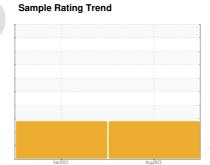


PROBLEM SUMMARY



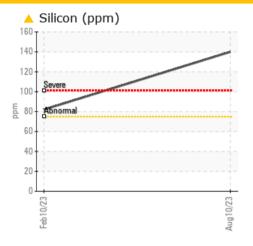
Right Final Drive

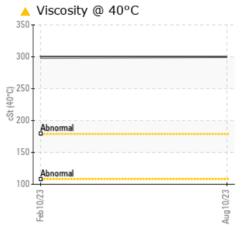
ConocoPhillips 80w/90 (--- GAL)

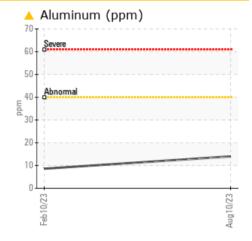




COMPONENT CONDITION SUMMARY







RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. (Customer Sample Comment: ConocoPhillips gear oil 80w/90)

PROBLEMATIC TEST RESULTS									
Sample Status				ABNORMAL	ABNORMAL				
Aluminum	ppm	ASTM D5185m	>40	14	4 9				
Silicon	ppm	ASTM D5185m	>75	140	▲ 82				
Visc @ 40°C	cSt	ASTM D445		A 300	A 299				

Customer Id: MANTUL Sample No.: WC0793335 Lab Number: 05928982 Test Package: CONST



To manage this report scan the QR code

To discuss the diagnosis or test data:

Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Check Dirt Access			?	We advise that you check all areas where dirt can enter the system.

HISTORICAL DIAGNOSIS

10 Feb 2023 Diag: Don Baldridge

DIRT



We advise that you check all areas where dirt can enter the system. Resample at the next service interval to monitor. All component wear rates are normal. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The oil viscosity is higher than normal. Confirm oil type.





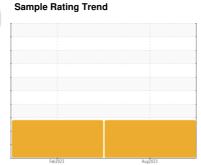
OIL ANALYSIS REPORT



Area [18747] 40-209

Right Final Drive

ConocoPhillips 80w/90 (--- GAL)





DIAGNOSIS

Recommendation

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. (Customer Sample Comment: ConocoPhillips gear oil 80w/90)

All component wear rates are normal.

Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

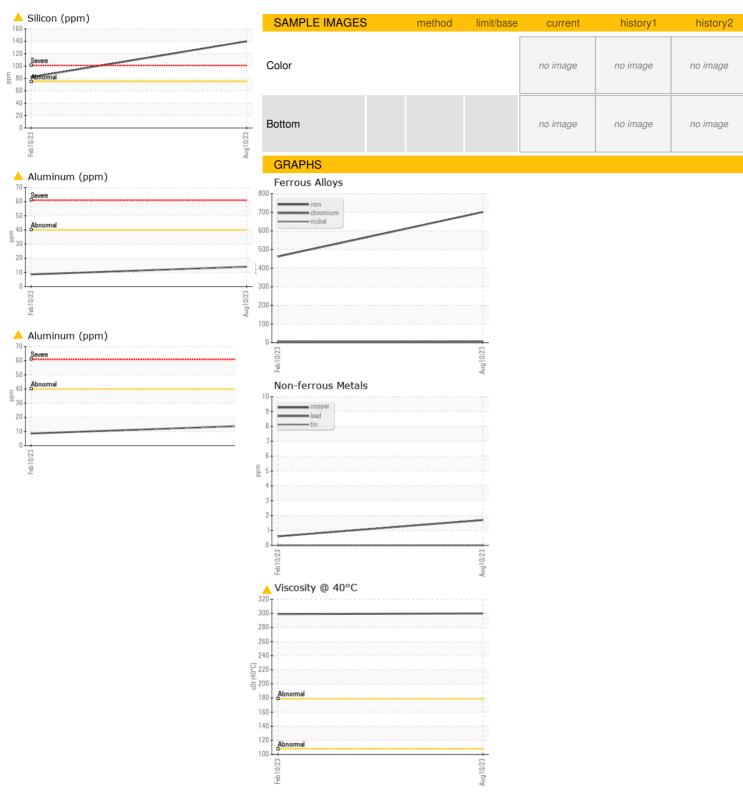
Fluid Condition

The oil viscosity is higher than normal. Confirm oil type.

) (GAL)			Feb 2023	Aug2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0793335	WC0754792	
Sample Date		Client Info		10 Aug 2023	10 Feb 2023	
Machine Age	hrs	Client Info		3154	2618	
Oil Age	hrs	Client Info		536	618	
Oil Changed		Client Info		Changed	Not Changd	
Sample Status				ABNORMAL	ABNORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>750	701	462	
Chromium	ppm	ASTM D5185m	>9	6	4	
Nickel	ppm	ASTM D5185m	>10	<1	0	
Titanium	ppm	ASTM D5185m		<1	<1	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>40	<u> </u>	4 9	
Lead	ppm	ASTM D5185m	>15	0	0	
Copper	ppm	ASTM D5185m	>40	2	<1	
Tin	ppm	ASTM D5185m	>10	0	0	
Vanadium	ppm	ASTM D5185m		<1	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		271	215	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		0	<1	
Manganese	ppm	ASTM D5185m		7	5	
Magnesium	ppm	ASTM D5185m		14	<1	
Calcium	ppm	ASTM D5185m		42	21	
Phosphorus	ppm	ASTM D5185m		939	867	
Zinc	ppm	ASTM D5185m		18	0	
Sulfur	ppm	ASTM D5185m		24935	23367	
CONTAMINANTS	8	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>75	140	▲ 82	
Sodium	ppm	ASTM D5185m	>51	2	1	
Potassium	ppm	ASTM D5185m	>20	4	3	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.075	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	
FLUID PROPERT	TIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		▲ 300	△ 299	



OIL ANALYSIS REPORT







Laboratory

Sample No. Lab Number Unique Number : 10608929 Test Package : CONST

: WC0793335 : 05928982

To discuss this sample report, contact Customer Service at 1-800-237-1369.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Received : 18 Aug 2023 Diagnosed : 22 Aug 2023 Diagnostician : Don Baldridge MANHATTAN ROAD AND BRIDGE 5601 S 122ND E AVE

TULSA, OK US 74146

Contact: JAMES STEELMON

james.steelmon@manhattanrb.com T:

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: