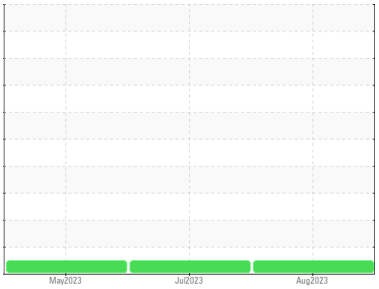
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
[53471778]
Machine Id
102-LYO-901
Component
Hydraulic System
Fluid
NAVI-GUARD PREMIUM AW-32 HYDRAULIC (--- LTR)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. Please submit a sample of the new (unused) oil to establish a baseline for RULer.

Wear
All component wear rates are normal.

Contamination
MPC (Membrane Patch Colorimetry) test indicates acceptable levels of varnish present. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0770761**	WC0789087	WC0770764
Sample Date		Client Info		**07 Aug 2023**	17 Jul 2023	28 May 2023
Machine Age	yrs	Client Info		**0**	0	0
Oil Age	yrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**NORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**0**	0	0
Chromium	ppm	ASTM D5185m	>20	**0**	0	0
Nickel	ppm	ASTM D5185m	>20	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**0**	0	0
Lead	ppm	ASTM D5185m	>20	**0**	0	0
Copper	ppm	ASTM D5185m	>20	**<1**	<1	<1
Tin	ppm	ASTM D5185m	>20	**0**	0	0
Vanadium	ppm	ASTM D5185m		**<1**	<1	<1
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**2**	3	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**5**	5	4
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m		**23**	24	8
Calcium	ppm	ASTM D5185m		**120**	135	80
Phosphorus	ppm	ASTM D5185m		**319**	321	272
Zinc	ppm	ASTM D5185m		**398**	400	342
Sulfur	ppm	ASTM D5185m		**4816**	4822	4353

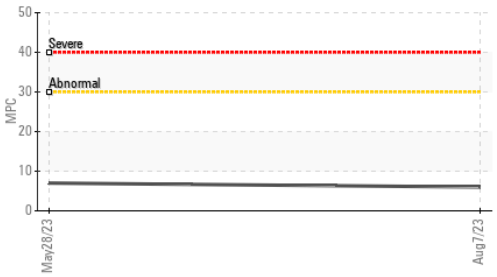
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**<1**	1	1
Sodium	ppm	ASTM D5185m		**<1**	<1	<1
Potassium	ppm	ASTM D5185m	>20	**<1**	<1	<1
Water	%	ASTM D6304	>0.05	**0.005**	---	0.003
ppm Water	ppm	ASTM D6304	>500	**55.6**	---	30.5

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**2307**	3351	1381
Particles >6µm		ASTM D7647	>1300	**143**	211	157
Particles >14µm		ASTM D7647	>160	**10**	13	8
Particles >21µm		ASTM D7647	>40	**3**	3	2
Particles >38µm		ASTM D7647	>10	**0**	0	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**18/14/10**	19/15/11	18/14/10

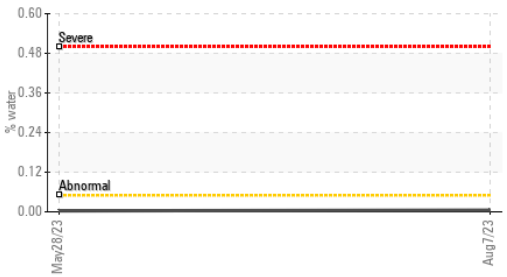
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.41**	0.35	0.35
MPC Varnish Potential	Scale	ASTM D7843	>15	**6**	---	7

