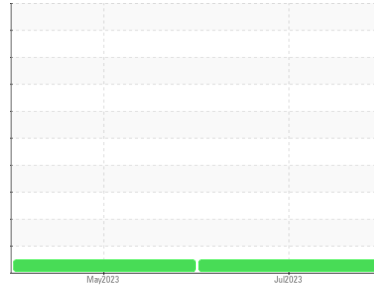




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**101-LYO-903**

Component  
**Hydraulic System**

Fluid  
**NAVI-GUARD PREMIUM AW-32 HYDRAULIC (--- LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0789090</b>	WC0789095	---
Sample Date	Client Info			<b>24 Jul 2023</b>	25 May 2023	---
Machine Age	yrs	Client Info		<b>0</b>	0	---
Oil Age	yrs	Client Info		<b>0</b>	0	---
Oil Changed	Client Info			<b>N/A</b>	N/A	---
Sample Status				<b>NORMAL</b>	NORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	---
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	---
Silver	ppm	ASTM D5185m		<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	<1	---
Lead	ppm	ASTM D5185m	>20	<b>0</b>	0	---
Copper	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	---
Tin	ppm	ASTM D5185m	>20	<b>0</b>	<1	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>31</b>	31	---
Barium	ppm	ASTM D5185m		<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m		<b>13</b>	13	---
Manganese	ppm	ASTM D5185m		<b>0</b>	0	---
Magnesium	ppm	ASTM D5185m		<b>104</b>	102	---
Calcium	ppm	ASTM D5185m		<b>1073</b>	1050	---
Phosphorus	ppm	ASTM D5185m		<b>308</b>	304	---
Zinc	ppm	ASTM D5185m		<b>318</b>	310	---
Sulfur	ppm	ASTM D5185m		<b>3390</b>	3321	---

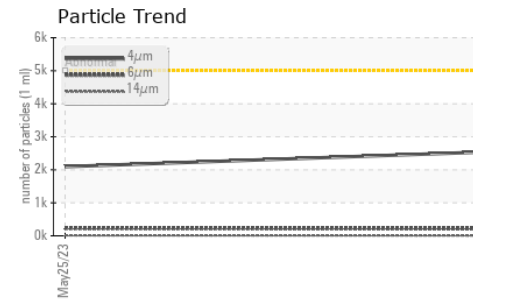
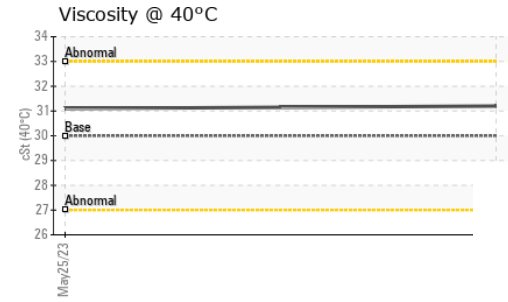
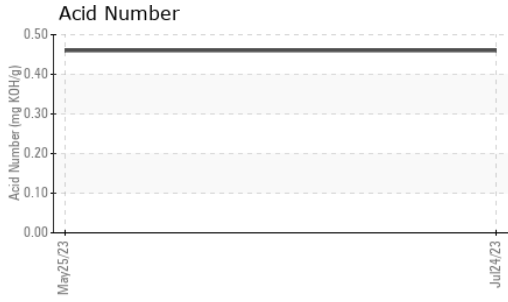
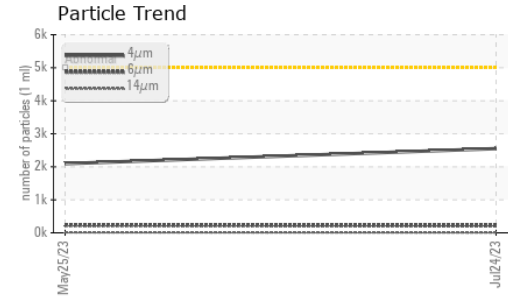
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>3</b>	3	---
Sodium	ppm	ASTM D5185m		<b>1</b>	1	---
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>2550</b>	2095	---
Particles >6µm		ASTM D7647	>1300	<b>217</b>	227	---
Particles >14µm		ASTM D7647	>160	<b>9</b>	14	---
Particles >21µm		ASTM D7647	>40	<b>3</b>	3	---
Particles >38µm		ASTM D7647	>10	<b>0</b>	0	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>19/15/10</b>	18/15/11	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.46</b>	0.46	---



# OIL ANALYSIS REPORT



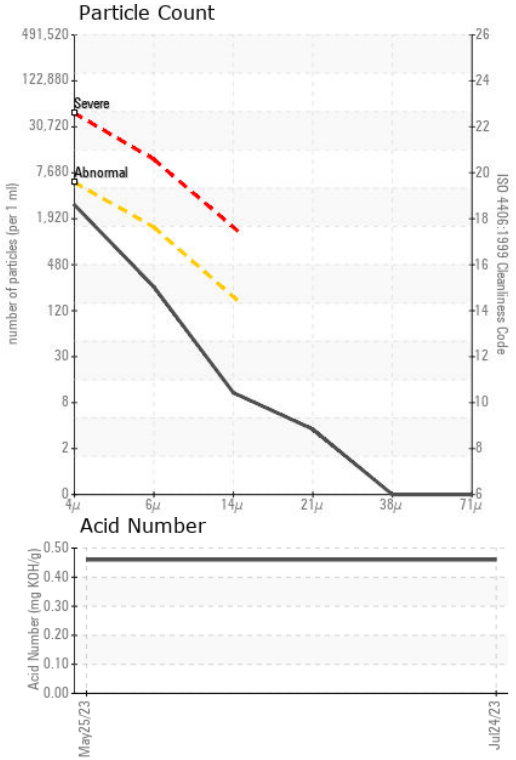
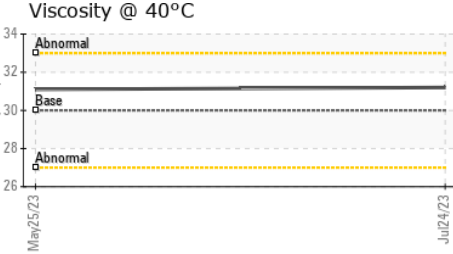
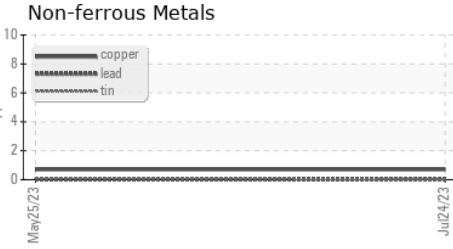
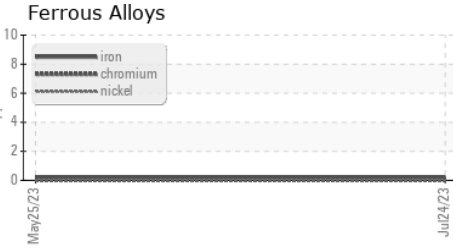
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 30	<b>31.2</b>	31.1	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0789090 **Received** : 17 Aug 2023  
**Lab Number** : **05927820** **Diagnosed** : 21 Aug 2023  
**Unique Number** : 10607767 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**MERCK & COMPANY**  
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 DURHAM, NC  
 US 27712  
 Contact: Mark Montalvo  
 mark\_montalvo@merck.com  
 T: (919)884-4103  
 F:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)