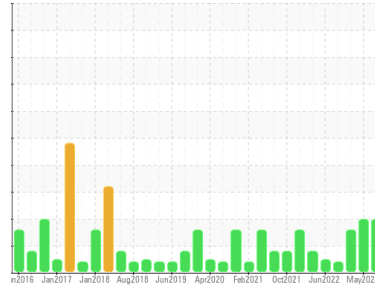




# PROBLEM SUMMARY

## Sample Rating Trend

ISO



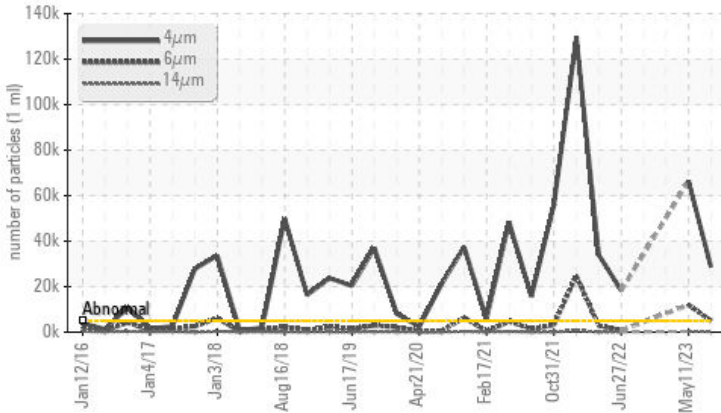
Machine Id  
**TYSDAKPRO HYD 1 WELL SAW (S/N 1191)**

Component  
**Hydraulic System**

Fluid  
**USPI FG HYD 46 (--- GAL)**

## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



## RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>5000	▲ 28709	▲ 66343	---
Particles >6µm	ASTM D7647	>1300	▲ 4971	▲ 11996	---
Particles >14µm	ASTM D7647	>160	▲ 251	▲ 312	---
Particles >21µm	ASTM D7647	>40	▲ 54	▲ 47	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 22/19/15	▲ 23/21/15	---

Customer Id: IBPDAK01  
Sample No.: USPM29277  
Lab Number: 05928338  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

## HISTORICAL DIAGNOSIS

### 11 May 2023 Diag: Doug Bogart

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 25 Jan 2023 Diag: Jonathan Hester

VISUAL METAL



We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. Moderate concentration of visible metal present. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 03 Oct 2022 Diag: Doug Bogart

VIS DEBRIS



We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

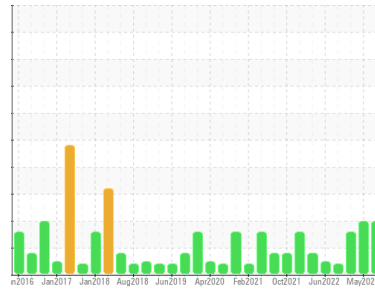
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**TYSDAKPRO HYD 1 WELL SAW (S/N 1191)**

Component  
**Hydraulic System**

Fluid  
**USPI FG HYD 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USPM29277</b>	USPM28880	USPM26218
Sample Date	Client Info	<b>19 Aug 2023</b>	11 May 2023	25 Jan 2023
Machine Age	hrs	<b>0</b>	0	0
Oil Age	hrs	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	<b>&lt;1</b>	3	7
Chromium	ppm	ASTM D5185m >20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m >20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >20	<b>0</b>	0	0
Tin	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	2	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m	<b>1</b>	0	0
Calcium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Phosphorus	ppm	ASTM D5185m 725	<b>478</b>	504	515
Zinc	ppm	ASTM D5185m	<b>12</b>	10	12
Sulfur	ppm	ASTM D5185m 625	<b>642</b>	589	610

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<b>14</b>	2	3
Sodium	ppm	ASTM D5185m	<b>0</b>	0	1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	1	0
Water	%	ASTM D6304 >0.05	<b>0.002</b>	0.003	0.004
ppm Water	ppm	ASTM D6304 >500	<b>17.3</b>	38.9	47.3

## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	<b>▲ 28709</b>	▲ 66343	---
Particles >6µm	ASTM D7647 >1300	<b>▲ 4971</b>	▲ 11996	---
Particles >14µm	ASTM D7647 >160	<b>▲ 251</b>	▲ 312	---
Particles >21µm	ASTM D7647 >40	<b>▲ 54</b>	▲ 47	---
Particles >38µm	ASTM D7647 >10	<b>5</b>	4	---
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	---
Oil Cleanliness	ISO 4406 (c) >19/17/14	<b>▲ 22/19/15</b>	▲ 23/21/15	---

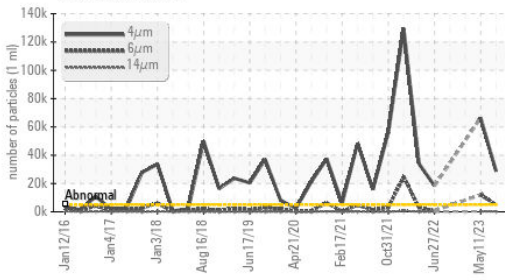
## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.36	<b>0.34</b>	0.30	0.31

