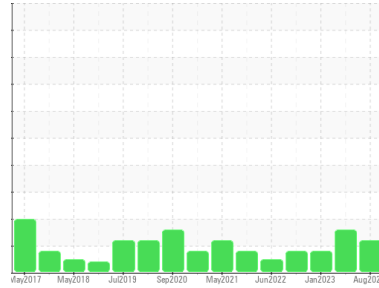




# PROBLEM SUMMARY

Sample Rating Trend



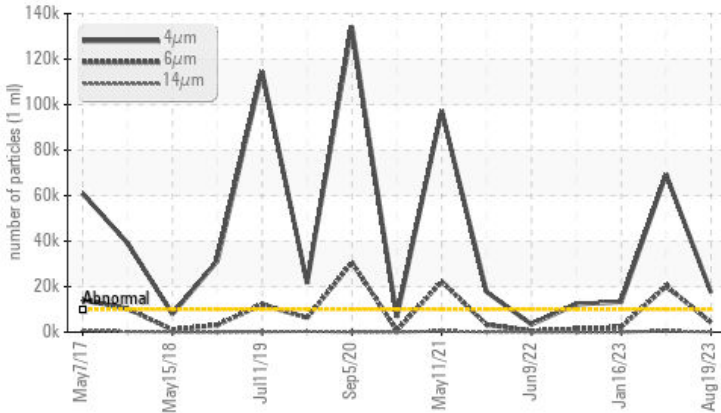
ISO



Machine Id:  
**H-4 (S/N 02416-010-1-01-01)**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**USPI 1009-68 SC (--- QTS)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

| Sample Status   |              |           | ATTENTION  | ABNORMAL   | ATTENTION  |
|-----------------|--------------|-----------|------------|------------|------------|
| Particles >4µm  | ASTM D7647   | >10000    | ▲ 17472    | ▲ 69347    | ▲ 13343    |
| Particles >6µm  | ASTM D7647   | >2500     | ▲ 4292     | ▲ 20183    | 2276       |
| Oil Cleanliness | ISO 4406 (c) | >20/18/15 | ▲ 21/19/14 | ▲ 23/22/16 | ▲ 21/18/13 |

Customer Id: CARFORTEX  
 Sample No.: USP0000549  
 Lab Number: 05928826  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 03 May 2023 Diag: Doug Bogart

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 16 Jan 2023 Diag: Doug Bogart

ISO



Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 6 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 15 Sep 2022 Diag: Doug Bogart

ISO



Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 6 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

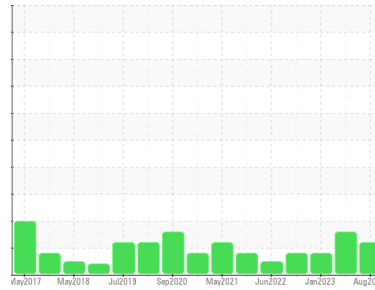
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**H-4 (S/N 02416-010-1-01-01)**

Component  
**Refrigeration Compressor**  
Fluid  
**USPI 1009-68 SC (--- QTS)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>USP0000549</b>  | USP248939   | USP244355   |
| Sample Date   | Client Info |             | <b>19 Aug 2023</b> | 03 May 2023 | 16 Jan 2023 |
| Machine Age   | hrs         | Client Info | <b>0</b>           | 0           | 0           |
| Oil Age       | hrs         | Client Info | <b>0</b>           | 0           | 0           |
| Oil Changed   | Client Info |             | <b>N/A</b>         | N/A         | N/A         |
| Sample Status |             |             | <b>ATTENTION</b>   | ABNORMAL    | ATTENTION   |

## WEAR METALS

|          | method | limit/base     | current | history1 | history2 |
|----------|--------|----------------|---------|----------|----------|
| Iron     | ppm    | ASTM D5185m >8 | <1      | <1       | 2        |
| Chromium | ppm    | ASTM D5185m >2 | 0       | 0        | 0        |
| Nickel   | ppm    | ASTM D5185m    | <1      | 0        | <1       |
| Titanium | ppm    | ASTM D5185m    | 0       | 0        | 0        |
| Silver   | ppm    | ASTM D5185m >2 | 0       | 0        | 0        |
| Aluminum | ppm    | ASTM D5185m >3 | 0       | 0        | 0        |
| Lead     | ppm    | ASTM D5185m >2 | <1      | 0        | 0        |
| Copper   | ppm    | ASTM D5185m >8 | 0       | 0        | 0        |
| Tin      | ppm    | ASTM D5185m >4 | 0       | 0        | 0        |
| Vanadium | ppm    | ASTM D5185m    | 0       | 0        | 0        |
| Cadmium  | ppm    | ASTM D5185m    | 0       | 0        | 0        |

