



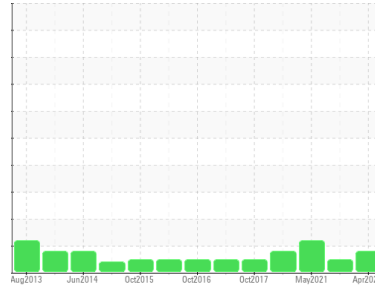
PROBLEM SUMMARY

Sample Rating Trend

ISO

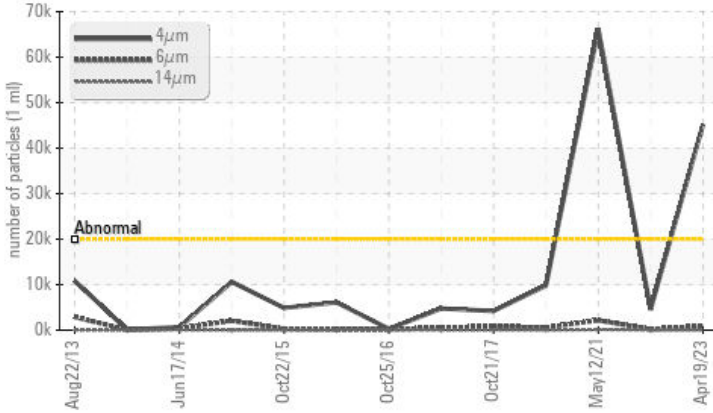


Area
HIGHLAND [600380485]
 Machine Id
07WEA80814
 Component
Hydraulic System
 Fluid
SHELL TELLUS ARTIC 32 (--- LTR)



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status		ABNORMAL	NORMAL	ABNORMAL
Particles >4µm	ASTM D7647 >20000	▲ 45182	4598	▲ 66220
Oil Cleanliness	ISO 4406 (c) >21/18/15	▲ 23/17/12	19/15/10	▲ 23/18/14

Customer Id: NORHIG
 Sample No.: NX05928140
 Lab Number: 05928140
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

17 May 2022 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



12 May 2021 Diag: Don Baldrige

WEAR



We recommend you service the filters on this component. Resample at the next service interval to monitor. The iron level is abnormal. All other component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid.

view report



29 Apr 2020 Diag: Don Baldrige

WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. The iron level is abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

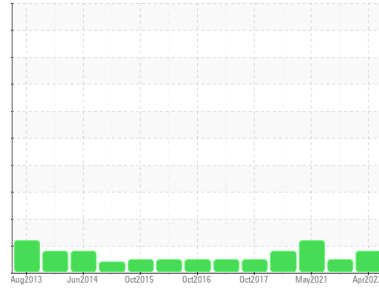
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
HIGHLAND [600380485]
 Machine Id
07WEA80814
 Component
Hydraulic System
 Fluid
SHELL TELLUS ARTIC 32 (--- LTR)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	NX05928140	NX05602774	NX05387360
Sample Date	Client Info	19 Apr 2023	17 May 2022	12 May 2021
Machine Age	mths	Client Info	0	0
Oil Age	mths	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	NORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
PQ	ASTM D8184	15	16	16	
Iron	ppm	ASTM D5185m >20	14	9	▲ 24
Chromium	ppm	ASTM D5185m >20	<1	<1	1
Nickel	ppm	ASTM D5185m >20	0	<1	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	<1	<1	0
Aluminum	ppm	ASTM D5185m >20	0	0	0
Lead	ppm	ASTM D5185m >20	1	<1	2
Copper	ppm	ASTM D5185m >20	<1	<1	<1
Tin	ppm	ASTM D5185m >20	0	<1	<1
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 5	0	<1	<1
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	<1
Manganese	ppm	ASTM D5185m 0	0	0	<1
Magnesium	ppm	ASTM D5185m 0	0	0	<1
Calcium	ppm	ASTM D5185m 5	0	0	<1
Phosphorus	ppm	ASTM D5185m 600	789	565	602
Zinc	ppm	ASTM D5185m 50	66	45	113
Sulfur	ppm	ASTM D5185m 900	988	736	833

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	1	<1	3
Sodium	ppm	ASTM D5185m	0	0	<1
Potassium	ppm	ASTM D5185m >20	<1	0	0
Water	%	ASTM D6304 >0.05	0.014	0.012	0.016
ppm Water	ppm	ASTM D6304 >500	143.2	121.6	168.1

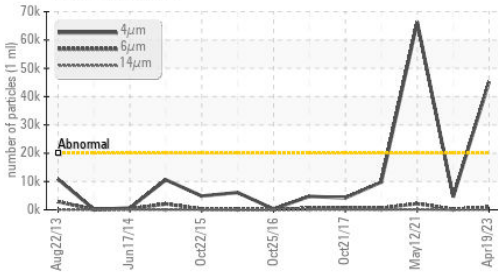
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >20000	▲ 45182	4598	▲ 66220
Particles >6µm	ASTM D7647 >2500	899	183	2163
Particles >14µm	ASTM D7647 >320	37	9	111
Particles >21µm	ASTM D7647 >80	9	1	23
Particles >38µm	ASTM D7647 >20	0	0	2
Particles >71µm	ASTM D7647 >4	0	0	0
Oil Cleanliness	ISO 4406 (c) >21/18/15	▲ 23/17/12	19/15/10	▲ 23/18/14

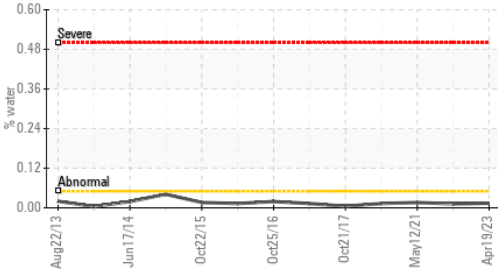


OIL ANALYSIS REPORT

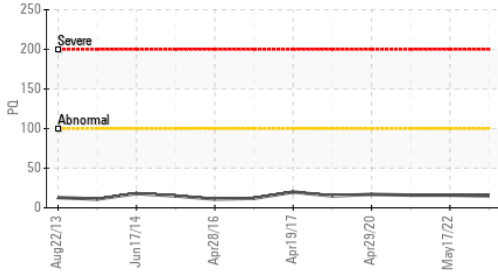
Particle Trend



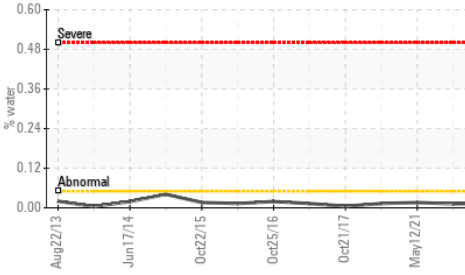
Water



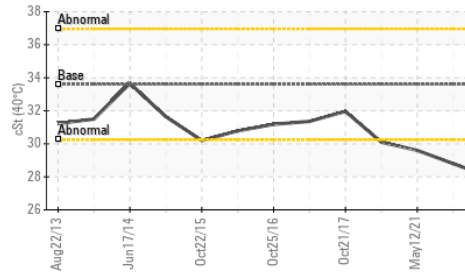
PQ



Water



Viscosity @ 40°C

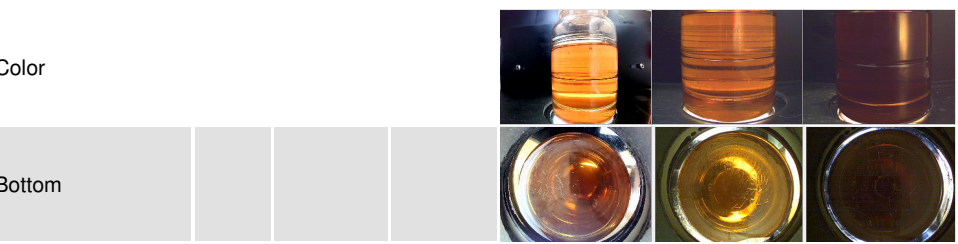


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.20	0.16	0.16	0.238

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

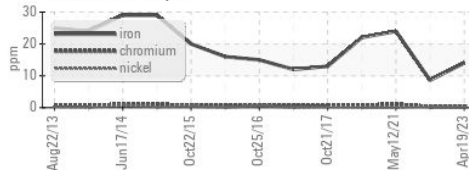
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	33.6	28.0	28.8	29.6

SAMPLE IMAGES

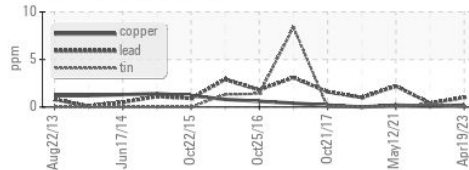


GRAPHS

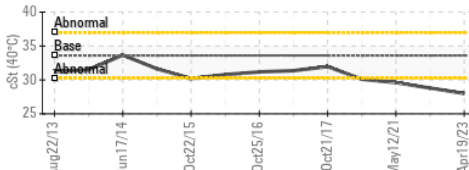
Ferrous Alloys



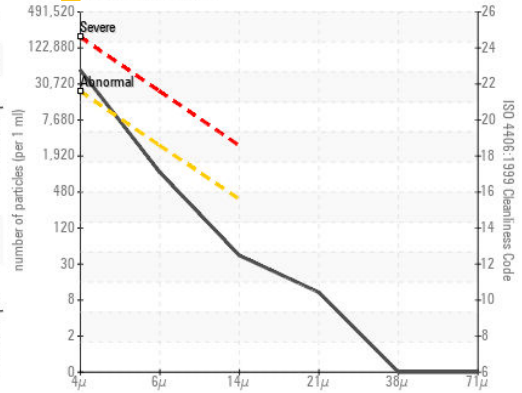
Non-ferrous Metals



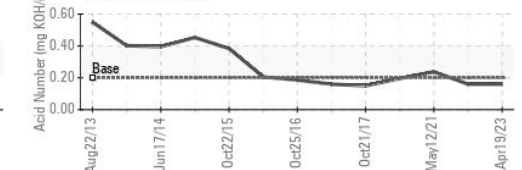
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : NX05928140 **Received** : 18 Aug 2023
Lab Number : **05928140** **Diagnosed** : 21 Aug 2023
Unique Number : 10608087 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PQ)

NORDEX USA - HIGHLAND & HIGHLAND NORTH
 300 SOUTH WACKER DRIVE, SUITE 1500
 CHICAGO, IL
 US 60606
 Contact: Robert Warner
 rwarner@everpower.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: x:
F: x: