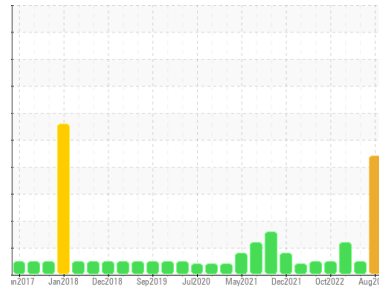




# PROBLEM SUMMARY

Sample Rating Trend



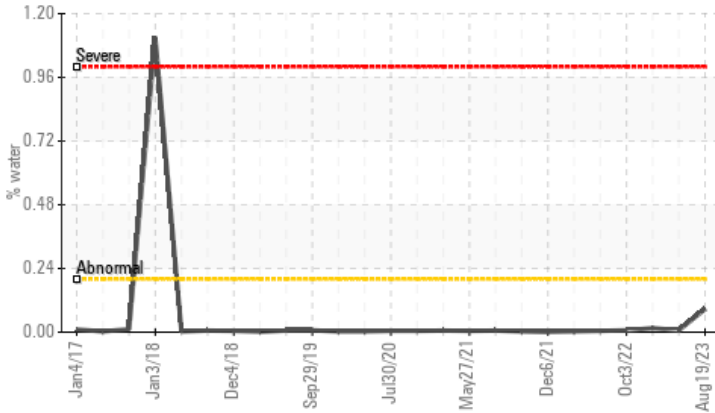
**WATER**



Machine Id  
**TYSDAKPRO GEA MAIN CHAIN (S/N XJF120L0936FF)**  
 Component  
**Gearbox**  
 Fluid  
**USPI FG GEAR 220 (--- GAL)**

## COMPONENT CONDITION SUMMARY

### ▲ Water



## RECOMMENDATION

We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	NORMAL	ABNORMAL
Water	%	ASTM D6304	>0.2	▲ <b>0.087</b>	0.007	0.015
ppm Water	ppm	ASTM D6304	>2000	▲ <b>870</b>	77.0	153.3
Debris	scalar	*Visual	NONE	▲ <b>MODER</b>	NONE	LIGHT
Appearance	scalar	*Visual	NORML	▲ <b>MODER</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	▲ <b>0.2%</b>	NEG	NEG
Free Water	scalar	*Visual		▲ <b>1.0</b>	NEG	NEG

Customer Id: IBPDAK01  
 Sample No.: USPM29261  
 Lab Number: 05928316  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

**RECOMMENDED ACTIONS**

Action	Status	Date	Done By	Description
Water Drain-off	---	---	?	We advise that you follow the water drain-off procedure for this component.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

**HISTORICAL DIAGNOSIS**

**11 May 2023 Diag: Doug Bogart**

**NORMAL**



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



**26 Jan 2023 Diag: Jonathan Hester**

**ISO**



Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



**03 Oct 2022 Diag: Doug Bogart**

**NORMAL**



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

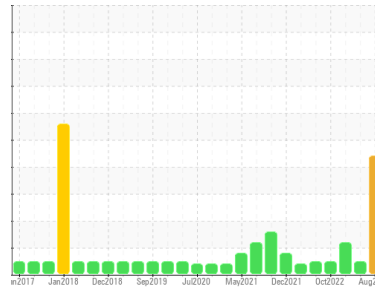
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Machine Id  
**TYSDAKPRO GEA MAIN CHAIN (S/N XJF120L0936FF)**

Component  
**Gearbox**  
Fluid  
**USPI FG GEAR 220 (--- GAL)**

## DIAGNOSIS

### Recommendation

We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

### Wear

All component wear rates are normal.

### Contamination

Appearance is hazy. Moderate concentration of visible dirt/debris present in the oil. Free water present. There is a light concentration of water present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USPM29261</b>	USPM28873	USPM26211
Sample Date	Client Info	<b>19 Aug 2023</b>	11 May 2023	26 Jan 2023
Machine Age	hrs	<b>0</b>	0	0
Oil Age	hrs	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ABNORMAL</b>	NORMAL	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >200	<b>66</b>	<1	21
Chromium	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	0
Nickel	ppm	ASTM D5185m >15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	<1	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	<1	1
Lead	ppm	ASTM D5185m >100	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m >200	<b>0</b>	0	<1
Tin	ppm	ASTM D5185m >25	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>1</b>	10	0
Calcium	ppm	ASTM D5185m	<b>2</b>	0	2
Phosphorus	ppm	ASTM D5185m	<b>218</b>	231	251
Zinc	ppm	ASTM D5185m	<b>4</b>	11	19
Sulfur	ppm	ASTM D5185m	<b>6848</b>	7866	7044

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	<b>1</b>	<1	3
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	4	0
Water	%	ASTM D6304 >0.2	<b>▲ 0.087</b>	0.007	0.015
ppm Water	ppm	ASTM D6304 >2000	<b>▲ 870</b>	77.0	153.3

## FLUID CLEANLINESS

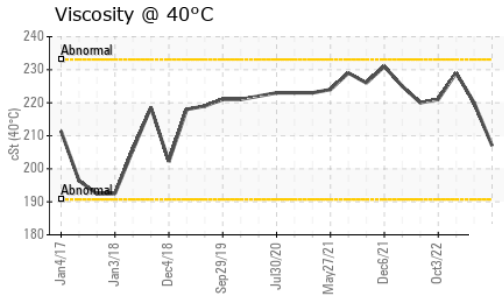
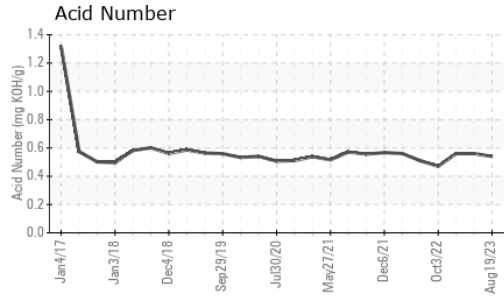
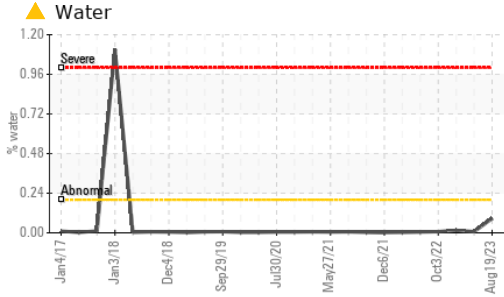
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >20000	<b>---</b>	11668	▲ 127279
Particles >6µm	ASTM D7647 >5000	<b>---</b>	2244	▲ 25550
Particles >14µm	ASTM D7647 >640	<b>---</b>	70	547
Particles >21µm	ASTM D7647 >160	<b>---</b>	11	75
Particles >38µm	ASTM D7647 >40	<b>---</b>	1	3
Particles >71µm	ASTM D7647 >10	<b>---</b>	0	0
Oil Cleanliness	ISO 4406 (c) >21/19/16	<b>---</b>	21/18/13	▲ 24/22/16

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.54</b>	0.56	0.56



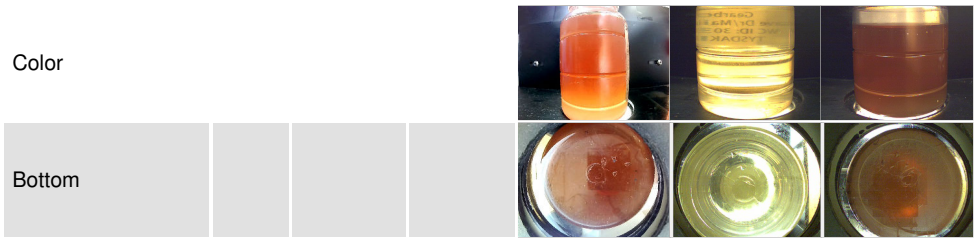
# OIL ANALYSIS REPORT



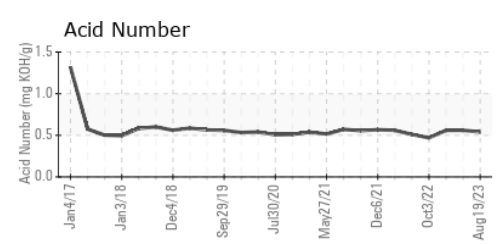
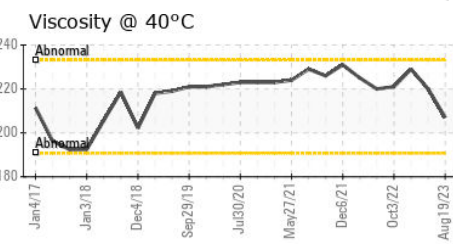
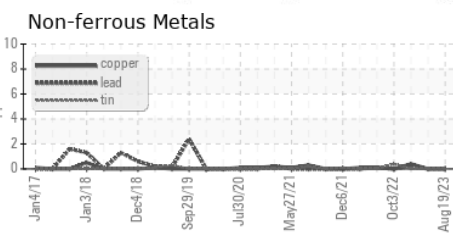
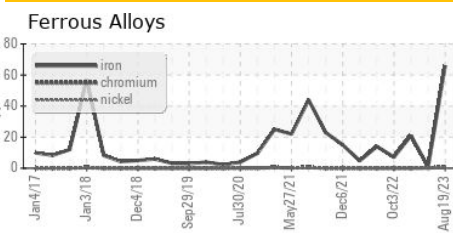
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	▲ MODER	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	▲ MODER	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	▲ 0.2%	NEG	NEG
Free Water	scalar	*Visual	▲ 1.0	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	207	220	229

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM29261 **Received** : 18 Aug 2023  
**Lab Number** : 05928316 **Diagnosed** : 22 Aug 2023  
**Unique Number** : 10608263 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**TYSON-DAKOTA CITY-USP**  
 P.O. BOX 515  
 DAKOTA CITY, NE  
 US 68731  
 Contact: RICHARD KOCH

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (605)235-2396  
 F: (605)235-2960