

# RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS								
Sample Status				ABNORMAL	NORMAL	NORMAL		
Zinc	ppm	ASTM D5185m	0	<u> </u>	0	0		
Silt	scalar	*Visual	NONE	A MODER	NONE	NONE		

Customer Id: NORHIG Sample No.: NX05928238 Lab Number: 05928238 Test Package: IND 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Doug Bogart +1 (800)237-1369 x4016 <u>dougb@wearcheckusa.com</u>

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We recommend you service the filters on this component if applicable.			
Alert			?	We were unable to perform a particle count due to a high concentration of particles present in this sample.			

# HISTORICAL DIAGNOSIS



# 01 Nov 2022 Diag: Jonathan Hester

Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



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Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

# 12 Nov 2021 Diag: Angela Borella

# NORMAL



Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



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# **OIL ANALYSIS REPORT**

#### Area HINO [600380367] Machine Id 34WEA81871 Component

Wind Turbine Gearbox

Fluid CASTROL OPTIGEAR SYNTHETIC X 320 (--- LTR)

# DIAGNOSIS

## Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

# Wear

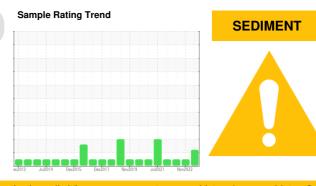
All component wear rates are normal.

# Contamination

There is a moderate amount of visible silt present in the sample.

# Fluid Condition

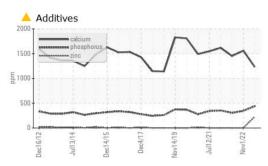
Zinc level above recommendations. The AN level is acceptable for this fluid.

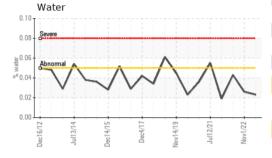


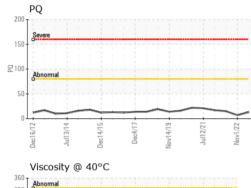
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		NX05928238	NX05700282	NX05602723
Sample Date		Client Info		23 Jun 2023	01 Nov 2022	14 Jun 2022
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184	>80	13	7	15
Iron	ppm	ASTM D5185m	>150	5	3	3
Chromium	ppm	ASTM D5185m	>5	0	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m	>10	0	0	0
Silver	ppm	ASTM D5185m		0	0	1
Aluminum	ppm	ASTM D5185m	>10	<1	0	<1
Lead	ppm	ASTM D5185m	>20	0	<1	<1
Copper	ppm	ASTM D5185m	>50	1	3	3
Tin	ppm	ASTM D5185m	>10	0	<1	<1
Antimony	ppm	ASTM D5185m	>5			
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Davas				-	10	
Boron	ppm	ASTM D5185m		0	43	1
Barium	ppm ppm	ASTM D5185m ASTM D5185m		0	43 0	0
			1150	0 508	0 744	
Barium Molybdenum Manganese	ppm	ASTM D5185m	1150	0 508 0	0 744 0	0 699 0
Barium Molybdenum Manganese Magnesium	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 508 0 92	0 744 0 7	0 699 0 5
Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	2000	0 508 0 92 1231	0 744 0 7 1560	0 699 0 5 1451
Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	2000 400	0 508 0 92 1231 439	0 744 0 7 1560 345	0 699 0 5 1451 304
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	2000 400 0	0 508 0 92 1231 439 ▲ 226	0 744 0 7 1560 345 0	0 699 0 5 1451 304 0
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	2000 400	0 508 0 92 1231 439	0 744 0 7 1560 345	0 699 0 5 1451 304
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	2000 400 0	0 508 0 92 1231 439 ▲ 226	0 744 0 7 1560 345 0	0 699 0 5 1451 304 0
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	2000 400 0 1850	0 508 0 92 1231 439 ▲ 226 2535	0 744 0 7 1560 345 0 2151	0 699 0 5 1451 304 0 1871
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	2000 400 0 1850 limit/base >50	0 508 0 92 1231 439 ▲ 226 2535 current	0 744 0 7 1560 345 0 2151 history1	0 699 0 5 1451 304 0 1871 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	2000 400 0 1850 limit/base >50 >20 >20	0 508 0 92 1231 439 ▲ 226 2535 <u>current</u> 7 2 2 <1	0 744 0 7 1560 345 0 2151 history1 8 4 0	0 699 0 5 1451 304 0 1871 history2 7 3 0
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m ASTM D5185m	2000 400 0 1850 limit/base >50 >20	0 508 0 92 1231 439 ▲ 226 2535 current 7 2	0 744 0 7 1560 345 0 2151 history1 8 4 0 0 0.026	0 699 0 5 1451 304 0 1871 history2 7 3 0 0 0.043
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	2000 400 0 1850 limit/base >50 >20 >20	0 508 0 92 1231 439 ▲ 226 2535 <u>current</u> 7 2 2 <1	0 744 0 7 1560 345 0 2151 history1 8 4 0	0 699 0 5 1451 304 0 1871 history2 7 3 0
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	2000 400 0 1850 limit/base >50 >20 >20 >20 >0.05	0 508 0 92 1231 439 ▲ 226 2535 current 7 2 2 <1 0.023	0 744 0 7 1560 345 0 2151 history1 8 4 0 0 0.026	0 699 0 5 1451 304 0 1871 history2 7 3 0 0 0.043
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water ppm Water	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304	2000 400 0 1850 limit/base >50 >20 >20 >20 >20 >20 >20 >20 >20	0 508 0 92 1231 439 ▲ 226 2535 Current 7 2 <1 0.023 233.5	0 744 0 7 1560 345 0 2151 history1 8 4 0 0.026 262.8	0 699 0 5 1451 304 0 1871 history2 7 3 0 0 0.043 438.6
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304	2000 400 0 1850 limit/base >50 >20 >20 >20 >0.05 >500 limit/base	0 508 0 92 1231 439 ▲ 226 2535 current 7 2 2 <1 0.023 233.5 current	0 744 0 7 1560 345 0 2151 history1 8 4 0 0.026 262.8 history1	0 699 0 5 1451 304 0 1871 history2 7 3 0 0 0.043 438.6 history2
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 ASTM D6304 ASTM D6304	2000 400 0 1850 limit/base >50 >20 >20 >20 >0.05 >500 limit/base	0 508 0 92 1231 439 ▲ 226 2535 Current 7 2 2 <1 0.023 233.5 Current	0 744 0 7 1560 345 0 2151 history1 8 4 0 0.026 262.8 history1 1309	0 699 0 5 1451 304 0 1871 history2 7 3 0 0.043 438.6 history2 1140
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Vater ppm Water FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 ASTM D6304 ASTM D7647 ASTM D7647	2000 400 0 1850 imit/base >50 >20 >20 >20 >20 >500 imit/base >500 imit/base	0 508 0 92 1231 439 ▲ 226 2535 Current 7 2 <1 0.023 233.5 Current 4 0.023	0 744 0 7 1560 345 0 2151 history1 8 4 0 0.026 262.8 history1 1309 325	0 699 0 5 1451 304 0 1871 history2 7 3 0 0.043 438.6 history2 1140 274
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 ASTM D6304 ASTM D6304 ASTM D7647 ASTM D7647 ASTM D7647	2000 400 0 1850 imit/base >50 >20 >20 >20 >20 >500 imit/base >500 imit/base	0 508 0 92 1231 439 ▲ 226 2535 current 7 2 <1 0.023 233.5 current 	0 744 0 7 1560 345 0 2151 history1 8 4 0 0.026 262.8 history1 1309 325 42	0 699 0 5 1451 304 0 1871 history2 7 3 0 0.043 438.6 history2 1140 274 19
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium Water ppm Water FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D6304 ASTM D6304 ASTM D6304 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	2000 400 0 1850 <b>limit/base</b> >50 >20 >20 >20 >0.05 >500 <b>limit/base</b> >2500 <b>s</b> 320 >80	0 508 0 92 1231 439 ▲ 226 2535 Current 7 2 <1 0.023 233.5 Current   	0 744 0 7 1560 345 0 2151 history1 8 4 0 0.026 262.8 history1 1309 325 42 11	0 699 0 5 1451 304 0 1871 history2 7 3 0 0.043 438.6 history2 1140 274 19 7



# **OIL ANALYSIS REPORT**







FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.6	0.58	0.62	0.64
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	🔺 MODER	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	324	316	322
SAMPLE IMAGES		method	limit/base	current	history1	history2
						the second se

Color

Bottom

