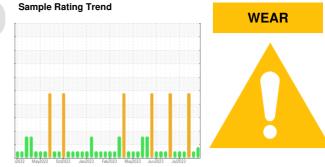


OIL ANALYSIS REPORT



Keyer

ZOKM01BE (S/N GZJ00541)

Biogas Engine

SHELL MYSELLA S5 S (--- GAL)

			72022 May2022 Oct2022 Jan2023 Fab2023 May2023 Jun2023 Jul2023				
	SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
	Sample Number		Client Info		WC0775399	WC0775385	WC0770216
o monitor.	Sample Date		Client Info		14 Aug 2023	04 Aug 2023	28 Jul 2023
	Machine Age	hrs	Client Info		79560	79326	79166
	Oil Age	hrs	Client Info		278	44	586
	Oil Changed		Client Info		Not Changd	Changed	Not Changd
ation in the	Sample Status				ATTENTION	NORMAL	SEVERE
	CONTAMINATION		method	limit/base	current	history1	history2
itable	Fuel		WC Method	>4.0	<1.0	<1.0	<1.0
evel is	Glycol		WC Method		NEG	NEG	NEG
n of the oil is	WEAR METALS		method	limit/base	current	history1	history2
	Iron	ppm	ASTM D5185m	>15	3	2	7
	Chromium	ppm	ASTM D5185m	>4	<1	<1	<1
	Nickel	ppm	ASTM D5185m	>2	0	0	0
		ppm	ASTM D5185m		0	0	0
		ppm	ASTM D5185m	>5	0	0	0
		ppm	ASTM D5185m		4	3	4
		ppm	ASTM D5185m	>9	0	0	0
		ppm	ASTM D5185m	>6	0	0	1
		ppm	ASTM D5185m	>4	<u> </u>	<1	4
		ppm	ASTM D5185m		0	0	0
		ppm	ASTM D5185m		0	0	0
	ADDITIVES		method	limit/base	current	history1	history2
	Boron	ppm	ASTM D5185m		3	5	4
	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		3	3	6
	Manganese	ppm	ASTM D5185m		<1	<1	0
	Magnesium	ppm	ASTM D5185m			20	18
					22	20	10
		ppm	ASTM D5185m		22 1516	1442	1692
	Calcium	ppm ppm		300			
	Calcium Phosphorus	ppm	ASTM D5185m	300	1516	1442	1692
	Calcium Phosphorus Zinc		ASTM D5185m ASTM D5185m	300	1516 328	1442 321	1692 352
	Calcium Phosphorus Zinc	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	300 limit/base	1516 328 392	1442 321 374	1692 352 440 3937
	Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	1516 328 392 3718	1442 321 374 3431	1692 352 440 3937
	Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method	limit/base	1516 328 392 3718 current	1442 321 374 3431 history1	1692 352 440 3937 history2
	Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	limit/base	1516 328 392 3718 current 163	1442 321 374 3431 history1 45	1692 352 440 3937 history2
	Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	1516 328 392 3718 current 163 0	1442 321 374 3431 history1 45 0	1692 352 440 3937 history2 ● 279 1 0
	Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base >181 >20	1516 328 392 3718 current 163 0 0	1442 321 374 3431 history1 45 0 0	1692 352 440 3937 history2 ● 279 1 0
	Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base >181 >20 limit/base	1516 328 392 3718 current 163 0 0 0 current	1442 321 374 3431 history1 45 0 0 0 history1	1692 352 440 3937 history2 € 279 1 0 history2
	Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base >181 >20 limit/base >20	1516 328 392 3718 current 163 0 0 0 current 0	1442 321 374 3431 history1 45 0 0 0 history1 0	1692 352 440 3937 history2 € 279 1 0 history2 0
	Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm % Abs/cm Abs/.1mm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base >181 >20 limit/base >20	1516 328 392 3718 current 163 0 0 current 0 4.0	1442 321 374 3431 history1 45 0 0 0 history1 0 3.3	1692 352 440 3937 history2 ● 279 1 0 history2 0 4.5 21.2
	Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRADAT	ppm ppm ppm ppm ppm ppm % Abs/cm Abs/.1mm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7844 *ASTM D7844 *ASTM D7844	limit/base >181 >20 limit/base >20 >30 limit/base	1516 328 392 3718 current 163 0 0 0 current 0 4.0 19.1	1442 321 374 3431 history1 45 0 0 0 history1 0 3.3 16.5	1692 352 440 3937 history2 ● 279 1 0 history2 0 4.5 21.2
	Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRADAT Oxidation	ppm ppm ppm ppm ppm ppm ppm Abs/cm Abs/cm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D7844 *ASTM D7844 *ASTM D7624 *ASTM D7415	limit/base >181 >20 limit/base >20 >30 limit/base	1516 328 392 3718 current 163 0 0 current 0 4.0 19.1 current	1442 321 374 3431 45 0 0 0 history1 0 3.3 16.5 history1	1692 352 440 3937 history2 ● 279 1 0 history2 0 4.5 21.2 history2

DIAGNOSIS

A Recommendation

Resample at the next service interval to monitor.

🔺 Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



OIL ANALYSIS REPORT



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Submitted By: Jayme Hinnershitz

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EDL NA Recips-Zook

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history1

NONE

NONE

NONE

NONE

NONE

NONE

NORML

NORML

history

NEG

NEG

13.1

an17/73

C/11/0 C/L/Cda

an1

an17/73

Feb27/23 /lav1/23 un2/73

history2

NONE

NONE

NONE

NONE

NONE

NONE

NORML

NORML

history2

NEG

NEG

13.5

n2/73

May1/23

/av1/23

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Leola, PA

T:

F:

US 17540-1925