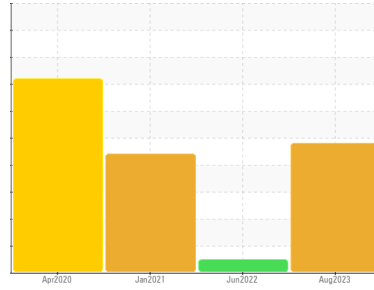




# PROBLEM SUMMARY

Sample Rating Trend



**WATER**

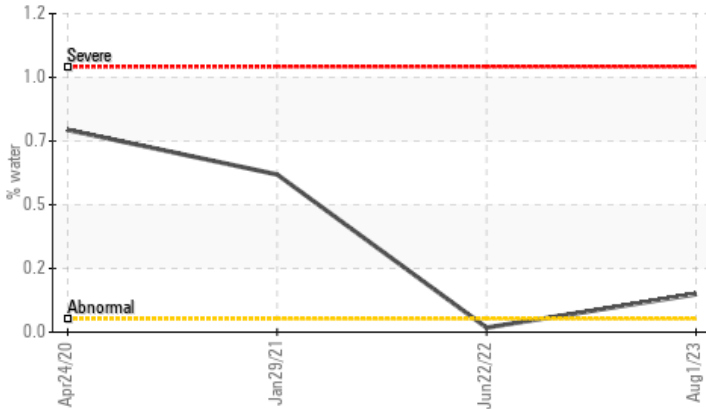


Machine Id  
**KAESER 6906284**

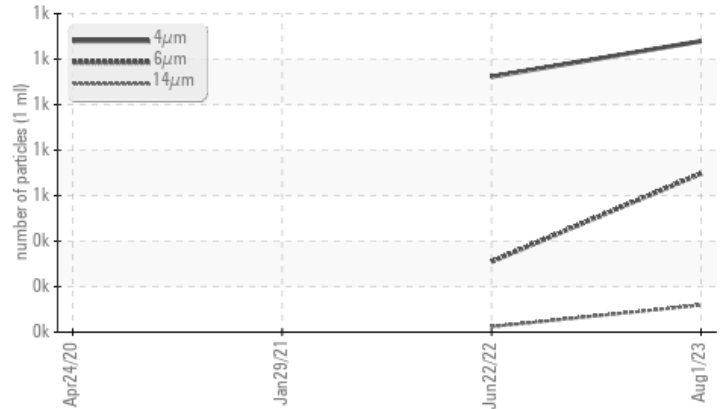
Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Water



▲ Particle Trend



## RECOMMENDATION

The filter change at the time of sampling has been noted. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	NORMAL	ABNORMAL
Water	%	ASTM D6304	>0.05	▲ <b>0.143</b>	0.017	▲ 0.594
ppm Water	ppm	ASTM D6304	>500	▲ <b>1433</b>	179.6	▲ 5940
Particles >14µm		ASTM D7647	>80	▲ <b>119</b>	24	---
Particles >21µm		ASTM D7647	>20	▲ <b>40</b>	8	---
Particles >38µm		ASTM D7647	>4	▲ <b>6</b>	1	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ <b>17/17/14</b>	17/15/12	---
Emulsified Water	scalar	*Visual	>0.05	▲ <b>0.2%</b>	NEG	NEG
Free Water	scalar	*Visual		▲ <b>1.0</b>	NEG	▲ 1.0

Customer Id: ARMMIA  
Sample No.: KC05926142  
Lab Number: 05926142  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 22 Jun 2022 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 29 Jan 2021 Diag: Don Baldrige

WATER



Oil and filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition. There is too much water present in this sample to perform a particle count. All component wear rates are normal. Appearance is hazy. Free water present. There is a moderate concentration of water present in the oil. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid.

view report



### 24 Apr 2020 Diag: Jonathan Hester

WATER



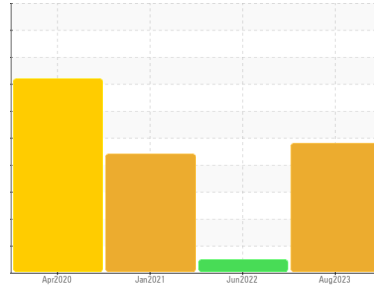
Oil and filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition. There is too much water present in this sample to perform a particle count. All component wear rates are normal. Appearance is hazy. Excessive free water present. There is a moderate concentration of water present in the oil. The AN level is acceptable for this fluid.

view report



# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Machine Id  
**KAESER 6906284**  
Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

**DIAGNOSIS**

**Recommendation**

The filter change at the time of sampling has been noted. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

**Wear**

All component wear rates are normal.

**Contamination**

There is a moderate amount of particulates present in the oil. Free water present. There is a light concentration of water present in the oil.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC05926142</b>	KC106151	KC88787
Sample Date	Client Info			<b>01 Aug 2023</b>	22 Jun 2022	29 Jan 2021
Machine Age	hrs	Client Info		<b>8192</b>	6675	4751
Oil Age	hrs	Client Info		<b>0</b>	3000	0
Oil Changed	Client Info			<b>N/A</b>	Changed	Changed
Sample Status				<b>ABNORMAL</b>	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>5</b>	<1	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	1	0
Lead	ppm	ASTM D5185m	>10	<b>0</b>	<1	1
Copper	ppm	ASTM D5185m	>50	<b>10</b>	10	15
Tin	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Antimony	ppm	ASTM D5185m		<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	<1	0

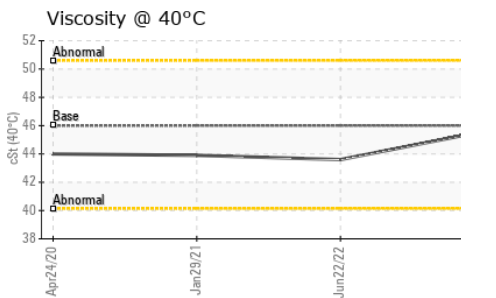
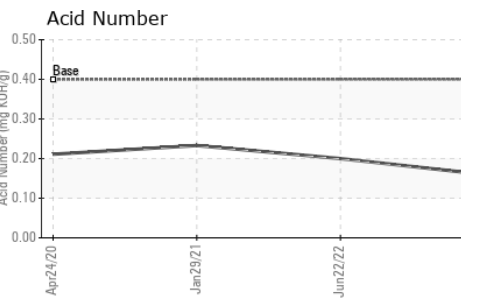
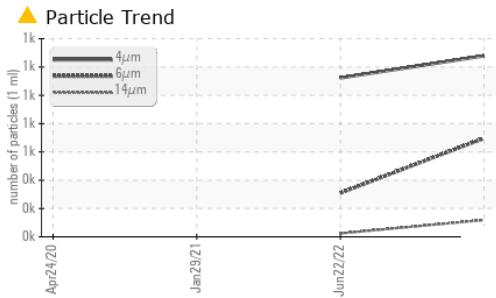
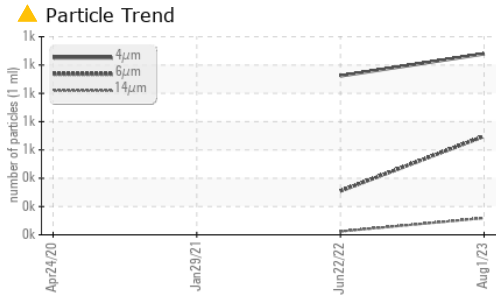
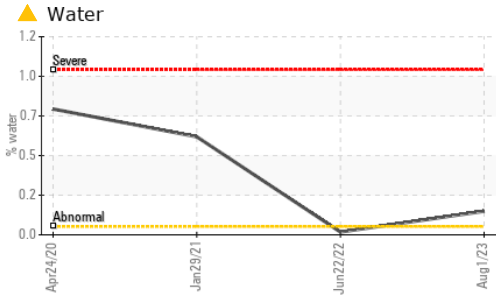
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	<1	<1
Barium	ppm	ASTM D5185m	90	<b>1</b>	0	<1
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m	90	<b>6</b>	18	15
Calcium	ppm	ASTM D5185m	2	<b>2</b>	0	0
Phosphorus	ppm	ASTM D5185m		<b>1</b>	6	6
Zinc	ppm	ASTM D5185m		<b>80</b>	72	61

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>1</b>	0	1
Sodium	ppm	ASTM D5185m		<b>0</b>	14	3
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	4	1
Water	%	ASTM D6304	>0.05	<b>▲ 0.143</b>	0.017	<b>▲ 0.594</b>
ppm Water	ppm	ASTM D6304	>500	<b>▲ 1433</b>	179.6	<b>▲ 5940</b>

