

## **OIL ANALYSIS REPORT**

Sample Rating Trend



## Machine Id MLU-3 MOTOR

#### Component **Lube System** Fluid

ROYAL PURPLE SYNFILM GT 32 (--- GAL)

## DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

			Apr2023	Jul2023		
SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0032073	RP0032846	
Sample Date		Client Info		31 Jul 2023	13 Apr 2023	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	0	
Chromium	ppm	ASTM D5185m	>20	0	0	
Nickel	ppm	ASTM D5185m	>20	0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>20	1	<1	
Lead	ppm	ASTM D5185m	>20	3	0	
Copper	ppm	ASTM D5185m	>20	1	1	
Tin	ppm	ASTM D5185m	>20	<1	0	
Vanadium	ppm	ASTM D5185m		0	<1	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		<1	<1	
Magnesium	ppm	ASTM D5185m		81	76	
Calcium	ppm	ASTM D5185m		3	0	
Phosphorus	ppm	ASTM D5185m		5	15	
Zinc	ppm	ASTM D5185m		2	0	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	<1	
Sodium	ppm	ASTM D5185m		<1	<1	
Potassium	ppm	ASTM D5185m	>20	0	0	
Water	%	ASTM D6304	>0.05	0.023	0.021	
ppm Water	ppm	ASTM D6304	>500	236.4	216.3	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.33	0.36	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	
Free Water	scalar	*Visual	:	NEG	ServitedManage	r - ENELONRP
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Contact/Location: Service Manager - ENELONRP