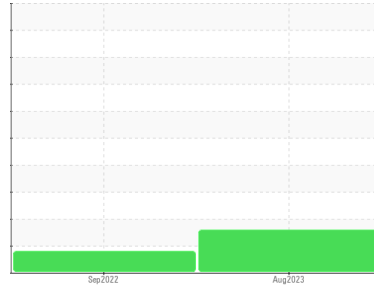




PROBLEM SUMMARY

Sample Rating Trend

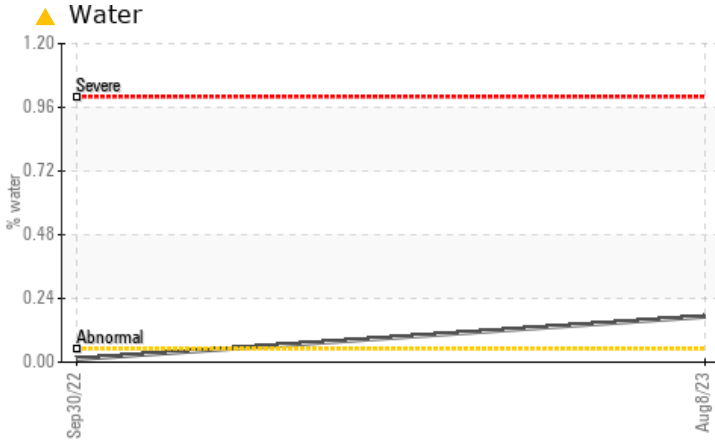


WATER



Machine Id
KAESER 8043399 (S/N 1068)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Oil and filter change at the time of sampling has been noted. There is too much water present in this sample to perform a particle count. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ATTENTION	---
Water	%	ASTM D6304	>0.05	▲ 0.172	0.012	---
ppm Water	ppm	ASTM D6304	>500	▲ 1720	129.1	---

Customer Id: THEROW
Sample No.: KCP48020
Lab Number: 05927271
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

30 Sep 2022 Diag: Doug Bogart

ISO



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

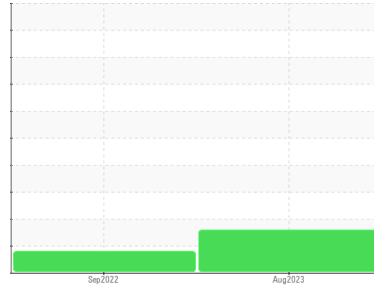
view report





OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
KAESER 8043399 (S/N 1068)

Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

Oil and filter change at the time of sampling has been noted. There is too much water present in this sample to perform a particle count. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCP48020	KCP50089	---
Sample Date	Client Info			08 Aug 2023	30 Sep 2022	---
Machine Age	hrs	Client Info		7197	2625	---
Oil Age	hrs	Client Info		0	2625	---
Oil Changed	Client Info			Changed	Changed	---
Sample Status				ABNORMAL	ATTENTION	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m	>3	0	0	---
Titanium	ppm	ASTM D5185m	>3	<1	0	---
Silver	ppm	ASTM D5185m	>2	0	0	---
Aluminum	ppm	ASTM D5185m	>10	<1	<1	---
Lead	ppm	ASTM D5185m	>10	<1	0	---
Copper	ppm	ASTM D5185m	>50	17	9	---
Tin	ppm	ASTM D5185m	>10	0	<1	---
Vanadium	ppm	ASTM D5185m		<1	<1	---
Cadmium	ppm	ASTM D5185m		0	0	---

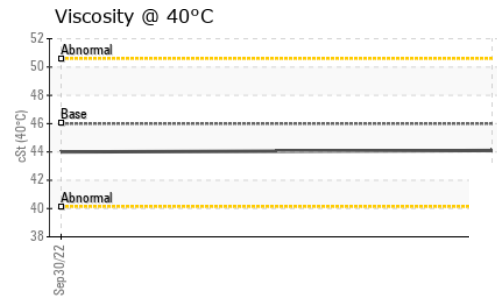
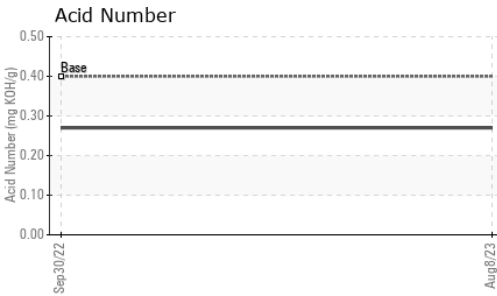
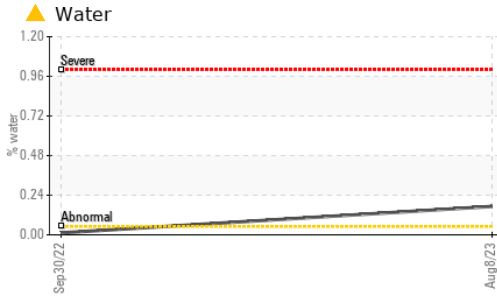
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	---
Barium	ppm	ASTM D5185m	90	0	0	---
Molybdenum	ppm	ASTM D5185m		0	0	---
Manganese	ppm	ASTM D5185m		<1	1	---
Magnesium	ppm	ASTM D5185m	90	9	30	---
Calcium	ppm	ASTM D5185m	2	0	0	---
Phosphorus	ppm	ASTM D5185m		6	11	---
Zinc	ppm	ASTM D5185m		9	2	---
Sulfur	ppm	ASTM D5185m		20109	20010	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	<1	---
Sodium	ppm	ASTM D5185m		4	15	---
Potassium	ppm	ASTM D5185m	>20	2	0	---
Water	%	ASTM D6304	>0.05	▲ 0.172	0.012	---
ppm Water	ppm	ASTM D6304	>500	▲ 1720	129.1	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		---	3499	---
Particles >6µm		ASTM D7647	>1300	---	1056	---
Particles >14µm		ASTM D7647	>80	---	▲ 102	---
Particles >21µm		ASTM D7647	>20	---	20	---
Particles >38µm		ASTM D7647	>4	---	2	---
Particles >71µm		ASTM D7647	>3	---	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	---	▲ 19/17/14	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.27	0.27	---

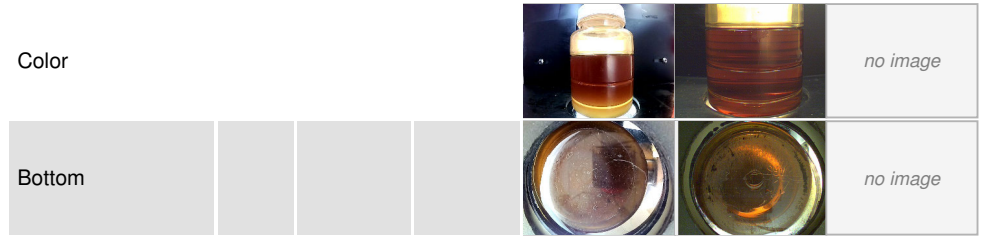
OIL ANALYSIS REPORT



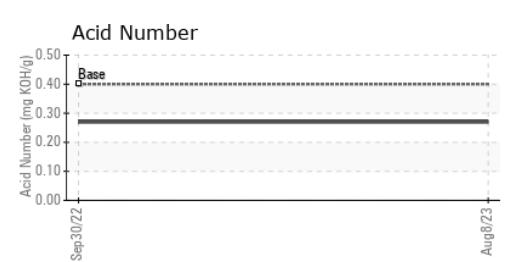
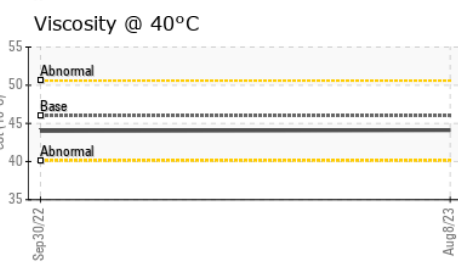
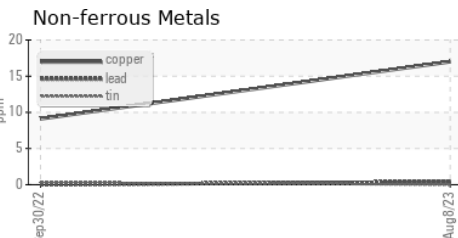
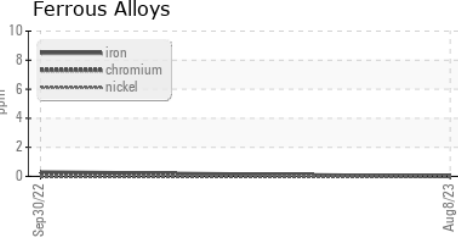
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	MODER	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	0.2%	NEG	---
Free Water	scalar	*Visual		NEG	NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	46	44.1	44.0	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP48020 **Received** : 17 Aug 2023
Lab Number : 05927271 **Diagnosed** : 21 Aug 2023
Unique Number : 10607218 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PrtCount)

THE STORE DECOR CO
 5050 BOYD BLVD
 ROWLETT, TX
 US 75088
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: