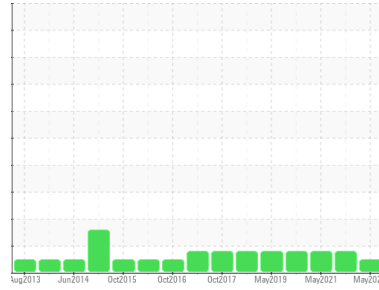




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
HIGHLAND [600380486]
 Machine Id
08WEA80831
 Component
Hydraulic System
 Fluid
SHELL TELLUS ARTIC 32 (--- LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	NX05928138	NX05602786	NX05387323
Sample Date	Client Info	05 May 2023	26 May 2022	10 May 2021
Machine Age	mths Client Info	0	0	0
Oil Age	mths Client Info	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184	16	20	26
Iron	ppm ASTM D5185m >20	14	▲ 26	▲ 60
Chromium	ppm ASTM D5185m >20	<1	1	3
Nickel	ppm ASTM D5185m >20	0	<1	0
Titanium	ppm ASTM D5185m	0	0	0
Silver	ppm ASTM D5185m	<1	<1	0
Aluminum	ppm ASTM D5185m >20	0	0	0
Lead	ppm ASTM D5185m >20	2	3	3
Copper	ppm ASTM D5185m >20	<1	<1	<1
Tin	ppm ASTM D5185m >20	0	<1	<1
Antimony	ppm ASTM D5185m	---	---	0
Vanadium	ppm ASTM D5185m	0	0	0
Cadmium	ppm ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m 5	0	<1	<1
Barium	ppm ASTM D5185m 0	0	0	0
Molybdenum	ppm ASTM D5185m 0	0	0	<1
Manganese	ppm ASTM D5185m 0	0	0	<1
Magnesium	ppm ASTM D5185m 0	0	0	<1
Calcium	ppm ASTM D5185m 5	3	2	8
Phosphorus	ppm ASTM D5185m 600	628	569	552
Zinc	ppm ASTM D5185m 50	51	54	111
Sulfur	ppm ASTM D5185m 900	845	939	1090

CONTAMINANTS

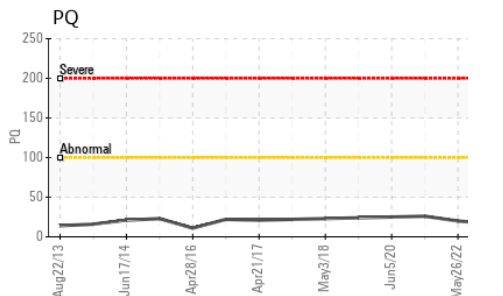
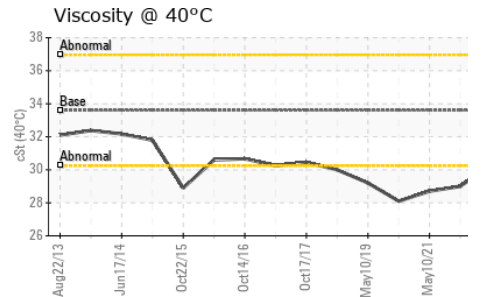
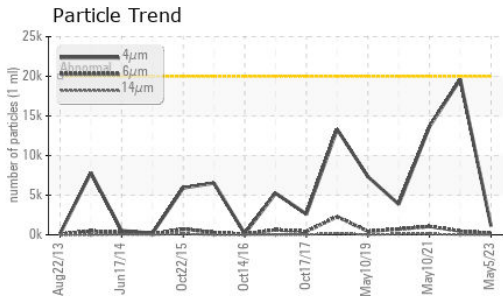
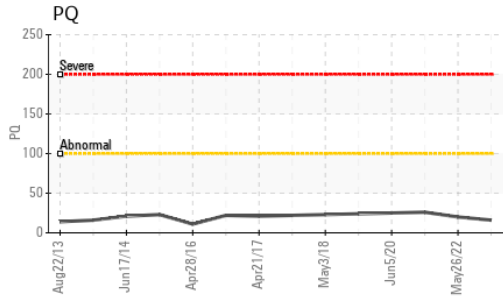
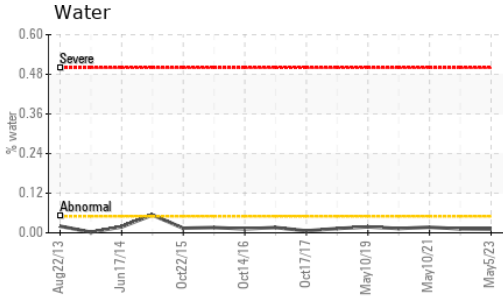
method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >15	<1	2	3
Sodium	ppm ASTM D5185m	0	0	1
Potassium	ppm ASTM D5185m >20	<1	0	1
Water	% ASTM D6304 >0.05	0.011	0.012	0.017
ppm Water	ppm ASTM D6304 >500	115.4	120.4	174.3

FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >20000	1101	19621	13660
Particles >6µm	ASTM D7647 >2500	188	462	1058
Particles >14µm	ASTM D7647 >320	11	31	95
Particles >21µm	ASTM D7647 >80	3	9	27
Particles >38µm	ASTM D7647 >20	0	0	2
Particles >71µm	ASTM D7647 >4	0	0	0
Oil Cleanliness	ISO 4406 (c) >21/18/15	17/15/11	21/16/12	21/17/14



OIL ANALYSIS REPORT

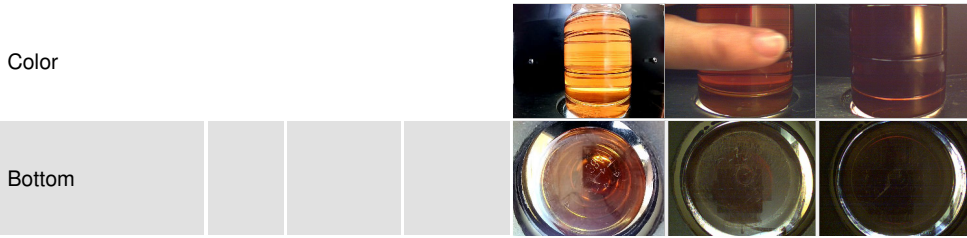


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.20	0.15	0.20	0.293

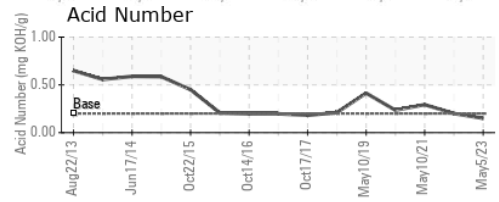
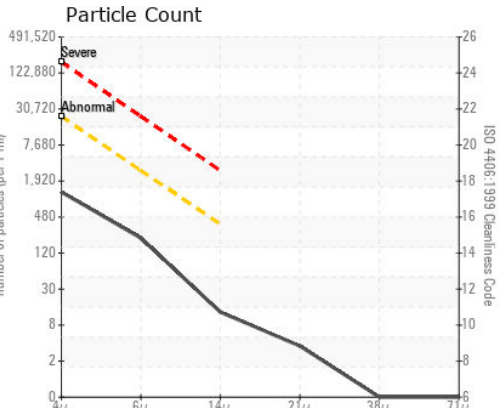
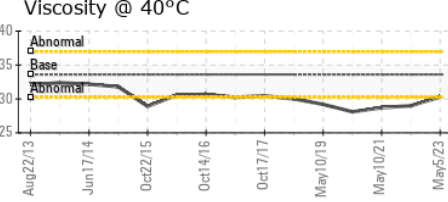
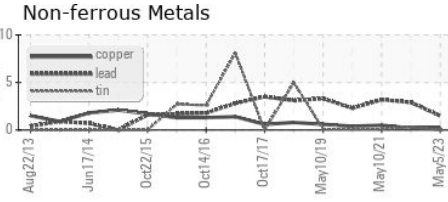
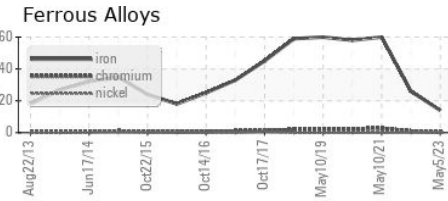
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	33.6	30.3	29.0	28.7

SAMPLE IMAGES		method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : NX05928138
Lab Number : **05928138**
Unique Number : 10608085
Test Package : IND 2 (Additional Tests: KF, PQ)

NORDEX USA - HIGHLAND & HIGHLAND NORTH
 300 SOUTH WACKER DRIVE, SUITE 1500
 CHICAGO, IL
 US 60606
 Contact: Robert Warner
 rwarner@everpower.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: x
F: x