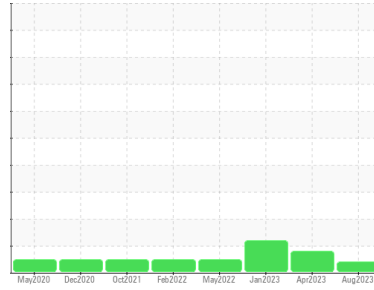




PROBLEM SUMMARY

Sample Rating Trend



VISCOSITY



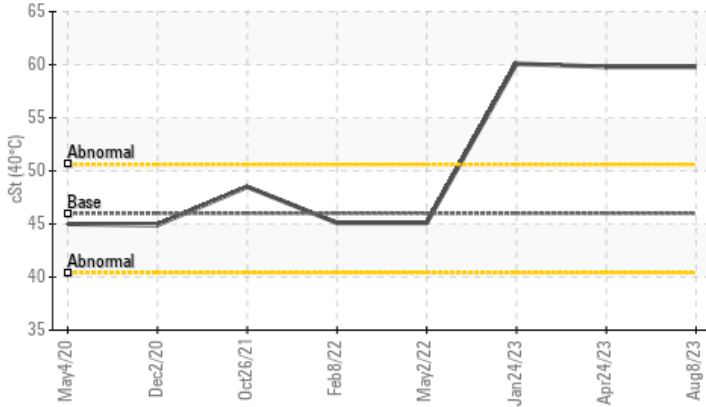
Machine Id
P-13879

Component
Compressor

Fluid
INGERSOLL-RAND TURBOBLEND 46 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Viscosity @ 40°C



RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	ATTENTION	ATTENTION
Visc @ 40°C	cSt	ASTM D445	46	▲ 59.8	▲ 59.8	▲ 60.09

Customer Id: SUEMINMN
Sample No.: WC0843082
Lab Number: 05927408
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.

HISTORICAL DIAGNOSIS

24 Apr 2023 Diag: Angela Borella

VISCOSITY



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The oil viscosity is higher than normal. Additive levels indicate the addition of a different brand, or type of oil. Confirm oil type. The AN level is acceptable for this fluid.

[view report](#)



24 Jan 2023 Diag: Jonathan Hester

VISCOSITY



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The oil viscosity is higher than normal. Additive levels indicate the addition of a different brand, or type of oil. Confirm oil type. The AN level is acceptable for this fluid.

[view report](#)



02 May 2022 Diag: Angela Borella

NORMAL



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

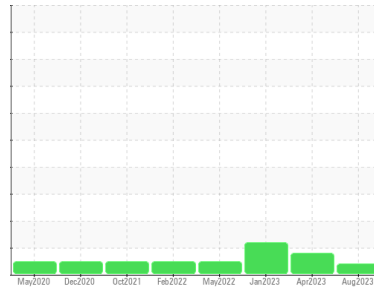
[view report](#)





OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Machine Id
P-13879

Component
Compressor

Fluid
INGERSOLL-RAND TURBOBLEND 46 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

▲ Fluid Condition

The oil viscosity is higher than normal. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0843082	WC0782431	WC0761990
Sample Date	Client Info		08 Aug 2023	24 Apr 2023	24 Jan 2023
Machine Age	hrs	Client Info	118685	116335	114264
Oil Age	hrs	Client Info	0	0	2010
Oil Changed	Client Info		Changed	Not Changd	Not Changd
Sample Status			ATTENTION	ATTENTION	ATTENTION

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	0	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m >25	1	<1	0
Lead	ppm	ASTM D5185m >25	0	0	0
Copper	ppm	ASTM D5185m >50	0	0	0
Tin	ppm	ASTM D5185m >15	0	0	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	4	0	0
Molybdenum	ppm	ASTM D5185m	0	0	<1
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m	4	0	<1
Calcium	ppm	ASTM D5185m	6	<1	▲ 18
Phosphorus	ppm	ASTM D5185m	26	24	52
Zinc	ppm	ASTM D5185m	<1	0	6
Sulfur	ppm	ASTM D5185m	668	▲ 348	▲ 504

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<1	0	<1
Sodium	ppm	ASTM D5185m	1	2	1
Potassium	ppm	ASTM D5185m >20	0	0	0

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.14	0.14	0.11

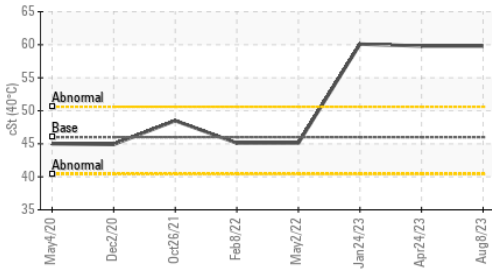
VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.1	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

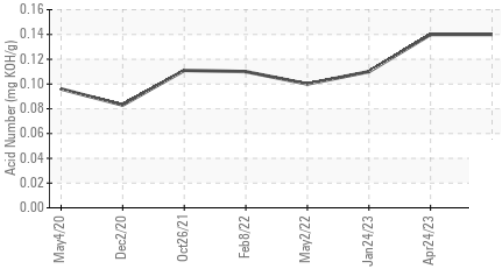


OIL ANALYSIS REPORT

▲ Viscosity @ 40°C



Acid Number



FLUID PROPERTIES

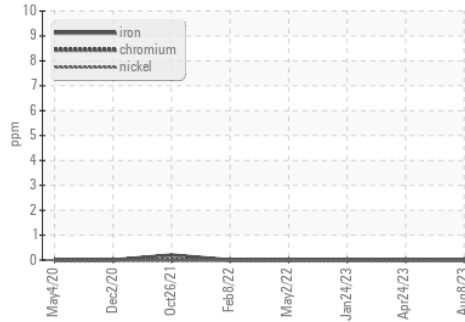
method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D445 46	▲ 59.8	▲ 59.8	▲ 60.09

SAMPLE IMAGES

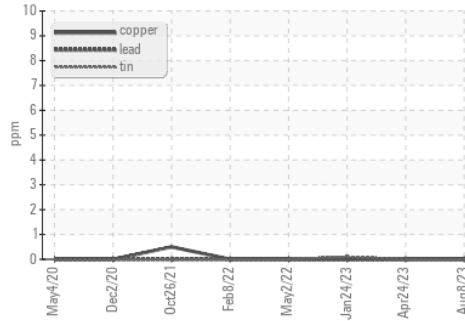
method	limit/base	current	history1	history2
Color				
Bottom				

GRAPHS

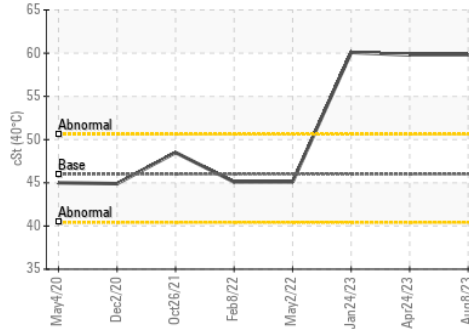
Ferrous Alloys



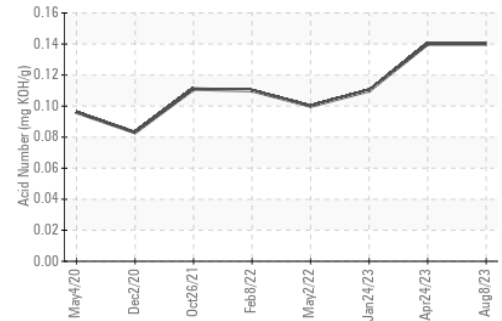
Non-ferrous Metals



▲ Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0843082 **Received** : 17 Aug 2023
Lab Number : 05927408 **Diagnosed** : 21 Aug 2023
Unique Number : 10607355 **Diagnostician** : Jonathan Hester
Test Package : IND 2

SUEZ WTS
 5951 CLEARWATER DR
 MINNETONKA, MN
 US 55343
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: