

OIL ANALYSIS REPORT

Sample Rating Trend



F1306594/50024967 (S/N S0024967) Component

Compressor Fluid

ALMIG ALMI SYN (--- GAL)

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

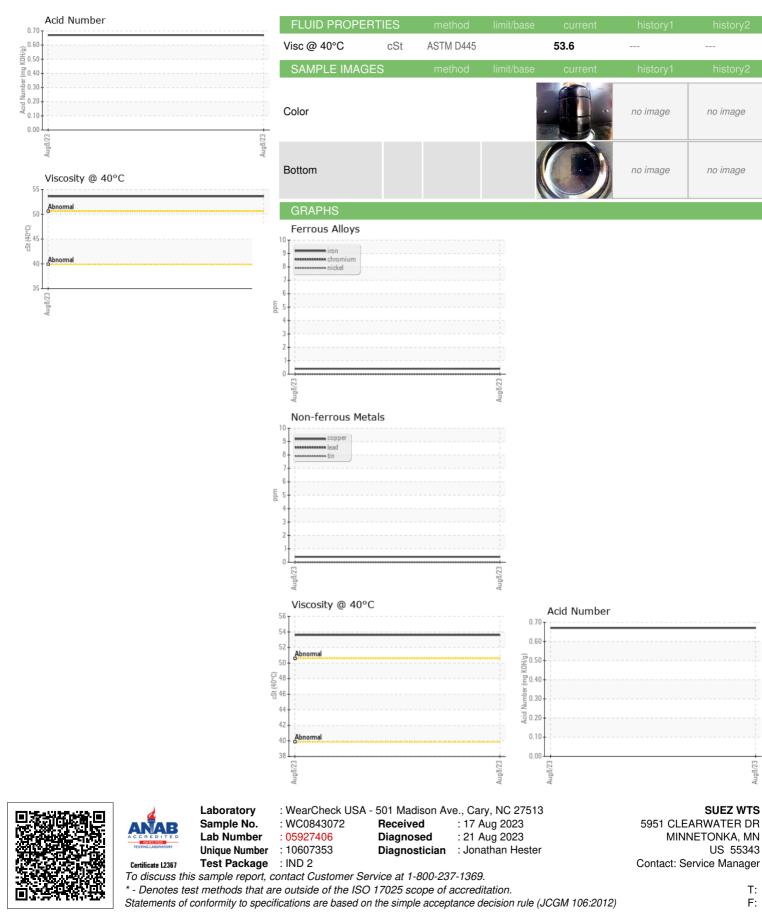
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0843072		
Sample Date		Client Info		08 Aug 2023		
Machine Age	hrs	Client Info		6710		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	,	0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	3		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm		>50	<1		
Tin	ppm	ASTM D5185m	>15	0		
Vanadium	ppm	ASTM D5185m	210	0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES	1-1-	method	limit/base	current	history1	history2
			iiiiii/base			
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m		3		
Phosphorus	ppm	ASTM D5185m		363		
Zinc Sulfur	ppm	ASTM D5185m ASTM D5185m		351 98		
	ppm		11			
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		5		
Potassium	ppm	ASTM D5185m	>20	<1		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.67		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Free Water	scalar	*Visual		NEG		
6:00:09) Rev: 1			Co	ontact/Location:	Service Manag	er - SUEMINMN



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Contact/Location: Service Manager - SUEMINMN