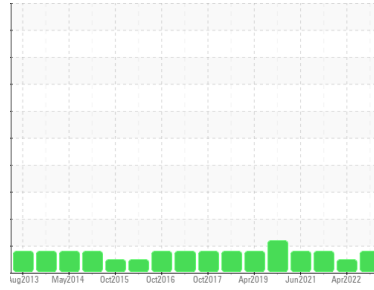




# PROBLEM SUMMARY

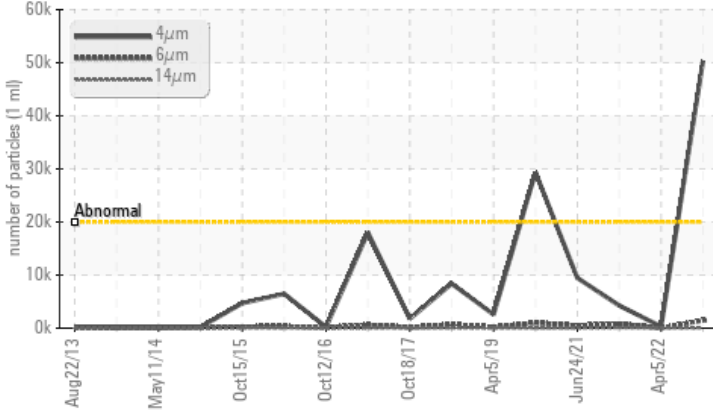
Area  
**HIGHLAND [600380482]**  
 Machine Id  
**04WEA80811**  
 Component  
**Hydraulic System**  
 Fluid  
**SHELL TELLUS ARTIC 32 (--- LTR)**

Sample Rating Trend



## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

| Sample Status   |                        | ABNORMAL   | NORMAL  | MARGINAL |
|-----------------|------------------------|------------|---------|----------|
| Particles >4µm  | ASTM D7647 >20000      | ▲ 50320    | 295     | 4253     |
| Oil Cleanliness | ISO 4406 (c) >21/18/15 | ▲ 23/18/11 | 15/12/9 | 19/17/13 |

Customer Id: NORHIG  
 Sample No.: NX05928149  
 Lab Number: 05928149  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:

Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:

Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

| Action        | Status | Date | Done By | Description   |
|---------------|--------|------|---------|---|
| Change Filter | ---    | ---  | ?       | We recommend you service the filters on this component. |

## HISTORICAL DIAGNOSIS

**05 Apr 2022 Diag: Don Baldrige**

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



**20 Oct 2021 Diag: Angela Borella**

WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. The iron level is marginal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



**24 Jun 2021 Diag: Doug Bogart**

WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. The iron level is marginal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

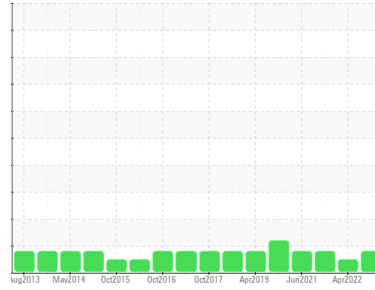
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**HIGHLAND [600380482]**  
 Machine Id  
**04WEA80811**  
 Component  
**Hydraulic System**  
 Fluid  
**SHELL TELLUS ARTIC 32 (--- LTR)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>NX05928149</b>  | NX05602797  | NX05428503  |
| Sample Date   | Client Info |             | <b>08 Mar 2023</b> | 05 Apr 2022 | 20 Oct 2021 |
| Machine Age   | mths        | Client Info | <b>0</b>           | 0           | 0           |
| Oil Age       | mths        | Client Info | <b>0</b>           | 0           | 0           |
| Oil Changed   | Client Info |             | <b>N/A</b>         | N/A         | N/A         |
| Sample Status |             |             | <b>ABNORMAL</b>    | NORMAL      | MARGINAL    |

## WEAR METALS

|          | method     | limit/base      | current      | history1 | history2 |
|----------|------------|-----------------|--------------|----------|----------|
| PQ       | ASTM D8184 |                 | <b>19</b>    | 16       | 21       |
| Iron     | ppm        | ASTM D5185m >20 | <b>9</b>     | 0        | ▲ 25     |
| Chromium | ppm        | ASTM D5185m >20 | <b>&lt;1</b> | 0        | <1       |
| Nickel   | ppm        | ASTM D5185m >20 | <b>0</b>     | <1       | 0        |
| Titanium | ppm        | ASTM D5185m     | <b>0</b>     | 0        | 0        |
| Silver   | ppm        | ASTM D5185m     | <b>0</b>     | <1       | <1       |
| Aluminum | ppm        | ASTM D5185m >20 | <b>&lt;1</b> | 0        | 0        |
| Lead     | ppm        | ASTM D5185m >20 | <b>1</b>     | 0        | 4        |
| Copper   | ppm        | ASTM D5185m >20 | <b>&lt;1</b> | 0        | <1       |
| Tin      | ppm        | ASTM D5185m >20 | <b>0</b>     | <1       | <1       |
| Antimony | ppm        | ASTM D5185m     | <b>---</b>   | ---      | 0        |
| Vanadium | ppm        | ASTM D5185m     | <b>0</b>     | 0        | 0        |
| Cadmium  | ppm        | ASTM D5185m     | <b>0</b>     | <1       | 0        |

## ADDITIVES

|            | method | limit/base      | current      | history1 | history2 |
|------------|--------|-----------------|--------------|----------|----------|
| Boron      | ppm    | ASTM D5185m 5   | <b>0</b>     | <1       | <1       |
| Barium     | ppm    | ASTM D5185m 0   | <b>0</b>     | 0        | 0        |
| Molybdenum | ppm    | ASTM D5185m 0   | <b>0</b>     | 0        | 0        |
| Manganese  | ppm    | ASTM D5185m 0   | <b>0</b>     | 0        | <1       |
| Magnesium  | ppm    | ASTM D5185m 0   | <b>&lt;1</b> | 0        | 0        |
| Calcium    | ppm    | ASTM D5185m 5   | <b>&lt;1</b> | 0        | 3        |
| Phosphorus | ppm    | ASTM D5185m 600 | <b>589</b>   | 616      | 554      |
| Zinc       | ppm    | ASTM D5185m 50  | <b>63</b>    | 56       | 90       |
| Sulfur     | ppm    | ASTM D5185m 900 | <b>587</b>   | 559      | 668      |

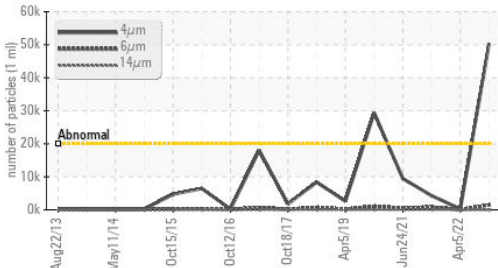
## CONTAMINANTS

|           | method | limit/base       | current      | history1 | history2 |
|-----------|--------|------------------|--------------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >15  | <b>1</b>     | 0        | 3        |
| Sodium    | ppm    | ASTM D5185m      | <b>0</b>     | 0        | 0        |
| Potassium | ppm    | ASTM D5185m >20  | <b>0</b>     | 0        | 0        |
| Water     | %      | ASTM D6304 >0.05 | <b>0.013</b> | 0.008    | 0.007    |
| ppm Water | ppm    | ASTM D6304 >500  | <b>137.1</b> | 84.4     | 74.8     |

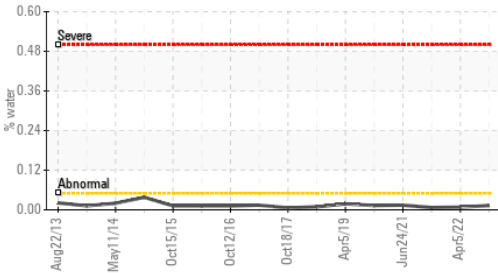
## FLUID CLEANLINESS

|                 | method       | limit/base | current           | history1 | history2 |
|-----------------|--------------|------------|-------------------|----------|----------|
| Particles >4µm  | ASTM D7647   | >20000     | ▲ <b>50320</b>    | 295      | 4253     |
| Particles >6µm  | ASTM D7647   | >2500      | <b>1444</b>       | 38       | 823      |
| Particles >14µm | ASTM D7647   | >320       | <b>20</b>         | 4        | 80       |
| Particles >21µm | ASTM D7647   | >80        | <b>3</b>          | 2        | 21       |
| Particles >38µm | ASTM D7647   | >20        | <b>1</b>          | 0        | 3        |
| Particles >71µm | ASTM D7647   | >4         | <b>0</b>          | 0        | 0        |
| Oil Cleanliness | ISO 4406 (c) | >21/18/15  | ▲ <b>23/18/11</b> | 15/12/9  | 19/17/13 |

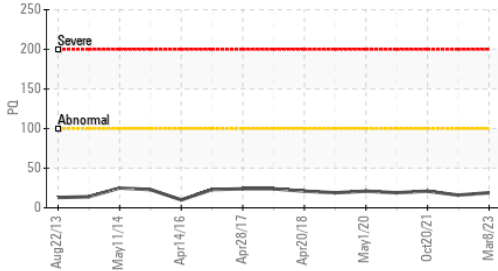
### Particle Trend



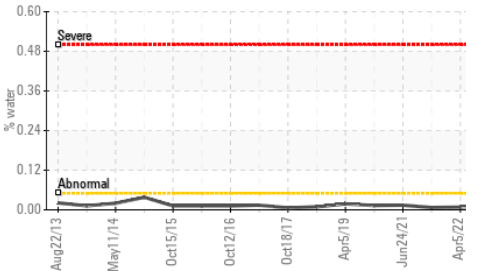
### Water



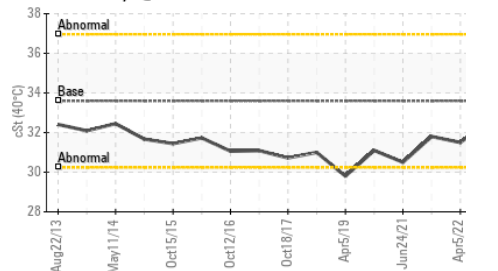
### PQ



### Water



### Viscosity @ 40°C

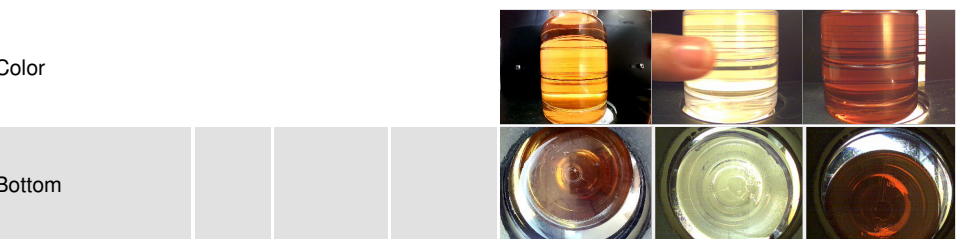


| FLUID DEGRADATION | method   | limit/base | current | history1    | history2 |       |
|-------------------|----------|------------|---------|-------------|----------|-------|
| Acid Number (AN)  | mg KOH/g | ASTM D8045 | 0.20    | <b>0.13</b> | 0.07     | 0.131 |

| VISUAL           | method | limit/base | current | history1     | history2 |       |
|------------------|--------|------------|---------|--------------|----------|-------|
| White Metal      | scalar | *Visual    | NONE    | <b>NONE</b>  | NONE     | NONE  |
| Yellow Metal     | scalar | *Visual    | NONE    | <b>NONE</b>  | NONE     | NONE  |
| Precipitate      | scalar | *Visual    | NONE    | <b>NONE</b>  | NONE     | NONE  |
| Silt             | scalar | *Visual    | NONE    | <b>NONE</b>  | NONE     | NONE  |
| Debris           | scalar | *Visual    | NONE    | <b>NONE</b>  | NONE     | LIGHT |
| Sand/Dirt        | scalar | *Visual    | NONE    | <b>NONE</b>  | NONE     | NONE  |
| Appearance       | scalar | *Visual    | NORML   | <b>NORML</b> | NORML    | NORML |
| Odor             | scalar | *Visual    | NORML   | <b>NORML</b> | NORML    | NORML |
| Emulsified Water | scalar | *Visual    | >0.05   | <b>NEG</b>   | NEG      | NEG   |
| Free Water       | scalar | *Visual    |         | <b>NEG</b>   | NEG      | NEG   |

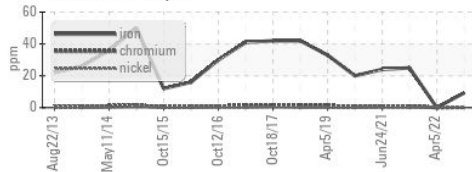
| FLUID PROPERTIES | method | limit/base | current | history1    | history2 |      |
|------------------|--------|------------|---------|-------------|----------|------|
| Visc @ 40°C      | cSt    | ASTM D445  | 33.6    | <b>32.6</b> | 31.5     | 31.8 |

### SAMPLE IMAGES

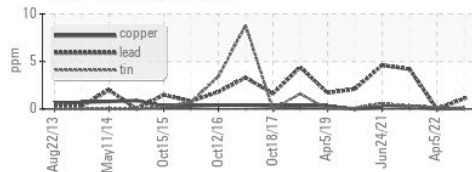


### GRAPHS

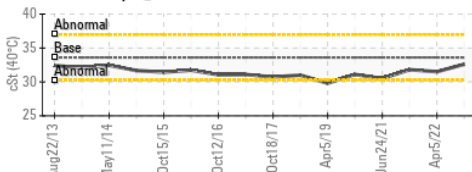
#### Ferrous Alloys



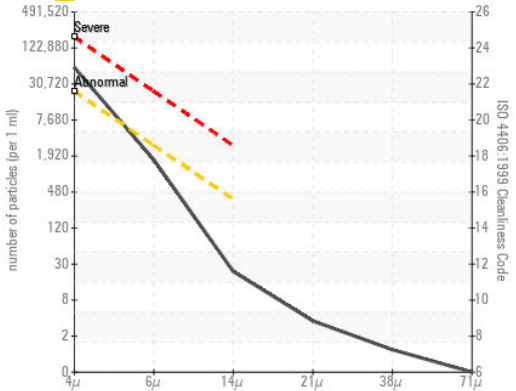
#### Non-ferrous Metals



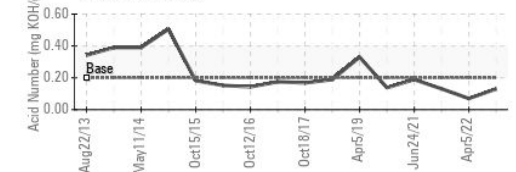
#### Viscosity @ 40°C



#### Particle Count



#### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : NX05928149 **Received** : 18 Aug 2023  
**Lab Number** : **05928149** **Diagnosed** : 21 Aug 2023  
**Unique Number** : 10608096 **Diagnostician** : Don Baldrige

**NORDEX USA - HIGHLAND & HIGHLAND NORTH**  
 300 SOUTH WACKER DRIVE, SUITE 1500  
 CHICAGO, IL  
 US 60606  
 Contact: Robert Warner  
 rwarner@everpower.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: x:  
F: x: