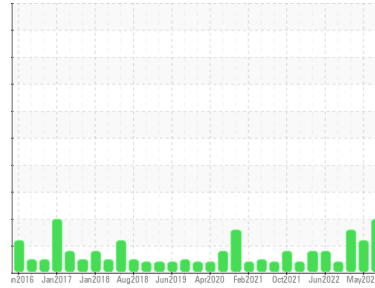




PROBLEM SUMMARY

Sample Rating Trend

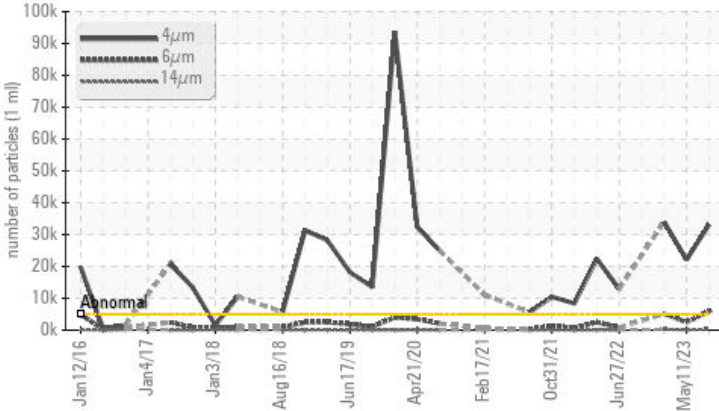
ISO



Machine Id
TYSDAKPRO HYD 3 CIRCLE SAW (S/N X0337XFMNTHAC03)
 Component
Hydraulic System
 Fluid
USPI FG HYD 46 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>5000	▲ 33079	▲ 22122	▲ 33989
Particles >6µm	ASTM D7647	>1300	▲ 5898	▲ 2504	▲ 5093
Particles >14µm	ASTM D7647	>160	▲ 281	127	▲ 276
Particles >21µm	ASTM D7647	>40	▲ 65	29	40
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 22/20/15	▲ 22/19/14	▲ 22/20/15

Customer Id: IBPDAK01
 Sample No.: USPM29276
 Lab Number: 05928325
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

11 May 2023 Diag: Doug Bogart

ISO



Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



25 Jan 2023 Diag: Jonathan Hester

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



03 Oct 2022 Diag: Doug Bogart

VIS DEBRIS



We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

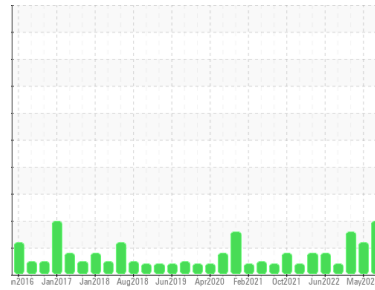
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
TYSDAKPRO HYD 3 CIRCLE SAW (S/N X0337XFMNTHAC03)

Component
Hydraulic System

Fluid
USPI FG HYD 46 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USPM29276	USPM28884	USPM26222
Sample Date	Client Info		19 Aug 2023	11 May 2023	25 Jan 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<1	<1	<1
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	0	0	0
Lead	ppm	ASTM D5185m >20	0	0	0
Copper	ppm	ASTM D5185m >20	0	<1	0
Tin	ppm	ASTM D5185m >20	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m	1	<1	0
Calcium	ppm	ASTM D5185m	<1	1	<1
Phosphorus	ppm	ASTM D5185m 725	486	523	548
Zinc	ppm	ASTM D5185m	13	6	2
Sulfur	ppm	ASTM D5185m 625	708	599	633

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	14	1	2
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	0	1	0
Water	%	ASTM D6304 >0.05	0.009	0.003	0.005
ppm Water	ppm	ASTM D6304 >500	99.9	38.6	53.1

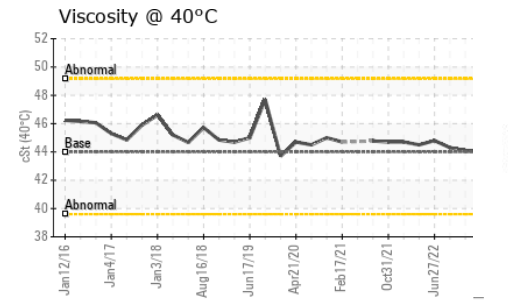
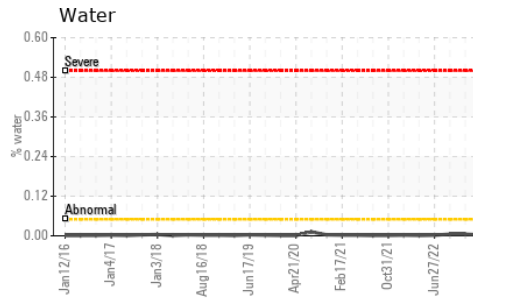
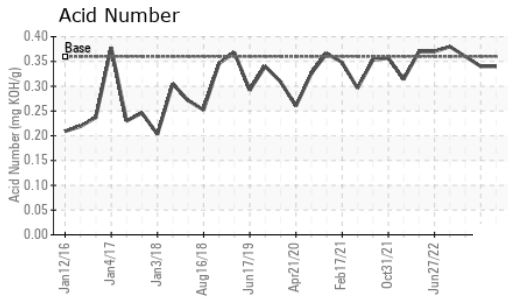
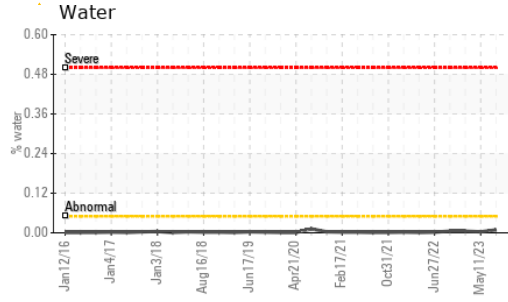
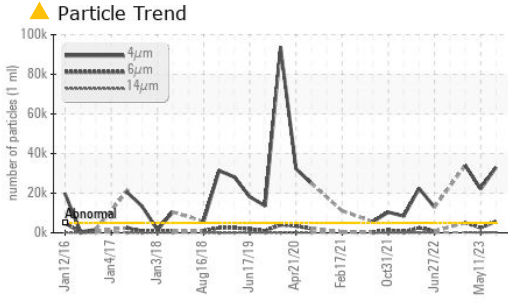
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 33079	▲ 22122	▲ 33989
Particles >6µm	ASTM D7647	>1300	▲ 5898	▲ 2504	▲ 5093
Particles >14µm	ASTM D7647	>160	▲ 281	127	▲ 276
Particles >21µm	ASTM D7647	>40	▲ 65	29	40
Particles >38µm	ASTM D7647	>10	6	4	4
Particles >71µm	ASTM D7647	>3	1	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 22/20/15	▲ 22/19/14	▲ 22/20/15

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.36	0.34	0.34	0.36

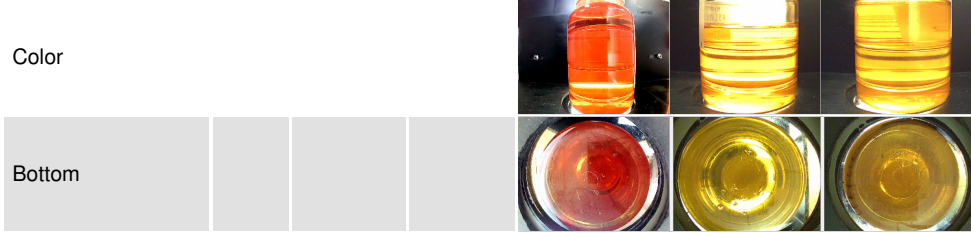
OIL ANALYSIS REPORT



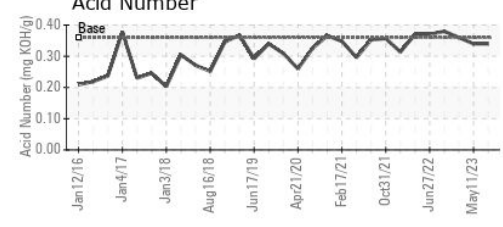
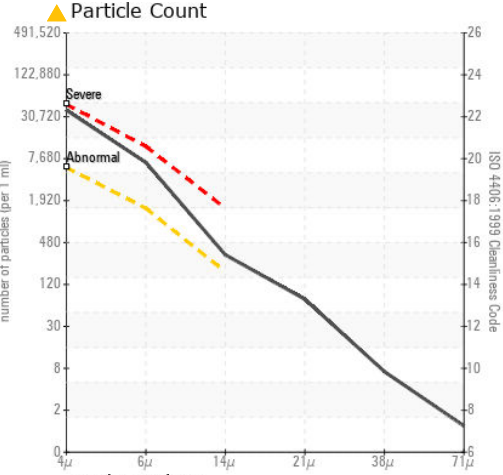
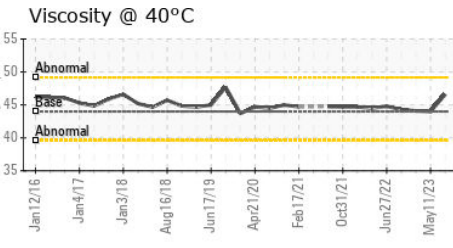
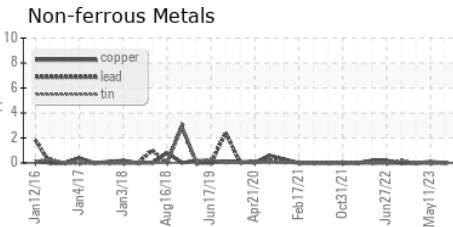
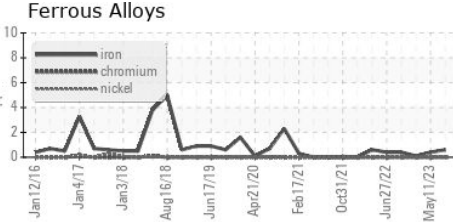
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44	46.6	44.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM29276
Lab Number : 05928325
Unique Number : 10608272
Test Package : IND 2

TYSON-DAKOTA CITY-UP
 P.O. BOX 515
 DAKOTA CITY, NE
 US 68731
 Contact: RICHARD KOCH

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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