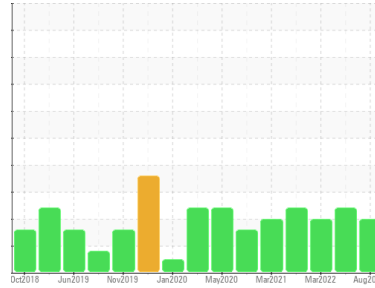




PROBLEM SUMMARY

Sample Rating Trend

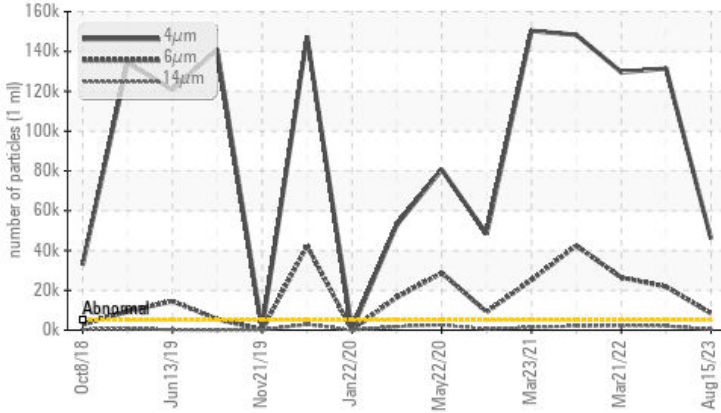


Area
South Plant-Fermentation
 Machine Id
A1760E

Component
Gearbox
 Fluid
HIGH PERFORMANCE LUBRICANTS GEAR LIFE 320 (20 GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status	ASTM D7647	Limit	ABNORMAL	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>5000	▲ 45936	▲ 131406	▲ 129579
Particles >6µm	ASTM D7647	>1300	▲ 8420	▲ 21849	▲ 26454
Particles >14µm	ASTM D7647	>160	▲ 500	▲ 2071	▲ 2265
Particles >21µm	ASTM D7647	>40	▲ 124	▲ 446	▲ 576
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 23/20/16	▲ 24/22/18	▲ 24/22/18

Customer Id: AJIEDD
 Sample No.: WC0786794
 Lab Number: 05928245
 Test Package: PLANT



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.

HISTORICAL DIAGNOSIS

10 Feb 2023 Diag: Doug Bogart

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



21 Mar 2022 Diag: Don Baldrige

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



23 Sep 2021 Diag: Jonathan Hester

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

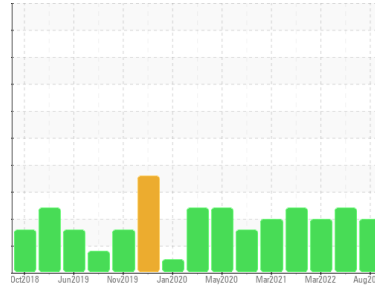
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
South Plant-Fermentation
 Machine Id
A1760E

Component
Gearbox
 Fluid
HIGH PERFORMANCE LUBRICANTS GEAR LIFE 320 (20 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0786794	WC0765987	WC0655967
Sample Date	Client Info		15 Aug 2023	10 Feb 2023	21 Mar 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	6	9	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>10	<1	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	1
Lead	ppm	ASTM D5185m	>50	<1	0	<1
Copper	ppm	ASTM D5185m	>200	7	4	2
Tin	ppm	ASTM D5185m	>10	0	0	0
Antimony	ppm	ASTM D5185m	>5	---	---	---
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		0	0	<1
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	<1	0
Calcium	ppm	ASTM D5185m		<1	0	0
Phosphorus	ppm	ASTM D5185m		21	27	44
Zinc	ppm	ASTM D5185m		0	2	0
Sulfur	ppm	ASTM D5185m		32406	20235	19927

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	<1	1	1
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	0	<1	<1
Water	%	ASTM D6304	>0.2	0.009	0.011	0.005
ppm Water	ppm	ASTM D6304	>2000	90.1	118.2	59.1

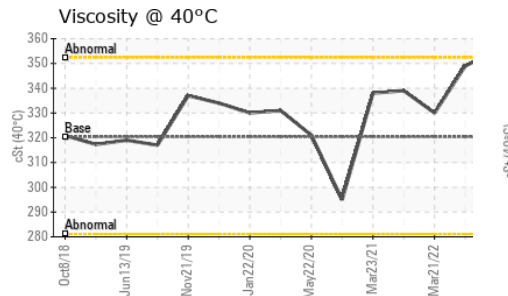
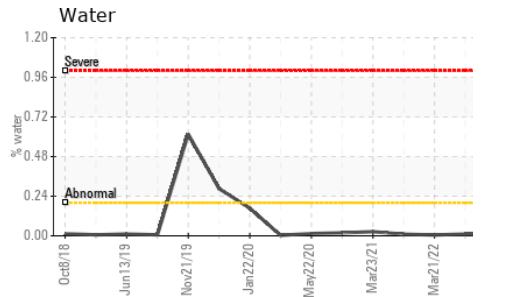
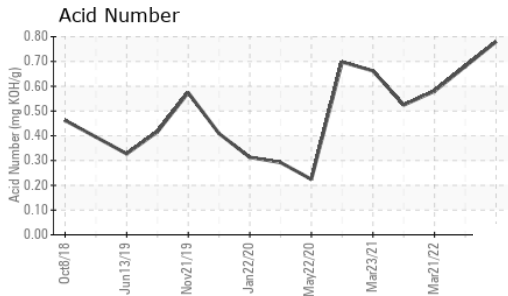
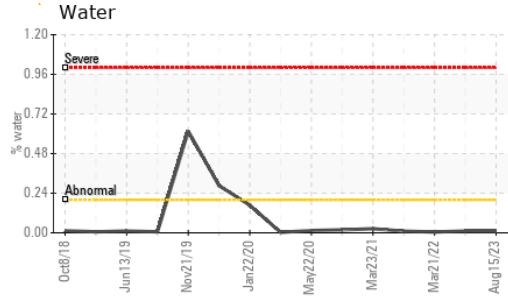
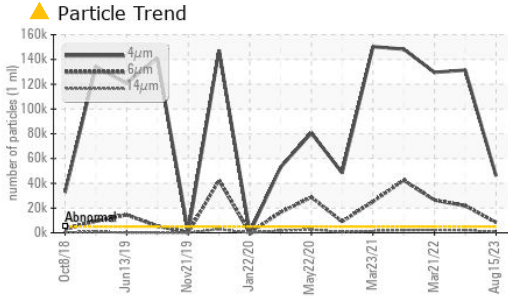
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 45936	▲ 131406	▲ 129579
Particles >6µm	ASTM D7647	>1300	▲ 8420	▲ 21849	▲ 26454
Particles >14µm	ASTM D7647	>160	▲ 500	▲ 2071	▲ 2265
Particles >21µm	ASTM D7647	>40	▲ 124	▲ 446	▲ 576
Particles >38µm	ASTM D7647	>10	4	▲ 37	▲ 43
Particles >71µm	ASTM D7647	>3	0	2	2
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 23/20/16	▲ 24/22/18	▲ 24/22/18

FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		0.78	0.68	0.58

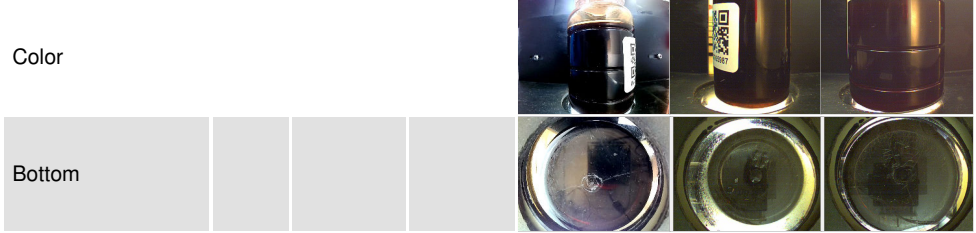
OIL ANALYSIS REPORT



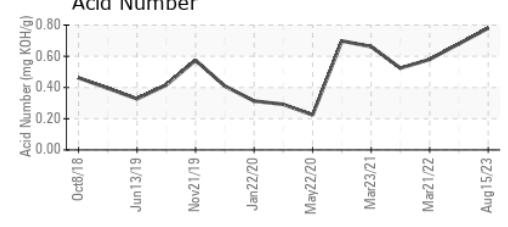
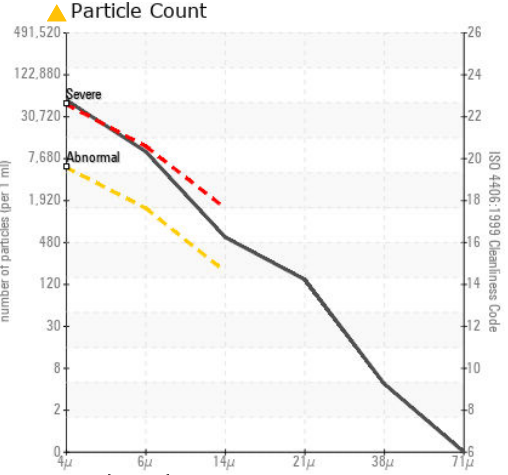
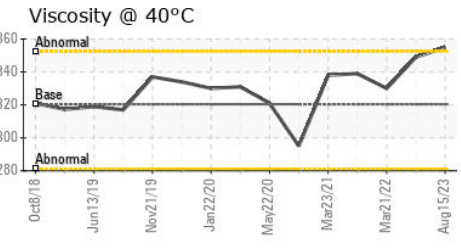
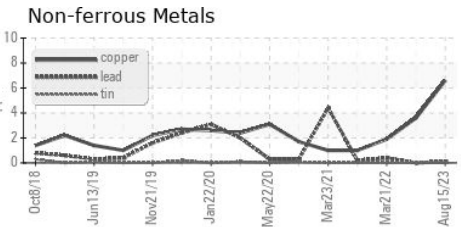
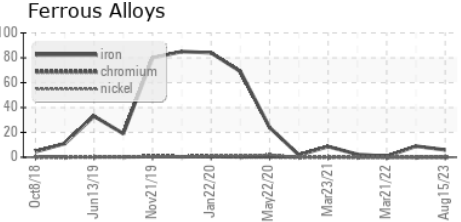
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320.4	355	349

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0786794 **Received** : 18 Aug 2023
Lab Number : 05928245 **Diagnosed** : 21 Aug 2023
Unique Number : 10608192 **Diagnostician** : Doug Bogart
Test Package : PLANT

AJINOMOTO ANIMAL NUTRITION NORTH AMERICA, INC.
 1116 HWY 137
 EDDYVILLE, IA
 US 52553
 Contact: Alan Brittain
 brittaina@ajiusa.com
 T: (641)295-0086
 F:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)