

## **OIL ANALYSIS REPORT**

### E610 LYOS [2943767] 14ÅR05 (S/N 06ER399) Component

**Refrigeration Compressor** CPI SOLEST POE 68 (4 GAL)

#### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

#### Wear

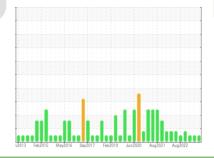
All component wear rates are normal.

#### Contamination

There is a trace of moisture present in the oil. The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





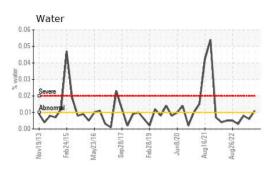
SAMPLE INFORM	<b>MATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0806769	WC0792606	WC0744460
Sample Date		Client Info		15 Aug 2023	05 May 2023	10 Feb 2023
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	N/A	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	45	45	42
Chromium	ppm	ASTM D5185m	>2	0	0	0
Nickel	ppm	ASTM D5185m		<1	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	0	<1	0
Lead	ppm	ASTM D5185m	>2	0	0	0
Copper	ppm	ASTM D5185m	>8	7	7	4
Tin	ppm	ASTM D5185m	>4	1	1	2
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		<1	2	3
Zinc	ppm	ASTM D5185m		6	0	7
Sulfur	ppm	ASTM D5185m		0	0	16
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	2	<1	2
Sodium	ppm	ASTM D5185m		0	0	<1
Potassium	ppm	ASTM D5185m	>20	0	0	0
Water	%	ASTM D6304	>0.01	0.011	0.006	0.008
ppm Water	ppm	ASTM D6304	>100	115.8	65.1	86.2
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	3713	1925	8840
Particles >6µm		ASTM D7647	>2500	726	397	467
Particles >14µm		ASTM D7647	>320	29	26	7
Particles >21µm		ASTM D7647	>80	6	5	2
Particles >38µm		ASTM D7647	>20	0	0	1
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	19/17/12	18/16/12	20/16/10
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974		0.029	0.012	0.041

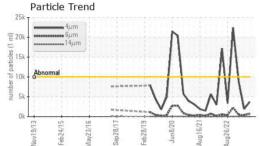
#### Sample Rating Trend

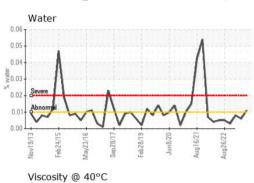
### NORMAL

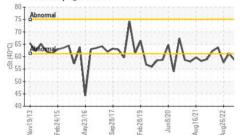


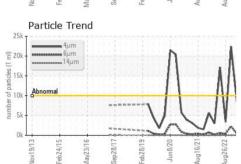
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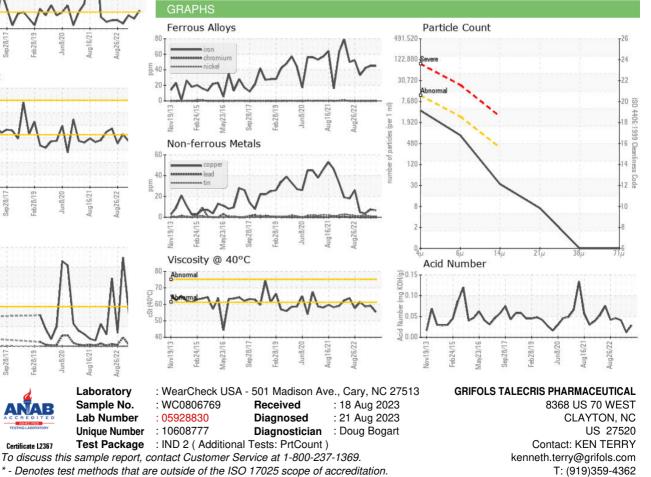




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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		55.4	59.1	58.6
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						₩C07444
Bottom						





\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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