

# **PROBLEM SUMMARY**

# Sample Rating Trend WEAR

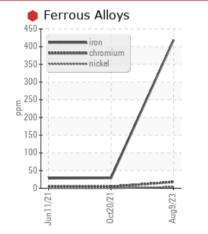
**80-188** Component

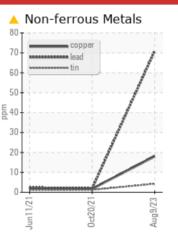
Area [16880]

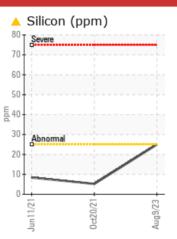
Diesel Engine

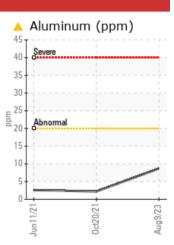
CONOCO PHILLIPS GUARDOL ECT 15W40 (--- GAL)

# COMPONENT CONDITION SUMMARY









# RECOMMENDATION

We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. Oil and filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

| PROBLEMATIC TEST RESULTS |     |             |      |             |        |        |  |  |  |
|--------------------------|-----|-------------|------|-------------|--------|--------|--|--|--|
| Sample Status            |     |             |      | SEVERE      | NORMAL | NORMAL |  |  |  |
| Iron                     | ppm | ASTM D5185m | >100 | 🛑 419       | 29     | 28     |  |  |  |
| Chromium                 | ppm | ASTM D5185m | >20  | <b>1</b> 8  | 4      | 5      |  |  |  |
| Aluminum                 | ppm | ASTM D5185m | >20  | <u> </u>    | 2      | 3      |  |  |  |
| Lead                     | ppm | ASTM D5185m | >40  | <b>A</b> 71 | 2      | 2      |  |  |  |
| Silicon                  | ppm | ASTM D5185m | >25  | <u> </u>    | 5      | 8      |  |  |  |

Customer Id: MANTUL Sample No.: WC0793339 Lab Number: 05928700 Test Package: CONST



To manage this report scan the QR code

*To discuss the diagnosis or test data:* Don Baldridge +1 <u>don.b505@comcast.net</u>

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

| RECOMMENDED A       | CTIONS |      |         |  |
|---------------------|--------|------|---------|--|
| Action              | Status | Date | Done By | Description  |
| Inspect Wear Source |        |      | ?       | We advise that you inspect for the source(s) of wear.  |
| Change Fluid        |        |      | ?       | Oil and filter change at the time of sampling has been noted.  |
| Change Filter       |        |      | ?       | Oil and filter change at the time of sampling has been noted.  |
| Resample            |        |      | ?       | We recommend an early resample to monitor this condition.  |
| Check Dirt Access   |        |      | ?       | We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. |

## HISTORICAL DIAGNOSIS

#### 20 Oct 2021 Diag: Don Baldridge

NORMAL

20 Oot 2021 Blag. Bon Balana

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.



11 Jun 2021 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.





# **OIL ANALYSIS REPORT**

Sample Rating Trend



Area [16880] Machine Id 80-188 Component

Diesel Engine

CONOCO PHILLIPS GUARDOL ECT 15W40 (--- GAL)

# DIAGNOSIS

## Recommendation

We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. Oil and filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

🛡 Wear

Cylinder, crank, or cam shaft wear is indicated. Bearing wear is indicated.

#### Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

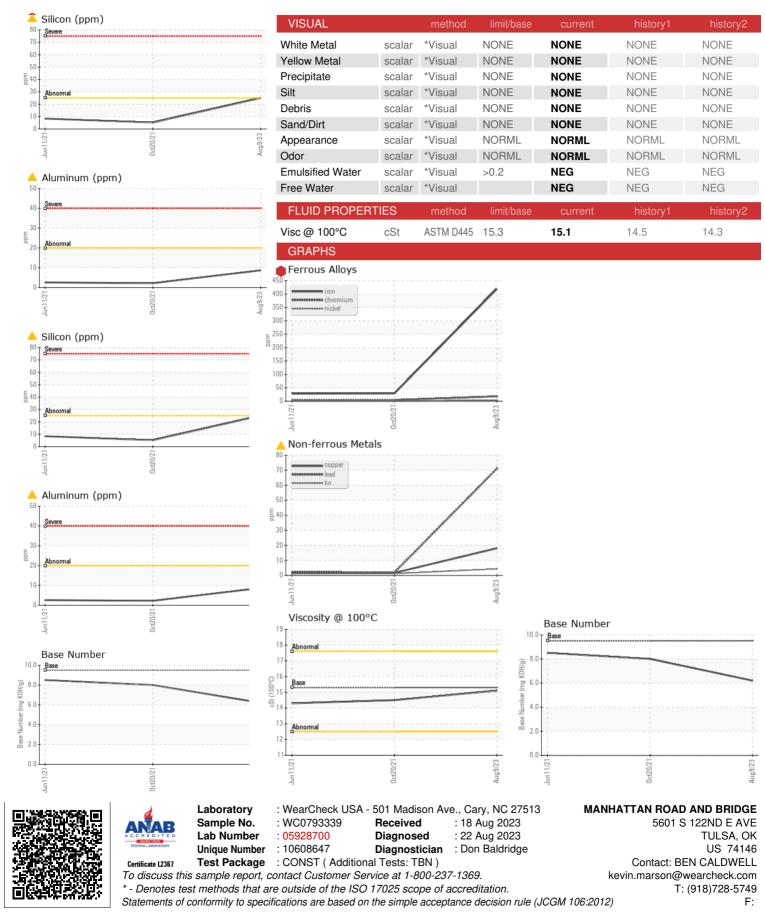
# Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil.

| SAMPLE INFORM   | IATION   | method  | limit/base   | current   | history1   | history2   |
|---|--|---|--|---|--|--|
| Sample Number   |  | Client Info   |  | WC0793339   | WC0601581  | WC0548745  |
| Sample Date   |  | Client Info   |  | 09 Aug 2023   | 20 Oct 2021  | 11 Jun 2021  |
| Machine Age   | hrs  | Client Info   |  | 4842  | 6238   | 6035   |
| Oil Age   | hrs  | Client Info   |  | 404   | 250  | 250  |
| Oil Changed   |  | Client Info   |  | Changed   | Changed  | Changed  |
| Sample Status   |  |   |  | SEVERE  | NORMAL   | NORMAL   |
| CONTAMINATION   | N  | method  | limit/base   | current   | history1   | history2   |
| Fuel  |  | WC Method   | >5   | <1.0  | <1.0   | <1.0   |
| Glycol  |  | WC Method   |  | NEG   | NEG  | NEG  |
| WEAR METALS   |  | method  | limit/base   | current   | history1   | history2   |
| Iron  | ppm  | ASTM D5185m   | >100   | • 419   | 29   | 28   |
| Chromium  | ppm  | ASTM D5185m   | >20  | <b>1</b> 8  | 4  | 5  |
| Nickel  | ppm  | ASTM D5185m   | >4   | 4   | 0  | <1   |
| Titanium  | ppm  | ASTM D5185m   |  | 1   | <1   | <1   |
| Silver  | ppm  | ASTM D5185m   | >3   | <1  | 0  | 0  |
| Aluminum  | ppm  | ASTM D5185m   | >20  | <u> </u>  | 2  | 3  |
| Lead  | ppm  | ASTM D5185m   | >40  | <u> </u>  | 2  | 2  |
| Copper  | ppm  | ASTM D5185m   | >330   | 18  | 2  | 2  |
| Tin   | ppm  | ASTM D5185m   | >15  | 4   | 1  | 1  |
| Antimony  | ppm  | ASTM D5185m   |  |   | 0  | 0  |
| Vanadium  | ppm  | ASTM D5185m   |  | <1  | 0  | 0  |
| Cadmium   | ppm  | ASTM D5185m   |  | <1  | 0  | 0  |
|   |  |   |  |   |  |  |
| ADDITIVES   |  | method  | limit/base   | current   | history1   | history2   |
| ADDITIVES<br>Boron  | ppm  | method<br>ASTM D5185m   | limit/base<br>85   | current<br>21   | history1<br>60   | history2<br>64   |
|   | ppm<br>ppm   |   |  |   |  |  |
| Boron   |  | ASTM D5185m   |  | 21  | 60   | 64   |
| Boron<br>Barium   | ppm  | ASTM D5185m<br>ASTM D5185m  |  | 21<br>0   | 60<br>0  | 64<br>0  |
| Boron<br>Barium<br>Molybdenum   | ppm<br>ppm   | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m   |  | 21<br>0<br>6  | 60<br>0<br>2   | 64<br>0<br>1   |
| Boron<br>Barium<br>Molybdenum<br>Manganese  | ppm<br>ppm<br>ppm  | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 85   | 21<br>0<br>6<br>4   | 60<br>0<br>2<br><1   | 64<br>0<br>1<br><1   |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium   | ppm<br>ppm<br>ppm<br>ppm   | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m   | 85<br>350  | 21<br>0<br>6<br>4<br>785  | 60<br>0<br>2<br><1<br>690  | 64<br>0<br>1<br><1<br>704  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium  | ppm<br>ppm<br>ppm<br>ppm<br>ppm                                    | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m   | 85<br>350<br>1800  | 21<br>0<br>6<br>4<br>785<br>1601  | 60<br>0<br>2<br><1<br>690<br>1263  | 64<br>0<br>1<br><1<br>704<br>1341  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                             | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 85<br>350<br>1800<br>1000  | 21<br>0<br>6<br>4<br>785<br>1601<br>1156  | 60<br>0<br>2<br><1<br>690<br>1263<br>1048  | 64<br>0<br>1<br><1<br>704<br>1341<br>1079  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                      | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m   | 85<br>350<br>1800<br>1000<br>1100  | 21<br>0<br>6<br>4<br>785<br>1601<br>1156<br>1430  | 60<br>0<br>2<br><1<br>690<br>1263<br>1048<br>1182  | 64<br>0<br>1<br><1<br>704<br>1341<br>1079<br>1206  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                      | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 85<br>350<br>1800<br>1000<br>1100<br>3500  | 21<br>0<br>6<br>4<br>785<br>1601<br>1156<br>1430<br>4480  | 60<br>0<br>2<br><1<br>690<br>1263<br>1048<br>1182<br>3326  | 64<br>0<br>1<br><1<br>704<br>1341<br>1079<br>1206<br>3453  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                      | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 85<br>350<br>1800<br>1000<br>1100<br>3500  | 21<br>0<br>6<br>4<br>785<br>1601<br>1156<br>1430<br>4480<br>current   | 60<br>0<br>2<br><1<br>690<br>1263<br>1048<br>1182<br>3326<br>history1  | 64<br>0<br>1<br><1<br>704<br>1341<br>1079<br>1206<br>3453<br>history2  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS<br>Silicon   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                      | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 85<br>350<br>1800<br>1000<br>1100<br>3500  | 21<br>0<br>6<br>4<br>785<br>1601<br>1156<br>1430<br>4480<br><u>current</u><br>▲ 25  | 60<br>0<br>2<br><1<br>690<br>1263<br>1048<br>1182<br>3326<br>history1<br>5   | 64<br>0<br>1<br><1<br>704<br>1341<br>1079<br>1206<br>3453<br>history2<br>8   |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS<br>Silicon<br>Sodium   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm               | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 85<br>350<br>1800<br>1000<br>1100<br>3500<br><b>limit/base</b><br>>25  | 21<br>0<br>6<br>4<br>785<br>1601<br>1156<br>1430<br>4480<br>Current<br>25<br>8  | 60<br>0<br>2<br><1<br>690<br>1263<br>1048<br>1182<br>3326<br>history1<br>5<br>3  | 64<br>0<br>1<br><1<br>704<br>1341<br>1079<br>1206<br>3453<br>history2<br>8<br>3  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS<br>Silicon<br>Sodium<br>Potassium  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm               | ASTM D5185m<br>ASTM D5185m   | 85<br>350<br>1800<br>1000<br>1100<br>3500<br><b>limit/base</b><br>>25<br>>20   | 21<br>0<br>6<br>4<br>785<br>1601<br>1156<br>1430<br>4480<br>Current<br>▲<br>25<br>8<br>11   | 60<br>0<br>2<br><1<br>690<br>1263<br>1048<br>1182<br>3326<br>history1<br>5<br>3<br>2   | 64<br>0<br>1<br><1<br>704<br>1341<br>1079<br>1206<br>3453<br>history2<br>8<br>3<br>4   |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED                                     | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm               | ASTM D5185m<br>ASTM D5185m   | 85<br>350<br>1800<br>1000<br>1100<br>3500<br><b>Imit/base</b><br>>25<br>>20<br><b>Imit/base</b>  | 21<br>0<br>6<br>4<br>785<br>1601<br>1156<br>1430<br>4480<br>Current<br>25<br>8<br>11<br>11<br>Current   | 60<br>0<br>2<br><1<br>690<br>1263<br>1048<br>1182<br>3326<br>history1<br>5<br>3<br>2<br>2<br>history1                            | 64<br>0<br>1<br><1<br>704<br>1341<br>1079<br>1206<br>3453<br><b>history2</b><br>8<br>3<br>4<br><b>history2</b>                 |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED<br>Soot %                           | ppm                            | ASTM D5185m<br>ASTM D5185m   | 85<br>350<br>1800<br>1000<br>1100<br>3500<br><b>limit/base</b><br>>25<br>>20<br><b>limit/base</b><br>>3  | 21<br>0<br>6<br>4<br>785<br>1601<br>1156<br>1430<br>4480<br>Current<br>▲ 25<br>8<br>11<br>Current<br>2.4  | 60<br>0<br>2<br><1<br>690<br>1263<br>1048<br>1182<br>3326<br>history1<br>5<br>3<br>2<br><u>history1</u><br>0.4                   | 64<br>0<br>1<br><1<br>704<br>1341<br>1079<br>1206<br>3453<br>history2<br>8<br>3<br>4<br>4<br>history2<br>0.3                   |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED<br>Soot %<br>Nitration              | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm | ASTM D5185m<br>ASTM D5185m   | 85<br>350<br>1800<br>1000<br>1100<br>3500<br><b>imit/base</b><br>>25<br>>20<br><b>imit/base</b><br>>3<br>>20   | 21<br>0<br>6<br>4<br>785<br>1601<br>1156<br>1430<br>4480<br>Current<br>▲<br>25<br>8<br>11<br>Current<br>2.4<br>14.6                                   | 60<br>0<br>2<br><1<br>690<br>1263<br>1048<br>1182<br>3326<br>history1<br>5<br>3<br>2<br>history1<br>0.4<br>9.6                   | 64<br>0<br>1<br><1<br>704<br>1341<br>1079<br>1206<br>3453<br>history2<br>8<br>3<br>4<br>3<br>4<br>4<br>history2<br>0.3<br>9.9  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED<br>Soot %<br>Nitration<br>Sulfation | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm | ASTM D5185m<br>ASTM D5185m               | 85<br>350<br>1800<br>1000<br>1100<br>3500<br><b>Imit/base</b><br>>25<br><b>S</b><br><b>S</b><br><b>S</b><br><b>S</b><br><b>S</b><br><b>S</b><br><b>S</b><br><b>S</b> | 21<br>0<br>6<br>4<br>785<br>1601<br>1156<br>1430<br>4480<br><b>Current</b><br>25<br>8<br>11<br>25<br>8<br>11<br><b>Current</b><br>2.4<br>14.6<br>31.6 | 60<br>0<br>2<br><1<br>690<br>1263<br>1048<br>1182<br>3326<br>history1<br>5<br>3<br>2<br><u>history1</u><br>0.4<br>9.6<br>21      | 64<br>0<br>1<br><1<br>704<br>1341<br>1079<br>1206<br>3453<br><b>history2</b><br>8<br>3<br>4<br><b>history2</b><br>0.3<br>9.9   |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINANTS<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED<br>Soot %<br>Nitration<br>Sulfation | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm | ASTM D5185m<br>ASTM D7844<br>*ASTM D7844<br>*ASTM D7844 | 85<br>350<br>1800<br>1000<br>1100<br>3500<br>25<br>25<br>220<br>220<br>imit/base<br>>3<br>20<br>20<br>30   | 21<br>0<br>6<br>4<br>785<br>1601<br>1156<br>1430<br>4480<br>Current<br>25<br>8<br>11<br>Current<br>2.4<br>14.6<br>31.6                                | 60<br>0<br>2<br><1<br>690<br>1263<br>1048<br>1182<br>3326<br>history1<br>5<br>3<br>2<br>history1<br>0.4<br>9.6<br>21<br>history1 | 64<br>0<br>1<br><1<br>704<br>1341<br>1079<br>1206<br>3453<br>history2<br>8<br>3<br>4<br>3<br>4<br>0.3<br>9.9<br>22<br>history2 |



# **OIL ANALYSIS REPORT**



Submitted By: JAMES STEELMON

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