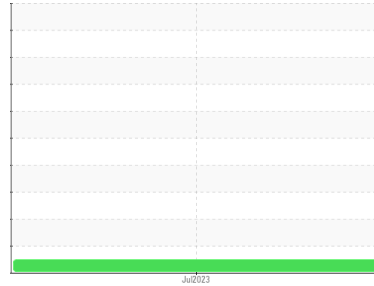




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**[148003]**  
 Machine Id  
**KAESER AS 25 8700055 (S/N 1619)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) M-460 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>KCP46389</b>	---	---
Sample Date	Client Info		<b>25 Jul 2023</b>	---	---
Machine Age	hrs	Client Info	<b>5855</b>	---	---
Oil Age	hrs	Client Info	<b>5855</b>	---	---
Oil Changed	Client Info		<b>Changed</b>	---	---
Sample Status			<b>NORMAL</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>&lt;1</b>	---	---
Chromium	ppm	ASTM D5185m >10	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m >3	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m >3	<b>0</b>	---	---
Silver	ppm	ASTM D5185m >2	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	---	---
Lead	ppm	ASTM D5185m >10	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >50	<b>8</b>	---	---
Tin	ppm	ASTM D5185m >10	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	---	---
Barium	ppm	ASTM D5185m 90	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m 100	<b>30</b>	---	---
Calcium	ppm	ASTM D5185m 0	<b>1</b>	---	---
Phosphorus	ppm	ASTM D5185m 0	<b>2</b>	---	---
Zinc	ppm	ASTM D5185m 0	<b>35</b>	---	---
Sulfur	ppm	ASTM D5185m 23500	<b>19140</b>	---	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>0</b>	---	---
Sodium	ppm	ASTM D5185m	<b>8</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>8</b>	---	---
Water	%	ASTM D6304 >0.05	<b>0.019</b>	---	---
ppm Water	ppm	ASTM D6304 >500	<b>194.0</b>	---	---

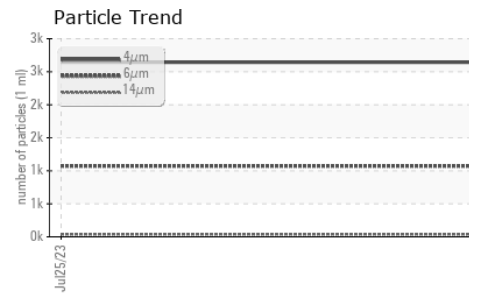
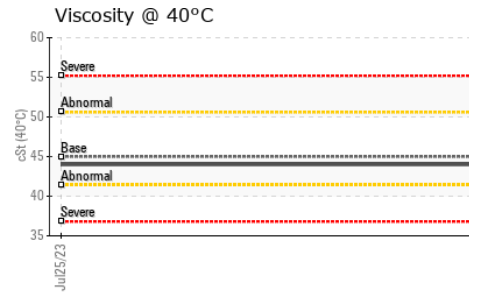
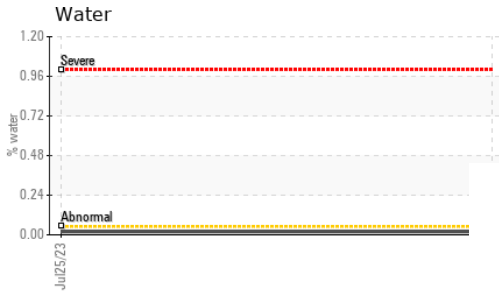
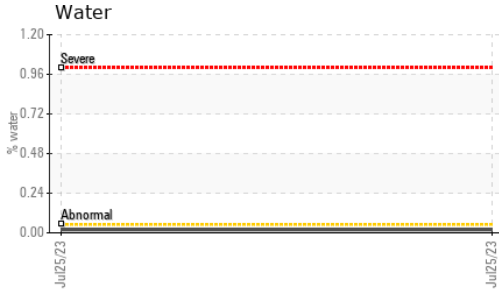
## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>2643</b>	---	---
Particles >6µm	ASTM D7647	>1300	<b>1072</b>	---	---
Particles >14µm	ASTM D7647	>80	<b>37</b>	---	---
Particles >21µm	ASTM D7647	>20	<b>5</b>	---	---
Particles >38µm	ASTM D7647	>4	<b>1</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	<b>19/17/12</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 1.0	<b>0.31</b>	---	---

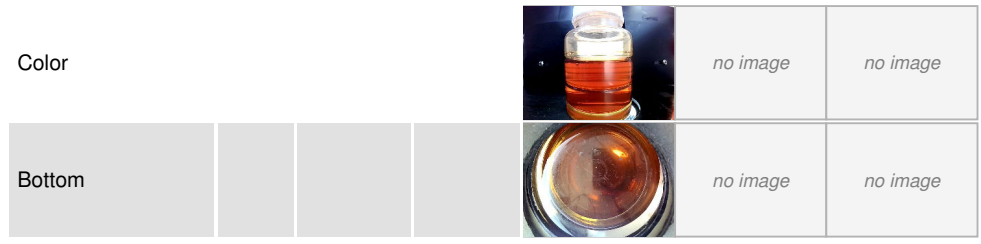
# OIL ANALYSIS REPORT



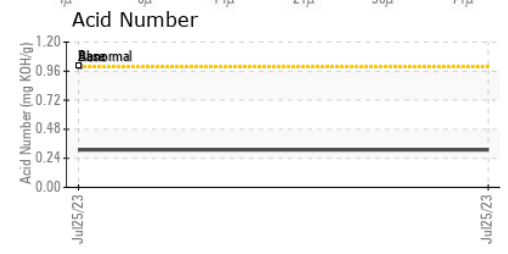
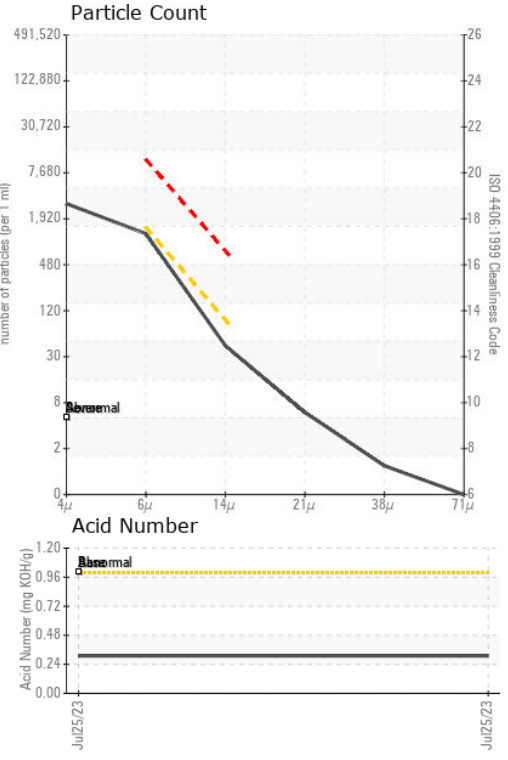
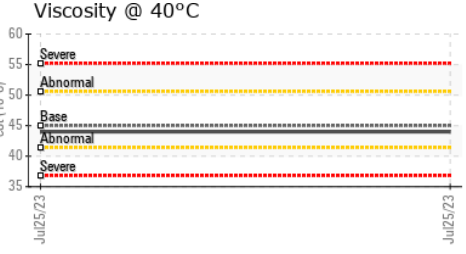
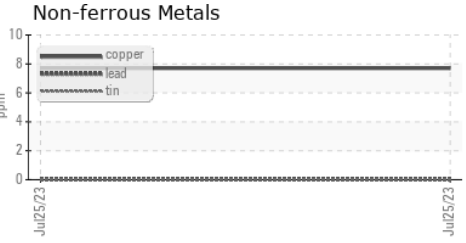
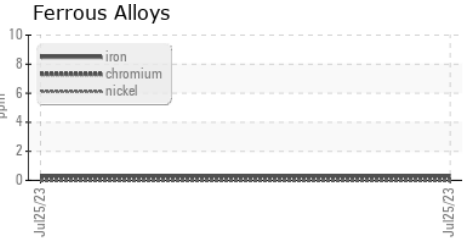
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>LIGHT</b>	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	---
Free Water	scalar	*Visual		<b>NEG</b>	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	<b>44.0</b>	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KCP46389 **Received** : 17 Aug 2023  
**Lab Number** : 05927839 **Diagnosed** : 21 Aug 2023  
**Unique Number** : 10607786 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**SHAEFER LANDFILL / O&M INC / W.R. GRACE**  
 50 INDEPENDANCE RD  
 ACTION, MA  
 US 01720  
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)