

PROBLEM SUMMARY

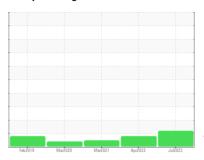
Sample Rating Trend

ISO

KAESER SK 15 AIRCENTER 6313352 (S/N 1119)

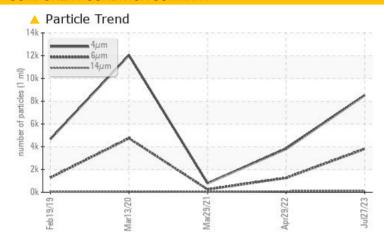
Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)





COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

| PROBLEMATIC TEST | PROBLEMATIC TEST RESULTS | | | | | | |
|------------------|--------------------------|---------|-----------------|----------------|--------|--|--|
| Sample Status | | | ABNORMAL | ATTENTION | NORMAL | | |
| Particles >6µm | ASTM D7647 | >1300 | △ 3810 | 1265 | 251 | | |
| Particles >14µm | ASTM D7647 | >80 | <u> </u> | 9 9 | 33 | | |
| Oil Cleanliness | ISO 4406 (c) | >/17/13 | 20/19/14 | △ 17/14 | 15/12 | | |

Customer Id: LAMOOL Sample No.: KCPA005569 Lab Number: 05926739 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:

Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS

| Action | Status | Date | Done By | Description |
|---------------|--------|------|---------|---|
| Change Fluid | | | ? | Oil and filter change at the time of sampling has been noted. |
| Change Filter | | | ? | Oil and filter change at the time of sampling has been noted. |

HISTORICAL DIAGNOSIS

29 Apr 2022 Diag: Don Baldridge

ISO



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



29 Mar 2021 Diag: Angela Borella

NORMAL



The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



13 Mar 2020 Diag: Doug Bogart

ISO



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

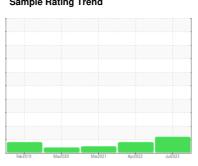
Sample Rating Trend



KAESER SK 15 AIRCENTER 6313352 (S/N 1119)

Compressor

KAESER SIGMA (OEM) S-460 (--- GAL)





DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

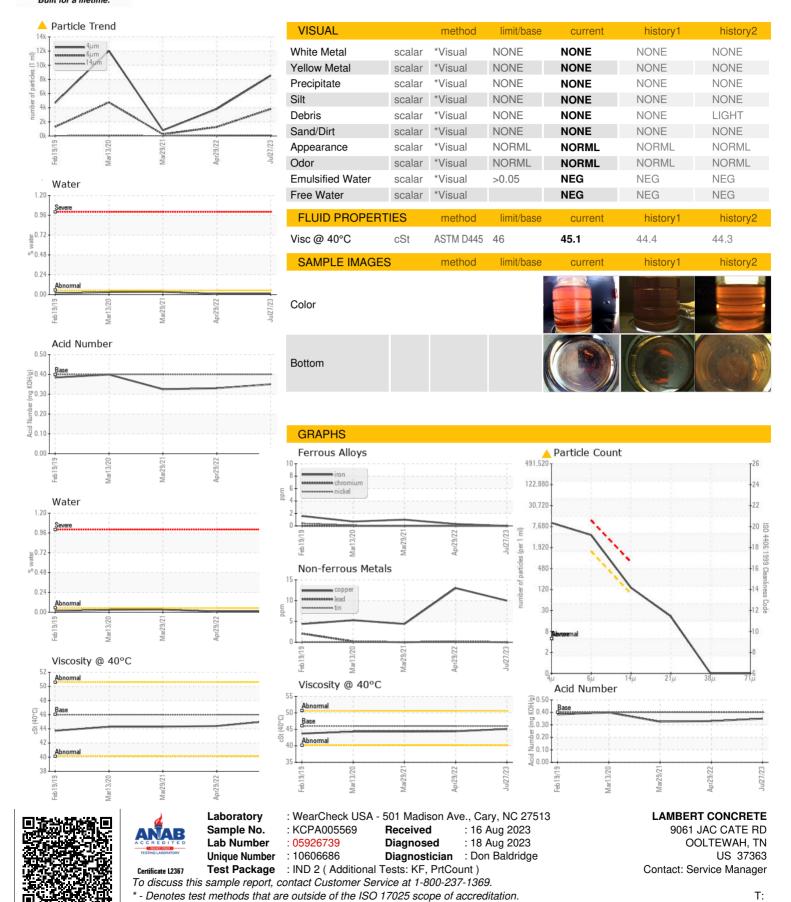
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| | | Feb 2019 | Mar2020 | Mar2021 Apr2022 | Jul2023 | |
|-----------------|--------|--------------|------------|-------------------|----------------|-------------|
| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | KCPA005569 | KC97334 | KC86386 |
| Sample Date | | Client Info | | 27 Jul 2023 | 29 Apr 2022 | 29 Mar 2021 |
| Machine Age | hrs | Client Info | | 13612 | 10534 | 7752 |
| Oil Age | hrs | Client Info | | 4228 | 5300 | 2515 |
| Oil Changed | | Client Info | | Changed | Changed | Not Changd |
| Sample Status | | | | ABNORMAL | ATTENTION | NORMAL |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >50 | 0 | <1 | 1 |
| Chromium | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | >3 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | >3 | <1 | 0 | 0 |
| Silver | ppm | ASTM D5185m | >2 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >10 | 0 | <1 | <1 |
| Lead | ppm | ASTM D5185m | >10 | 0 | <1 | 0 |
| Copper | ppm | ASTM D5185m | >50 | 10 | 13 | 4 |
| Tin | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| Antimony | ppm | ASTM D5185m | | | | 0 |
| Vanadium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m | 90 | 0 | 0 | 4 |
| Molybdenum | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Manganese | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | 90 | 17 | 20 | 49 |
| Calcium | ppm | ASTM D5185m | 2 | 0 | 0 | <1 |
| Phosphorus | ppm | ASTM D5185m | | 2 | 0 | 8 |
| Zinc | ppm | ASTM D5185m | | 23 | 17 | 6 |
| Sulfur | ppm | ASTM D5185m | | 21015 | 15515 | 16417 |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >25 | <1 | <1 | <1 |
| Sodium | ppm | ASTM D5185m | | 4 | 5 | 16 |
| Potassium | ppm | ASTM D5185m | >20 | 3 | 1 | 8 |
| Water | % | ASTM D6304 | >0.05 | 0.012 | 0.010 | 0.032 |
| ppm Water | ppm | ASTM D6304 | >500 | 125.7 | 100.9 | 323.6 |
| FLUID CLEANLIN | ESS | method | limit/base | current | history1 | history2 |
| Particles >4µm | | ASTM D7647 | | 8528 | 3812 | 800 |
| Particles >6µm | | ASTM D7647 | >1300 | <u>▲</u> 3810 | 1265 | 251 |
| Particles >14μm | | ASTM D7647 | >80 | <u> </u> | 4 99 | 33 |
| Particles >21µm | | ASTM D7647 | >20 | 18 | 19 | 13 |
| Particles >38µm | | ASTM D7647 | >4 | 0 | 0 | 1 |
| Particles >71µm | | ASTM D7647 | >3 | 0 | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >/17/13 | <u>^</u> 20/19/14 | △ 17/14 | 15/12 |
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
| | 1/011/ | 1071100015 | 0.4 | | | |

0.325



OIL ANALYSIS REPORT



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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