



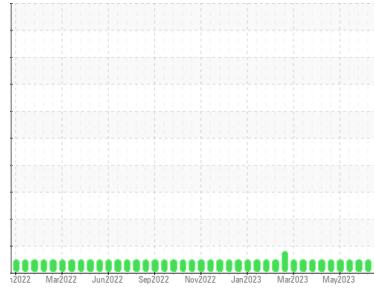
# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**Pinconning CAT 1 PINM01BE**  
 Component  
**Biogas Engine**  
 Fluid  
**CHEVRON HDAX 6500 LFG GAS ENGINE OIL (--- GAL)**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>WC0531428</b>   | WC0531429   | WC0531435   |
| Sample Date   | Client Info |             | <b>16 Aug 2023</b> | 04 Aug 2023 | 31 May 2023 |
| Machine Age   | hrs         | Client Info | <b>122058</b>      | 121861      | 120323      |
| Oil Age       | hrs         | Client Info | <b>386</b>         | 189         | 843         |
| Oil Changed   | Client Info |             | <b>Not Changed</b> | Not Changed | Not Changed |
| Sample Status |             |             | <b>NORMAL</b>      | NORMAL      | NORMAL      |

## CONTAMINATION

|        | method    | limit/base | current        | history1 | history2 |
|--------|-----------|------------|----------------|----------|----------|
| Fuel   | WC Method | >4.0       | <b>&lt;1.0</b> | <1.0     | <1.0     |
| Glycol | WC Method |            | <b>NEG</b>     | NEG      | NEG      |

## WEAR METALS

|          | method | limit/base      | current      | history1 | history2 |
|----------|--------|-----------------|--------------|----------|----------|
| Iron     | ppm    | ASTM D5185m >15 | <b>2</b>     | 0        | 2        |
| Chromium | ppm    | ASTM D5185m >4  | <b>0</b>     | 0        | 0        |
| Nickel   | ppm    | ASTM D5185m >2  | <b>0</b>     | <1       | 0        |
| Titanium | ppm    | ASTM D5185m     | <b>0</b>     | 0        | <1       |
| Silver   | ppm    | ASTM D5185m >5  | <b>0</b>     | <1       | 0        |
| Aluminum | ppm    | ASTM D5185m >6  | <b>0</b>     | 2        | <1       |
| Lead     | ppm    | ASTM D5185m >9  | <b>0</b>     | <1       | 0        |
| Copper   | ppm    | ASTM D5185m >6  | <b>0</b>     | <1       | <1       |
| Tin      | ppm    | ASTM D5185m >4  | <b>&lt;1</b> | <1       | 1        |
| Vanadium | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 0        |
| Cadmium  | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 0        |

## ADDITIVES

|            | method | limit/base  | current     | history1 | history2 |
|------------|--------|-------------|-------------|----------|----------|
| Boron      | ppm    | ASTM D5185m | <b>0</b>    | 0        | 6        |
| Barium     | ppm    | ASTM D5185m | <b>0</b>    | 0        | 0        |
| Molybdenum | ppm    | ASTM D5185m | <b>0</b>    | <1       | 2        |
| Manganese  | ppm    | ASTM D5185m | <b>0</b>    | 0        | <1       |
| Magnesium  | ppm    | ASTM D5185m | <b>8</b>    | 3        | 26       |
| Calcium    | ppm    | ASTM D5185m | <b>1584</b> | 1591     | 1742     |
| Phosphorus | ppm    | ASTM D5185m | <b>264</b>  | 254      | 296      |
| Zinc       | ppm    | ASTM D5185m | <b>323</b>  | 324      | 356      |
| Sulfur     | ppm    | ASTM D5185m | <b>2759</b> | 2455     | 3323     |

## CONTAMINANTS

|           | method | limit/base       | current      | history1 | history2 |
|-----------|--------|------------------|--------------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >181 | <b>76</b>    | 34       | 121      |
| Sodium    | ppm    | ASTM D5185m      | <b>&lt;1</b> | 0        | 1        |
| Potassium | ppm    | ASTM D5185m >20  | <b>0</b>     | 1        | 0        |

## INFRA-RED

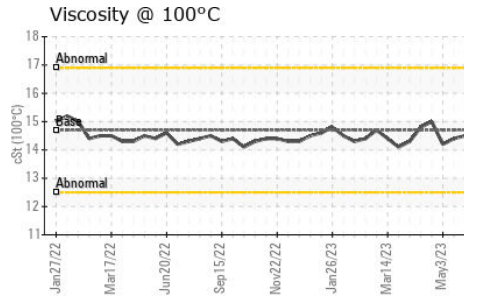
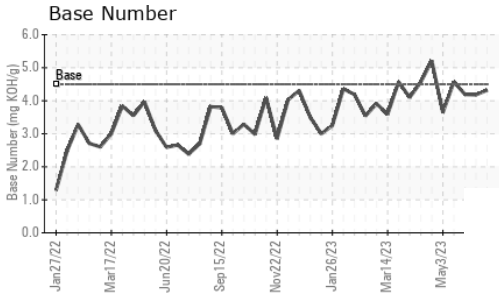
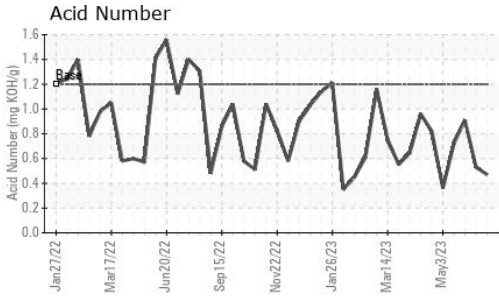
|           | method   | limit/base      | current     | history1 | history2 |
|-----------|----------|-----------------|-------------|----------|----------|
| Soot %    | %        | *ASTM D7844     | <b>0</b>    | 0        | 0.1      |
| Nitration | Abs/cm   | *ASTM D7624 >20 | <b>4.4</b>  | 4.1      | 4.9      |
| Sulfation | Abs/.1mm | *ASTM D7415 >30 | <b>16.4</b> | 15.5     | 19.8     |

