

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

KAESER SIGMA FG-460

Component New (Unused) Oil Fluid KAESER SIGMA (OEM) FG-460 (--- QTS)

DIAGNOSIS

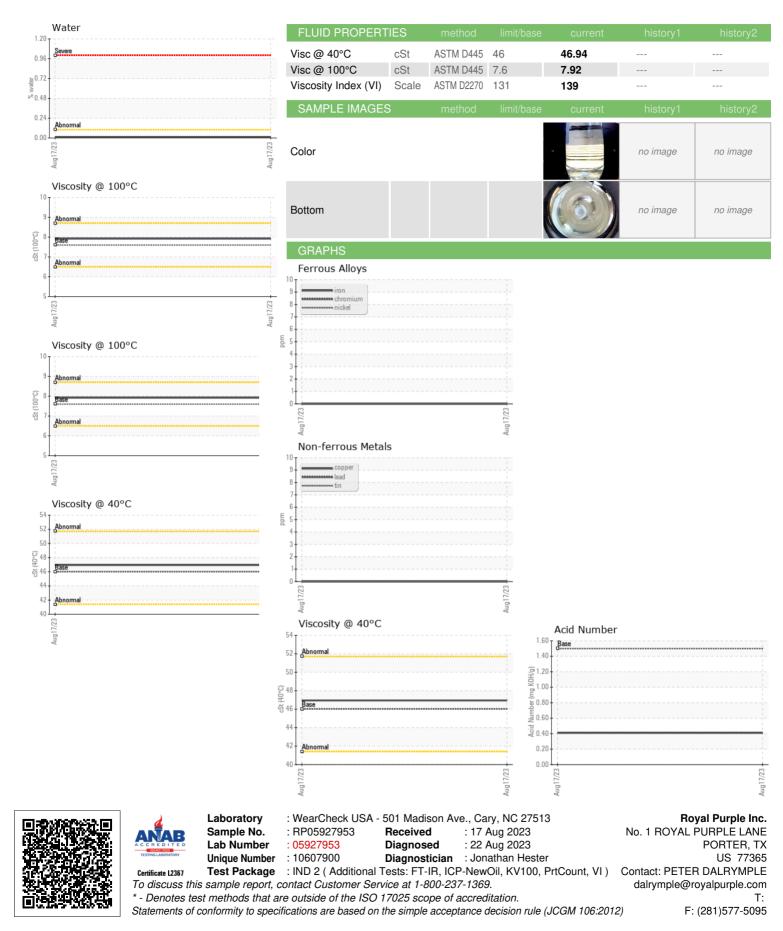
Recommendation

This is a baseline read-out on the submitted sample.

				Aug2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP05927953		
Sample Date		Client Info		17 Aug 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>5	0		
Chromium	ppm	ASTM D5185m	>5	0		
Nickel	ppm	ASTM D5185m	>5	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m	>5	0		
Aluminum	ppm	ASTM D5185m	>5	0		
Lead	ppm	ASTM D5185m	>5 >5	0		
Copper	ppm	ASTM D5185m	>5	0		
Tin	ppm	ASTM D5185m	>5	0		
Vanadium	ppm	ASTM D5185m	20	0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES	le le	method	limit/base	-	history1	history2
			iiiiii/base			
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		4		
Calcium	ppm	ASTM D5185m	500	<1		
Phosphorus	ppm	ASTM D5185m	500	490		
Zinc	ppm	ASTM D5185m		0		
CONTAMINANTS	\$	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0		
Sodium	ppm	ASTM D5185m		<1		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304		0.010		
ppm Water	ppm	ASTM D6304		101.1		
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	0.41		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual		NEG		
Free Water	scalar	*Visual		NEG	TER-DALRYM	PLEROYHUM



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Contact/Location: PETER DALRYMPLE - ROYHUM