## ADDITIVES

|            | method | limit/base     | current | history1 | history2 |
|------------|--------|----------------|---------|----------|----------|
| Boron      | ppm    | ASTM D5185m    | 0       | 0        | 0        |
| Barium     | ppm    | ASTM D5185m    | 0       | 0        | 0        |
| Molybdenum | ppm    | ASTM D5185m    | 0       | 0        | 0        |
| Manganese  | ppm    | ASTM D5185m    | 0       | <1       | 0        |
| Magnesium  | ppm    | ASTM D5185m    | 0       | 1        | 0        |
| Calcium    | ppm    | ASTM D5185m    | 0       | 0        | 0        |
| Phosphorus | ppm    | ASTM D5185m    | <1      | 0        | 0        |
| Zinc       | ppm    | ASTM D5185m    | 0       | 0        | <1       |
| Sulfur     | ppm    | ASTM D5185m 50 | 0       | 0        | 0        |

## CONTAMINANTS

|           | method | limit/base       | current      | history1 | history2 |
|-----------|--------|------------------|--------------|----------|----------|
| Silicon   | ppm    | ASTM D5185m >15  | <1           | 1        | <1       |
| Sodium    | ppm    | ASTM D5185m      | 0            | 0        | 0        |
| Potassium | ppm    | ASTM D5185m >20  | 0            | 0        | 0        |
| Water     | %      | ASTM D6304 >0.01 | <b>0.001</b> | 0.009    | 0.004    |
| ppm Water | ppm    | ASTM D6304 >100  | <b>9.3</b>   | 90.4     | 45.8     |

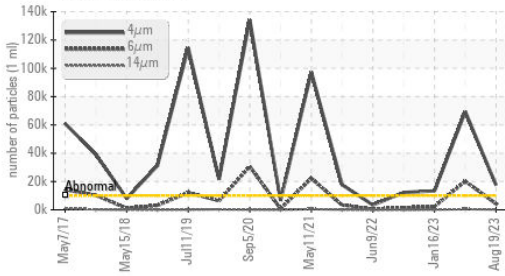
## FLUID CLEANLINESS

|                 | method       | limit/base | current           | history1   | history2   |
|-----------------|--------------|------------|-------------------|------------|------------|
| Particles >4µm  | ASTM D7647   | >10000     | ▲ <b>17472</b>    | ▲ 69347    | ▲ 13343    |
| Particles >6µm  | ASTM D7647   | >2500      | ▲ <b>4292</b>     | ▲ 20183    | 2276       |
| Particles >14µm | ASTM D7647   | >320       | <b>103</b>        | ▲ 475      | 51         |
| Particles >21µm | ASTM D7647   | >80        | <b>12</b>         | 60         | 7          |
| Particles >38µm | ASTM D7647   | >20        | <b>0</b>          | 1          | 0          |
| Particles >71µm | ASTM D7647   | >4         | <b>0</b>          | 0          | 0          |
| Oil Cleanliness | ISO 4406 (c) | >20/18/15  | ▲ <b>21/19/14</b> | ▲ 23/22/16 | ▲ 21/18/13 |

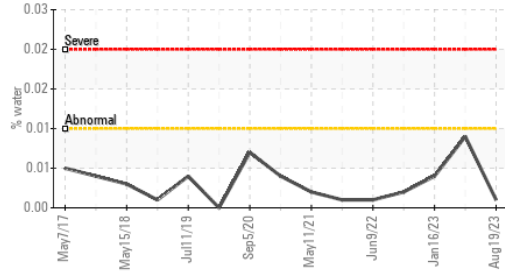
## FLUID DEGRADATION

|                  | method   | limit/base      | current      | history1 | history2 |
|------------------|----------|-----------------|--------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D974 0.005 | <b>0.014</b> | 0.015    | 0.015    |

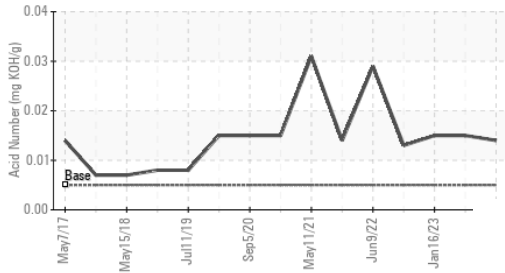
### ▲ Particle Trend



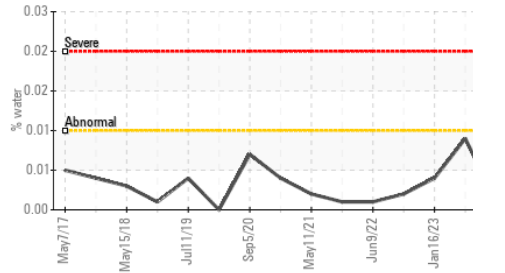
### Water



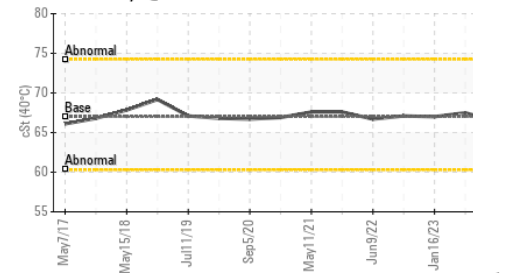
### Acid Number



### Water



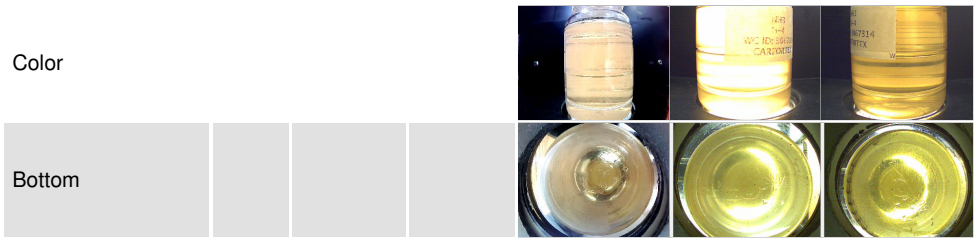
### Viscosity @ 40°C



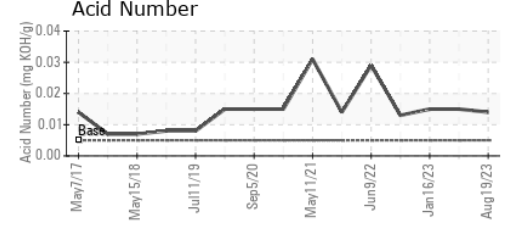
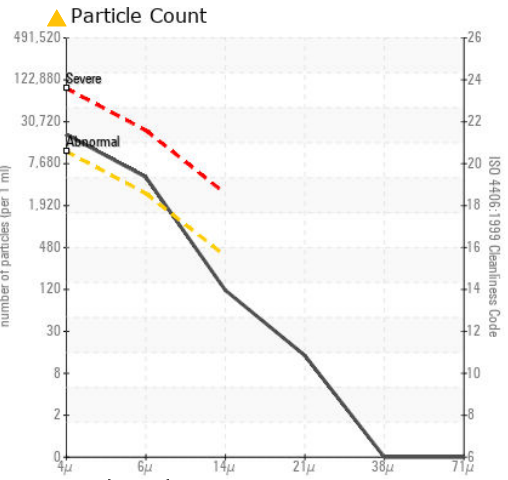
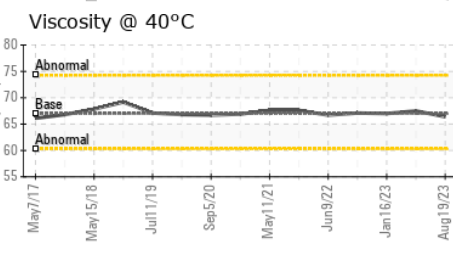
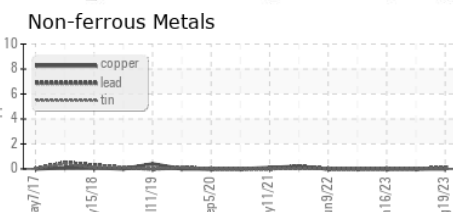
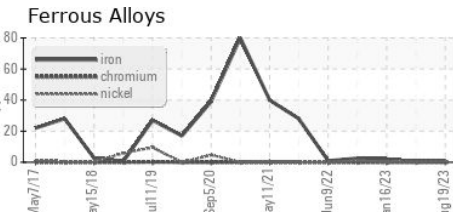
| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | LIGHT    | LIGHT    |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >0.01   | NEG      | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C      | cSt    | ASTM D445  | 67      | 66.4     | 67.5     |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



### GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0000549 **Received** : 18 Aug 2023  
**Lab Number** : 05928826 **Diagnosed** : 21 Aug 2023  
**Unique Number** : 10608773 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**CARGILL INC - FORT WORTH**  
 3709 EAST 1ST ST  
 FORT WORTH, TX  
 US 76111  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: