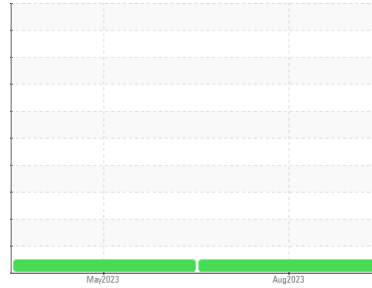




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**Recycled Fiber**  
 Machine Id  
**RF Pulper Gearbox**

Component  
**Gearbox**  
 Fluid  
**MOBIL MOBILGEAR SHC 220 (150)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. ( Customer Sample Comment: Oil had been changed from 320 to 220 (request from manufacturer) )

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0776561</b>	WC0776632	---
Sample Date	Client Info			<b>11 Aug 2023</b>	26 May 2023	---
Machine Age	hrs	Client Info		<b>0</b>	0	---
Oil Age	hrs	Client Info		<b>0</b>	0	---
Oil Changed	Client Info			<b>N/A</b>	N/A	---
Sample Status				<b>NORMAL</b>	NORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<b>1</b>	2	---
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Silver	ppm	ASTM D5185m		<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	---
Lead	ppm	ASTM D5185m	>100	<b>&lt;1</b>	0	---
Copper	ppm	ASTM D5185m	>200	<b>&lt;1</b>	3	---
Tin	ppm	ASTM D5185m	>25	<b>0</b>	0	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	---
Barium	ppm	ASTM D5185m		<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	---
Magnesium	ppm	ASTM D5185m		<b>3</b>	<1	---
Calcium	ppm	ASTM D5185m		<b>2</b>	2	---
Phosphorus	ppm	ASTM D5185m		<b>487</b>	487	---
Zinc	ppm	ASTM D5185m		<b>2</b>	8	---
Sulfur	ppm	ASTM D5185m		<b>2593</b>	3087	---

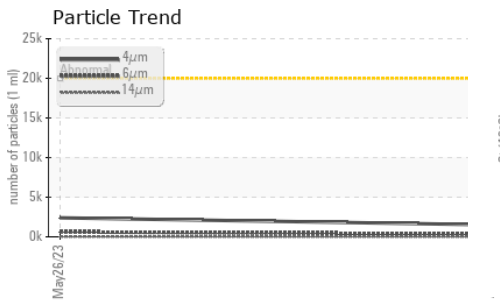
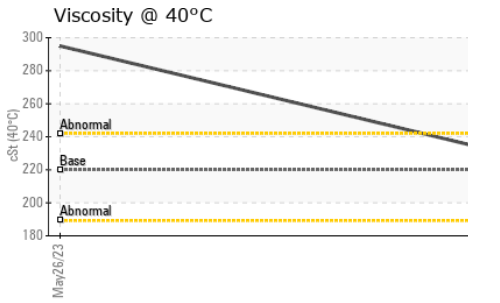
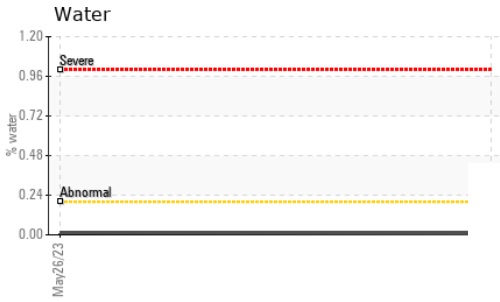
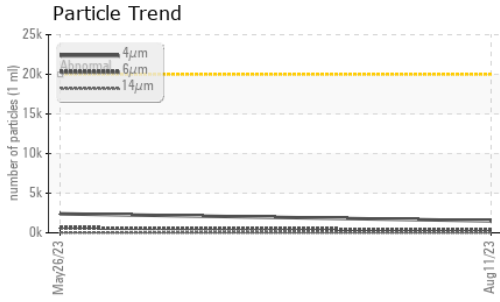
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>15</b>	22	---
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	0	---
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	1	---
Water	%	ASTM D6304	>0.2	<b>0.008</b>	0.013	---
ppm Water	ppm	ASTM D6304	>2000	<b>82.5</b>	136.6	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	<b>1509</b>	2400	---
Particles >6µm		ASTM D7647	>5000	<b>347</b>	613	---
Particles >14µm		ASTM D7647	>640	<b>29</b>	30	---
Particles >21µm		ASTM D7647	>160	<b>9</b>	5	---
Particles >38µm		ASTM D7647	>40	<b>2</b>	1	---
Particles >71µm		ASTM D7647	>10	<b>1</b>	0	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<b>18/16/12</b>	18/16/12	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.92</b>	0.91	---



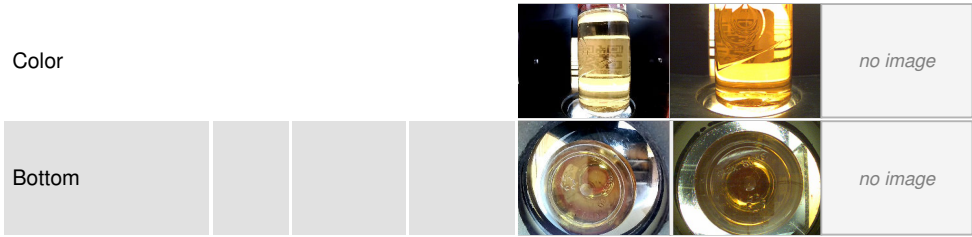
# OIL ANALYSIS REPORT



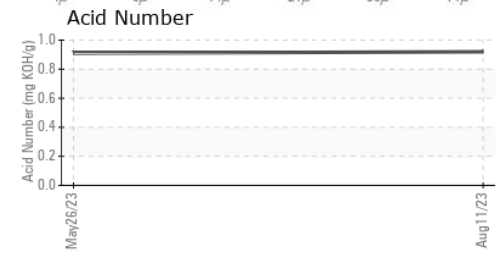
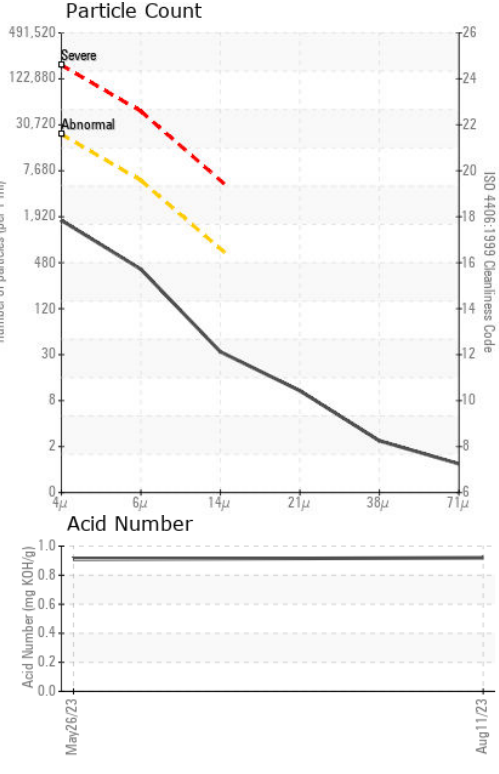
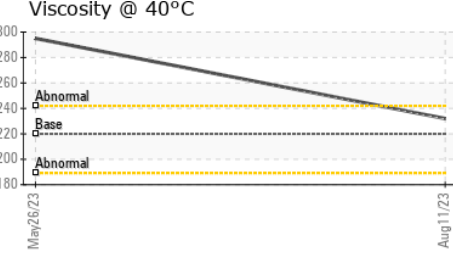
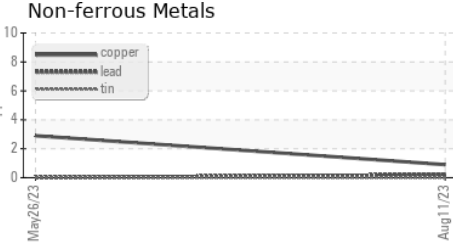
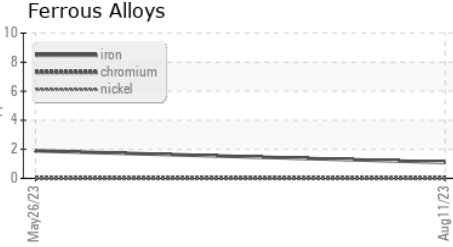
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	220	<b>232</b>	295	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0776561 **Received** : 17 Aug 2023  
**Lab Number** : **05927243** **Diagnosed** : 18 Aug 2023  
**Unique Number** : 10607190 **Diagnostician** : Don Baldrige  
**Test Package** : PLANT

CASCADES CONTAINERBOARD PACKAGING - BEARPACK PROJECT  
 10026 OLD RIDGE ROAD  
 ASHLAND, VA  
 US 23005  
 Contact: MARC-ANDRE HUBERT  
 marc-andre\_hubert@cascades.com

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: