

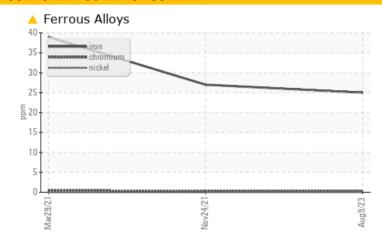
Sample Rating Trend WEAR

COMPONENT CONDITION SUMMARY

Area [18459]

50-101

Component Hydraulic System



CONOCO PHILLIPS GUARDOL ECT 15W40 (--- GAL)

RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS							
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL	
Iron	ppm	ASTM D5185m	>20	<u> </u>	A 27	4 39	

Customer Id: MANTUL Sample No.: WC0793341 Lab Number: 05928749 Test Package: CONST



To manage this report scan the QR code

To discuss the diagnosis or test data: Don Baldridge +1 <u>don.b505@comcast.net</u>

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

24 Nov 2021 Diag: Jonathan Hester



The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. The iron level is abnormal. There is a high amount of silt (particulates < 6 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



29 Mar 2021 Diag: Don Baldridge



No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. The iron level is abnormal. All other component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend



Area [18459] 50-101

Component Hydraulic System

CONOCO PHILLIPS GUARDOL ECT 15W40 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

A Wear

The iron level is abnormal. All other component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

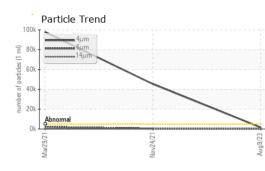
Fluid Condition

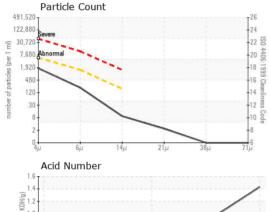
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sample Date Image Client Info 99 Aug 2023 24 Nov 2021 29 Mar 2021 Machine Age hrs Client Info 5370 4141 3876 Oil Age hrs Client Info 1231 265 1000 Sample Status Client Info Not Changed ABNORMAL ABNORMAL ABNORMAL WEAR METALS method limit/base current history1 ABNORMAL ABNORMAL WEAR METALS method limit/base current history1 ABNORMAL ABNORMAL Vickel ppm ASTM D5185m >10 0 0 0 Titahium ppm ASTM D5185m >10 1 <1 2 Copper ppm ASTM D5185m >10 0 0 0 Antimony ppm ASTM D5185m >10 0 0 0 Adaminum pm ASTM D5185m >10 0 0 0 Adaminum pm ASTM D5185m </th <th>SAMPLE INFORM</th> <th>ATION</th> <th>method</th> <th>limit/base</th> <th>current</th> <th>history1</th> <th>history2</th>	SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Machine Age hrs Client Info 5370 4141 3876 Oil Age hrs Client Info 1231 265 1000 Oil Age Krs Client Info Not Changd ABNORMAL ABNORMAL ABNORMAL Sample Status method limit/base current history1 history2 Iron ppm ASTM D5185m >10 <1	Sample Number		Client Info		WC0793341	WC0601382	WC0548892
Oil Age hrs Client Info 1231 265 1000 Oil Changed Client Info Not Changd ABNORMAL ABNORMAL ABNORMAL ABNORMAL WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185m >20 4 25 27 4 39 Chromium ppm ASTM D5185m >10 <1	Sample Date		Client Info		09 Aug 2023	24 Nov 2021	29 Mar 2021
Oil Changed Sample Status Client Info (method) Not Changd ABNORMAL Not Changd ABNORMAL Changed ABNORMAL Changed ABNORMAL WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185m >10 <1	Machine Age	hrs	Client Info		5370	4141	3876
Sample Status method Imit/base current history1 history2 Iron ppm ASTM D5185m >20 25 27 39 Chromium ppm ASTM D5185m >10 c1 <1	Oil Age	hrs	Client Info		1231	265	1000
WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185m >20 ▲ 25 ▲ 27 ▲ 39 Chromium ppm ASTM D5185m >10 0 0 0 Nickel ppm ASTM D5185m >10 0 0 0 Aluminum ppm ASTM D5185m >10 4 2 0 Aluminum ppm ASTM D5185m >10 4 2 0 Lead ppm ASTM D5185m >10 0 0 <1	Oil Changed		Client Info		Not Changd	Not Changd	Changed
Iron ppm ASTM D5185m >20 ▲ 25 ▲ 27 ▲ 39 Chromium ppm ASTM D5185m >10 <1	Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Promin ASTM D5185m >10 <1 <1 <1 Nickel ppm ASTM D5185m >10 0 0 0 Titanium ppm ASTM D5185m >10 0 <1	WEAR METALS		method	limit/base	current	history1	history2
Nickel ppm ASTM D5185m >10 0 0 0 Titanium ppm ASTM D5185m 1 <1	Iron	ppm	ASTM D5185m	>20	4 25	2 7	A 39
Titanium ppm ASTM D5185m <1 <1 <1 <1 <1 Silver ppm ASTM D5185m 0 <1	Chromium	ppm	ASTM D5185m	>10	<1	<1	<1
Silver ppm ASTM D5185m 0 <1 0 Aluminum ppm ASTM D5185m >10 4 2 0 Lead ppm ASTM D5185m >10 1 <1	Nickel	ppm	ASTM D5185m	>10	0	0	0
Aluminum ppm ASTM D5185m >10 4 2 0 Lead ppm ASTM D5185m >10 1 <1	Titanium	ppm	ASTM D5185m		<1	<1	<1
Lead ppm ASTM D5185m >10 1 <1 21 2 Copper ppm ASTM D5185m >75 9 8 11 Tin ppm ASTM D5185m >10 0 0 <1	Silver	ppm	ASTM D5185m		0	<1	0
Copper ppm ASTM D5185m >75 9 8 11 Tin ppm ASTM D5185m >10 0 0 <1	Aluminum	ppm	ASTM D5185m	>10	4	2	0
Tin ppm ASTM D5185m >10 0 0 <1 Antimony ppm ASTM D5185m 0 0 0 Vanadium ppm ASTM D5185m 0 0 0 Cadmium ppm ASTM D5185m 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 85 81 90 99 Barium ppm ASTM D5185m 6 2 5 Maganese ppm ASTM D5185m 6 2 5 Maganesium ppm ASTM D5185m 1000 943 996 1084 Zinc ppm ASTM D5185m 1000 943 996 1084 Zinc ppm ASTM D5185m 1000 943 996 1084 Zinc ppm ASTM D5185m 3500 3681 2862 2926 CONTAMINANTS met	Lead	ppm	ASTM D5185m	>10	1	<1	2
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Cadmium ppm ASTM D5185m 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 85 81 90 99 Barium ppm ASTM D5185m 0 0 0 0 Molybdenum ppm ASTM D5185m 6 2 5 Manganese ppm ASTM D5185m 350 448 419 163 Calcium ppm ASTM D5185m 1800 1590 1866 2793 Phosphorus ppm ASTM D5185m 1000 943 996 1084 Zinc ppm ASTM D5185m 1000 1088 1094 1275 Sulfur ppm ASTM D5185m 3500 3681 2862 2926 CONTAMINANTS method limit/base current history1 history2 Sodium ppm ASTM D5185m >20 3 1 <td>Antimony</td> <td>ppm</td> <td>ASTM D5185m</td> <td></td> <th></th> <td>0</td> <td>0</td>	Antimony	ppm	ASTM D5185m			0	0
ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 85 81 90 99 Barium ppm ASTM D5185m 6 2 5 Manganese ppm ASTM D5185m 6 2 5 Manganese ppm ASTM D5185m <41	Vanadium		ASTM D5185m		0	0	0
Boron ppm ASTM D5185m 85 81 90 99 Barium ppm ASTM D5185m 0 0 0 Molybdenum ppm ASTM D5185m 6 2 5 Manganese ppm ASTM D5185m 50 448 419 163 Calcium ppm ASTM D5185m 1800 1590 1866 2793 Phosphorus ppm ASTM D5185m 1000 943 996 1084 Zinc ppm ASTM D5185m 1000 1088 1094 1275 Sulfur ppm ASTM D5185m 3500 3681 2862 2926 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >20 12 12 17 Sodium ppm ASTM D5185m >20 3 1 3 FLUID CLEANLINESS method limit/base current histor	Cadmium	ppm	ASTM D5185m		0	0	0
Barium ppm ASTM D5185m 0 0 0 Molybdenum ppm ASTM D5185m 6 2 5 Manganese ppm ASTM D5185m 350 448 419 163 Calcium ppm ASTM D5185m 350 448 419 163 Calcium ppm ASTM D5185m 1800 1590 1866 2793 Phosphorus ppm ASTM D5185m 1000 943 996 1084 Zinc ppm ASTM D5185m 1000 943 996 1084 Zinc ppm ASTM D5185m 1000 943 996 1084 Zinc ppm ASTM D5185m 3500 3681 2862 2926 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >20 3 1 3 FLUID CLEANLINESS method limit/base current	ADDITIVES		method	limit/base	current	history1	history2
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Manganese ppm ASTM D5185m < <1 <1 <1 Magnesium ppm ASTM D5185m 350 448 419 163 Calcium ppm ASTM D5185m 1800 1590 1866 2793 Phosphorus ppm ASTM D5185m 1000 943 996 1084 Zinc ppm ASTM D5185m 1100 1088 1094 1275 Sulfur ppm ASTM D5185m 3500 3681 2862 2926 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >20 12 12 17 Sodium ppm ASTM D5185m >20 3 1 3 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >5000 1565 45344 97862 Particles >4µm ASTM D7647 >1300 184 372 2138 Particles >4µm ASTM D7647	Barium	ppm	ASTM D5185m		0	0	0
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Calcium ppm ASTM D5185m 1800 1590 1866 2793 Phosphorus ppm ASTM D5185m 1000 943 996 1084 Zinc ppm ASTM D5185m 1100 1088 1094 1275 Sulfur ppm ASTM D5185m 3500 3681 2862 2926 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >20 12 12 17 Sodium ppm ASTM D5185m >20 3 1 3 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >5000 1565 45344 97862 Particles >6µm ASTM D7647 >1300 184 372 2138 Particles >6µm ASTM D7647 >160 8 31 29 Particles >21µm ASTM D7647 >10 0	Manganese	ppm	ASTM D5185m		<1	<1	<1
Phosphorus ppm ASTM D5185m 1000 943 996 1084 Zinc ppm ASTM D5185m 1100 1088 1094 1275 Sulfur ppm ASTM D5185m 3500 3681 2862 2926 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >20 12 12 17 Sodium ppm ASTM D5185m >20 1 5 4 Potassium ppm ASTM D5185m >20 3 1 3 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >5000 1565 45344 97862 Particles >6µm ASTM D7647 >1300 184 372 2138 Particles >1µm ASTM D7647 >10 0 0 0 Particles >38µm ASTM D7647 >3 0 0 <td>Magnesium</td> <td>ppm</td> <td>ASTM D5185m</td> <td>350</td> <th>448</th> <td>419</td> <td>163</td>	Magnesium	ppm	ASTM D5185m	350	448	419	163
Zinc ppm ASTM D5185m 1100 1088 1094 1275 Sulfur ppm ASTM D5185m 3500 3681 2862 2926 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >20 12 12 17 Sodium ppm ASTM D5185m >20 3 1 3 Potassium ppm ASTM D5185m >20 3 1 3 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >5000 1565 ▲ 45344 ▲ 97862 Particles >6µm ASTM D7647 >1300 184 372 ▲ 2138 Particles >6µm ASTM D7647 >160 8 31 29 Particles >14µm ASTM D7647 >10 0 0 0 Particles >38µm ASTM D7647 >3 0 0 0<	Calcium	ppm	ASTM D5185m	1800	1590	1866	2793
Sulfur ppm ASTM D5185m 3500 3681 2862 2926 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >20 12 12 17 Sodium ppm ASTM D5185m >20 1 5 4 Potassium ppm ASTM D5185m >20 3 1 3 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >5000 1565 45344 97862 Particles >6µm ASTM D7647 >100 184 372 2138 Particles >14µm ASTM D7647 >160 8 31 29 Particles >21µm ASTM D7647 >40 2 9 7 Particles >38µm ASTM D7647 >3 0 0 0 0 Particles >71µm ASTM D7647 >3 0 0 0	Phosphorus	ppm	ASTM D5185m	1000	943	996	1084
CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >20 12 12 17 Sodium ppm ASTM D5185m >20 1 5 4 Potassium ppm ASTM D5185m >20 3 1 3 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >5000 1565 4 45344 97862 Particles >6µm ASTM D7647 >100 184 372 2138 Particles >14µm ASTM D7647 >160 8 31 29 Particles >21µm ASTM D7647 >10 0 0 0 Particles >38µm ASTM D7647 >3 0 0 0 0 Particles >71µm ASTM D7647 >3 0 0 0 23/16/12 24/18/12 FLUID DEGRADATION method limit/base current	Zinc	ppm	ASTM D5185m	1100	1088	1094	1275
Silicon ppm ASTM D5185m >20 12 12 17 Sodium ppm ASTM D5185m >20 1 5 4 Potassium ppm ASTM D5185m >20 3 1 3 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >5000 1565 ▲ 45344 ▲ 97862 Particles >6µm ASTM D7647 >100 184 372 ▲ 2138 Particles >14µm ASTM D7647 >160 8 31 29 Particles >21µm ASTM D7647 >40 2 9 7 Particles >38µm ASTM D7647 >10 0 0 0 Particles >71µm ASTM D7647 >3 0 0 0 0 Oil Cleanliness ISO 4406 (c) 19/17/14 18/15/10 23/16/12 24/18/12 FLUID DEGRADATION method limit/base current history1 history2	Sulfur	ppm	ASTM D5185m	3500	3681	2862	2926
Sodium ppm ASTM D5185m 1 5 4 Potassium ppm ASTM D5185m >20 3 1 3 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >5000 1565 45344 97862 Particles >6µm ASTM D7647 >100 184 372 2138 Particles >14µm ASTM D7647 >160 8 31 29 Particles >21µm ASTM D7647 >40 2 9 7 Particles >38µm ASTM D7647 >10 0 0 0 Particles >71µm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 18/15/10 23/16/12 24/18/12 FLUID DEGRADATION method limit/base current history1 history2	CONTAMINANTS		method	limit/base	current	history1	history2
Potassium ppm ASTM D5185m >20 3 1 3 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >5000 1565 45344 97862 Particles >6µm ASTM D7647 >1300 184 372 2138 Particles >6µm ASTM D7647 >160 8 31 29 Particles >14µm ASTM D7647 >40 2 9 7 Particles >21µm ASTM D7647 >40 2 9 7 Particles >38µm ASTM D7647 >10 0 0 0 Particles >71µm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) 19/17/14 18/15/10 23/16/12 24/18/12 FLUID DEGRADATION method limit/base current history1 history2	Silicon	ppm	ASTM D5185m	>20	12	12	17
FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D7647 >5000 1565 45344 97862 Particles >6µm ASTM D7647 >1300 184 372 2138 Particles >14µm ASTM D7647 >160 8 31 29 Particles >21µm ASTM D7647 >40 2 9 7 Particles >38µm ASTM D7647 >10 0 0 0 Particles >38µm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 18/15/10 23/16/12 24/18/12 FLUID DEGRADATION method limit/base current history1 history2	Sodium	ppm	ASTM D5185m		1	5	
Particles >4µm ASTM D7647 >5000 1565 45344 97862 Particles >6µm ASTM D7647 >1300 184 372 2138 Particles >14µm ASTM D7647 >160 8 31 29 Particles >21µm ASTM D7647 >40 2 9 7 Particles >21µm ASTM D7647 >40 2 9 7 Particles >38µm ASTM D7647 >10 0 0 0 Particles >71µm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 18/15/10 23/16/12 24/18/12 FLUID DEGRADATION method limit/base current history1 history2	Potassium	ppm	ASTM D5185m	>20	3	1	3
Particles >6μm ASTM D7647 >1300 184 372 2138 Particles >14μm ASTM D7647 >160 8 31 29 Particles >21μm ASTM D7647 >40 2 9 7 Particles >38μm ASTM D7647 >10 0 0 0 Particles >38μm ASTM D7647 >3 0 0 0 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 18/15/10 23/16/12 24/18/12 FLUID DEGRADATION method limit/base current history1 history2	FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >14μm ASTM D7647 >160 8 31 29 Particles >21μm ASTM D7647 >40 2 9 7 Particles >38μm ASTM D7647 >10 0 0 0 Particles >38μm ASTM D7647 >10 0 0 0 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 18/15/10 23/16/12 24/18/12 FLUID DEGRADATION method limit/base current history1 history2	Particles >4µm		ASTM D7647	>5000	1565	45344	
Particles >21μm ASTM D7647 >40 2 9 7 Particles >38μm ASTM D7647 >10 0 0 0 Particles >38μm ASTM D7647 >10 0 0 0 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 18/15/10 23/16/12 24/18/12 FLUID DEGRADATION method limit/base current history1 history2	Particles >6µm		ASTM D7647	>1300	184	372	<u> </u>
Particles >38μm ASTM D7647 >10 0 0 0 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 18/15/10 A 23/16/12 24/18/12 FLUID DEGRADATION method limit/base current history1 history2	Particles >14µm		ASTM D7647	>160	8	31	29
Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >19/17/14 18/15/10 ▲ 23/16/12 ▲ 24/18/12 FLUID DEGRADATION method limit/base current history1 history2	Particles >21µm		ASTM D7647	>40	2	9	7
Oil Cleanliness ISO 4406 (c) >19/17/14 18/15/10 23/16/12 24/18/12 FLUID DEGRADATION method limit/base current history1 history2	Particles >38µm		ASTM D7647	>10	0	0	
FLUID DEGRADATION method limit/base current history1 history2	Particles >71µm		ASTM D7647	>3	0	0	0
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	18/15/10	▲ 23/16/12	▲ 24/18/12
Acid Number (AN) mg KOH/g ASTM D8045 1.43 0.300 0.925	FLUID DEGRADA	TION	method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045		1.43	0.300	0.925



OIL ANALYSIS REPORT





VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	FIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	115	63.4	62.5	49.1
SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Color				. 6 .		

Bottom

