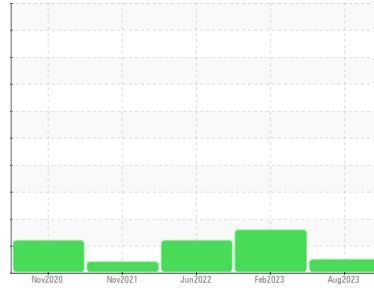




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
KAESER 7245793 (S/N 1453)

Component
Compressor

Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC125337	KC106651	KC103176
Sample Date	Client Info			11 Aug 2023	28 Feb 2023	08 Jun 2022
Machine Age	hrs	Client Info		19459	16127	10951
Oil Age	hrs	Client Info		0	9916	3700
Oil Changed	Client Info			N/A	Not Changd	Not Changd
Sample Status				NORMAL	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	<1
Chromium	ppm	ASTM D5185m	>10	0	<1	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	<1	<1
Aluminum	ppm	ASTM D5185m	>10	0	<1	<1
Lead	ppm	ASTM D5185m	>10	0	0	<1
Copper	ppm	ASTM D5185m	>50	7	14	7
Tin	ppm	ASTM D5185m	>10	0	0	<1
Antimony	ppm	ASTM D5185m		---	---	---
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

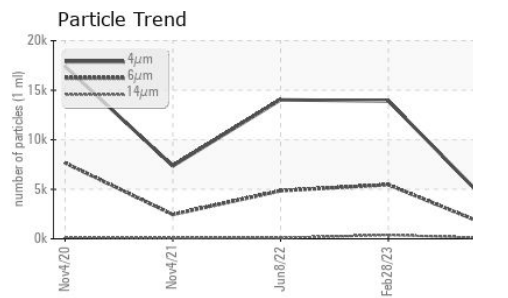
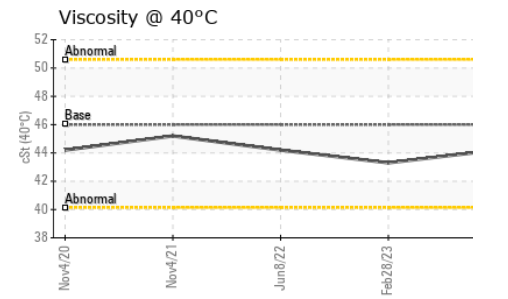
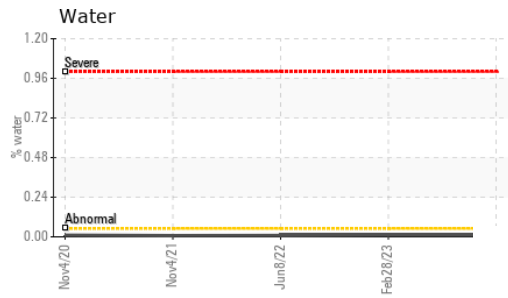
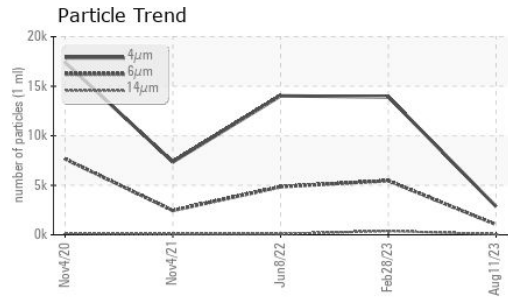
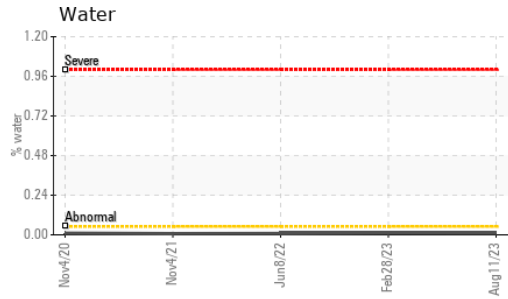
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m	90	13	<1	14
Calcium	ppm	ASTM D5185m	2	0	0	0
Phosphorus	ppm	ASTM D5185m		<1	2	4
Zinc	ppm	ASTM D5185m		10	<1	8

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	<1	<1
Sodium	ppm	ASTM D5185m		6	<1	7
Potassium	ppm	ASTM D5185m	>20	2	0	2
Water	%	ASTM D6304	>0.05	0.010	0.011	0.008
ppm Water	ppm	ASTM D6304	>500	102.5	111.1	83.5

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		2857	13923	14031
Particles >6µm		ASTM D7647	>1300	1037	▲ 5458	▲ 4854
Particles >14µm		ASTM D7647	>80	52	▲ 387	▲ 90
Particles >21µm		ASTM D7647	>20	14	▲ 75	16
Particles >38µm		ASTM D7647	>4	0	2	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	19/17/13	▲ 21/20/16	▲ 21/19/14

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.39	0.27	0.32

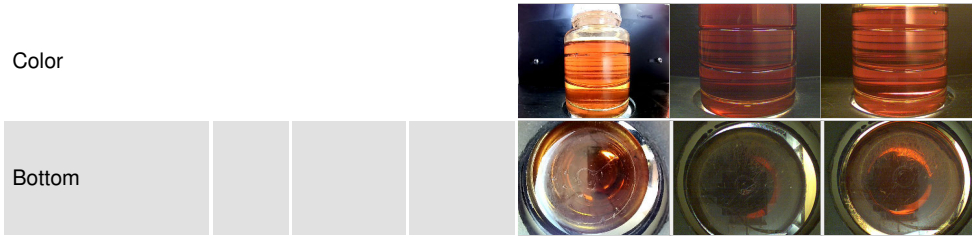
OIL ANALYSIS REPORT



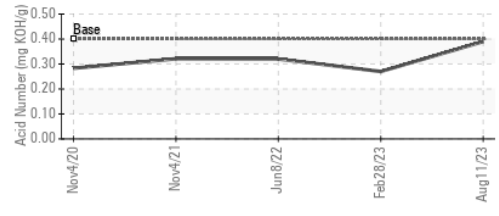
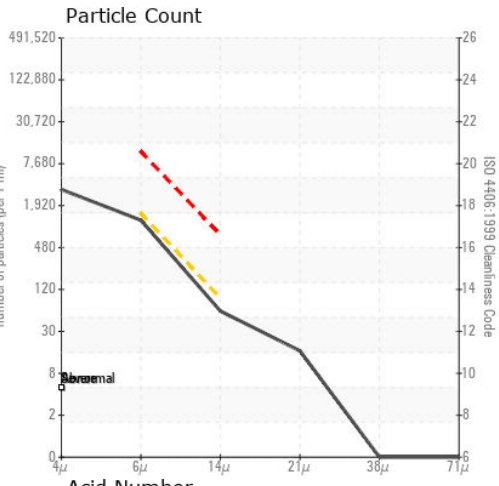
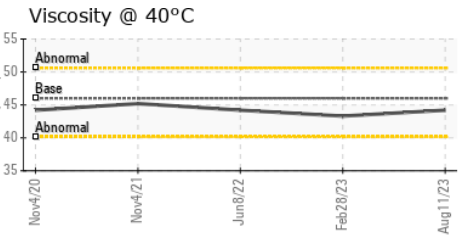
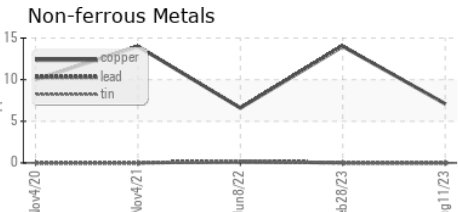
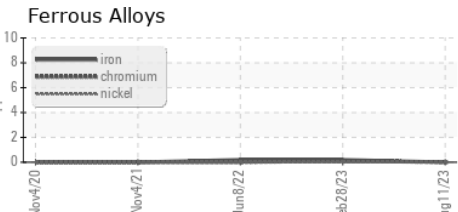
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.2	43.3	44.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC125337 **Received** : 17 Aug 2023
Lab Number : 05927865 **Diagnosed** : 18 Aug 2023
Unique Number : 10607812 **Diagnostician** : Doug Bogart
Test Package : IND 2

TRI-STATE TOOL GRINDING
 5311 A ROBERT AVE
 CINCINNATI, OH
 US 45048
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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