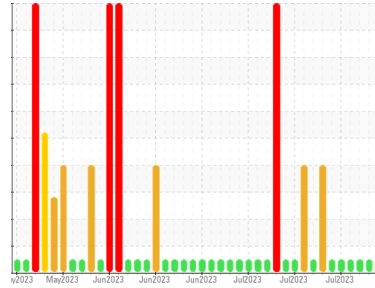




# COOLANT REPORT

Sample Rating Trend



**NORMAL**



Area  
**WCLSNC**  
 Machine Id  
**QC COOL ELC NC 09012022**

Component  
**Coolant**  
 Fluid  
**CAT EXTENDED LIFE COOLANT (ELC) (--- GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

### Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

### Contaminants

There is no indication of any contamination in the coolant.

### Coolant Condition

Carboxylate test failed. The glycol level is acceptable. The pH level of this fluid is within the acceptable limits.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>WC0843287</b>	WC0843282	WC0843280
Sample Date	Client Info	<b>16 Aug 2023</b>	11 Aug 2023	09 Aug 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## PHYSICAL TEST RESULTS

method	limit/base	current	history1	history2
Specific Gravity	*ASTM D1298	<b>1.067</b>	1.067	1.067
pH	Scale 0-14 ASTM D1287	<b>8.19</b>	8.20	8.21
Nitrites	ppm AP-053:2009	<b>712</b>	748	676
Reserve Alkalinity	Scale 0-20 *ASTM D1121	<b>---</b>	---	---
Percentage Glycol	% ASTM D3321	<b>49.7</b>	49.7	49.7
Freezing Point	°F ASTM D3321	<b>-33</b>	-33	-33
Total Dissolved Solids		<b>332.5</b>	312.5	337.5
Carboxylate		<b>fail</b>	fail	pass

## CORROSION INHIBITORS

method	limit/base	current	history1	history2	
Silicon	ppm ASTM D6130	0	<b>15</b>	10	16
Phosphorus	ppm ASTM D6130	0	<b>0</b>	0	0
Boron	ppm ASTM D6130	0	<b>4</b>	0	2
Molybdenum	ppm ASTM D6130	950	<b>1014</b>	1013	926

## CORROSION

method	limit/base	current	history1	history2	
Iron	ppm ASTM D6130	>2	<b>&lt;1</b>	<1	<1
Aluminum	ppm ASTM D6130	>2	<b>&lt;1</b>	<1	0
Copper	ppm ASTM D6130	>2	<b>&lt;1</b>	<1	<1
Lead	ppm ASTM D6130	>2	<b>&lt;1</b>	<1	<1
Tin	ppm ASTM D6130	>2	<b>&lt;1</b>	<1	<1
Zinc	ppm ASTM D6130	>2	<b>&lt;1</b>	0	0

## CONTAMINANTS

method	limit/base	current	history1	history2	
Chlorine	ppm ASTM D6130		<b>28</b>	19	18

## CARRIER SALTS

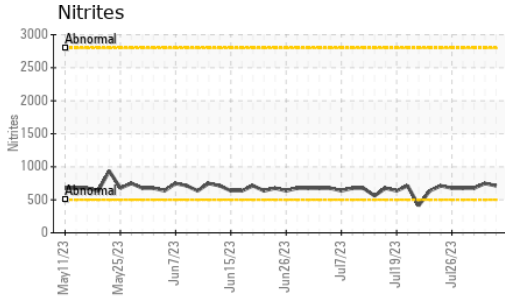
method	limit/base	current	history1	history2	
Sodium	ppm ASTM D6130		<b>5535</b>	5413	4842
Potassium	ppm ASTM D6130		<b>51</b>	0	10





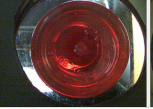

## SCALE POTENTIAL

method	limit/base	current	history1	history2	
Calcium	ppm ASTM D6130	>5	<b>&lt;1</b>	0	0
Magnesium	ppm ASTM D6130	>6	<b>0</b>	0	0

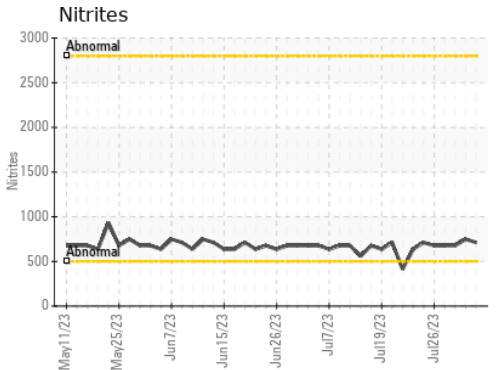
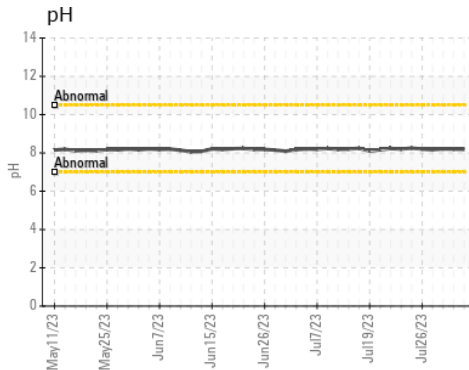
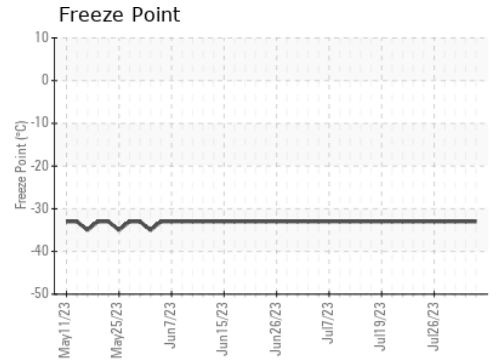
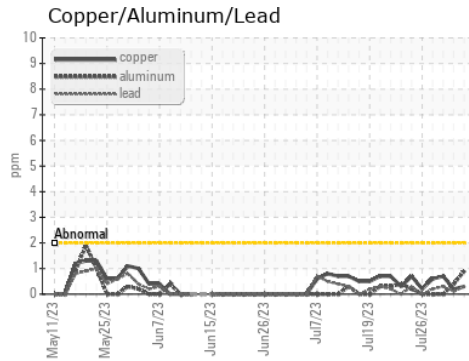
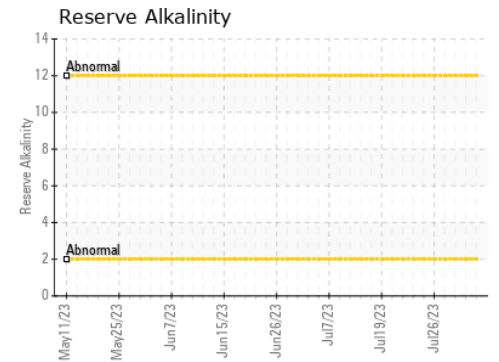
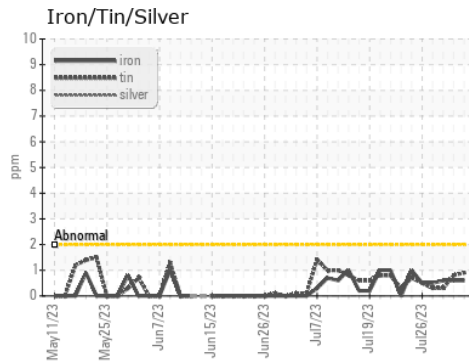


# COOLANT REPORT



VISUAL	method	limit/base	current	history1	history2
Coolant Color	*Visual		Red	Red	Red
Coolant Appearance	*Visual	Clear	normal	normal	normal
Color					
Bottom					

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0843287 **Received** : 16 Aug 2023  
**Lab Number** : 05926959 **Diagnosed** : 18 Aug 2023  
**Unique Number** : 10606906 **Diagnostician** : Jonathan Hester  
**Test Package** : COOL- ( Additional Tests: COOL, ICP )

**WEARCHECK LUBRICATION SERVICES QA ACCOUNT**  
 501 Madison Ave  
 Cary, NC  
 US 27513  
 Contact: WCLS CARY NC

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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