



# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**ACCUPRESS**

Component  
**Hydraulic System**

Fluid  
**AW HYDRAULIC OIL ISO 32 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 32. Please confirm. Please specify the component make and model with your next sample.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PTK0003129</b>	---	---
Sample Date	Client Info			<b>03 Aug 2023</b>	---	---
Machine Age	hrs	Client Info		<b>0</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed	Client Info			<b>N/A</b>	---	---
Sample Status				<b>NORMAL</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>7</b>	---	---
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>10	<b>&lt;1</b>	---	---
Lead	ppm	ASTM D5185m	>10	<b>&lt;1</b>	---	---
Copper	ppm	ASTM D5185m	>75	<b>9</b>	---	---
Tin	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---

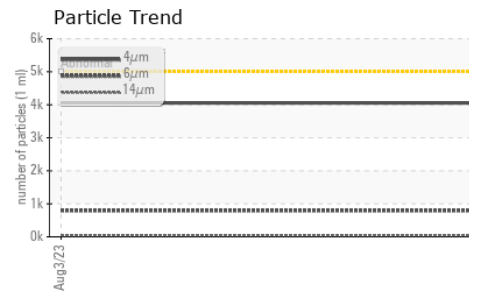
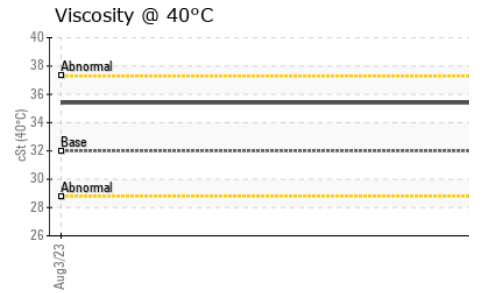
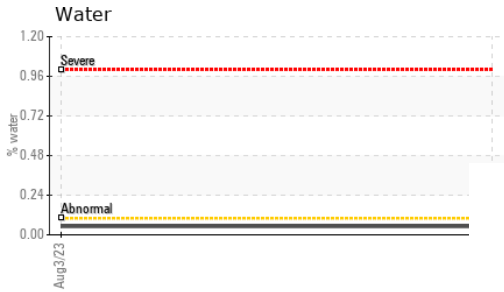
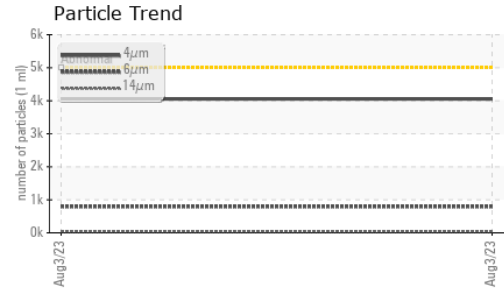
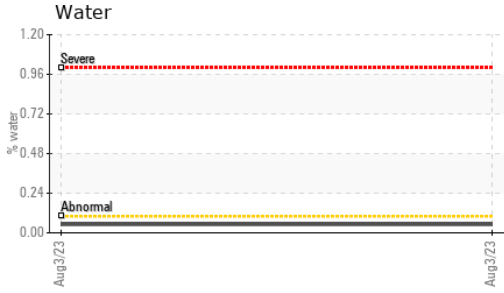
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	<b>2</b>	---	---
Barium	ppm	ASTM D5185m	5	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	5	<b>&lt;1</b>	---	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m	25	<b>18</b>	---	---
Calcium	ppm	ASTM D5185m	200	<b>299</b>	---	---
Phosphorus	ppm	ASTM D5185m	300	<b>350</b>	---	---
Zinc	ppm	ASTM D5185m	370	<b>378</b>	---	---
Sulfur	ppm	ASTM D5185m	2500	<b>4175</b>	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Sodium	ppm	ASTM D5185m		<b>4</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>3</b>	---	---
Water	%	ASTM D6304	>0.1	<b>0.051</b>	---	---
ppm Water	ppm	ASTM D6304	>1000	<b>510</b>	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>4053</b>	---	---
Particles >6µm		ASTM D7647	>1300	<b>797</b>	---	---
Particles >14µm		ASTM D7647	>160	<b>43</b>	---	---
Particles >21µm		ASTM D7647	>40	<b>13</b>	---	---
Particles >38µm		ASTM D7647	>10	<b>1</b>	---	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>19/17/13</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	<b>0.37</b>	---	---

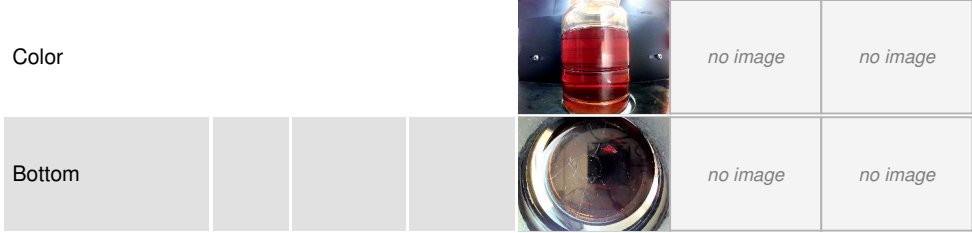
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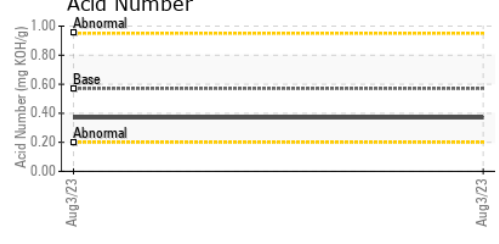
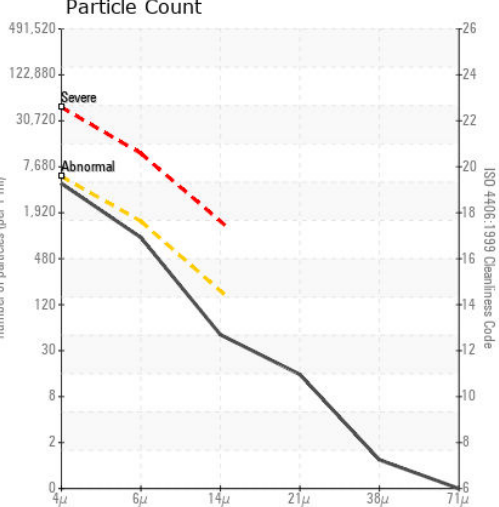
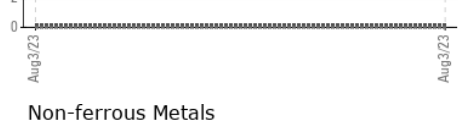
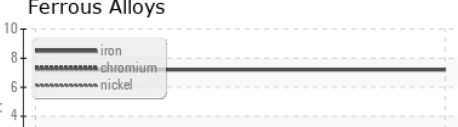
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	0.2%	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	35.4	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PTK0003129 **Received** : 17 Aug 2023  
**Lab Number** : 05927196 **Diagnosed** : 18 Aug 2023  
**Unique Number** : 10607143 **Diagnostician** : Wes Davis  
**Test Package** : MOB 2 ( Additional Tests: KF )

**RAHM'S CUSTOM**  
 7141 NORTHLAND DR N  
 BROOKLYN PARK, MN  
 US 55428  
 Contact: Service Manager

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)