PROBLEM SUMMARY

Sample Rating Trend

VISCOSITY

Area
Paper Machine
Machine Id
#1 Unit Stretcher Roll
Component
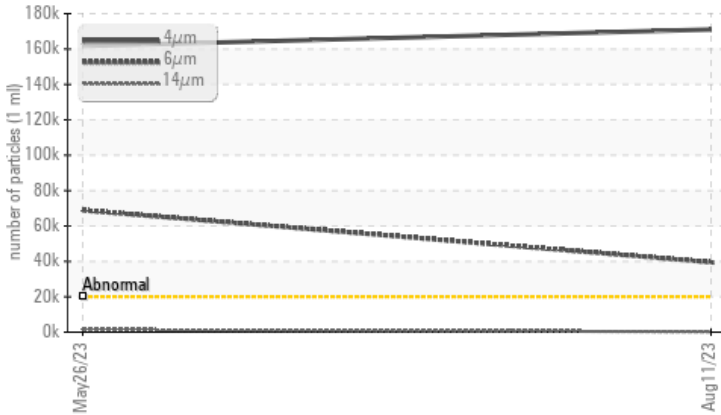## Gearbox
Fluid
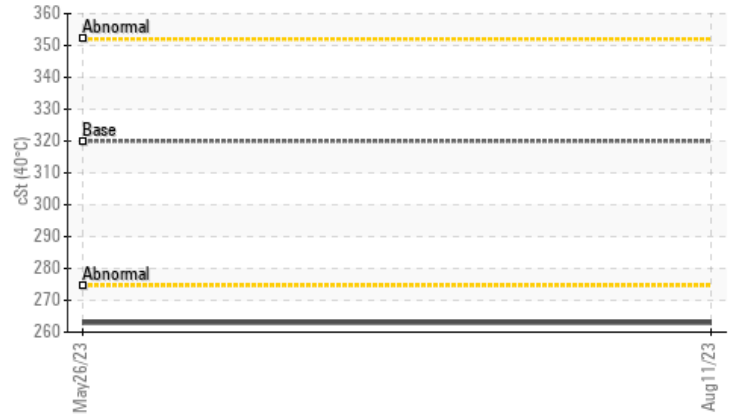## MOBIL MOBILGEAR SHC 320 (--- GAL)

COMPONENT CONDITION SUMMARY

⚠ Particle Trend

⚠ Viscosity @ 40°C

RECOMMENDATION

No corrective action is recommended at this time.
Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

				ABNORMAL	ABNORMAL	---
Sample Status				**ABNORMAL**	ABNORMAL	---
Particles >4µm		ASTM D7647	>20000	⚠ **171044**	⚠ 161721	---
Particles >6µm		ASTM D7647	>5000	⚠ **39489**	⚠ 68861	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	⚠ **25/22/15**	⚠ 25/23/18	---
Visc @ 40°C	cSt	ASTM D445	320	⚠ **263**	⚠ 263	---

Customer Id: CASASH
Sample No.: WC0776565
Lab Number: 05927239
Test Package: PLANT

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

26 May 2023 Diag: Doug Bogart

VISCOSITY

view report

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The oil viscosity is lower than normal. Confirm oil type. The AN level is acceptable for this fluid.
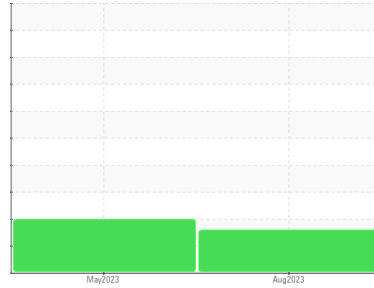
OIL ANALYSIS REPORT

Sample Rating Trend

VISCOSITY

Area
Paper Machine
Machine Id
#1 Unit Stretcher Roll
Component
Gearbox
Fluid
MOBIL MOBILGEAR SHC 320 (--- GAL)

May2023   Aug2023

DIAGNOSIS

⚠ **Recommendation**

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

⚠ **Contamination**

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

⚠ **Fluid Condition**

The oil viscosity is lower than normal. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0776565**	WC0776580	---
Sample Date		Client Info		**11 Aug 2023**	26 May 2023	---
Machine Age	mths	Client Info		**6**	6	---
Oil Age	mths	Client Info		**6**	0	---
Oil Changed		Client Info		**N/A**	N/A	---
Sample Status				**ABNORMAL**	ABNORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**50**	40	---
Chromium	ppm	ASTM D5185m	>15	**<1**	<1	---
Nickel	ppm	ASTM D5185m	>15	**<1**	<1	---
Titanium	ppm	ASTM D5185m		**<1**	<1	---
Silver	ppm	ASTM D5185m		**0**	0	---
Aluminum	ppm	ASTM D5185m	>25	**<1**	0	---
Lead	ppm	ASTM D5185m	>100	**<1**	0	---
Copper	ppm	ASTM D5185m	>200	**41**	46	---
Tin	ppm	ASTM D5185m	>25	**0**	0	---
Vanadium	ppm	ASTM D5185m		**<1**	0	---
Cadmium	ppm	ASTM D5185m		**0**	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	---
Barium	ppm	ASTM D5185m		**0**	0	---
Molybdenum	ppm	ASTM D5185m		**0**	0	---
Manganese	ppm	ASTM D5185m		**1**	<1	---
Magnesium	ppm	ASTM D5185m		**3**	<1	---
Calcium	ppm	ASTM D5185m		**12**	18	---
Phosphorus	ppm	ASTM D5185m		**453**	466	---
Zinc	ppm	ASTM D5185m		**19**	32	---
Sulfur	ppm	ASTM D5185m		**2565**	2685	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**46**	38	---
Sodium	ppm	ASTM D5185m		**7**	9	---
Potassium	ppm	ASTM D5185m	>20	**3**	2	---
Water	%	ASTM D6304	>0.2	**0.161**	0.008	---
ppm Water	ppm	ASTM D6304	>2000	**1610**	84.2	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	⚠ **171044**	⚠ 161721	---
Particles >6µm		ASTM D7647	>5000	⚠ **39489**	⚠ 68861	---
Particles >14µm		ASTM D7647	>640	**173**	⚠ 1432	---
Particles >21µm		ASTM D7647	>160	**11**	46	---
Particles >38µm		ASTM D7647	>40	**0**	0	---
Particles >71µm		ASTM D7647	>10	**0**	0	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	⚠ **25/22/15**	⚠ 25/23/18	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**1.12**	0.59	---

OIL ANALYSIS REPORT

Particle Trend

Water

Viscosity @ 40°C

Acid Number

Water
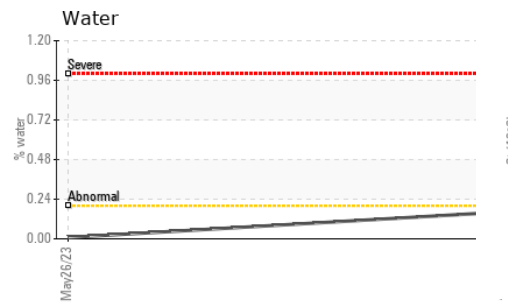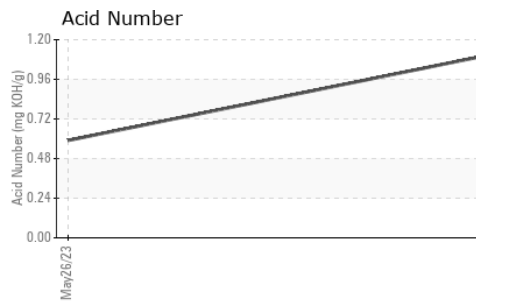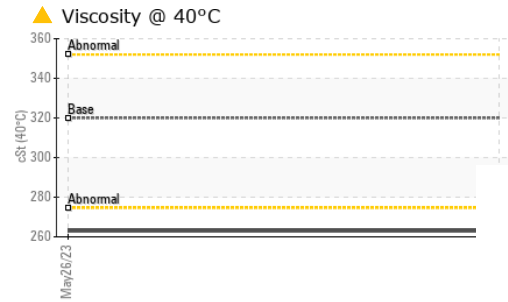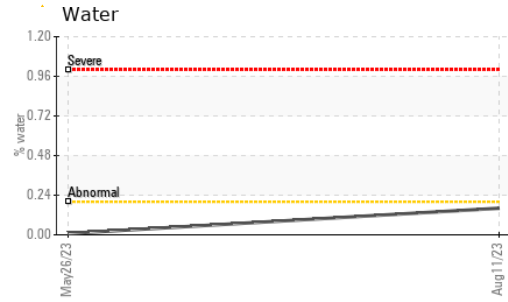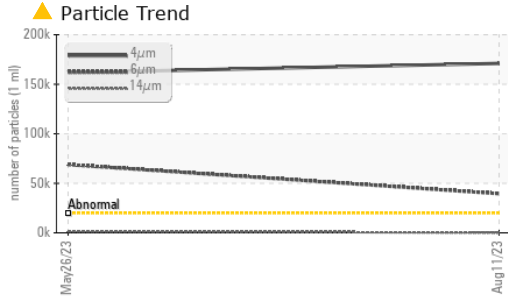
VISUAL	method		limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	---
Silt	scalar	*Visual	NONE	**NONE**	NONE	---
Debris	scalar	*Visual	NONE	**NONE**	NONE	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	---
Appearance	scalar	*Visual	NORML	**NORML**	NORML	---
Odor	scalar	*Visual	NORML	**NORML**	NORML	---
Emulsified Water	scalar	*Visual	>0.2	**0.2%**	NEG	---
Free Water	scalar	*Visual		**NEG**	NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	▲ **263**	▲ 263	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color						no image
Bottom						no image
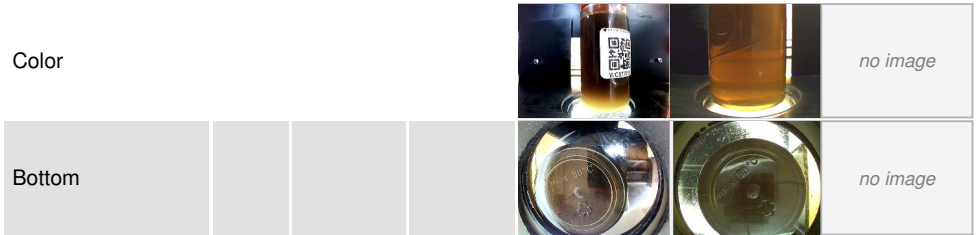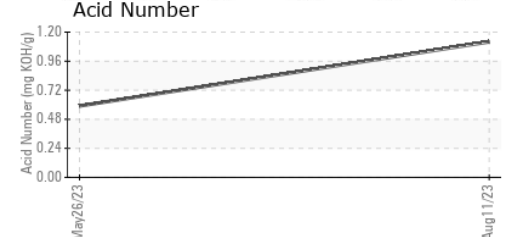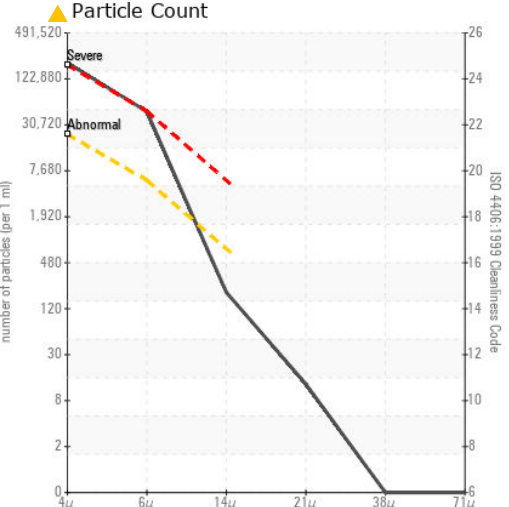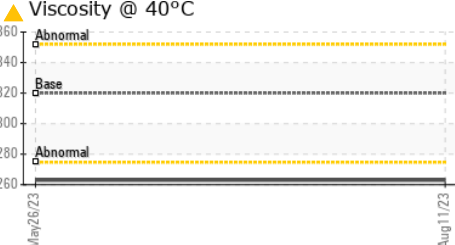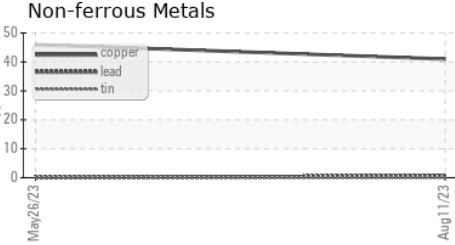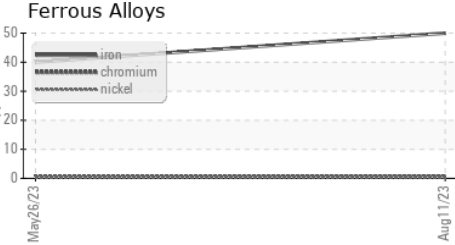
GRAPHS

Ferrous Alloys

Non-ferrous Metals

Viscosity @ 40°C

Particle Count

Acid Number

To discuss this sample report, contact Customer Service at 1-800-237-1369.
* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

ANAB ACCREDITED TESTING LABORATORY
Certificate L2367