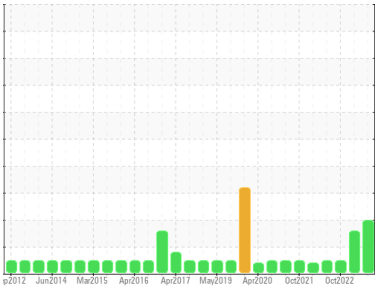
PROBLEM SUMMARY

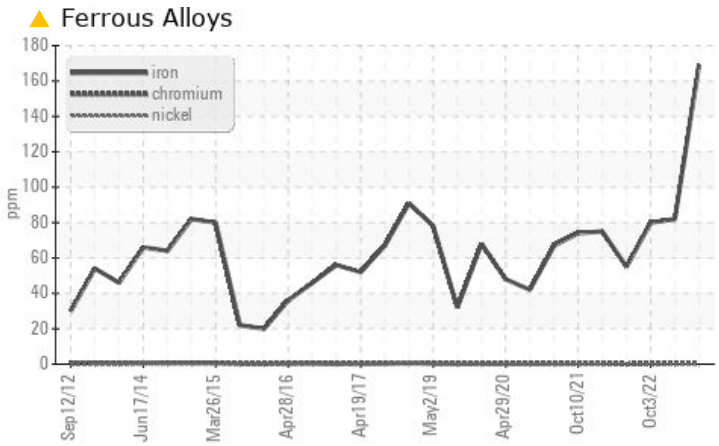
Sample Rating Trend



VISUAL METAL

Area
HIGHLAND [600380485]
Machine Id
07WEA80814
Component
Wind Turbine Gearbox
Fluid
MOBIL XMP 320 (--- LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to metal particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	NORMAL
Iron	ppm	ASTM D5185m	>150	▲ 169	82	80
White Metal	scalar	*Visual	NONE	▲ MODER	LIGHT	VLITE

Customer Id: NORHIG
Sample No.: NX05928230
Lab Number: 05928230
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Alert	---	---	?	We were unable to perform a particle count due to metal particles present in this sample.

HISTORICAL DIAGNOSIS

06 Jan 2023 Diag: Doug Bogart

ISO

We recommend you service the filters on this component. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

03 Oct 2022 Diag: Angela Borella

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

17 May 2022 Diag: Don Baldridge

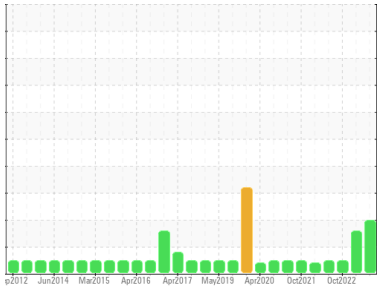
NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



VISUAL METAL

Area
HIGHLAND [600380485]
Machine Id
07WEA80814
Component
Wind Turbine Gearbox
Fluid
MOBIL XMP 320 (--- LTR)

DIAGNOSIS

Recommendation
We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to metal particles present in this sample.

Wear
Moderate concentration of visible metal present. Gear wear is indicated.

Contamination
No other contaminants were detected in the oil.

Fluid Condition
The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**NX05928230**	NX05766521	NX05700262
Sample Date		Client Info		**19 Apr 2023**	06 Jan 2023	03 Oct 2022
Machine Age	mths	Client Info		**0**	0	0
Oil Age	mths	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184	>80	**15**	35	9
Iron	ppm	ASTM D5185m	>150	▲ **169**	82	80
Chromium	ppm	ASTM D5185m	>5	**<1**	<1	<1
Nickel	ppm	ASTM D5185m	>10	**0**	<1	0
Titanium	ppm	ASTM D5185m	>10	**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**<1**	0	0
Lead	ppm	ASTM D5185m	>20	**0**	<1	0
Copper	ppm	ASTM D5185m	>50	**3**	2	2
Tin	ppm	ASTM D5185m	>10	**0**	<1	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

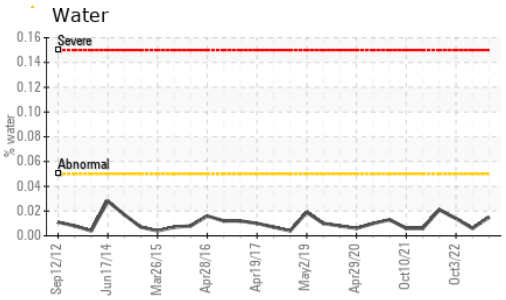
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**4**	<1	0
Manganese	ppm	ASTM D5185m		**2**	1	1
Magnesium	ppm	ASTM D5185m		**0**	<1	0
Calcium	ppm	ASTM D5185m		**3**	<1	0
Phosphorus	ppm	ASTM D5185m	315	**554**	335	356
Zinc	ppm	ASTM D5185m		**28**	17	16
Sulfur	ppm	ASTM D5185m		**22160**	12705	14301

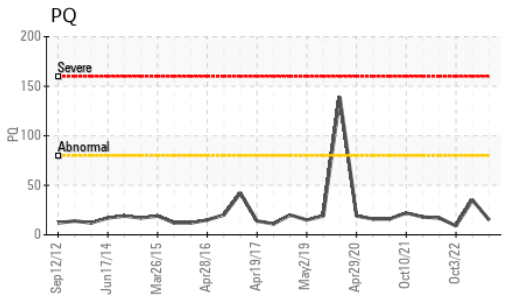
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**<1**	<1	0
Sodium	ppm	ASTM D5185m	>20	**2**	<1	0
Potassium	ppm	ASTM D5185m	>20	**<1**	<1	0
Water	%	ASTM D6304	>0.05	**0.015**	0.006	0.014
ppm Water	ppm	ASTM D6304	>500	**157.8**	69.9	149.1

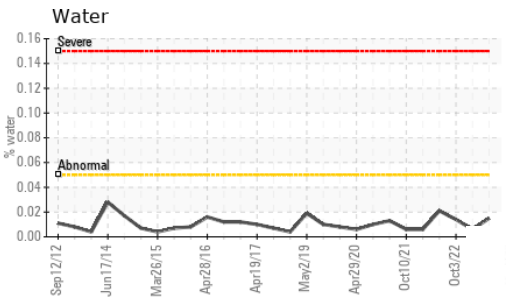
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**---**	184654	3163
Particles >6µm		ASTM D7647	>2500	**---**	▲ 101218	446
Particles >14µm		ASTM D7647	>320	**---**	▲ 2164	21
Particles >21µm		ASTM D7647	>80	**---**	▲ 86	6
Particles >38µm		ASTM D7647	>20	**---**	4	1
Particles >71µm		ASTM D7647	>4	**---**	0	0
Oil Cleanliness		ISO 4406 (c)	>--/18/15	**---**	▲ 25/24/18	19/16/12

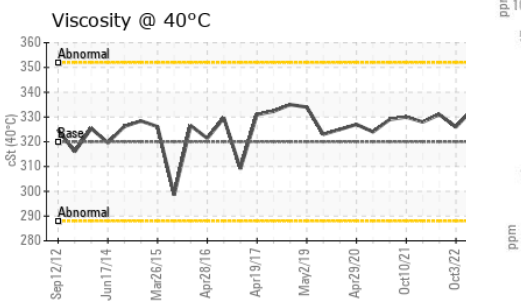
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**1.20**	1.18	1.14

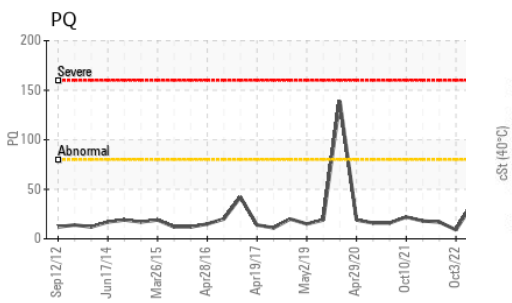
OIL ANALYSIS REPORT





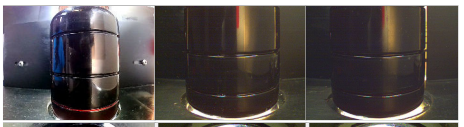
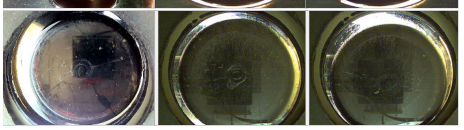




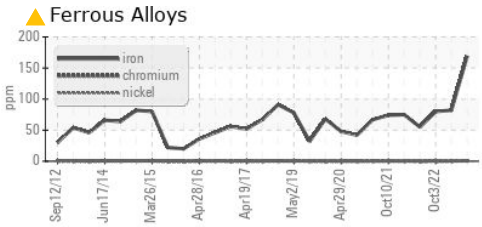


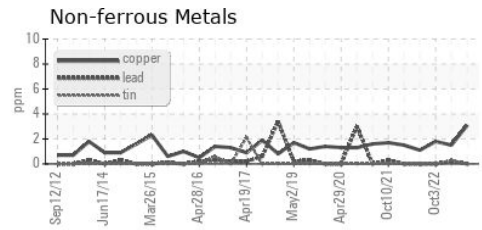
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	▲ **MODER**	LIGHT	VLITE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

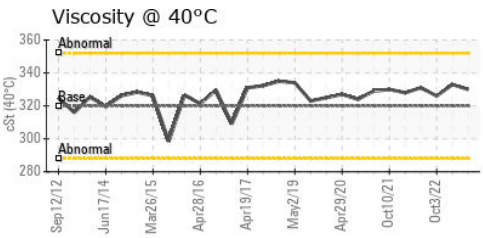
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	**330**	333	326

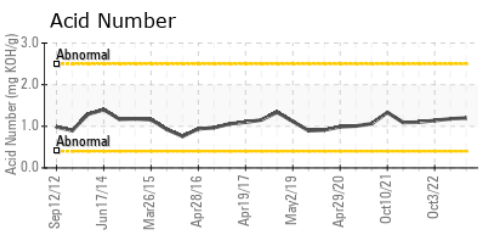
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : NX05928230 **Received** : 18 Aug 2023
Lab Number : 05928230 **Diagnosed** : 21 Aug 2023
Unique Number : 10608177 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: KF, PQ, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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