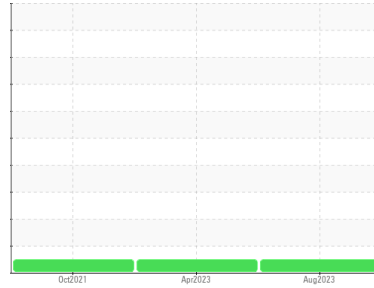




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**[18745]**  
 Machine Id  
**30-81**

Component  
**Hydraulic System**  
 Fluid

**CONOCO PHILLIPS GUARDOL ECT 15W40 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>WC0793344</b>   | WC0793262   | WC0601346   |
| Sample Date   | Client Info |             | <b>10 Aug 2023</b> | 04 Apr 2023 | 29 Oct 2021 |
| Machine Age   | hrs         | Client Info | <b>5694</b>        | 5174        | 4191        |
| Oil Age       | hrs         | Client Info | <b>1503</b>        | 1023        | 2000        |
| Oil Changed   | Client Info |             | <b>Not Chngd</b>   | Not Chngd   | Changed     |
| Sample Status |             |             | <b>NORMAL</b>      | NORMAL      | NORMAL      |

## WEAR METALS

|          | method | limit/base      | current      | history1 | history2 |
|----------|--------|-----------------|--------------|----------|----------|
| Iron     | ppm    | ASTM D5185m >20 | <b>10</b>    | 9        | 11       |
| Chromium | ppm    | ASTM D5185m >10 | <b>&lt;1</b> | <1       | <1       |
| Nickel   | ppm    | ASTM D5185m >10 | <b>0</b>     | 0        | 0        |
| Titanium | ppm    | ASTM D5185m     | <b>&lt;1</b> | 0        | <1       |
| Silver   | ppm    | ASTM D5185m     | <b>0</b>     | 0        | <1       |
| Aluminum | ppm    | ASTM D5185m >10 | <b>3</b>     | 2        | <1       |
| Lead     | ppm    | ASTM D5185m >10 | <b>2</b>     | 0        | 4        |
| Copper   | ppm    | ASTM D5185m >75 | <b>17</b>    | 15       | 11       |
| Tin      | ppm    | ASTM D5185m >10 | <b>&lt;1</b> | <1       | <1       |
| Antimony | ppm    | ASTM D5185m     | <b>---</b>   | ---      | 0        |
| Vanadium | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 0        |
| Cadmium  | ppm    | ASTM D5185m     | <b>0</b>     | 0        | 0        |

## ADDITIVES

|            | method | limit/base       | current      | history1 | history2 |
|------------|--------|------------------|--------------|----------|----------|
| Boron      | ppm    | ASTM D5185m 85   | <b>171</b>   | 199      | 243      |
| Barium     | ppm    | ASTM D5185m      | <b>0</b>     | 0        | 0        |
| Molybdenum | ppm    | ASTM D5185m      | <b>22</b>    | 24       | 40       |
| Manganese  | ppm    | ASTM D5185m      | <b>&lt;1</b> | <1       | <1       |
| Magnesium  | ppm    | ASTM D5185m 350  | <b>395</b>   | 427      | 140      |
| Calcium    | ppm    | ASTM D5185m 1800 | <b>1915</b>  | 1995     | 2593     |
| Phosphorus | ppm    | ASTM D5185m 1000 | <b>1000</b>  | 1057     | 999      |
| Zinc       | ppm    | ASTM D5185m 1100 | <b>1144</b>  | 1255     | 1092     |
| Sulfur     | ppm    | ASTM D5185m 3500 | <b>4246</b>  | 4536     | 3472     |

## CONTAMINANTS

|           | method | limit/base      | current      | history1 | history2 |
|-----------|--------|-----------------|--------------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >20 | <b>8</b>     | 9        | 9        |
| Sodium    | ppm    | ASTM D5185m     | <b>&lt;1</b> | 3        | 0        |
| Potassium | ppm    | ASTM D5185m >20 | <b>3</b>     | <1       | 2        |

