



OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
8116936 (S/N 1796)

Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count on this sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCP55303	---	---
Sample Date	Client Info			03 Aug 2023	---	---
Machine Age	hrs	Client Info		6073	---	---
Oil Age	hrs	Client Info		1539	---	---
Oil Changed	Client Info			Changed	---	---
Sample Status				NORMAL	---	---

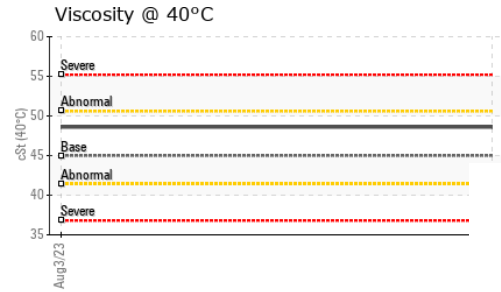
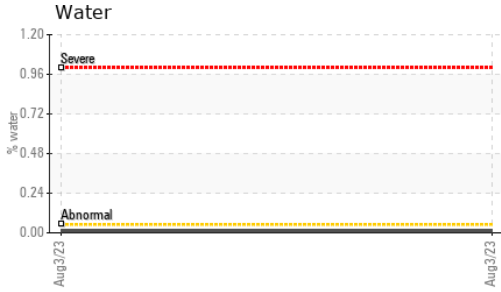
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	3	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>3	0	---	---
Titanium	ppm	ASTM D5185m	>3	<1	---	---
Silver	ppm	ASTM D5185m	>2	0	---	---
Aluminum	ppm	ASTM D5185m	>10	<1	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>50	11	---	---
Tin	ppm	ASTM D5185m	>10	<1	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
Cadmium	ppm	ASTM D5185m		<1	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	---	---
Barium	ppm	ASTM D5185m	90	0	---	---
Molybdenum	ppm	ASTM D5185m	0	0	---	---
Manganese	ppm	ASTM D5185m		1	---	---
Magnesium	ppm	ASTM D5185m	100	7	---	---
Calcium	ppm	ASTM D5185m	0	<1	---	---
Phosphorus	ppm	ASTM D5185m	0	4	---	---
Zinc	ppm	ASTM D5185m	0	33	---	---
Sulfur	ppm	ASTM D5185m	23500	21973	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	4	---	---
Sodium	ppm	ASTM D5185m		4	---	---
Potassium	ppm	ASTM D5185m	>20	3	---	---
Water	%	ASTM D6304	>0.05	0.011	---	---
ppm Water	ppm	ASTM D6304	>500	115.4	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.59	---	---

OIL ANALYSIS REPORT



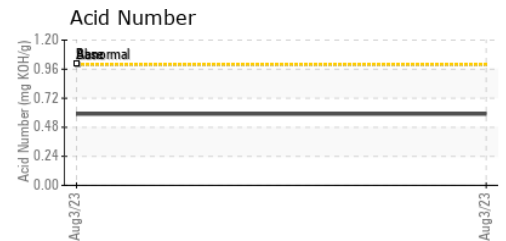
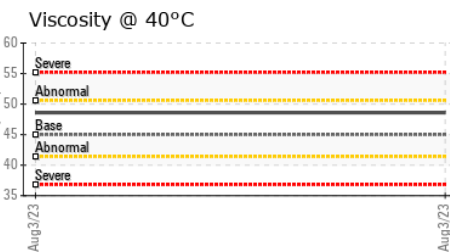
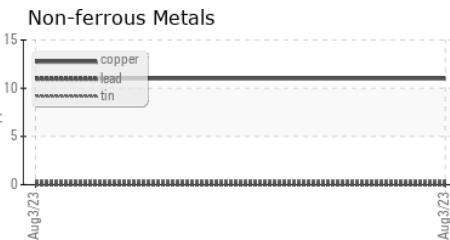
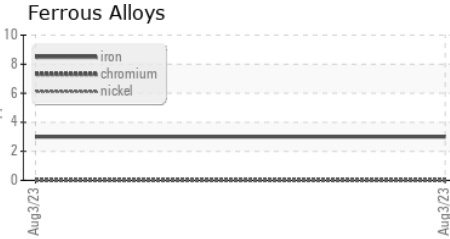
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	MODER	---	---
Yellow Metal	scalar	*Visual NONE	NONE	---	---
Precipitate	scalar	*Visual NONE	NONE	---	---
Silt	scalar	*Visual NONE	NONE	---	---
Debris	scalar	*Visual NONE	NONE	---	---
Sand/Dirt	scalar	*Visual NONE	NONE	---	---
Appearance	scalar	*Visual NORML	NORML	---	---
Odor	scalar	*Visual NORML	NORML	---	---
Emulsified Water	scalar	*Visual >0.05	NEG	---	---
Free Water	scalar	*Visual	NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 45	48.6	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP55303 **Received** : 16 Aug 2023
Lab Number : 05926737 **Diagnosed** : 18 Aug 2023
Unique Number : 10606684 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

EQUIPMENT DESIGN AND MANUFACTURING
 119 EXPLORER ST
 POMONA, CA
 US 91768
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: