



OIL ANALYSIS REPORT

Sample Rating Trend

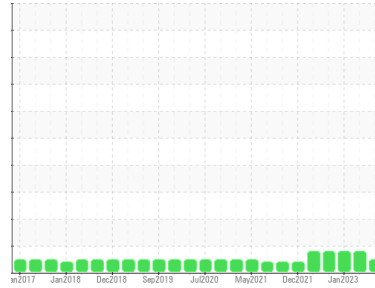
NORMAL



Machine Id
TYSDAKPRO GEA ROUNDS SCISSOR CHAIN (S/N XJF120L0936FF)

Component
Gearbox

Fluid
USPI FG GEAR 220 (--- GAL)



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USPM29232	USPM28874	USPM26212
Sample Date	Client Info		19 Aug 2023	11 May 2023	26 Jan 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	ATTENTION	ATTENTION

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	4	2	2
Chromium	ppm	ASTM D5185m	>15	0	<1	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	<1	0
Lead	ppm	ASTM D5185m	>100	0	0	<1
Copper	ppm	ASTM D5185m	>200	0	0	0
Tin	ppm	ASTM D5185m	>25	0	<1	0
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m		<1	10	0
Calcium	ppm	ASTM D5185m		1	0	0
Phosphorus	ppm	ASTM D5185m		331	350	345
Zinc	ppm	ASTM D5185m		5	16	14
Sulfur	ppm	ASTM D5185m		6497	6764	6419

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	3	4	3
Sodium	ppm	ASTM D5185m		0	<1	0
Potassium	ppm	ASTM D5185m	>20	0	4	0
Water	%	ASTM D6304	>0.2	0.015	0.007	0.007
ppm Water	ppm	ASTM D6304	>2000	158.4	74.8	72.3

FLUID CLEANLINESS

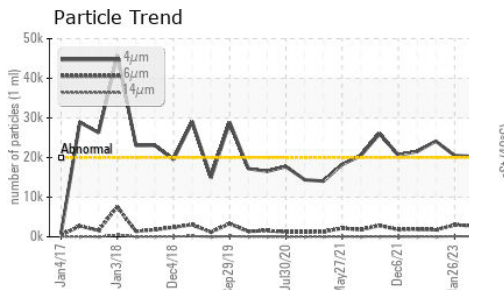
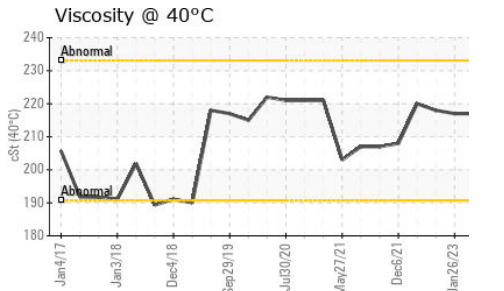
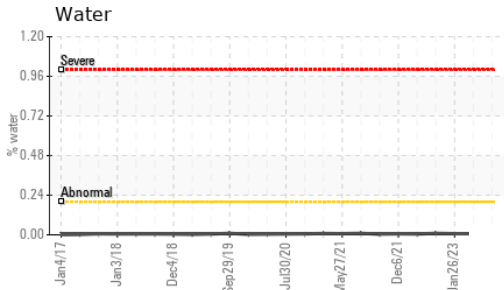
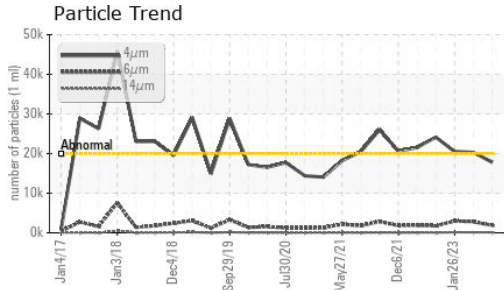
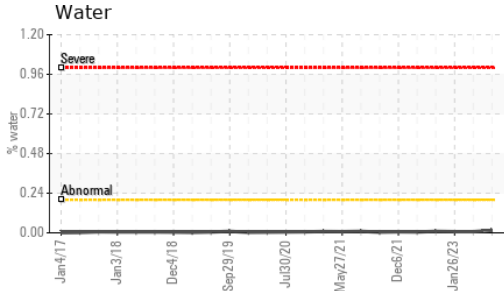
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	17835	▲ 20285	▲ 20503
Particles >6µm	ASTM D7647	>5000	1869	2798	2990
Particles >14µm	ASTM D7647	>640	95	132	135
Particles >21µm	ASTM D7647	>160	26	24	27
Particles >38µm	ASTM D7647	>40	1	3	2
Particles >71µm	ASTM D7647	>10	0	1	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	21/18/14	▲ 22/19/14	▲ 22/19/14

FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		0.60	0.59	0.56



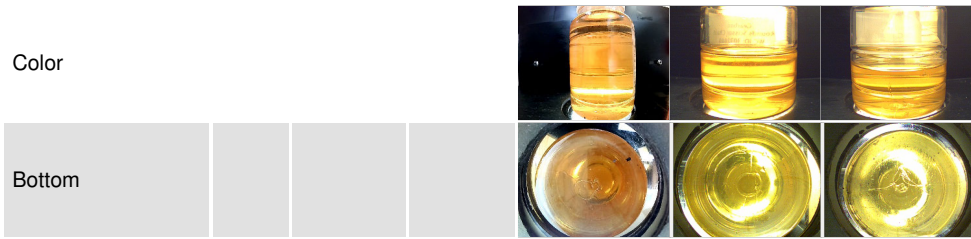
OIL ANALYSIS REPORT



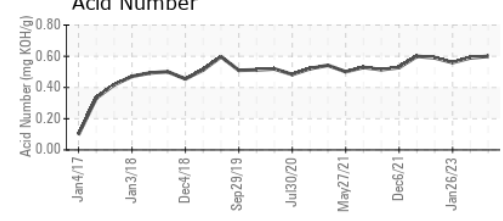
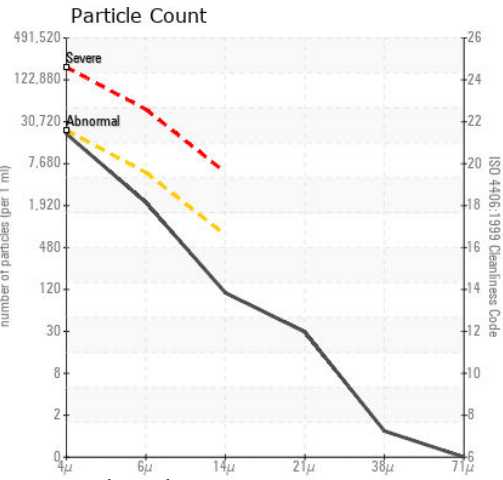
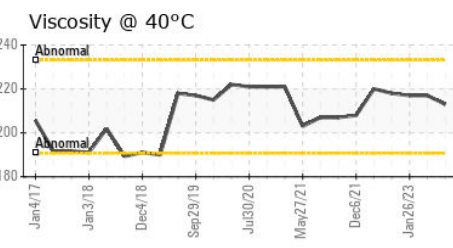
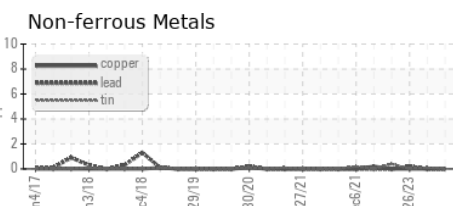
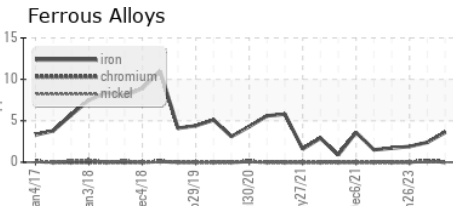
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	213	217	217

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM29232
Lab Number : 05928322
Unique Number : 10608269
Test Package : IND 2

TYSON-DAKOTA CITY-USP
 P.O. BOX 515
 DAKOTA CITY, NE
 US 68731
 Contact: RICHARD KOCH

Received : 18 Aug 2023
 Diagnosed : 21 Aug 2023
 Diagnostician : Doug Bogart
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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