## FLUID CLEANLINESS

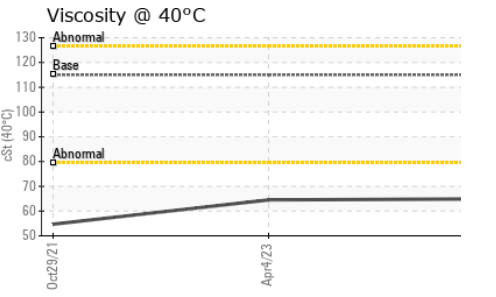
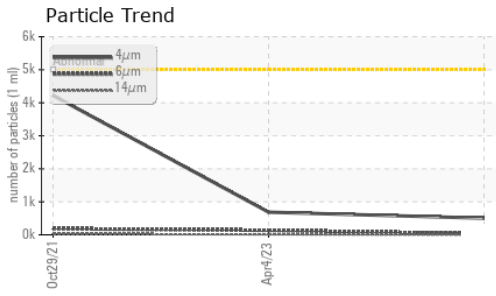
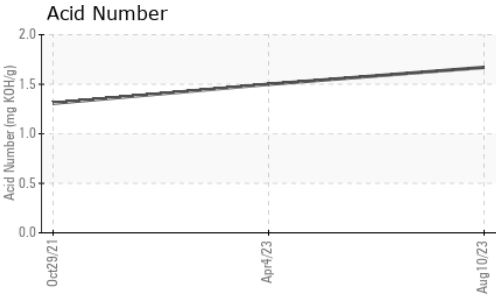
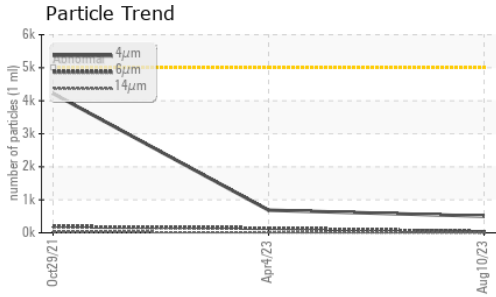
|                 | method       | limit/base | current         | history1 | history2 |
|-----------------|--------------|------------|-----------------|----------|----------|
| Particles >4µm  | ASTM D7647   | >5000      | <b>503</b>      | 686      | 4220     |
| Particles >6µm  | ASTM D7647   | >1300      | <b>30</b>       | 135      | 186      |
| Particles >14µm | ASTM D7647   | >160       | <b>6</b>        | 15       | 20       |
| Particles >21µm | ASTM D7647   | >40        | <b>3</b>        | 4        | 2        |
| Particles >38µm | ASTM D7647   | >10        | <b>0</b>        | 0        | 0        |
| Particles >71µm | ASTM D7647   | >3         | <b>0</b>        | 0        | 0        |
| Oil Cleanliness | ISO 4406 (c) | >19/17/14  | <b>16/12/10</b> | 17/14/11 | 19/15/11 |

## FLUID DEGRADATION

|                  | method   | limit/base | current     | history1 | history2 |
|------------------|----------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | <b>1.67</b> | 1.50     | 1.308    |



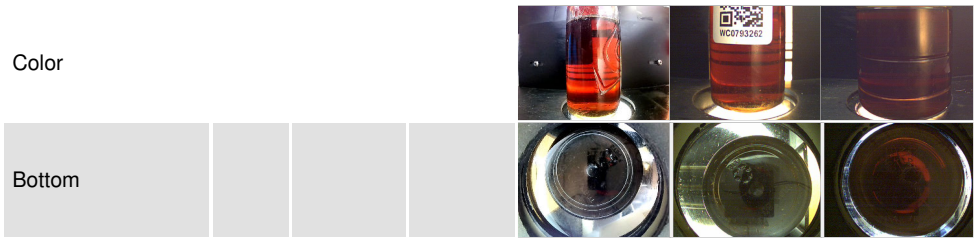
# OIL ANALYSIS REPORT



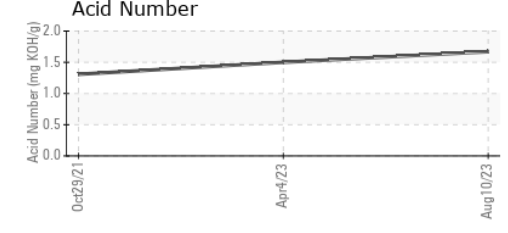
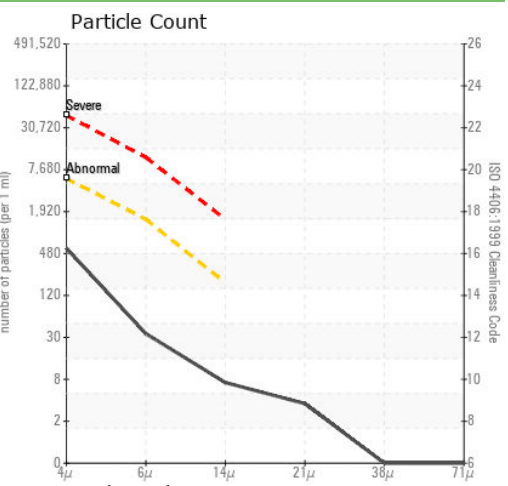
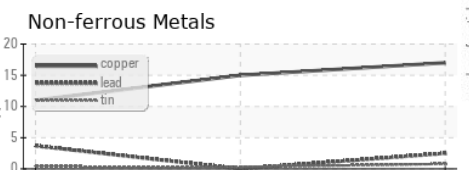
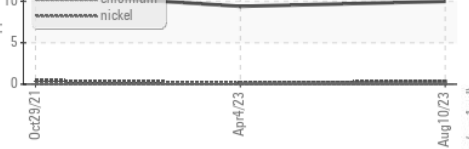
| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >0.1    | NEG      | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

| FLUID PROPERTIES | method | limit/base    | current | history1 | history2 |
|------------------|--------|---------------|---------|----------|----------|
| Visc @ 40°C      | cSt    | ASTM D445 115 | 64.9    | 64.5     | 54.7     |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0793344 **Received** : 18 Aug 2023  
**Lab Number** : 05928748 **Diagnosed** : 22 Aug 2023  
**Unique Number** : 10608695 **Diagnostician** : Don Baldrige  
**Test Package** : CONST

**MANHATTAN ROAD AND BRIDGE**  
 5601 S 122ND E AVE  
 TULSA, OK  
 US 74146  
 Contact: BEN CALDWELL  
 kevin.marson@wearcheck.com  
 T: (918)728-5749  
 F:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)