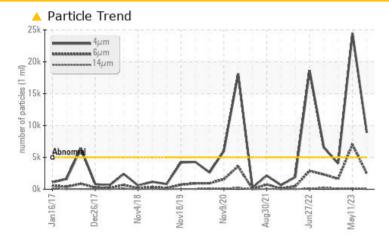


### **PROBLEM SUMMARY**

# BUSCH VM9 / VP-3 (S/N 2512909)

Pump Fluid USPI VAC 100 (--- GAL)

### COMPONENT CONDITION SUMMARY



### RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS									
Sample Status			ATTENTION	ABNORMAL	ATTENTION				
Particles >4µm	ASTM D7647	>5000	<u> </u>	<b>2</b> 4484	4037				
Particles >6µm	ASTM D7647	>1300	🔺 2496	<b>A</b> 7010	🔺 1615				
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<u> </u>	<b>A</b> 22/20/14	19/18/14				

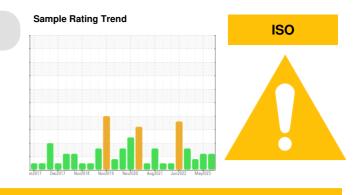
Customer Id: IBPDAK01 Sample No.: USPM29242 Lab Number: 05928270 Test Package: IND 2



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Doug Bogart +1 (800)237-1369 x4016 <u>dougb@wearcheckusa.com</u>

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com



### **RECOMMENDED ACTIONS**

There are no recommended actions for this sample.

### **HISTORICAL DIAGNOSIS**

### 11 May 2023 Diag: Doug Bogart

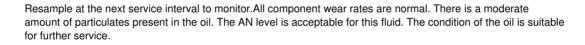


Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

### 26 Jan 2023 Diag: Jonathan Hester

Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

03 Oct 2022 Diag: Doug Bogart





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### **OIL ANALYSIS REPORT**

### Machine Id BUSCH VM9 / VP-3 (S/N 2512909) Component

Pump

Fluid **USPI VAC 100 (--- GAL)** 

### DIAGNOSIS

### A Recommendation

Resample at the next service interval to monitor.

#### Wear

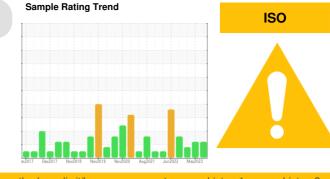
All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		USPM29242	USPM28934	USPM26272
Sample Date		Client Info		19 Aug 2023	11 May 2023	26 Jan 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	ABNORMAL	ATTENTION
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	56	51	31
Chromium	ppm	ASTM D5185m	>5	0	<1	0
Nickel	ppm	ASTM D5185m	>5	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	<1	0
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>7	1	2	2
Lead	ppm	ASTM D5185m	>12	0	0	0
Copper	ppm	ASTM D5185m	>30	<1	0	<1
Tin	ppm	ASTM D5185m	>9	0	<1	<1
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m	0	<1	10	0
Calcium	ppm	ASTM D5185m	0	5	6	13
Phosphorus	ppm	ASTM D5185m	1800	1331	1618	1530
Zinc	ppm	ASTM D5185m	0	6	28	18
Sulfur	ppm	ASTM D5185m	0	5	0	19
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	2	2	<1
Sodium	ppm	ASTM D5185m		<1	3	1
Potassium	ppm	ASTM D5185m	>20	<1	6	0
Water	%	ASTM D6304		0.063	0.049	0.030
ppm Water	ppm	ASTM D6304	>.1	635.2	490.6	303.1
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<u> </u>	<b>A</b> 24484	4037
Particles >6µm		ASTM D7647	>1300	<u> </u>	<b>A</b> 7010	<b>1</b> 615
Particles >14µm		ASTM D7647	>160	118	135	135
Particles >21µm		ASTM D7647	>40	29	15	22
Particles >38µm		ASTM D7647	>10	1	1	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>20/18/14</b>	▲ 22/20/14	▲ 19/18/14
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.05	1.00	1.10	1.08

Acid Number (AN)



Acid Number

7.00

## **OIL ANALYSIS REPORT**

scalar

scalar

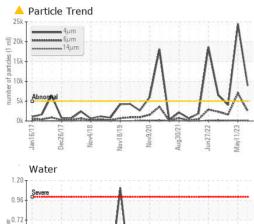
scalar

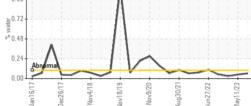
VISUAL

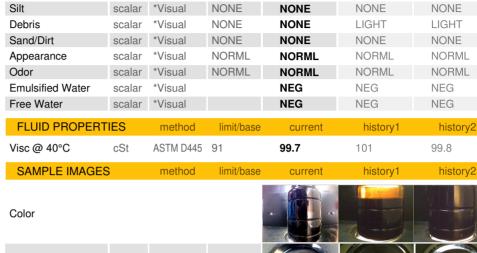
White Metal

Yellow Metal

Precipitate







limit/base

NONE

NONE

NONE

current

NONE

NONE

NONE

history1

NONE

NONE

NONE

history2

NONE

NONE

NONE

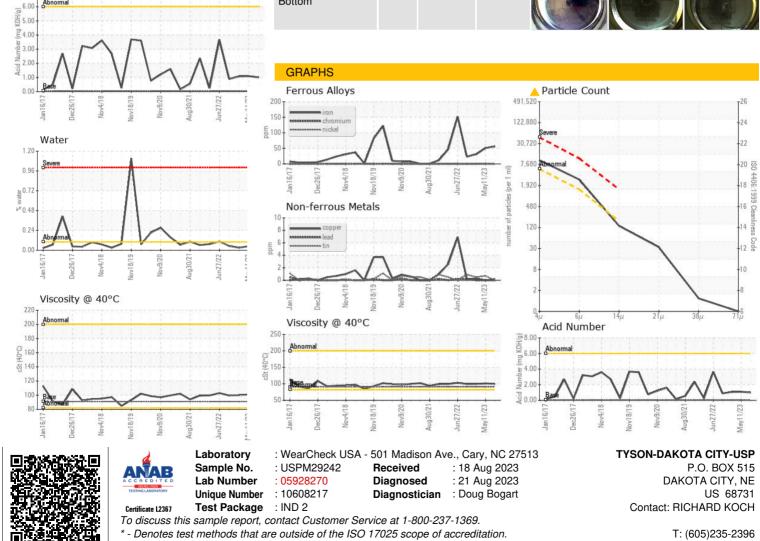
method

\*Visual

\*Visual

\*Visual

Bottom



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (605)235-2960