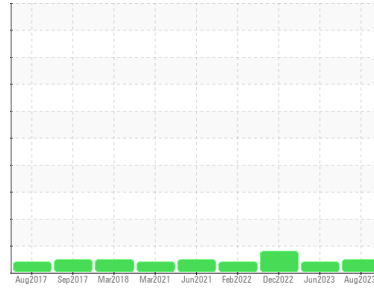




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**IPS TR1388B 200 IPS BALER (S/N 5250)**

Component  
**Hydraulic System**

Fluid  
**SAE 10W40 (1400 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the component.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PTK0004495</b>	PTK0004676	PTK0003807
Sample Date	Client Info	<b>08 Aug 2023</b>	16 Jun 2023	02 Dec 2022
Machine Age	hrs	Client Info	<b>0</b>	0
Oil Age	hrs	Client Info	<b>0</b>	0
Oil Changed	Client Info	<b>Not Changed</b>	Changed	Changed
Sample Status		<b>NORMAL</b>	ABNORMAL	ATTENTION

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	<b>1</b>	<1	1
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >10	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>&lt;1</b>	2	<1
Lead	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m >75	<b>3</b>	2	3
Tin	ppm	ASTM D5185m >10	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	4	<1
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	1	<1
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>3</b>	<1	1
Calcium	ppm	ASTM D5185m	<b>93</b>	70	89
Phosphorus	ppm	ASTM D5185m	<b>276</b>	250	278
Zinc	ppm	ASTM D5185m	<b>328</b>	304	331
Sulfur	ppm	ASTM D5185m	<b>959</b>	857	954

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	<1
Sodium	ppm	ASTM D5185m >401	<b>1</b>	0	1
Potassium	ppm	ASTM D5185m >20	<b>2</b>	0	0

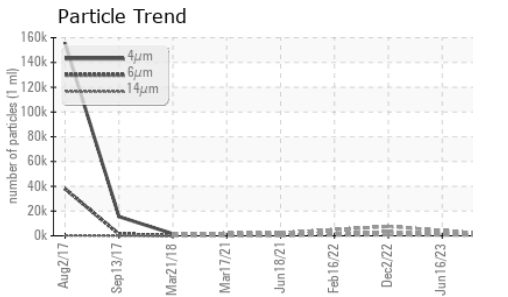
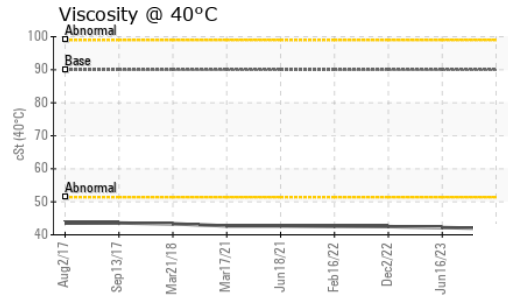
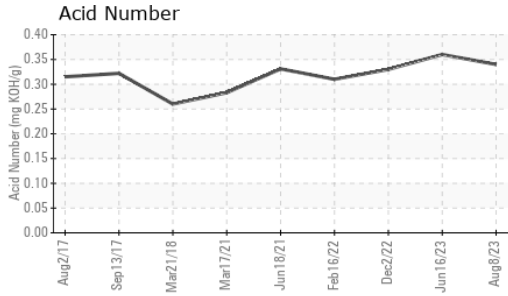
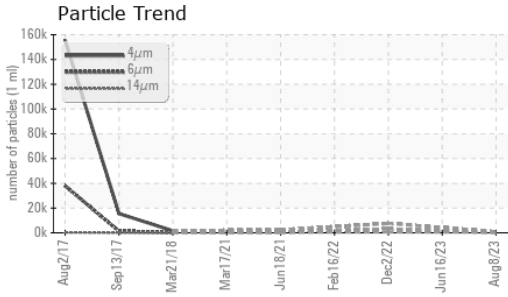
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	<b>829</b>	---	7545
Particles >6µm	ASTM D7647 >2500	<b>190</b>	---	▲ 3056
Particles >14µm	ASTM D7647 >320	<b>16</b>	---	283
Particles >21µm	ASTM D7647 >80	<b>5</b>	---	78
Particles >38µm	ASTM D7647 >20	<b>1</b>	---	3
Particles >71µm	ASTM D7647 >4	<b>1</b>	---	0
Oil Cleanliness	ISO 4406 (c) >18/15	<b>15/11</b>	---	▲ 19/15

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.34</b>	0.36	0.33

# OIL ANALYSIS REPORT

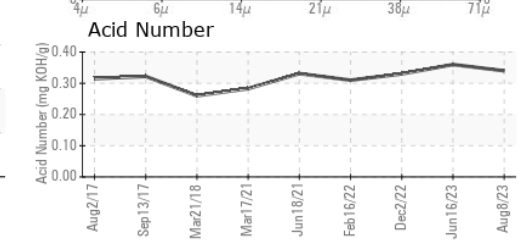
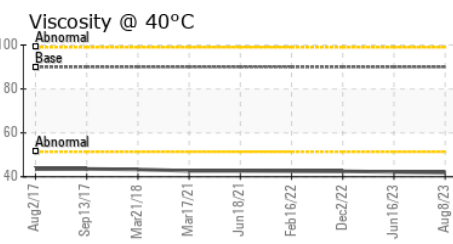
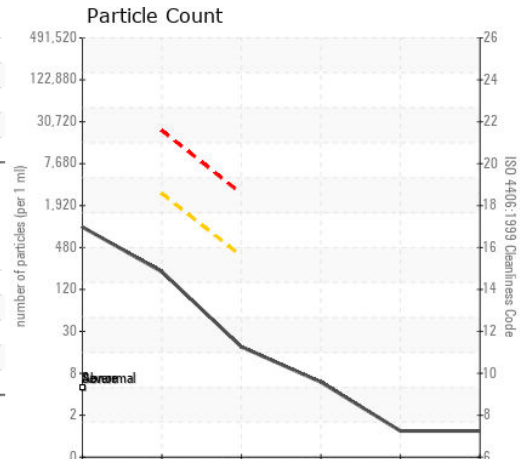
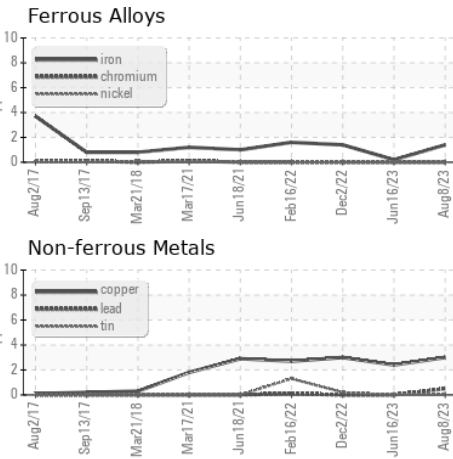


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 90.0	41.9	42.2	42.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PTK0004495 **Received** : 17 Aug 2023  
**Lab Number** : 05927197 **Diagnosed** : 21 Aug 2023  
**Unique Number** : 10607144 **Diagnostician** : Jonathan Hester  
**Test Package** : MOB 2

**WEST ROCK RECYCLING**  
 8700 VALLEY FORGE LN N  
 MAPLE GROVE, MN  
 US 55369  
 Contact: ADAM SNELL  
 adam.snell@westrock.com  
 T: (763)493-8443  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)