OIL ANALYSIS REPORT

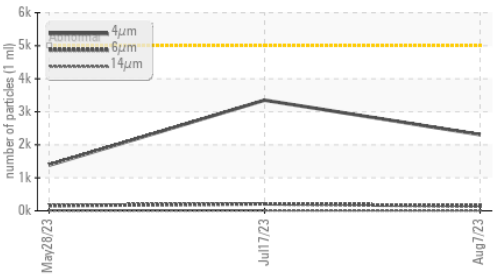
Varnish Potential



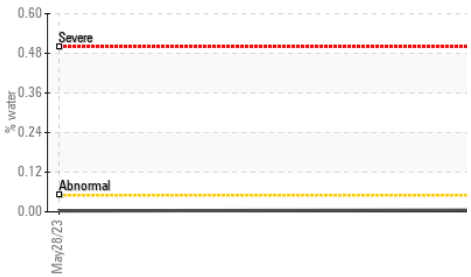
Water



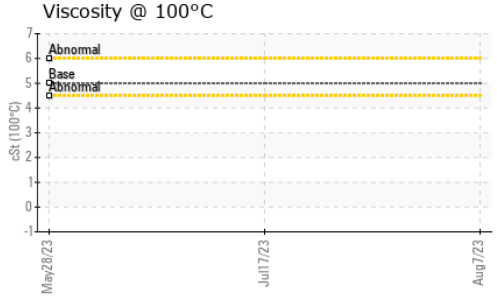
Particle Trend



Water

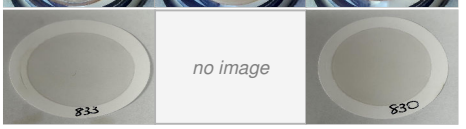


Viscosity @ 100°C



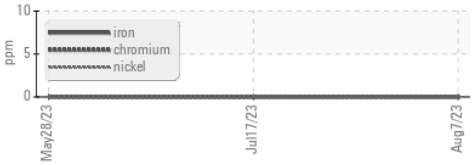
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	30	**31.5**	31.6	33.8

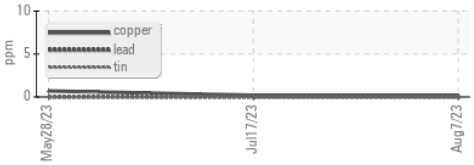
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
MPC					

GRAPHS

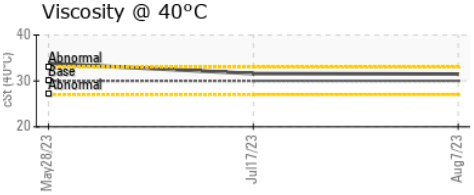
Ferrous Alloys



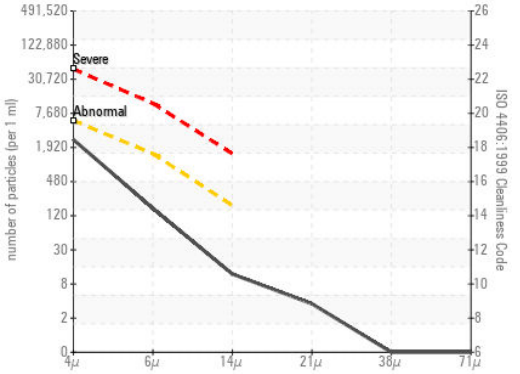
Non-ferrous Metals



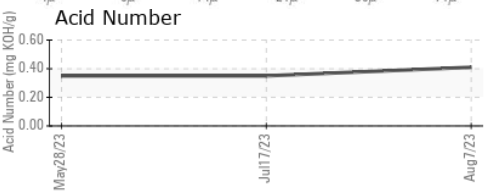
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

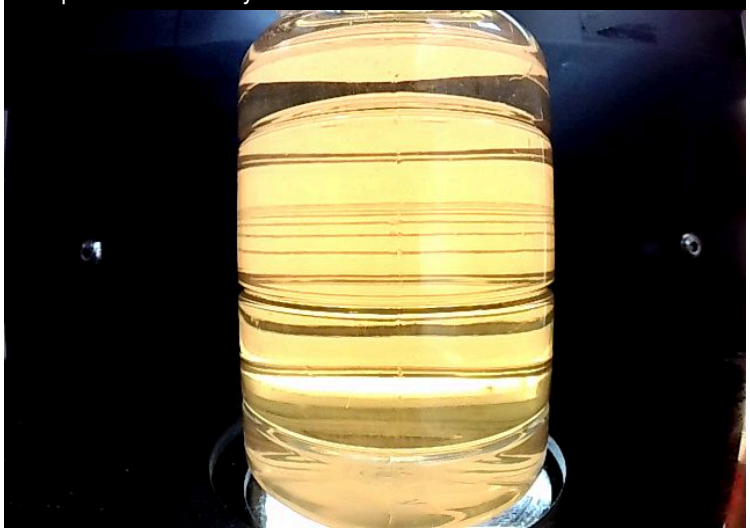
Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0770761 **Received** : 17 Aug 2023
Lab Number : 05927833 **Diagnosed** : 23 Aug 2023
Unique Number : 10607780 **Diagnostician** : Doug Bogart
Test Package : AOM 1 (Additional Tests: KF)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

MERCK & COMPANY
5325 OLD OXFORD RD
DURHAM, NC
US 27712
Contact: Mark Montalvo
mark_montalvo@merck.com
T: (919)884-4103
F:

MPC (Varnish Test)

Sample Color & Clarity



This page left intentionally blank