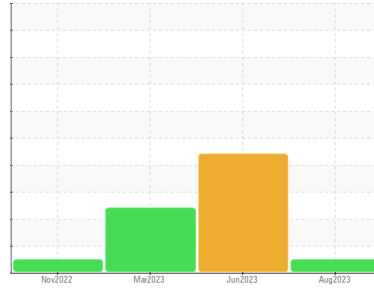




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**Paper Side**  
 Machine Id  
**PM 1 Turbo Shaker Bowser**  
 Component  
**Bearing Lube**  
 Fluid  
**SHELL PM S2 M 220 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PE0000967</b>	PE0000985	PE0000229
Sample Date	Client Info			<b>15 Aug 2023</b>	28 Jun 2023	07 Mar 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		<b>14</b>	12	12
Iron	ppm	ASTM D5185m	>120	<b>4</b>	<1	<1
Chromium	ppm	ASTM D5185m	>5	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>4	<b>&lt;1</b>	<1	0
Lead	ppm	ASTM D5185m	>30	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m	>17	<b>1</b>	<1	2
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	<1

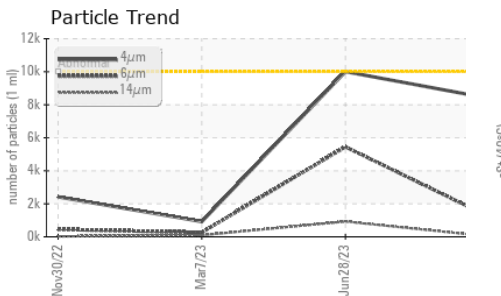
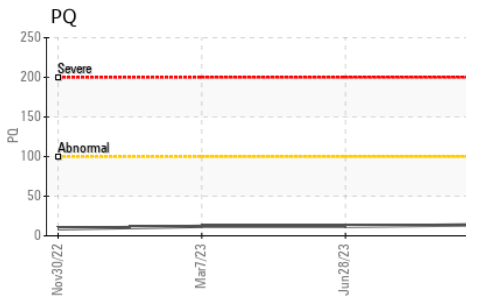
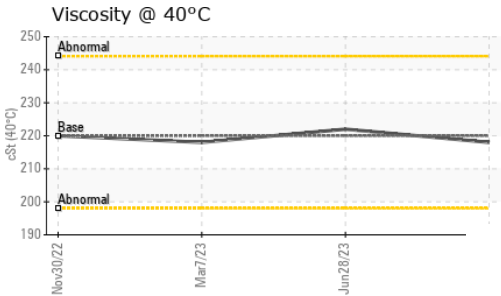
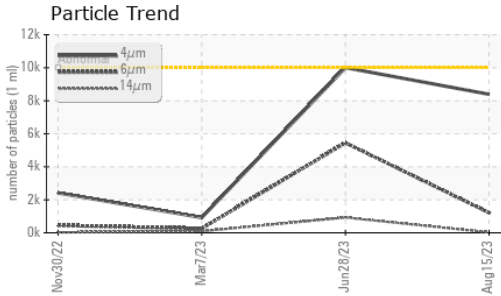
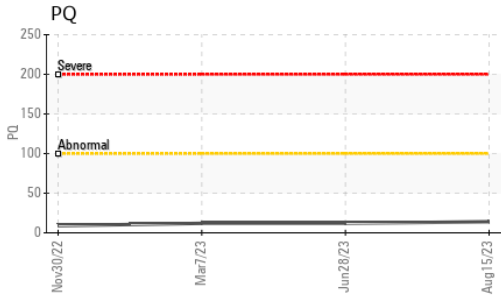
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>2</b>	2	3
Calcium	ppm	ASTM D5185m		<b>62</b>	44	39
Phosphorus	ppm	ASTM D5185m		<b>535</b>	482	362
Zinc	ppm	ASTM D5185m		<b>780</b>	680	576
Sulfur	ppm	ASTM D5185m		<b>4997</b>	5200	3625

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>2</b>	3	<1
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<b>8391</b>	▲ 10005	923
Particles >6µm		ASTM D7647	>2500	<b>1217</b>	▲ 5450	265
Particles >14µm		ASTM D7647	>160	<b>24</b>	▲ 928	98
Particles >21µm		ASTM D7647	>40	<b>9</b>	▲ 312	90
Particles >38µm		ASTM D7647	>10	<b>0</b>	▲ 48	6
Particles >71µm		ASTM D7647	>3	<b>0</b>	▲ 5	1
Oil Cleanliness		ISO 4406 (c)	>20/18/14	<b>20/17/12</b>	▲ 21/20/17	17/15/14

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.64</b>	0.74	0.77

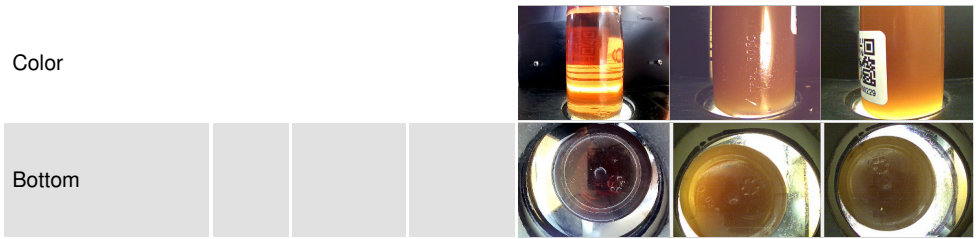
# OIL ANALYSIS REPORT



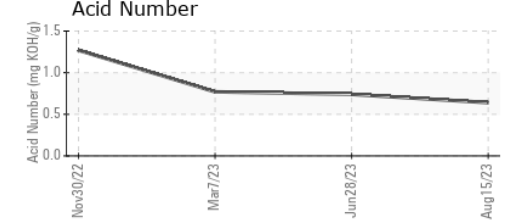
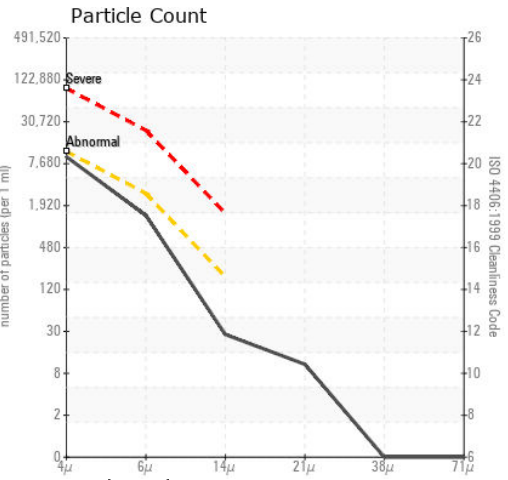
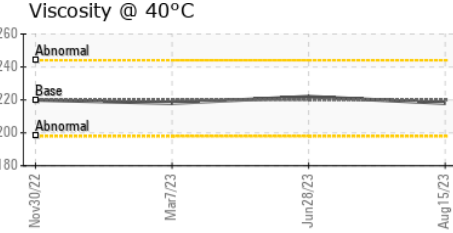
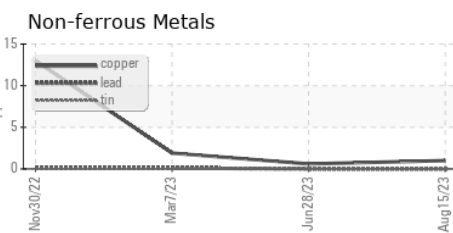
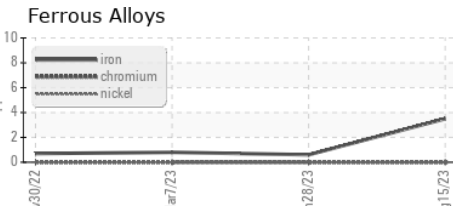
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	▲ HAZY
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	▲ 0.2%
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 220	218	222	218

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PE0000967 **Received** : 18 Aug 2023  
**Lab Number** : 05928716 **Diagnosed** : 21 Aug 2023  
**Unique Number** : 10608663 **Diagnostician** : Angela Borella  
**Test Package** : PLANT ( Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN )  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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