



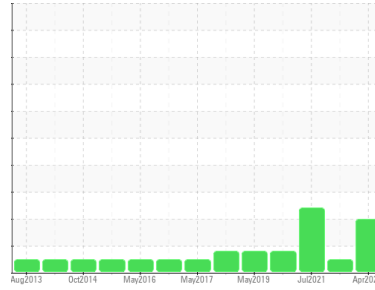
# PROBLEM SUMMARY

## Sample Rating Trend

ISO

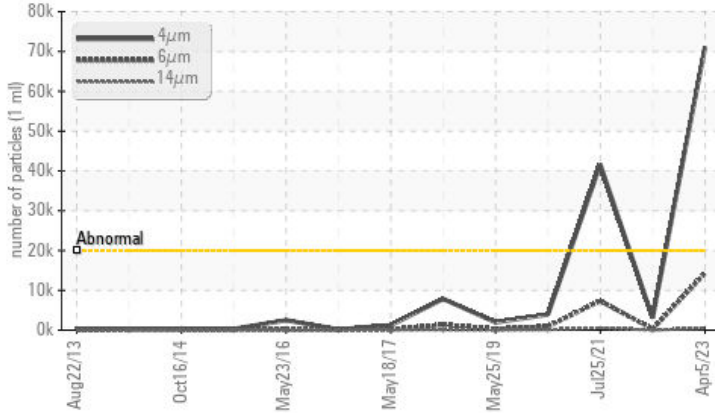


Area  
**HIGHLAND [600380491]**  
 Machine Id  
**13WEA80820**  
 Component  
**Hydraulic System**  
 Fluid  
**SHELL TELLUS ARTIC 32 (--- LTR)**



## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status		ABNORMAL	NORMAL	ABNORMAL
Particles >4µm	ASTM D7647 >20000	▲ 71100	3053	▲ 41606
Particles >6µm	ASTM D7647 >2500	▲ 14319	288	▲ 7323
Particles >14µm	ASTM D7647 >320	▲ 495	13	▲ 557
Particles >21µm	ASTM D7647 >80	▲ 120	5	▲ 109
Oil Cleanliness	ISO 4406 (c) >21/18/15	▲ 23/21/16	19/15/11	▲ 23/20/16

Customer Id: NORHIG  
 Sample No.: NX05928180  
 Lab Number: 05928180  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

## HISTORICAL DIAGNOSIS

### 17 Jun 2022 Diag: Angela Borella

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 25 Jul 2021 Diag: Doug Bogart

WEAR



We recommend you service the filters on this component. Resample at the next service interval to monitor. The iron level is marginal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 15 Jun 2020 Diag: Don Baldrige

WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. The iron level is abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

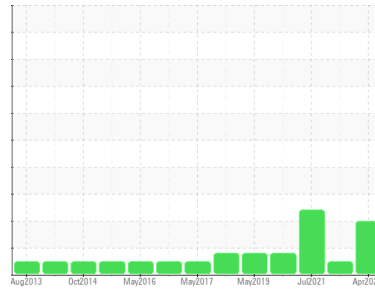
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**HIGHLAND [600380491]**  
 Machine Id  
**13WEA80820**  
 Component  
**Hydraulic System**  
 Fluid  
**SHELL TELLUS ARTIC 32 (--- LTR)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>NX05928180</b>	NX05602773	NX05387320
Sample Date	Client Info	<b>05 Apr 2023</b>	17 Jun 2022	25 Jul 2021
Machine Age	mths	Client Info	0	0
Oil Age	mths	Client Info	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ABNORMAL</b>	NORMAL	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
PQ	ASTM D8184	<b>16</b>	25	27	
Iron	ppm	ASTM D5185m >20	<b>7</b>	15	▲ 37
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	1
Nickel	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	<1
Lead	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	3
Copper	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	1
Tin	ppm	ASTM D5185m >20	<b>0</b>	<1	<1
Antimony	ppm	ASTM D5185m	<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 5	<b>0</b>	<1	<1
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	<1
Manganese	ppm	ASTM D5185m 0	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	0	<1
Calcium	ppm	ASTM D5185m 5	<b>&lt;1</b>	3	11
Phosphorus	ppm	ASTM D5185m 600	<b>634</b>	598	582
Zinc	ppm	ASTM D5185m 50	<b>41</b>	57	86
Sulfur	ppm	ASTM D5185m 900	<b>555</b>	772	896

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	2
Sodium	ppm	ASTM D5185m	<b>0</b>	0	1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Water	%	ASTM D6304 >0.05	<b>0.010</b>	0.010	0.014
ppm Water	ppm	ASTM D6304 >500	<b>106.6</b>	106.8	140.6

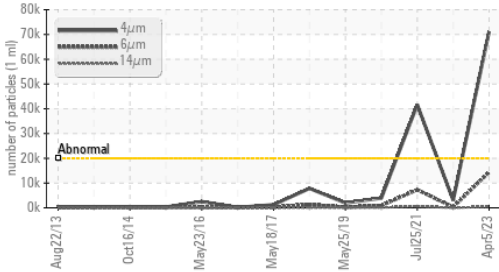
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >20000	<b>▲ 71100</b>	3053	▲ 41606
Particles >6µm	ASTM D7647 >2500	<b>▲ 14319</b>	288	▲ 7323
Particles >14µm	ASTM D7647 >320	<b>▲ 495</b>	13	▲ 557
Particles >21µm	ASTM D7647 >80	<b>▲ 120</b>	5	▲ 109
Particles >38µm	ASTM D7647 >20	<b>9</b>	0	6
Particles >71µm	ASTM D7647 >4	<b>1</b>	0	0
Oil Cleanliness	ISO 4406 (c) >21/18/15	<b>▲ 23/21/16</b>	19/15/11	▲ 23/20/16

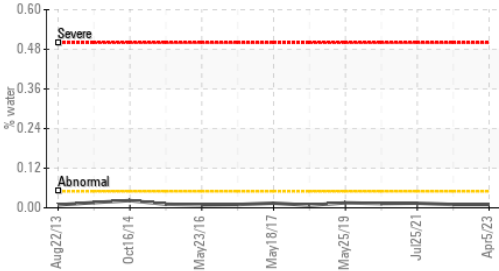


# OIL ANALYSIS REPORT

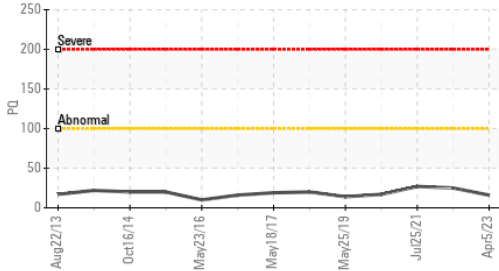
## Particle Trend



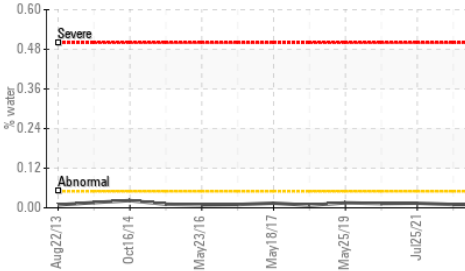
## Water



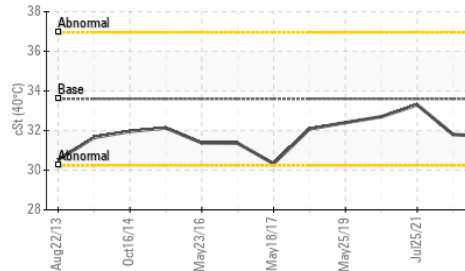
## PQ



## Water



## Viscosity @ 40°C



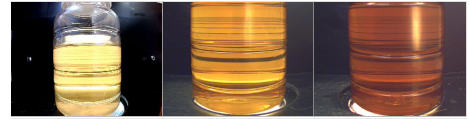
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.20	<b>0.07</b>	0.14	0.187

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

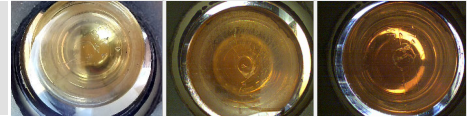
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	33.6	<b>31.7</b>	31.8	33.3

## SAMPLE IMAGES

Color

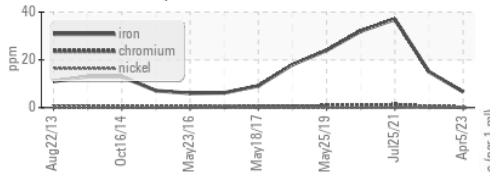


Bottom

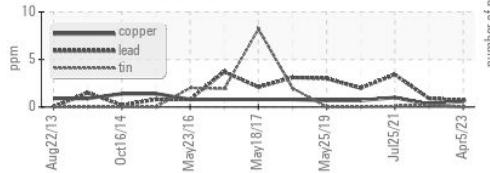


## GRAPHS

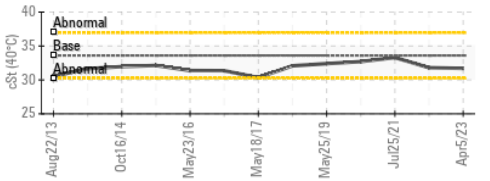
### Ferrous Alloys



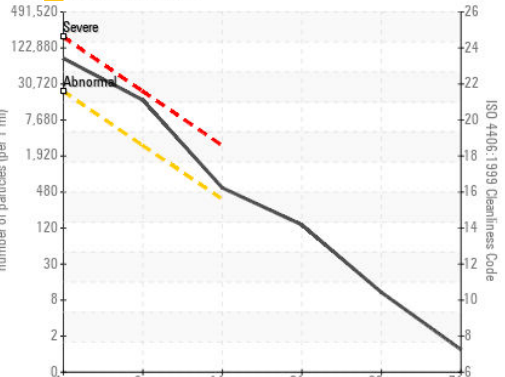
### Non-ferrous Metals



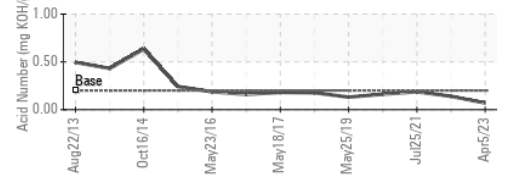
### Viscosity @ 40°C



### Particle Count



### Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : NX05928180  
 Lab Number : 05928180  
 Unique Number : 10608127  
 Test Package : IND 2 ( Additional Tests: KF, PQ )

NORDEX USA - HIGHLAND & HIGHLAND NORTH  
 300 SOUTH WACKER DRIVE, SUITE 1500  
 CHICAGO, IL  
 US 60606  
 Contact: Robert Warner  
 rwarner@everpower.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: x  
F: x