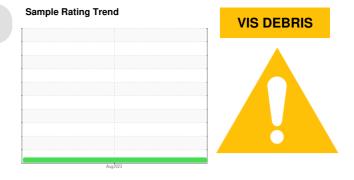


PROBLEM SUMMARY



KAESER 6670088

Component Compressor Fluid KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS							
Sample Status				ABNORMAL			
Debris	scalar	*Visual	NONE	A MODER			

Customer Id: AMARIA Sample No.: KCPA005586 Lab Number: 05926726 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Don Baldridge +1 <u>don.b505@comcast.net</u>

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>

RECOMMENDED ACTIONS					
Action	Status	Date	Done By	Description	
Change Filter			?	We recommend you service the filters on this component.	
Alert			?	We were unable to perform a particle count due to a high concentration of particles present in this sample.	

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id KAESER 6670088 Component

Compressor Fluid KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KCPA005586		
Sample Date		Client Info		08 Aug 2023		
Machine Age	hrs	Client Info		20683		
Oil Age	hrs	Client Info		14838		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	<1		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	0		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>50	4		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base	current 0	history1	history2
	ppm ppm					
Boron		ASTM D5185m	0	0		
Boron Barium	ppm	ASTM D5185m ASTM D5185m	0 90	0 48		
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	0 90	0 48 0		
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 90 0	0 48 0 <1		
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 90 0 100	0 48 0 <1 73		
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 90 0 100 0	0 48 0 <1 73 3	 	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 90 0 100 0 0	0 48 0 <1 73 3 5	 	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 90 0 100 0 0 0	0 48 0 <1 73 3 5 4	 	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 90 0 100 0 0 0 23500	0 48 0 <1 73 3 5 4 23785	 	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 90 0 100 0 0 23500 limit/base >25	0 48 0 <1 73 3 5 4 23785 current	 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	0 90 0 100 0 0 23500 limit/base	0 48 0 <1 73 3 5 5 4 23785 current 1	 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m ASTM D5185m	0 90 0 100 0 0 23500 limit/base >25	0 48 0 <1 73 3 5 4 23785 23785 current 1 28	 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	0 90 0 100 0 0 23500 limit/base >25	0 48 0 <1 73 3 5 4 23785 current 1 28 10	 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	0 90 0 100 0 0 23500 23500 limit/base >25 >20 >20 >0.05	0 48 0 <1 73 3 5 4 23785 current 1 28 10 0.023		 history2



Viscosity @ 40°C

60

55 A () 5(

₹ 3 45 Base

> 4 Sev 35 una8/23

Abnormal

OIL ANALYSIS REPORT

scalar

scalar

scalar

method

*Visual

*Visual

*Visual

limit/base

NONE

NONE

NONE

current

NONE

NONE

NONE

history1

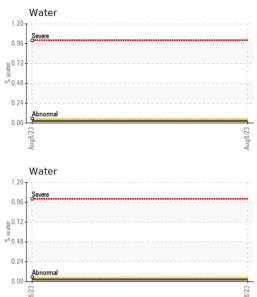
history2

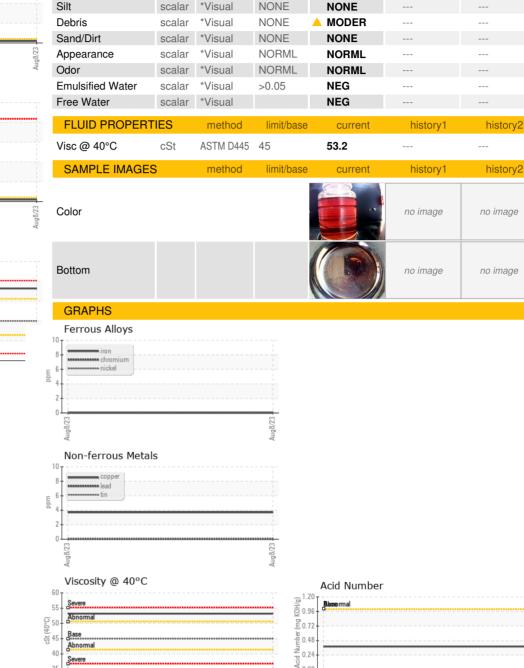
VISUAL

White Metal

Yellow Metal

Precipitate





0.00

ug8/23

: 16 Aug 2023

: 18 Aug 2023



Diagnostician : Don Baldridge Unique Number : 10606673 Test Package : IND 2 (Additional Tests: KF, PrtCount) Contact: Service Manager Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Received

Diagnosed

35

: KCPA005586

: 05926726

Laboratory

Sample No.

Lab Number

T: F:

AMAZON LGB 7

RIALTO, CA

US 92376

1660 N LINDEN AVE