## FLUID DEGRADATION

|                  | method   | limit/base      | current     | history1 | history2 |
|------------------|----------|-----------------|-------------|----------|----------|
| Oxidation        | Abs/.1mm | *ASTM D7414 >25 | <b>9.0</b>  | 8.2      | 12.1     |
| Acid Number (AN) | mg KOH/g | ASTM D8045 1.2  | <b>0.47</b> | 0.53     | 0.91     |
| Base Number (BN) | mg KOH/g | ASTM D2896 4.5  | <b>4.32</b> | 4.18     | 4.19     |



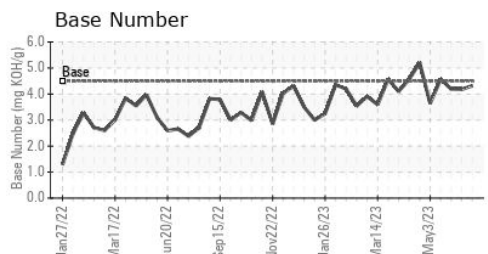
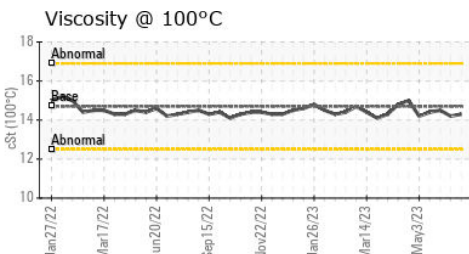
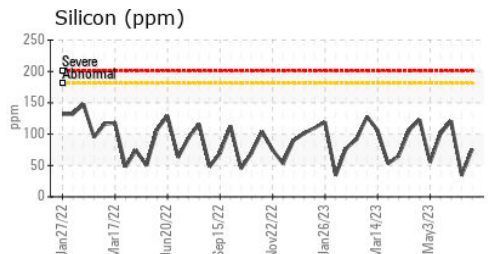
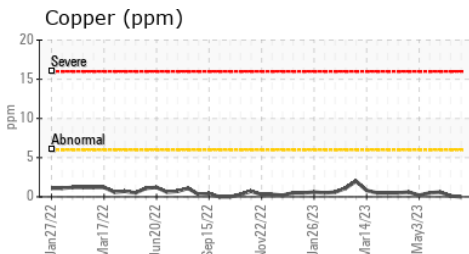
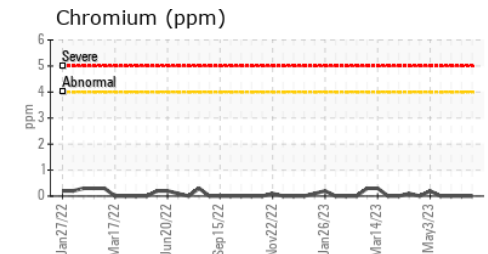
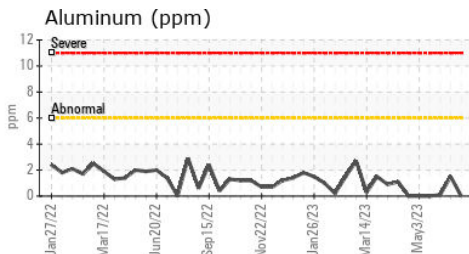
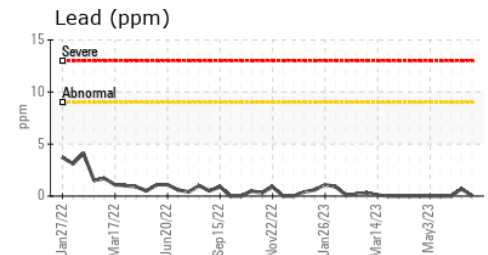
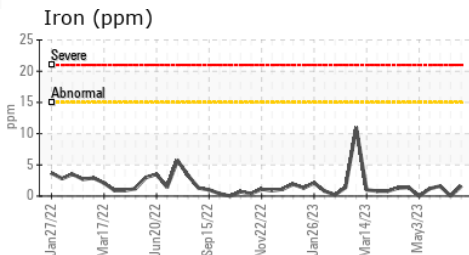
# OIL ANALYSIS REPORT



| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >0.1    | NEG      | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 100°C     | cSt    | ASTM D445  | 14.7    | 14.3     | 14.2     |

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0531428 **Received** : 18 Aug 2023  
**Lab Number** : 05928424 **Diagnosed** : 21 Aug 2023  
**Unique Number** : 10608371 **Diagnostician** : Sean Felton  
**Test Package** : MOB 2

**EDL NA Recips-Pinconning**  
 Pinconning Powerstation, 2403 E. Whitefeather Road  
 Pinconning, MI  
 US 48650  
 Contact: DOUG HINE  
 doug.hine@edlenergy.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)