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>1279</b>	1123	---
Particles >6µm		ASTM D7647	>1300	<b>697</b>	310	---
Particles >14µm		ASTM D7647	>80	<b>▲ 119</b>	24	---
Particles >21µm		ASTM D7647	>20	<b>▲ 40</b>	8	---
Particles >38µm		ASTM D7647	>4	<b>▲ 6</b>	1	---
Particles >71µm		ASTM D7647	>3	<b>1</b>	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>▲ 17/17/14</b>	17/15/12	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.16</b>	0.20	0.233

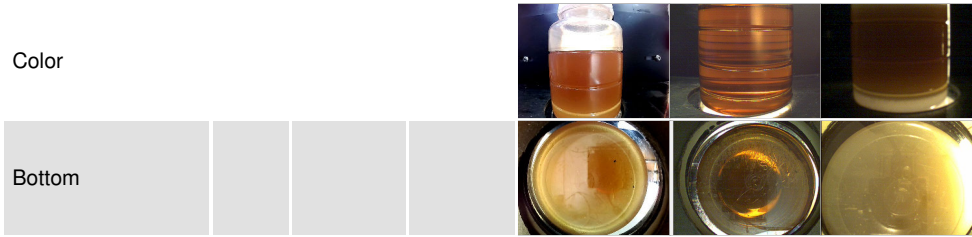
# OIL ANALYSIS REPORT



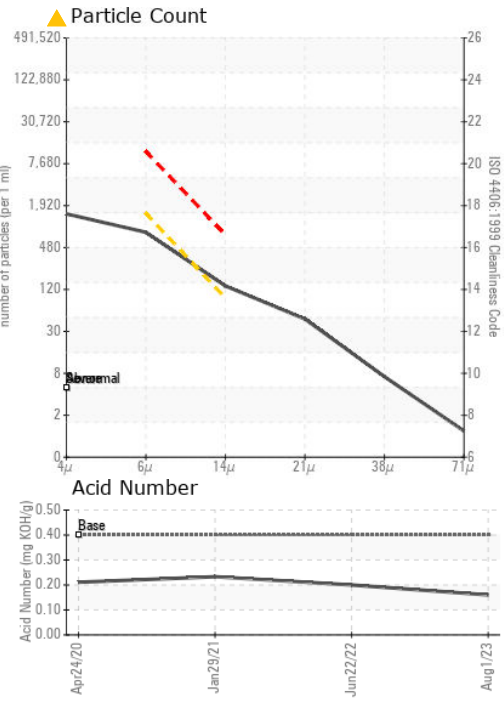
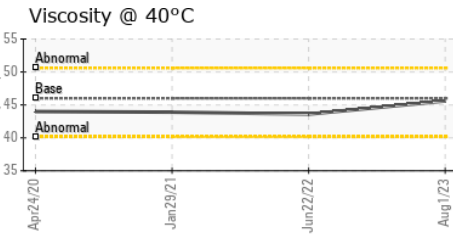
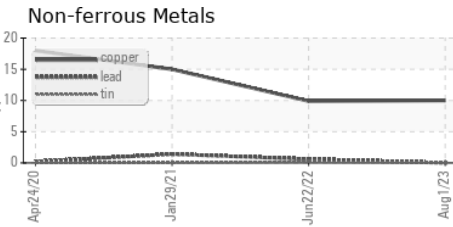
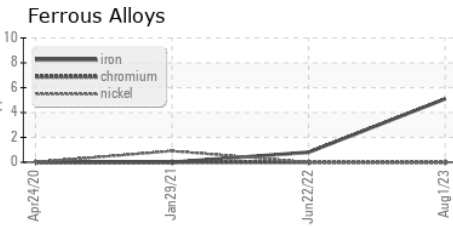
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	▲ HAZY
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	▲ 0.2%	NEG
Free Water	scalar	*Visual		▲ 1.0	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	45.6	43.6	43.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC05926142  
**Lab Number** : 05926142  
**Unique Number** : 10606089  
**Test Package** : IND 2

**ARMELLINI EXPRESS LINES**  
 2811 NW 74TH AVE  
 MIAMI, FL  
 US 33122  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: