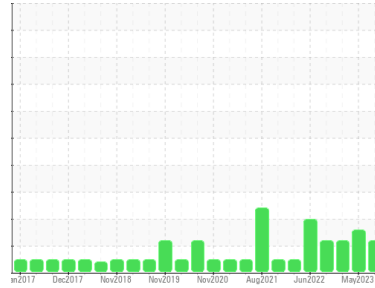




# PROBLEM SUMMARY

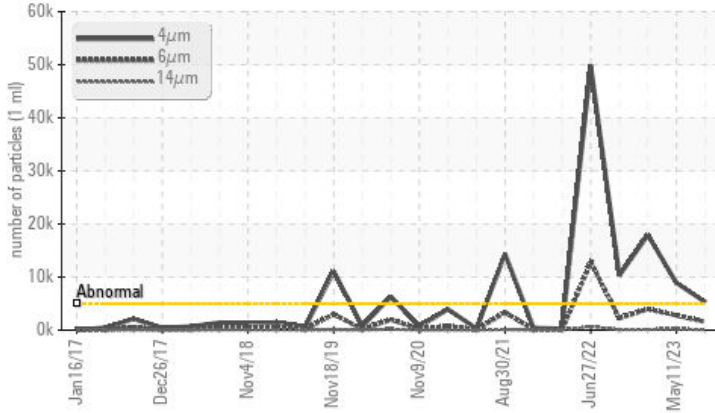
Sample Rating Trend



Machine Id  
**BUSCH VM8 / VP-1 (S/N 2512909)**  
 Component  
**Pump**  
 Fluid  
**USPI VAC 100 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ATTENTION	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>5000	▲ 5294	▲ 8913	▲ 17897
Particles >6µm	ASTM D7647	>1300	▲ 1560	▲ 2780	▲ 3969
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 20/18/14	▲ 20/19/15	▲ 21/19/14

Customer Id: IBPDAK01  
 Sample No.: USPM29264  
 Lab Number: 05928289  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 11 May 2023 Diag: Doug Bogart

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 26 Jan 2023 Diag: Jonathan Hester

ISO



Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 03 Oct 2022 Diag: Doug Bogart

ISO



Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

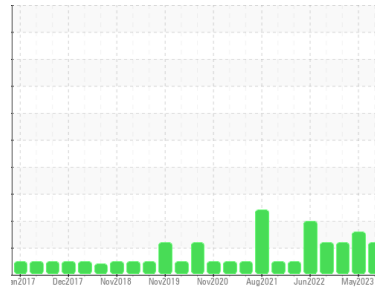
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**BUSCH VM8 / VP-1 (S/N 2512909)**

Component  
**Pump**  
Fluid  
**USPI VAC 100 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USPM29264</b>	USPM28929	USPM26267
Sample Date	Client Info	<b>19 Aug 2023</b>	11 May 2023	26 Jan 2023
Machine Age	hrs	Client Info	<b>0</b>	0
Oil Age	hrs	Client Info	<b>0</b>	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ATTENTION</b>	ABNORMAL	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >90	<b>&lt;1</b>	<1
Chromium	ppm	ASTM D5185m >5	<b>0</b>	0
Nickel	ppm	ASTM D5185m >5	<b>0</b>	0
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0
Silver	ppm	ASTM D5185m >3	<b>0</b>	0
Aluminum	ppm	ASTM D5185m >7	<b>2</b>	<1
Lead	ppm	ASTM D5185m >12	<b>0</b>	0
Copper	ppm	ASTM D5185m >30	<b>0</b>	0
Tin	ppm	ASTM D5185m >9	<b>&lt;1</b>	<1
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	0
Barium	ppm	ASTM D5185m 0	<b>0</b>	1
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0
Magnesium	ppm	ASTM D5185m 0	<b>1</b>	<1
Calcium	ppm	ASTM D5185m 0	<b>0</b>	2
Phosphorus	ppm	ASTM D5185m 1800	<b>1116</b>	1218
Zinc	ppm	ASTM D5185m 0	<b>0</b>	5
Sulfur	ppm	ASTM D5185m 0	<b>2</b>	0

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >60	<b>2</b>	1
Sodium	ppm	ASTM D5185m	<b>2</b>	0
Potassium	ppm	ASTM D5185m >20	<b>2</b>	1
Water	%	ASTM D6304	<b>0.075</b>	0.068
ppm Water	ppm	ASTM D6304 >.1	<b>753.5</b>	687.7

## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	<b>▲ 5294</b>	▲ 8913	▲ 17897
Particles >6µm	ASTM D7647 >1300	<b>▲ 1560</b>	▲ 2780	▲ 3969
Particles >14µm	ASTM D7647 >160	<b>93</b>	▲ 195	126
Particles >21µm	ASTM D7647 >40	<b>23</b>	39	15
Particles >38µm	ASTM D7647 >10	<b>2</b>	7	1
Particles >71µm	ASTM D7647 >3	<b>0</b>	3	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	<b>▲ 20/18/14</b>	▲ 20/19/15	▲ 21/19/14

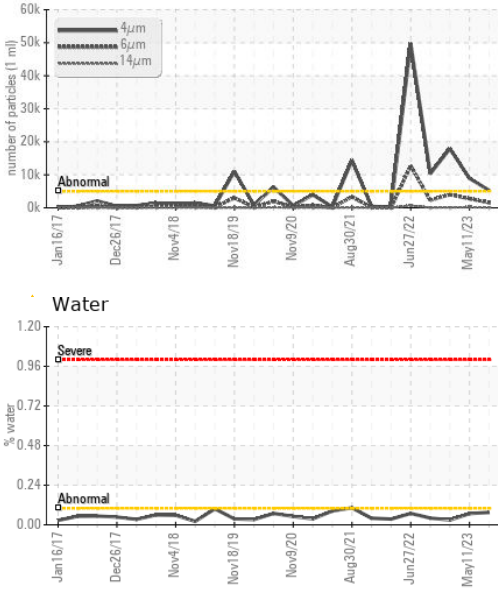
## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	<b>0.35</b>	0.272

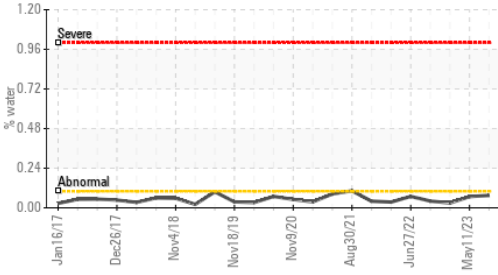


# OIL ANALYSIS REPORT

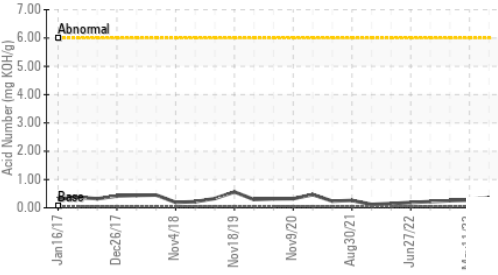
### Particle Trend



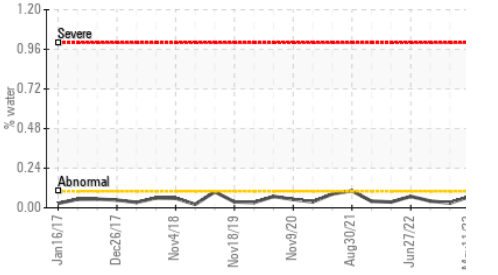
### Water



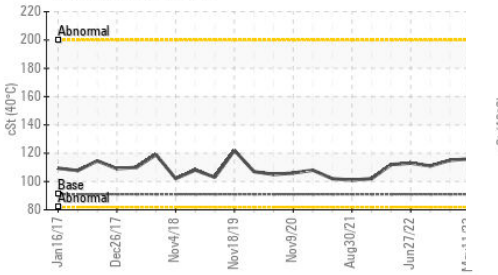
### Acid Number



### Water



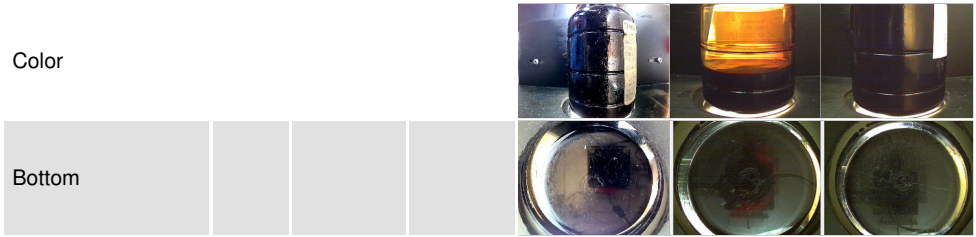
### Viscosity @ 40°C



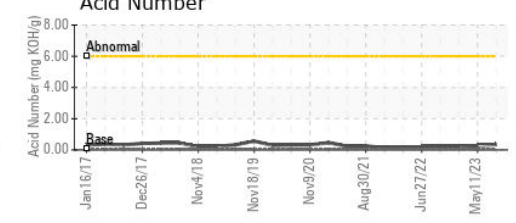
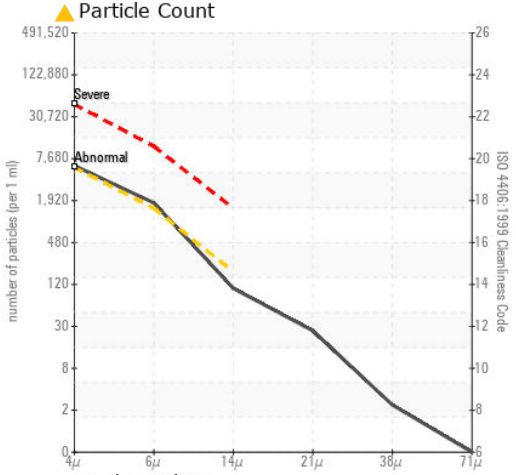
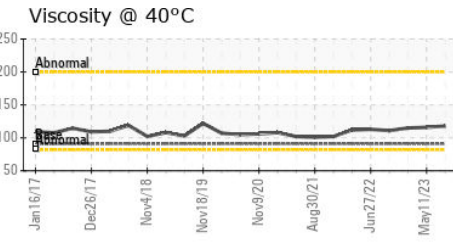
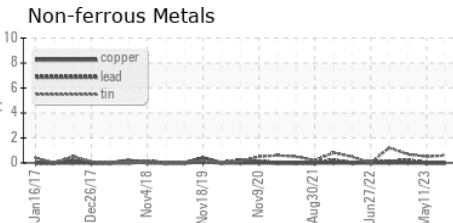
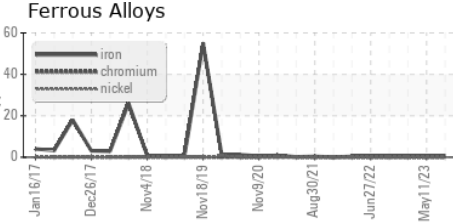
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	<b>NEG</b>	NEG	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	<b>118</b>	116	115

SAMPLE IMAGES	method	limit/base	current	history1	history2
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### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM29264 **Received** : 18 Aug 2023  
**Lab Number** : **05928289** **Diagnosed** : 22 Aug 2023  
**Unique Number** : 10608236 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**TYSON-DAKOTA CITY-USP**  
 P.O. BOX 515  
 DAKOTA CITY, NE  
 US 68731  
 Contact: RICHARD KOCH

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (605)235-2396  
 F: (605)235-2960