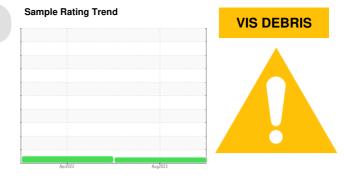


PROBLEM SUMMARY

KAESER S-460 [6097] Machine Id KAESER 1003 - XYLEM INC

Compressor



COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

| PROBLEMATIC TEST RESULTS | | | | | | | | | | |
|--------------------------|--------|---------|------|----------|--------|--|--|--|--|--|
| Sample Status | | | | ABNORMAL | NORMAL | | | | | |
| Debris | scalar | *Visual | NONE | ▲ MODER | LIGHT | | | | | |

Customer Id: UCDELDOW Sample No.: UCH05926213 Lab Number: 05926213 Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data: Angela Borella +1 800-237-1369 angela.borella@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

Action Status Date Done By Description Change Fluid --- ? Oil and filter change at the time of sampling has been noted. Change Filter --- ? Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

28 Apr 2022 Diag: Don Baldridge

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

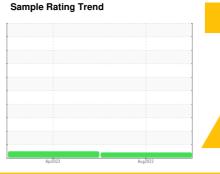




OIL ANALYSIS REPORT

KAESER S-460 [6097] KAESER 1003 - XYLEM INC

Compressor





DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

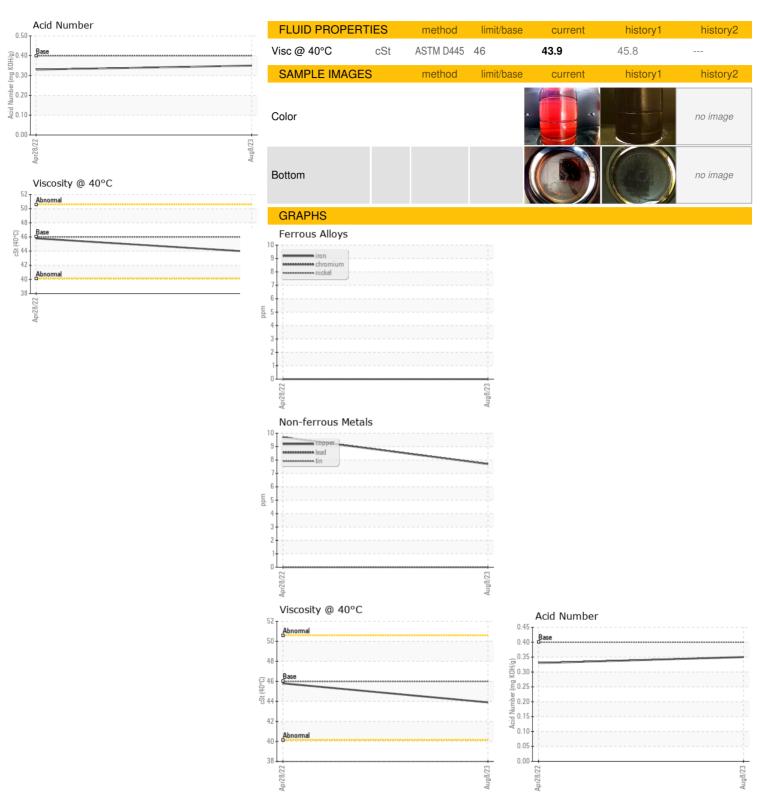
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

| | | | Apr2022 | Aug2023 | | |
|------------------|----------|-------------|------------|-------------|-------------|----------|
| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | UCH05926213 | UCH05537488 | |
| Sample Date | | Client Info | | 08 Aug 2023 | 28 Apr 2022 | |
| Machine Age | hrs | Client Info | | 28420 | 18034 | |
| Oil Age | hrs | Client Info | | 10000 | 3931 | |
| Oil Changed | | Client Info | | Changed | Changed | |
| Sample Status | | | | ABNORMAL | NORMAL | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >50 | 0 | 0 | |
| Chromium | ppm | ASTM D5185m | >10 | 0 | 0 | |
| Nickel | ppm | ASTM D5185m | >3 | 0 | 0 | |
| Titanium | ppm | ASTM D5185m | >3 | 0 | 0 | |
| Silver | ppm | ASTM D5185m | >2 | 0 | <1 | |
| Aluminum | ppm | ASTM D5185m | >10 | 0 | 0 | |
| Lead | ppm | ASTM D5185m | >10 | 0 | 0 | |
| Copper | ppm | ASTM D5185m | >50 | 8 | 10 | |
| Tin | ppm | ASTM D5185m | >10 | 0 | 0 | |
| Vanadium | ppm | ASTM D5185m | | <1 | 0 | |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | 0 | |
| Barium | ppm | ASTM D5185m | 90 | 0 | 0 | |
| Molybdenum | ppm | ASTM D5185m | | 0 | 0 | |
| Manganese | ppm | ASTM D5185m | | 0 | 0 | |
| Magnesium | ppm | ASTM D5185m | 90 | 1 | 0 | |
| Calcium | ppm | ASTM D5185m | 2 | 0 | 0 | |
| Phosphorus | ppm | ASTM D5185m | | 3 | 0 | |
| Zinc | ppm | ASTM D5185m | | 0 | 0 | |
| Sulfur | ppm | ASTM D5185m | | 10965 | 11722 | |
| CONTAMINANTS | 3 | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >25 | <1 | <1 | |
| Sodium | ppm | ASTM D5185m | | 1 | 0 | |
| Potassium | ppm | ASTM D5185m | >20 | <1 | 0 | |
| FLUID DEGRADA | ATION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.4 | 0.35 | 0.33 | |
| VISUAL | | method | limit/base | current | history1 | history2 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | |
| Silt | scalar | *Visual | NONE | NONE | NONE | |
| Debris | scalar | *Visual | NONE | ▲ MODER | LIGHT | |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | |
| Appearance | scalar | *Visual | NORML | NORML | NORML | |
| Odor | scalar | *Visual | NORML | NORML | NORML | |
| Emulsified Water | scalar | *Visual | >0.05 | NEG | NEG | |
| Free Water | scalar | *Visual | | NEG | NEG | |



OIL ANALYSIS REPORT







Certificate L2367

Laboratory

Sample No. Lab Number

: UCH05926213 : 05926213 Unique Number : 10606160 Test Package : IND 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Diagnosed

Received : 16 Aug 2023 : 17 Aug 2023 Diagnostician : Angela Borella **DELTA INDUSTRIES - DOWNERS GROVE**

2201 CURTISS STREET DOWNERS GROVE, IL US 60515

Contact: MICHAEL FERRIS

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (630)960-3931