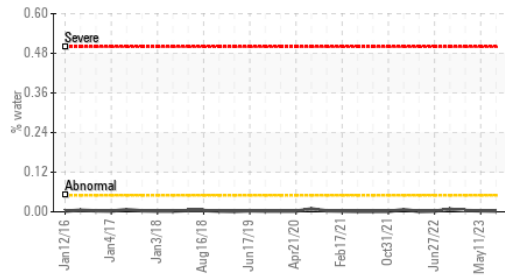


# OIL ANALYSIS REPORT

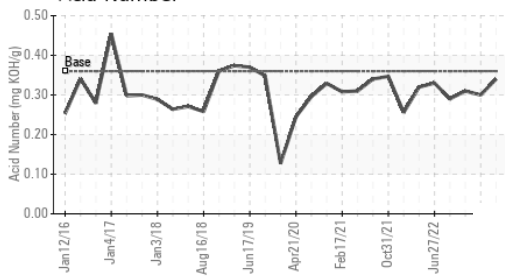
## Particle Trend



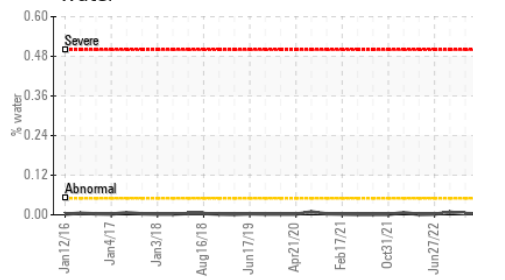
## Water



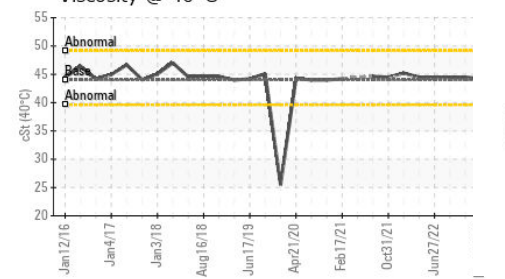
## Acid Number



## Water



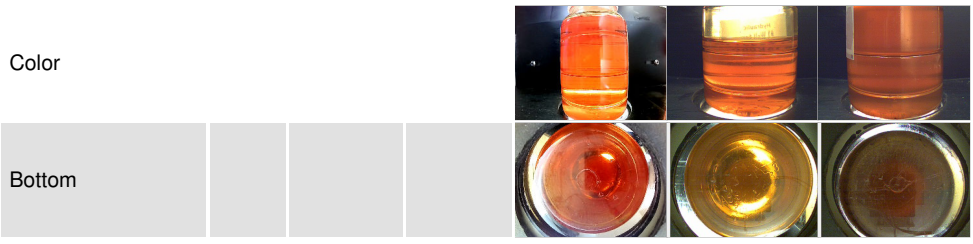
## Viscosity @ 40°C



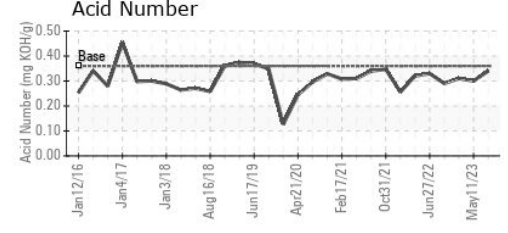
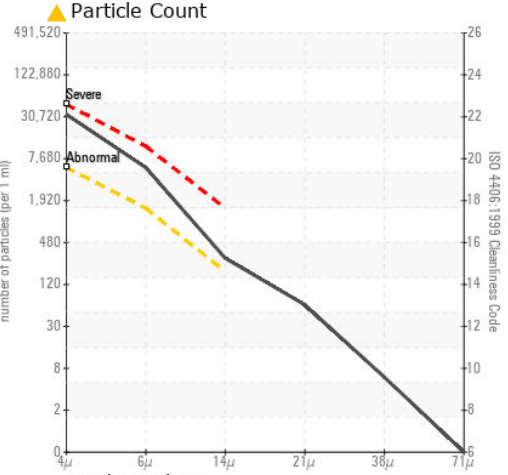
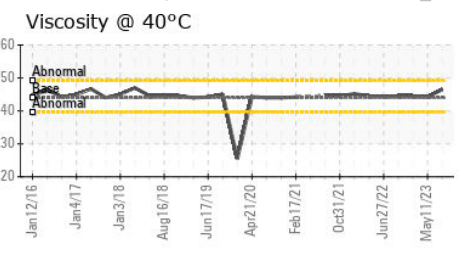
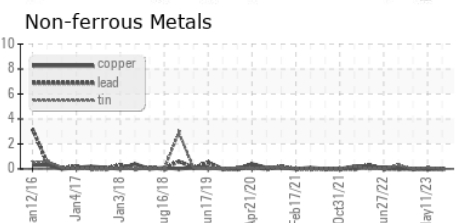
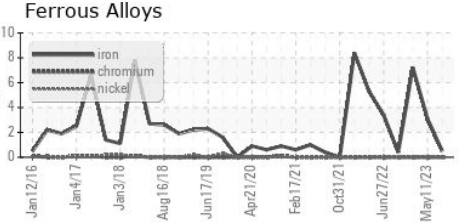
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	▲ MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44	46.5	44.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM29277  
**Lab Number** : 05928338  
**Unique Number** : 10608285  
**Test Package** : IND 2

**TYSON-DAKOTA CITY-USP**  
 P.O. BOX 515  
 DAKOTA CITY, NE  
 US 68731  
 Contact: RICHARD KOCH

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (605)235-2396  
 F: (605)235-2960