c) >/17/13 19/17/13	Potassium	ppm	ASTM D5185m	>20	4	1	14
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Particles >14µm ASTM D7647 >80 62 Particles >21µm ASTM D7647 >20 11 Particles >38µm ASTM D7647 >4 0 Particles >38µm ASTM D7647 >4 0 Particles >71µm ASTM D7647 >3 0 Dil Cleanliness ISO 4406 (c) >/17/13 19/17/13	Particles >4µm		ASTM D7647			3372	
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Particles >38μm ASTM D7647 >4 0 Particles >71μm ASTM D7647 >3 0 Dil Cleanliness ISO 4406 (c) >/17/13 19/17/13	Particles >14µm			>80		62	
Particles >71μm ASTM D7647 >3 0 Dil Cleanliness ISO 4406 (c) >/17/13 19/17/13	Particles >21µm		ASTM D7647	>20		11	
Dil Cleanliness ISO 4406 (c) >/17/13 19/17/13						0	
	-						
	Dil Cleanliness		ISO 4406 (c)	>/17/13		19/17/13	
FLUID DEGRADATION method limit/base current history1 histor							

Acid Number (AN)

mg KOH/g ASTM D8045 0.4

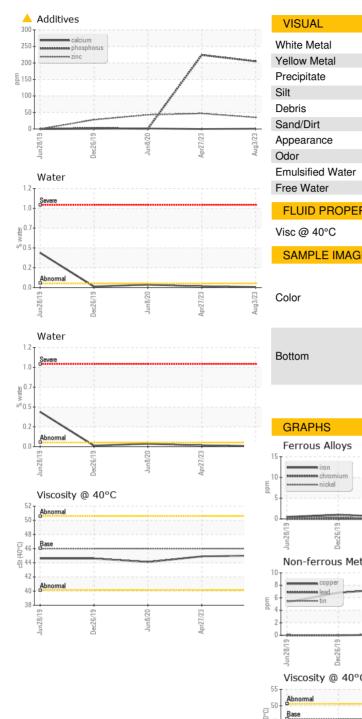
0.34

0.33

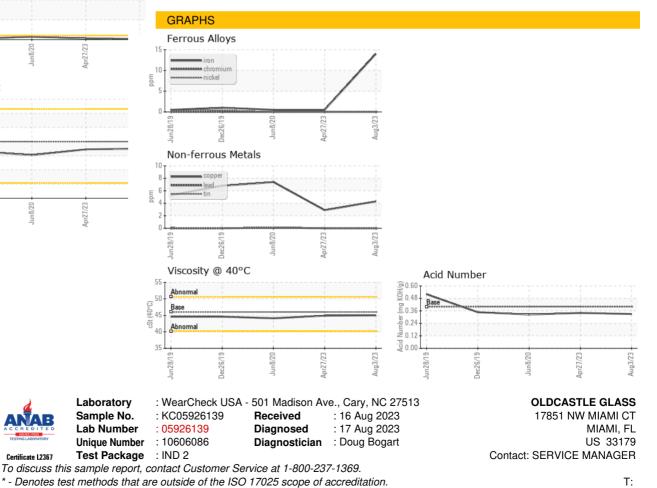
0.325



OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE		LIGHT	A MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
	IES cSt	method ASTM D445	limit/base 46	current 45.0	history1 44.9	history2 44.1
FLUID PROPERT Visc @ 40°C SAMPLE IMAGES	cSt					
Visc @ 40°C	cSt	ASTM D445	46	45.0	44.9	44.1
Visc @ 40°C SAMPLE IMAGES	cSt	ASTM D445	46	45.0 current	44.9	44.1



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

F: