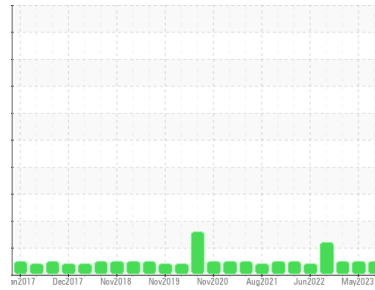




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**BUSCH VM7 / VP-1 (S/N 2512909)**

Component  
**Pump**  
Fluid  
**USPI VAC 100 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM29237</b>	USPM28926	USPM26264
Sample Date	Client Info		<b>19 Aug 2023</b>	11 May 2023	26 Jan 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >90	<b>3</b>	3	3
Chromium	ppm	ASTM D5185m >5	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m >5	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >7	<b>&lt;1</b>	0	<1
Lead	ppm	ASTM D5185m >12	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >30	<b>0</b>	0	0
Tin	ppm	ASTM D5185m >9	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0	<b>0</b>	2	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m 0	<b>&lt;1</b>	<1	0
Calcium	ppm	ASTM D5185m 0	<b>2</b>	2	<1
Phosphorus	ppm	ASTM D5185m 1800	<b>1032</b>	1287	1375
Zinc	ppm	ASTM D5185m 0	<b>8</b>	10	3
Sulfur	ppm	ASTM D5185m 0	<b>54</b>	107	95

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >60	<b>3</b>	3	2
Sodium	ppm	ASTM D5185m	<b>6</b>	1	1
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	1	0
Water	%	ASTM D6304	<b>0.047</b>	0.053	0.026
ppm Water	ppm	ASTM D6304 >.1	<b>470.9</b>	531.6	265.2

## FLUID CLEANLINESS

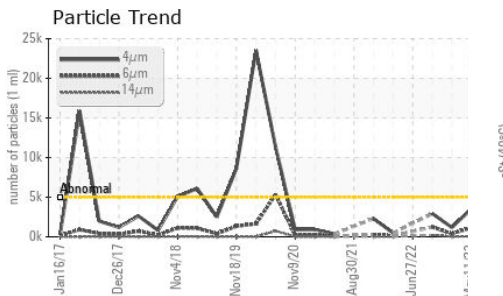
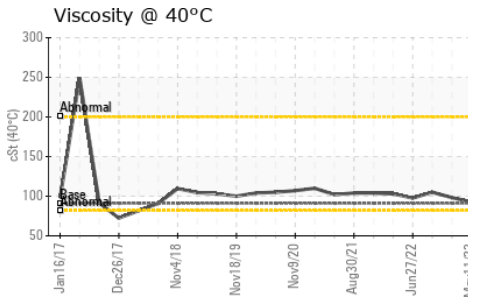
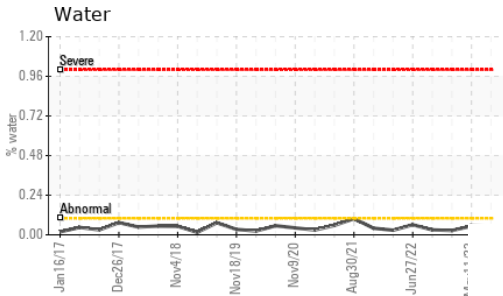
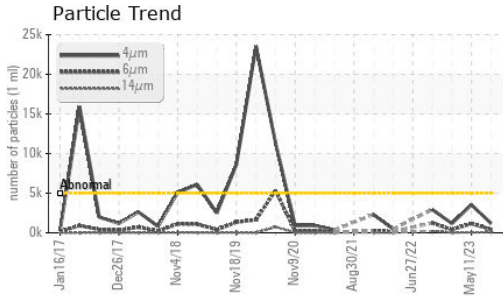
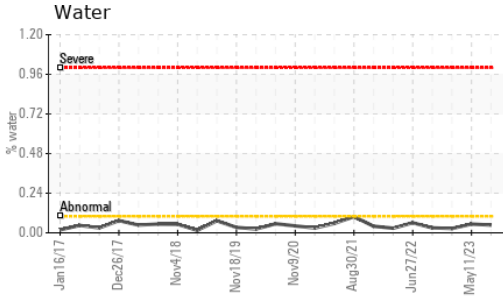
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>1187</b>	3535	1182
Particles >6µm	ASTM D7647	>1300	<b>440</b>	1163	400
Particles >14µm	ASTM D7647	>160	<b>79</b>	64	28
Particles >21µm	ASTM D7647	>40	<b>22</b>	11	5
Particles >38µm	ASTM D7647	>10	<b>2</b>	1	0
Particles >71µm	ASTM D7647	>3	<b>1</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>17/16/13</b>	19/17/13	17/16/12

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	<b>0.28</b>	0.35	0.27



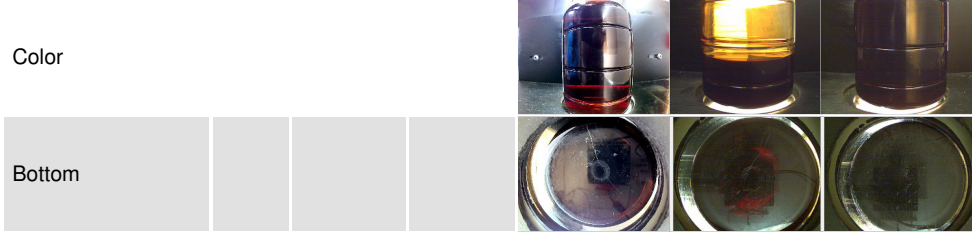
# OIL ANALYSIS REPORT



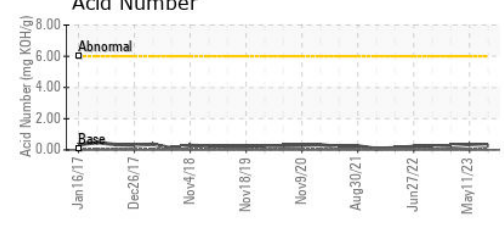
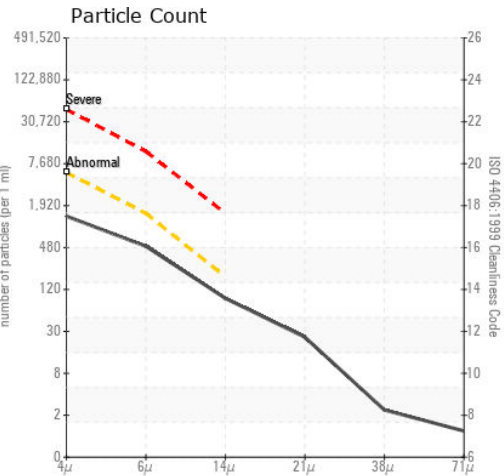
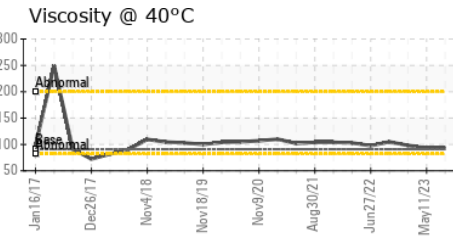
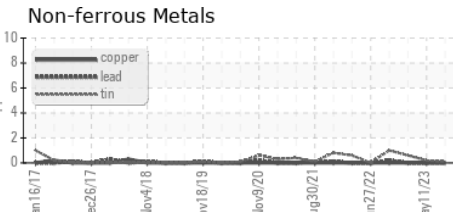
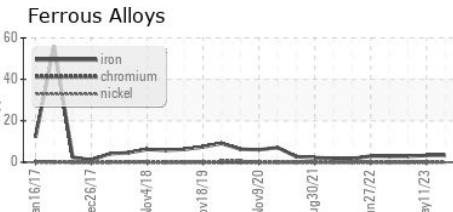
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	92.8	92.8	98.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM29237 **Received** : 18 Aug 2023  
**Lab Number** : 05928274 **Diagnosed** : 21 Aug 2023  
**Unique Number** : 10608221 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**TYSON-DAKOTA CITY-USP**  
 P.O. BOX 515  
 DAKOTA CITY, NE  
 US 68731  
 Contact: RICHARD KOCH

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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