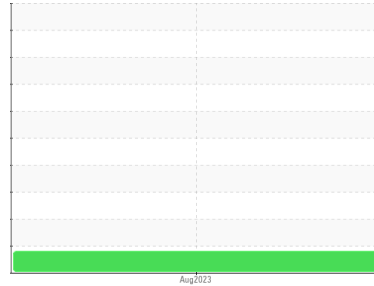


PROBLEM SUMMARY

Sample Rating Trend



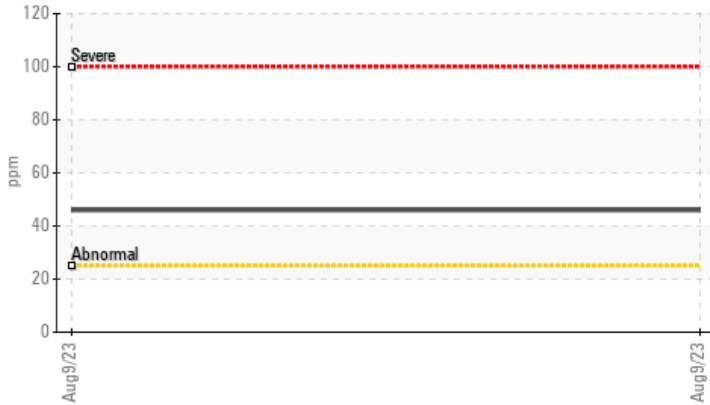
Machine Id
CLARIFIER

Component
Gearbox

Fluid
ROYAL PURPLE SYNFILM 150 (10 GAL)

COMPONENT CONDITION SUMMARY

▲ Aluminum (ppm)



RECOMMENDATION

The oil change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	---	---
Aluminum	ppm	ASTM D5185m	>25	▲ 46	---	---

Customer Id: OXYDEE
Sample No.: RP0027475
Lab Number: 05928385
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Machine Id
CLARIFIER

Component

Gearbox

Fluid

ROYAL PURPLE SYNFILM 150 (10 GAL)

DIAGNOSIS

▲ Recommendation

The oil change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

▲ Wear

The aluminum level is abnormal. All other component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		RP0027475	---	---
Sample Date	Client Info		09 Aug 2023	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		Changed	---	---
Sample Status			ABNORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	36	---
Chromium	ppm	ASTM D5185m	>15	<1	---
Nickel	ppm	ASTM D5185m	>15	0	---
Titanium	ppm	ASTM D5185m		0	---
Silver	ppm	ASTM D5185m		0	---
Aluminum	ppm	ASTM D5185m	>25	▲ 46	---
Lead	ppm	ASTM D5185m	>100	0	---
Copper	ppm	ASTM D5185m	>200	<1	---
Tin	ppm	ASTM D5185m	>25	0	---
Vanadium	ppm	ASTM D5185m		0	---
Cadmium	ppm	ASTM D5185m		0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	---
Barium	ppm	ASTM D5185m		0	---
Molybdenum	ppm	ASTM D5185m		0	---
Manganese	ppm	ASTM D5185m		<1	---
Magnesium	ppm	ASTM D5185m	90	69	---
Calcium	ppm	ASTM D5185m		3	---
Phosphorus	ppm	ASTM D5185m		6	---
Zinc	ppm	ASTM D5185m		25	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	16	---
Sodium	ppm	ASTM D5185m		<1	---
Potassium	ppm	ASTM D5185m	>20	0	---
Water	%	ASTM D6304	>0.2	0.029	---
ppm Water	ppm	ASTM D6304	>2000	291.5	---

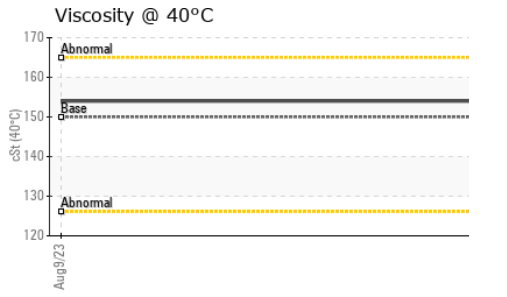
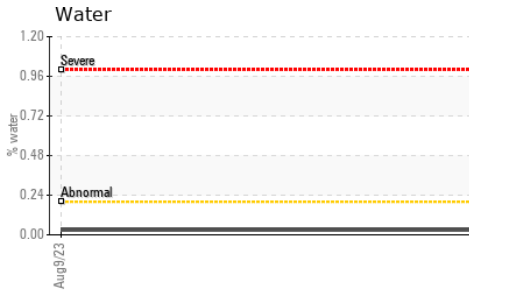
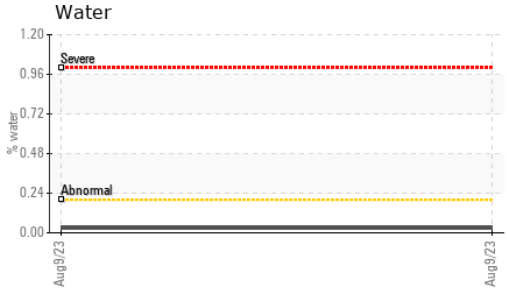
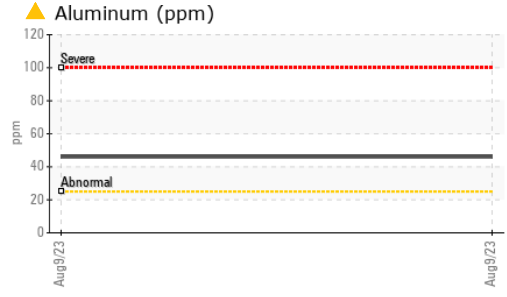
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.25	0.44	---

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	MODER	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

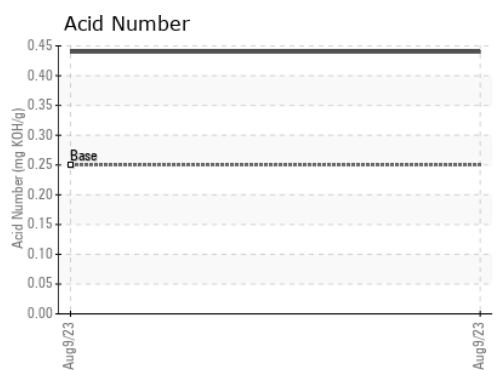
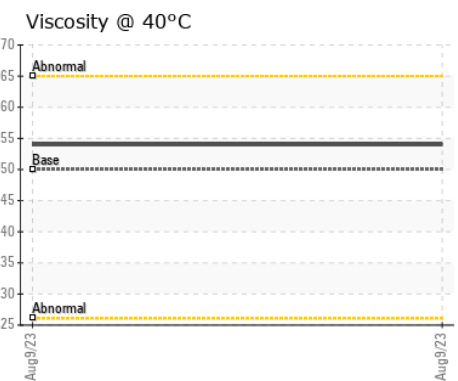
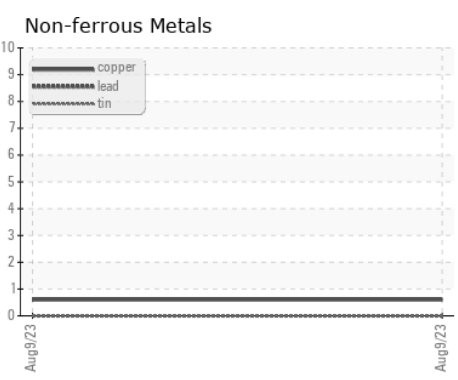
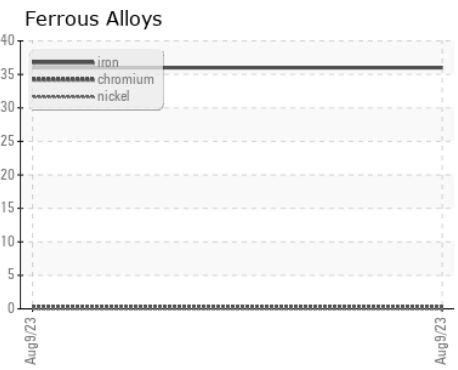
OIL ANALYSIS REPORT



FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 150	154	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0027475 **Received** : 18 Aug 2023
Lab Number : **05928385** **Diagnosed** : 21 Aug 2023
Unique Number : 10608332 **Diagnostician** : Don Baldrige
Test Package : IND 2

OXY VINYL DEER PARK PVC
 1000 TIDAL ROAD
 DEER PARK, TX
 US 77536
 Contact: CHARLES LOVE
 charles_love@oxy.com
 T: (281)476-2277
 F: (281)476-2604

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)